ON-OPBIT SPACECRAFT RELIABILITY

PRC R-1863

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Headquarters, National Aeronautics and Space Administration
Washington, D.C.

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PC Planning Research Corporation

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Prepared by

Charles Bloomquist Dennis DeMars Winifred Graham Patricia Henmi

PLANNING RESEARCH CORPORATION LOS ANGELES, CALIF. WASHINGTON, D.C.

FOREWORD

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This document completely updates and consolidates the results of three previous studies to compile, interpret, and analyze orbital reliability data on U.S. spacecraft. Both the earlier studies and this update were performed by Planning Research Corporation (PRC). The first study was conducted from 13 May 1966 to 3 March 1967 for the Apollo Support Department of the General Electric Company in cooperation with Headquarters, National Aeronautics and Space Administration. The second and third studies were part of a larger effort for the Navy Space Systems Activity; they reported on work conducted from 1 November 1970 to 30 November 1971, and from 1 December 1971 to 30 November 1972. This update was prepared for NASA Headquarters.

Mr. Abe Moskovitz was the Technical Monitor. This work was performed under contract number NASW-3041.

The authors wish to express their gratitude for the cooperation of the various program offices in making data available for this study. Many individuals, both in government organizations and in private industry, assisted in the development of the study data. Without their assistance and cooperation, the large data base could not have been generated.

Members of the PRC study team were V. Anderson, C. Bloomquist, D. DeMars, W. Graham, P. Henmi, and G. Stiehl. In addition, the authors wish to acknowledge the efforts of J. Amos, H. Thomas, and J. Zell for their assistance in report preparation.

ABSTRACT

This report documents four studies investigating the on-orbit reliability of spacecraft. The total effort included compiling, interpreting, and analyzing operational and historic data for 350 spacecraft from 52 U.S. space programs.

Failure rate estimates are made for on-orbit operation of space-craft subsystems, components, and piece parts, as well as estimates of failure probability for the same elements during launch. Confidence intervals for both parameters are also given.

Based on the total data sample (this study and previous ones), the results indicate that: (1) the success of spacecraft operation is only slightly affected by most reported incidents of anomalous behavior, (2) the occurrence of the majority of anomalous incidents could have been prevented prior to launch, (3) no detrimental effect of spacecraft dormancy is evident, (4) cycled components in general are not demonstrably less reliable than uncycled components, and (5) application of product assurance elements is conducive to spacecraft success but the effect cannot be quantified on the basis of the data considered in this report.

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I. INTRODUCTION AND SUMMARY

This report is a committation, analysis, and interpretation of orbital reliability data on U.S. spacecraft. It covers a period of nearly 20 years and is a synthesis of four individual data collection and analysis efforts. The previous study reports were published in 1967, 1971 and 1972.

A. STUDY OBJECTIVES AND SCOPE

The common objective of this study and the previous ones is to achieve better utilization of reliability information inherent in space-craft operational data. All four studies have proceeded from the assumption that empirical on-orbit information might be applied advantageously to the planning and development of space systems.

The current study has several subsidiary objectives: (1) to compile all the relevant data into a single volume, (2) to update the results of the earlier studies by considering NASA spacecraft launched subsequent to those included in the earlier data base, (3) to prepare six experience bulletins to highlight particularly pertinent study findings, (4) to extract information from the data base relative to the dormant or standby mode of spacecraft component operation, and (5) to attempt to relate observed project success to product assurance elements.

B. GENERAL BACKGROUND

Appendix A contain: the basic data on all anomalous incidents that have been collected in this study and the previous studies.

They are presented as four data sets. The first set contains data from 225 spacecraft launched prior to May 1966. The second set extends the time period to 1970 and includes data from 79 more spacecraft. The third set extends the data base another year and adds six new spacecraft. The fourth set, derived in this study, extends the time period to 1977 and adds another 40 spacecraft. The total data base covers 350 spacecraft from 52 different space programs. Appendix C provides details on this data bank coverage.

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The analyses of the data in the body of the report is generally given for two samples. The first is called the pre-update sample and includes all data from the first three data sets. The second is usually referred to as "this sample" or "this update" and includes only the data collected for this study. Where the results are not obvious the data are combined for all samples.

C. DATA BASE AND LIMITATIONS OF THE STUDY

The basic approach in all four studies has been to collect and analyze as much reliability data from as many spacecraft as possible within cost and schedule constraints. The first data set includes all kinds of spacecraft. The second and third sets were generally restricted to long-term spacecraft. This data set includes only NASA spacecraft.

The basic data elements were collected and recorded for individual spacecraft. It is not the intent of these studies to explicitly compare either space programs or spacecraft within a given program. For this reason, and at the request of many program offices, program and spacecraft identification have been withheld in most analyses. The

basic data recorded for each program is available at NASA Headquarters, Code DP-4.

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An important underlying bias of the study analyses is one common to all large-scale reliability data studies. In the context of the subject matter of this report, the bias is that the spacecraft anomalies analyzed are "reported" anomalies rather than the desired "occurred" anomalies. The large and varied data base, however, tends to minimize the effect of this bias.

The information provided by the study analyses is extensive and covers several areas relating to the reliability of spacecraft. For the convenience of readers of varied backgrounds and specialized interests, this report has been organized so that analyses pertaining to particular interests appear in different sections. The summary below indicates these areas.

D. SUMMARY OF RESULTS AND ORGANIZATION OF THE REPORT

Details of the data base, contributing data sources, and the techniques of data analyses used are presented in Subsection II.A. For those readers who are interested only in the basic events on which all analysis was performed, the tabulation of specific events is presented in Appendix A.

In this update, a total of 708 specific events*related to onorbit spacecraft reliability were refined from the data provided by the various program offices, cooperating agencies and individuals. In the pre-update sample there were 1,472 specific events tabulated. In the

The term "events" is defined here to include anomalies, unsuccessful launches, and spacecraft with no reported anomalies.

combined sample there are 2,180 such events. The classification and analysis of these events for this update and for the pre-update sample form the subject matter of the remaining subsections of Section II. Subsections II.C to II.E should be of particular interest to design engineers.

The classification of anomaious incidents reported on the successfully launched spacecraft (88 percent of all spacecraft in the combined sample) result in the following major conclusions:

- 1. Eighty-eight percent of the successfully launched spacecraft reported one or more incidents of anomalous behavior.
- 2. In this update, 90 percent of the anomalies are reported in the orbital or steady-state phase* of the spacecraft mission. In the combined sample, 77 percent are reported in the orbital phase.
- 3. Ninety-four percent of the reported anomalies in this update have little or no effect on accomplishment of the spacecraft mission; in the combined sample, 91 percent.
- 4. Two subsystems account for over one-haif of the reported anomalies. The telemetry and data handling subsystem accounts for 19.3 percent of the reported anomalies in this sample; 23 percent in the combined sample. The payload subsystem accounts for 26.2 and 25.8 percent. Thirty-seven percent of the anomalous incidents are distributed essentially equally between timing and control, power supply, attitude control and stabilization and the remaining nine percent are also distributed essentially equally among the propulsion, environmental control, and structure subsystems.

^{*}The orbital, or steady state, phase is defined here as the phase following launch, injection and acquisition.

- 5. Almost three-quarters of the anomalous incidents reported both in this update and in the combined sample are electrical in nature as opposed to mechanical, chemical, unknown, etc. For those incidents where it could be determined whether the anomaly was caused by a piece-part, 12 percent of the incidents in this sample and 19 percent in the combined sample were determined to be catastrophic part failures*; 20 percent in both samples were noncatastrophic part failures (degraded, intermittent, etc.); 68 percent and 61 percent, respectively, were nonpart related.
- 6. In this sample 36 percent of the anomalies were the result of assignable (i.e., "preventable") causes and 10 percent of the incidents had no assignable cause. In the combined sample the corresponding percentages were 35 percent and 13 percent. For the remaining incidents no conclusions could be drawn as to the assignability or nonassignability of cause of failure. For those incidents of this update having assignable causes, nearly 68 percent were attributed to various aspects of the spacecraft design, 21 percent to manufacture, and 10 percent to spacecraft operation. The corresponding percentages for the combined sample are: design, 65 percent; manufacture, 14 percent; operation, 9 percent.

Failure rate estimates for spacecraft subsystems, components, and piece parts are given in Section III. Included in that section are estimates of the probability of failure during launch for the same elements and confidence intervals for both parameters. Reliability engineers and analysts, as well as personnel responsible for program management and advance system planning, should find Section III of special *The term "catastrophic part failure" is defined as meaning catastrophic to the part, e.g., a transistor or diode, and not necessarily to the larger component or system.

interest. The parameters presented for spacecraft subsystems and commonly used components are felt to be a significant contribution to the relatively sparse information generally available on this type of data.

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Estimates of the spacecraft element reliability parameters, failure rate and probability of failure, in addition to their tabulation, result in the following general conclusions:

- 1. The combined sample indicates that the power and attitude control and stabilization subsystems have the highest on-orbit failure rate among the subsystems. The propulsion, environmental control, and structure subsystems have no reported catastrophic failures during orbit
- 2. The majority of the components considered in both samples exhibited no catastrophic failures either during launch or in orbital operation. The most failure-prone component appears, as it did in the earlier studies, to be the magnetic tape unit with 55 catastrophic failures occurring on 198 units observed. The failure rate for magnetic tape units in the combined sample is 24 failures per million hours, a significant decrease over that reported in the earlier sample (35 failures per million hours). Most other components have somehwat lower failure rates than those reported earlier.
- 3. In the combined sample, there are five failures attributed to piece parts during launch and 56 during orbital operations. Forty-four part types are included in the study. The on-orbit failure rates of capacitors (1.0 per billion part hours), diodes (0.97 per billion part hours), and transistors (1.5 billion part hours) reflect the large number of observed units and operating time and the relatively few observed on-orbit failures.

The analyses relative to the secondary objectives of this study are presented in Section IV.

The effect of dormancy on reliability is somewhat ambiguous. The analysis of this factor does demonstrate conclusively, on the basis of empirical data, that magnetic tape units and transmitters have a much higher operating failure rate than dormant failure rate. No failures or anomalies were identified which could be attributed to dormancy.

As reported earlier, the analysis of on/off cycling gives no clear evidence of a supposed detrimental effect on reliability of cycling space-craft components as opposed to a steady state operation. The data do indicate, however, that for cycled components a rapid cycling rate is more adverse than a slower one.

No quantitative relationship between product assurance elements and spacecraft mission success could be demonstrated from the available data. Several particular points meriting attention by spacecraft project managers are contained in six experience bulletins.

Supporting tabulations for the entire study will be found in the appendices; text references to the appropriate appendix sections are provided.



II. CLASSIFICATION AND ANALYSIS OF ANOMALOUS INCIDENTS

The objectives of this section are to consider all reported incidents that affect the capability of a spacecraft to perform as desired, to classify these incidents in a meaningful and organized manner, to analyze the incidents in areas of interest, and to draw conclusions generally applicable to the U.S. space program.

A. BACKGROUND AND GENERAL APPROACH

The purpose of this study is to continue the examination of onorbit spacecraft reliability reported in three earlier studies (see References 1, 7 and 9). The earlier studies collected data on 42 space programs and 310 spacecraft. This study is an "update" to the earlier reports; therefore, data have been sought for both new programs and additional spacecraft of the programs in References 1, 7, and 9. The major
emphasis of the current report is on NASA spacecraft launched in a sevenyear time interval starting in 1970.

The same data collection and reduction procedures are employed in each study. All of the reliability reports, including the current one, use the same format. This uniformity allows for analyses and results of the four data sets to be combined in this report into a large body of information about the reliability of spacecraft from 1958 to June 1978. For this report, the data are generally presented in two groups or samples, one representing all data collected prior to this study and the other representing this sample or update only. In



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some cases (such as for failure rates) results are given for the combined sample as well.

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1. Data Sample

Exhibit 1 depicts the four on-orbit reliability studies, including the current one in terms of the programs and number of space-craft considered. As shown in Exhibit 1, the 1978 update includes 45 spacecraft from 20 programs. Five of these 45 spacecraft were studied in earlier reports and have continued to operate into the period of interest to this study.

In all analyses of the combined sample (from all four studies) the data have been adjusted to reflect the non-independence of the samples. In other words, corresponding data entries in tables presented for the pre- and post-update samples will not necessarily sum to the corresponding data element for the combined sample. Thus, the data for the combined sample are based on the operational records of 350 spacecraft from 52 programs.

2. Sources of Study Data

Requests for specific data elements were made to cognizant ponsoring agencies for specific programs. Many of these agencies had previously been contacted for data utilized in the earlier studies. Contacts were made to:

NASA Project Offices (Goddard Space Flight Center, Ames Research Center, Lewis Research Center, Langley Research Center, Wallops Flight Center, Marshall Space Flight

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GRAND TOTAL: 52 Programs 350 Launches

(1) Includes update(s) of spacecraft analyzed in previous data bank studies.

(2) Viking Program includes 2 Orbiters and 2 Landers.

Center, Jet Propulsion Laboratory)

NASA Headquarters

NOAA (National Environmental Satellite Service)

The open literature also provided significant amounts of all types of required data. The primary source of these data was the National Technical Information Service (NTIS, Springfield, Virginia) microfiche copies of government contract reports and symposium proceedings.

3. <u>Methods of Data Compilation</u>

The types of documentation sought for this study were similar to the earlier studies. The two major types of data are: (1) an engineering report of the final design of the spacecraft, and (2) a flight analysis for individual spacecraft from which operating histories and all known anomalous behaviors can be obtained. From this information Engineering Analysis Reports (EARs) are generated for each spacecraft. The EAR is tailored to provide the information content required to meet the study objectives and provides a uniform base for each spacecraft of the study. The EAR is completely described in Appendix B.

In the EARs the treatment of standby and redundant units is consistent for all data samples and emphasizes the utilization of only known

values. Operational hours in the EARs were recorded as "powered" and "unpowered" where such information was known. For much of the equipment, however, the information available only indicates that at a given time the equipment was known to be operational. For this reason the unit of measure in the analyses of this section and of Section III is survival time. In those instances where standby hours are reported, it is known that the unit in question was turned off for the given number of hours and known to have been subsequently operational. These data are analyzed in Section IV.

Redundant equipment was treated in the following manner. If a spacecraft had an active redundancy composed of, say, two units, and if the descriptive material indicated that it was reasonable to assume both units operated successfully for, say, 1000 hours, then two entries are made for the two units. On the other hand, if all that could be determined was that one or the other operated for the given time, then only one entry was made.

4. <u>Methods of Data Analysis</u>

a. <u>Techniques and Parameter Estimation</u>

The authors believe that the crux of studies of this nature is the provision of a large amount of data in a readily usable form. For this reason, as well as the fact that the information from the documentation does not warrant application of highly sophisticated techniques, the methods of analysis are simple and straightforward.

Classification and summarization, using simple, readable tables, are the primary presentation techniques. In general, statistical

inferences are not drawn from these efforts. At the component/equipment level and piece-part level, failure rates have been generated using techniques which are generally accepted. Conclusions have been drawn where appropriate, but the emphasis is placed on presenting data in such a form that readers may easily draw their own conclusions in areas of their special interest.

b. Assumptions and Biases

Because of the emphasis on recording only known values for the various data elements, engineering assumptions are held to a minimum in the generation of an EAR.

The major assumption underlying the estimation of failure rates is that time-to-failure is adequately expressed by the negative exponential distribution. The data generated herein preclude the use of an alternate assumption, a situation that also existed in earlier studies.

The major bias in the study continues to be that all anomalous incidents in the analyses are "reported" incidents versus the desired "occurring" incidents. The cause of the bias can be traced to several sources: (i) diversity of detail, (2) method of documentation employed by the various program offices, (3) reliance in some cases on personal interviews, and (4) state-of-the-art limitations (i.e., part operational data).

Documentation for the spacecraft in this sample was significantly more detailed and of higher quality, on the average, than in the earlier studies.

5. Definitions

Definition of terms used in this report is presented in context; terms requiring definition are generally associated with anomaly classifications. The use of acronyms has been kept to a minimum and those that are used are easily identifiable; mathematical symbols are those in general use.

B. SUMMARY OF REPORTED INCIDENTS

From the spacecraft EARs, a summary of all anomalous incidents has been compiled for each of the four study samples. The summary for this study is found in Appendix A-IVa and is in the same format as the corresponding lists for the earlier studies (see Appendices A-Ia, A-IIa, and A-IIIa). The format lists in the following order: unsuccessful launches; every anomalous incident recorded in the EARs subsequent to a successful launch; and finally, every successfully launched spacecraft in which no anomalous incidents were recorded.

Each line entry in the appendices referred to above includes first an index relating the entry to a specific program and spacecraft. For those launches that were unsuccessful, this fact is entered to complete the entire entry. In cases where no anomalous behaviors were noted, this fact, plus the total time in orbit and whether the spacecraft is currently operable or not, completes the entry. Each anomalous incident recorded contains the following information in each entry:

This relationship between the index and specific launch is not available to the reader and is a method of preserving the anonymity of programs and spacecraft.

- 1. Time the incident occurred. An entry of ε indicates that the incident occurred between the end of countdown and the establishment of the initial orbit. An entry of $\tilde{\ }$ indicates that the anomaly cannot be pinpointed in time since it was intermittent, gradual, or unknown. All other entries are in hours.
- 2. Three short statements giving a description of the incident, its cause, and its effect on the mission as a whole.
- 3. Any known corrective action taken to prevent occurrence of the incident on future flights or to obviate its effect on the flight under consideration.
- 4. Other clarifying remarks required to put the incident in the proper context.

It should be made clear that this listing does not pretend to be exhaustive of all such incidents that have occurred, even on the space-craft reported in this study, because of the wide variability in quantity and quality of data available to the study. There is no reason to believe, however, that it is not indicative of spacecraft reliability problems.

C. CLASSIFICATION OF ANOMALOUS INCIDENTS

1. Summary of Classification Codes

Because of the large number of anomalous incidents in this sample (and in the previous samples) classification and summarization is mandatory to extract readily usable information. A coding scheme, iden-

tical to that used in previous studies is used to accomplish this purpose. There are nine characteristics for which each anomalous incident is coded. Some information needed to select a particular code for a given entry occurs only in the EARs so that, in a sense, the classification carries more information than provided in the entries of Appendices A-Ia, A-IIIa, and A-IVa. The complete coding of each entry is given in Appendices A-Ib, A-IIIb, A-IIIb, and A-IVb.

Exhibit 2 lists the names of eight of the classifications used.

Definitions of the terms are given in the following paragraphs, together with the results of the classifications of the anomalies. Roman numerals following the paragraph headings refer to the Roman numerals in Exhibit 2. The ninth classification, Subsystem Function, is discussed in Subsection D.

2. <u>Mission Subset (I)</u>

This code simply identifies the unsuccessful launches (U) and those spacecraft for which there are no reported anomalies (S).

For this update, two of the 45 spacecraft launches were unsuccessful; there were no spacecraft that experienced zero anomalies. Five of the 43 successfully launched spacecraft were considered in the previous study as well as this one. Therefore, for the combined sample:

Total Number of Spacecraft:

350

Unsuccessful Launches

43

FXHIBIT 2 - ANOMALOUS INCIDENT CLASSIFICATION CODES

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I. Mission Subset

- J. Unsuccessful Launch
- S. Spacecraft with No Anomalies Reported Spacecraft with Anomalies Reported

II. Mission Term

- L. Long Term
- 5. Short Term

III. Mission Phase

- L. Launch and Acquisition
- O. Orbital (Steady-State)
- Q. Unknown

IV. Mission Effect

- 1. Negligible
- 2. Non-Negligible but Small
- 3. 1/3 to 2/3 Mission Loss
- 4. 2/3 to Nearly Total Mission Loss
- 5. Essentially Total Mission Loss
- U. Unknown

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V. Spacecraft Subsystem

- a. Timing, Control and Command
- b. Telemetry and Data Handling

- c. Power Supply
- d. Attitude Control and Stabilization
- d* Propulsion
- e. Environmental Control
- f. Structure
- g. Payload (Experimental and Scientific)
- h. Unknown

VI. A. Incident Type

- E. Electrical
- M. Mechanical
- 0. Other
- U. Unknown

VI. B. Incident Type

- C. Catastrophic Part Failure
- O. Other Part-Related Incident
- N. Non-Part-Related Incident
- U. Unknown

VII. Incident Cause

- A. Assignable
- N. Non-Assignable
- U. Unknown

• Total Spacecraft Reporting No Anomalies: 40

• Total Spacecraft Reporting Anomalies 267

• Total Anomalies Reported: 2,096

The breakdown, by number of spacecraft and percentage is as follows:

		Number		Percent			
	Update	Pre- Update	Total Data Base	Update	Pre Update	Total Data Base	
I. Mission Subset							
U. Unsuccessful Launch	2	41	43	5.0	13.3	12.3	
S. Spacecraft With No Anomalies Reported	0	40	40	0	12.9	11.4	
Spacecraft With Anomalies Reported	38	229	267	95.0	73.8	76.3	

3. Mission Term (II)

The code identifies long-term (L) or short-term (S) missions. If a mission is anticipated to be longer than 60 days it is classified long-term. All spacecraft except one in this data sample are long-term missions; the total sample contains 138 short-term ard 212 long-term missions. In the update data, there were 705 anomalies associated with long-term missions, and one anomaly with the short-term mission. For the total data base, 79.1 percent of the anomalies are associated with long-term missions, and 20.8 percent with short-term missions.

The breakdown, by number of anomalies and percentages, is as follows:

	To all the second of the secon	Number		Po	ercentage	
	<u>Update</u>	Pre- Update	Total Data Base	<u>Update</u>	Pre- Update	Total Data Base
II. <u>Mission Term</u>						
L. Long Term	705	990	1,695	99.9	71.9	80.9
S. Short Term	1	400	401	0.1	28.6	19.1

For this sample, the average number of anomalies reported is 17.8 per long-term spacecraft. This is significantly greater than the pre-update figure of 7.1 anomalies per long-term spacecraft. This increase appears to be due in part to the increased detail of reporting onorbit experience and in part to the increased complexity of spacecraft in this sample. That is, many spacecraft carried more equipment than those launched earlier and therefore were subject to more anomalies. For the combined sample, the number of anomalous entries per long-term spacecraft is 9.7.

Further analysis concerning detailed anomaly times will be found in subsection II-D-1 below.

4. Mission Phase (III)

A spacecraft mission can be thought of as consisting of two distinct phases: launch and acquisition (L) and the orbital or steady-state phase (O). An anomaly occurring during launch and acquisition is classified L; if it occurs during steady-state operation it is classified

0. A third category, Q, is provided for those instances where the dichotomy cannot be made due to insufficient information. The distinction was made on the best judgment available based on the engineering analysis reports. Generally, those incidents indicating an ε , or very few hours of elapsed time at occurrence, are classified as L, all others as 0.

The breakdown of anomalies occurring in each category and the associated percentages is as follows:

				Number		Р	ercentage	
			Update	Pre- Update	Total Data Base	<u>Update</u>	Pre- <u>Update</u>	Total Data Base
III.	Mi	ssion Phase						
	L.	Launch and Acquisition	55	415	480	9.2	29.8	22.9
	0.	Orbital (Steady- State)	638	970	1,608	90.4	69.8	76.7
	Q.	Unknown	3	5	8	0.4	0.4	0.4

The 29.8 percent of all anomalous incidents occurring in the launch phase previous to this update, reflects, at least in part, the fact that all Ranger, Mercury, and Gemini missions were defined to consist of launch and acquisition phase only and that many other spacecraft (e.g., Agena) were relatively short-term. The 9.2 percent of all anomalies in this update occurring during the launch phase compares reasonably well with the pre-update sample when considering the spacecraft complement of the pre-update sample.

5. Mission Effect (IV)

The five groups included in this classification indicate

the severity of the anomalous incident in terms of its effect on the overall mission had it occurred in isolation. The definition of each class 1, 2, 3, 4, and 5 should be self-evident from the classification names given in Exhibit 2. Thus, in column IV of the tables in Appendices A-Ib, A-IIb, A-IIIb, and A-IVb, all incidents coded 1 have essentially negligible effect on mission performance; those coded 5 are essentially catastrophic to the mission. The code U indicates there was insufficient information on which to assign a mission effect code.

The breakdown of these groups, by number and percent of anomalies, is as follows:

			to March Star of March Star	Number	Water State Committee Comm	Percentage		
			<u>Update</u>	Pre- Update	Total Data Base	Update	Pre- Update	Total Data Base
IV.	Mi	ssion Effect						
	١,	Negligible	505	825	1,330	71.5	59.4	63.4
	2.	Non-Negligible but Small	161	418	579	22.8	30.1	27.6
	3.	1/3 to 2/3 Mission Loss	13	85	98	1.8	6.1	4.7
,	4,	2/3 to Nearly Total Mission Loss	. 0	50	80	0	1.4	0.95
	5.	Essentially Total Mission Loss	4	40	44	0.6	2.9	2.1
-	Ų,	Unknown,	23	2	25	- 3.3	1,0	1.2

An observation made on the pre-update sample holds both for this update and the combined sample. That is, very few spacecraft drop out of

the sample as a result of a single failure (coded 5). Maximum sample time for the spacecraft is far more likely to result from the cumulative effects of several lower severity level anomalies, planned mission termination, or simply, the extent of the available data.

Spacecraft Subsystem (V)

Each anomalous incident is coded according to which of eight major spacecraft subsystems is most closely related to the incident. An unknown category is included for those cases where a relationship does not exist or cannot be determined from the available information. The subsystems used for this classification are meant to define broad functional operations found to one extent or another in all spacecraft. The functional definition for subsystem was chosen rather than a definition based on hardware for two reasons. First, subsystem definitions vary among organizations and among program offices of the same organization. The data analysis requires a grouping that can be applied to all spacecraft of the collective data sample. The second and more important reason for using a functional definition is that, in the predesign stages of future programs, the program management will know what functions the planned spacecraft is expected to perform with more certainty than the actual hardware configuration that will be used to perform the desired functions. The comparisons at the subsystem level as defined in this report would be useful in the predesign phase of program development. For example, one would be interested to know, based on past experience of other programs, with what certainty a spacecraft would deploy its structural elements (structure subsystem) or supply power to the other planned functions

(power supply subsystem). In the later stages of development of a projected program, when more is known about the hardware configuration, the interest would shift to the equipment group/component level of analysis which is hardware oriented.

The following list defines the subsystems and indicates the types of equipment that are considered to be a part of each subsystem.

a. <u>Timing, Control and Command</u>

Command receivers, decoders, timers, programmers, sequencers, command distribution equipment

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- b. Telemetry and Data Handling

 Encoders, D/A converters, A/D converters, tape

 recorders, signal conditioners, telemetry transmitters, tracking transmitters, antennas
- Batteries, solar arrays, fuel cells, converters, inverters, regulators, protective devices, charge regulators
- d. Attitude Control and Stabilization

 Gyros, spin control, magnetometers, sun aspect
 indicators, eddy current dampers, horizon scanners, star trackers, dynamic control
- d* Propulsion

 Coding this subsystem with a d* indicates that the propulsion subsystem considered here is more closely related to the attitude control subsystem of the spacecraft than to the launch

vehicle. Included are hydrazine thrusters, tanks, valves, etc.

e. <u>Environmental Control</u>

Both passive and active thermal control devices, life support systems.

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- f. Structure

 Basic structure, booms, solar paddles, separation.
- g. Payload (Experimental and Scientific)
 Wide-band communications (for spacecraft where
 this equipment was considered experimental),
 microwave equipment (cavities, TWTs, etc.,
 flown for assessment purposes), university
 experiments, particle detectors, mass spectrometers, plasma analyzers, infrared radiometers, ultraviolet radiometers.

Although it is felt that these groupings are essentially self-explanatory, checking a few of the codes in Appendices A-Ib, A-IIb, A-IIIb, and A-IVb with their corresponding entries in Appendices A-Ia, A-IIIa, A-IIIa, and A-IVa should dispel any confusion in procedure is applicable to most of the other classifications as well.

The breakdown, in terms of number of anomalies and their associated percentages, to each of the subsystem categories is as follows:

				Number			Percentage			
			Update	Pre- Update	Total Data Base	Update	Pre- Update	Total Data Base		
٧.	Sp	acecraft Subsyst	em							
	a.	Timing, Control and Command	76	214	290	10.8	15.4	13.8		
	b.	Telemetry and Data Handling	136	463	599	19.3	33.3	28.6		
	c.	Power Supply	68	131	199	9.6	9.4	9.5		
	d.	Attitude Contro and Stabiliza- tion	104	183	287	14.7	13.2	13.7		
	d*	Propulsion	31	31	62	4.4	2.2	2.9		
	e.	Environmental Control	7	29	36	1.0	2.1	1.7		
	f.	Structure	28	19	47	4.0	1.4	2.2		
	g.	Payload (Experimental and Scientific)	256	284	540	36.2	20.4	25.8		
	h.	Unknown	0	36	3€	0.0	2.6	1.7		

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The relatively large percentage of reported anomalies in the telemetry and data handling subsystem as indicated in the above breakdown, is to be expected. Since this subsystem is, of course, monitored more closely than other subsystems, an indication of an anomaly is more likely to be observed in this area. The large number of payload anomalies in this sample relative to the number in the pre-update sample, is felt to be due in part to the large number of payloads relative to other subsystem functions in the update. Also, payloads are often unique, push the state-of-the-art, and are constructed with fewer quality assurance

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provisions less stringently enforced than basic spacecraft subsystems. Finally, the payloads carried by recent spacecraft tend to be more complex than those carried by many of the spacecraft in the pre-update sample, and this may lead to more anomalous incidents per payload. Exhibits 4 and 5 provide additional information tending to confirm the increase in payload anomalies.

7. Incident Type (VI)

a. <u>Incident Type (VI.A)</u>

This classification places an anomaly in one of four mutually exclusive groups: electrical (E), mechanical (M), other (0), and unknown (U). Those entries in Appendices A-Ib, A-IIb, A-IIIb, and A-IVb coded with an E in the VI.A column indicate that anomalous behavior is exhibited by electrical or electronic parts, components, subsystems, or functions. Those anomalies coded M are similarly defined for mechanical parts, components, subsystems, or functions. An O indicates behavior of equipment that cannot be classified electrical or mechanical: propellant degradation, for example. A U indicates insufficient information to assign the entry to any of the other three categories.

The breakdown of anomalies and percentages in this classification group is as follows:

			Number		P(Percentage			
		Update	Pre- Update	Total Data Base	<u>Update</u>	Pre- Update	Total Data Base		
VI.A.	Incident Type						*		
E.	Electrical	473	1,065	1,538	67.0	76.6	73.4		
M.	Mechanical	66	126	192	9.3	9.1	9.2		
0.	Other	60	98	158	8.5	7.0	7.5		
U.	Unknown	107	101	208	15.2	7.3	9.9		

b. Incident Type (VI.B)

The classification of column VI.B in Appendices A-Ib, A-IIb, A-IIIb, and A-IVb attempts to divide incidents into those that are part related and those that are nonpart related. A code of C indicates those incidents arising from a catastrophic part failure*. An O indicates that the anomalous incident is related to behavior of a part (or parts) that has not failed catastrophically (degraded, intermittent, etc.). An N indicates an anomalous incident not related to any part misbehavior. A U indicates that insufficient information exists to determine whether part behavior was involved or not.

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The breakdown by number and percentage of anomalies for these categories is as follows:

		Number			Percentage		
		Update	Pre- Update	Total Data Base	<u>Update</u>	Pre- <u>Update</u>	Total Data Base
VI.B.	Incident Type						
C.	Catastrophic Part Failure	42	183	225	5.9	13.2	10.7
0.	Other Part- Related Incident	68	174	242	9.6	12.5	11.5
N.	Non-Part- Related Incident	237	490	727	33.6	35.2	34.7
U.	Unknown	359	543	902	50.8	39.1	43.0

^{*} The term "catastrophic" here is defined to mean "catastrophic" to the part and not necessarily to the larger component or system. Typical types of catastrophic part failures include a transistor or dide shorting for no known reason. This definition is consistent with that used in the negative exponential distribution for modelling failure probability.

Of the 347 incidents in this update where it could be determined whether the anomaly was part or non-part caused, 110 (31.7 percent) were piece part related. Of these, 42 (12.1 percent) were catastrophic piece part failures. Of the 1,194 incidents in the total data base for which this determination could be made, 39.1 percent were piece part related, and 18.8 percent were catastrophic piece part failures.

It is important to note that, in the pre-update sample, of the 847 anomalous incidents where a relationship could be coded, over three-quarters (78.4 percent) are not catastrophic part failures, and thus not representative of the type of failures modeled by the classical reliability approach. In this update, this tendency is even more pronounced. Of the 347 anomalies where a relationship could be determined, 87.9 percent are not catastrophic part failures.

Further analysis of part types will be found in Section III, where survival hours and anomalous incidents are used as the basis for reliability calculations. Further analysis on the effects of part failures will be found in subsection II-D-4 below.

8. Incident Cause (VII)

Three broad groups are defined for incident cause in column VII of the tables in Appendices A-Ib, A-IIb, A-IIIb, and A-IVb: assignable causes (A), nonassignable causes (N), and unknown (U).

An assignable cause is attributed to an anomalous incident if the incident could have been prevented by taking some action well within the state-of-the-art prior to launch. If the incident could not have been prevented in this manner, it is classified nonassignable (N). If insufficient information exists to make a judgment, the anomaly is

classified unknown (U).

The breakdown for these categories is as follows:

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			Number	والمستوال والمستوال والمستوال المستوال	Po	ercentage	
		Update	Pre- Update	Total Data Base	Update	Pre- Update	Total Data Base
VII.	Incident Cause						
A.	Assignable	255	477	732	36.1	34.3	34.9
N.	Non-Assignable	71	193	264	10.1	13.9	12.6
U.	Unknown	380	720	1,100	53.8	51.8	52.5

The categorization of column VII is of major interest. In both this sample and the pre-update sample, the data indicate that over one-third (at least) of the incidents have assignable causes and thus form a clear basis where reliability of spacecraft might be improved. Since over half of the anomalous incidents were classified "unknown", the percentage of anomalies with assignable causes is probably much higher. Further discussion of the assignable cause category is given in Subsection II-D-3 below.

9. Subsystem Function (VIII)

This classification is a secondary breakdown of space-craft subsystem, and is treated in detail in Subsection II-D-2 below.

10. Remarks

When the 2,096 anomalous incidents of the combined sample are categorized according to the characteristics discussed above, the results indicate that the typical reported anomaly occurs on a long-

term mission in the orbital phase, has a negligible effect on the mission, occurs in a payload, and is of unknown origin and cause.

D. FURTHER OBSERVATIONS MADE FROM ANOMALOUS INCIDENT CLASSIFICATIONS

Subsection C above has served to give a large picture of the anomalous incidents reported in this study. It is the intent of this subsection to examine, in more detail, four of the characteristics used in the preceding subsection to classify anomalous incidents. The four characteristics of interest in this further analysis are: Mission Phase, Spacecraft Subsystem/Subsystem Function, Incident Cause and Catastrophic Part Failures/Mission Effect. The analysis of this subsection, then, is concerned with the time of anomaly occurrence, its location within the satellite, its assignable cause, and the effect of part failures on mission performance.

1. Mission Phase

The classification used above for this characteristic somewhat arbitrarily considers the anomaly to have occurred either during launch and acquisition or the steady-state, orbital phase of the mission. Since time is of paramount interest in reliability studies, the analysis of this section focuses on the occurrence of the incidents as a function of time.

The following analysis is based on the 211 long-term spacecraft of the combined sample. For the 177 successfully launched, long-term

¹One long-term spacecraft is not included because mission time is not available.

spacecraft, there are 1,695 associated incidents of anomalous behavior. Exhibit 3 lists the sample hours associated with each spacecraft, along with the number of anomalies that occurred on each spacecraft. The sample hours are the lengths of time for which data on anomalous behavior are available to this study. In some cases, "sample hours" represents the complete loss of the mission; in others it simply represents the extent of the available data. The Index Number is a code used to protect the identity of the spacecraft.

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Note that use is made in Exhibit 3 of the symbol ϵ . This symbol implies that loss of mission occurred very early, generally during the launch and acquisition phase.

The rate of reported anomalous incidents as a function of time can be derived from Exhibit 3. During ε (essentially launch and acquisition) the reported anomaly rate is 0.04 anomalies per spacecraft. During the first 1,000 hours, the anomaly rate is 0.10 anomalies per spacecraft. The overall anomaly rate (subsequent to ε) is 0.37 anomalies per spacecraft per thousand hours.

For short-term systems, an analysis similar to the preceding is not particularly instructive because of the short mission times, in general less than 100 hours, and the concomitant short time to anomaly occurrence. There are 129 successfully launched short-term spacecraft included in the combined sample, and there are 401 associated anomalies. Of the 401 anomalies only 127 have a recorded occurrence time other than

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	Index No.	*	;	; \$? \$: 5	₹ 5	5 5	×:	2:	X :	\$	*	3	*	5	: \$	3 5	. (3:	3	\$	\$	3	3	3	•	?	? =	: :	* ;	2;	₹ :	~	2	2	2	2	8	=	3	\$	3	£	:	~	2	įę	3	i	
To Call	Ances 1 m	-					- «	> -		_	(~	~	_	9	~		•	. -	- 1	•	-	•	~	~		. ~		• -		•	•	•	~	~	~	_	0	•	~	_	•	~	1 30	,	•	: <	٠ <u>ح</u>	<u>;</u> ~		
3	5		•	•	•		•	•	•	.	2	3	ž	×	3	ž			3	Š	į	216	ž	302	9	9	×			3	2		<u>\$</u>	<u> </u>	Z	38	8	<u>-</u>	22	3	ž	2000	3	95	3	3			33	}	
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EMMENT 3 - SAMPLE HOLDS AND MARKER OF ANGHALIES FOR LUNG-TEINN SPACECHART, COMMINGS SAMPLE

epsilon. These 127 incidents are distributed in time as follows:

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Time of Occurrence (Hours)	Number of Anomalies
0 < t ≤ 1	9
1 < t ≤ 2	6
2 < t ≤ 3	4
5	8
6	1
7	1
8	3
9	4
10	1
10 < t ≤ 20	7
$20 < t \le 30$	14
$30 < t \le 40$	3
40 < t ₅ 50	7
50 < t _s 60	2
60 < t < 70	2
70 < t ₅ 80	7
80 < t ≤ 90	2
90 < t ≤ 100	8
100 < t < 200	22
200 < t s 300	11
300 < t < 400	3
t > 400	2

2. Spacecraft Subsystem Analysis by Functional Groups

The assignment of anomalies to the subsystems (characteristic V) is helpful in narrowing down the functional aspect of spacecraft which is the most troublesome. A further step in this direction is justified to isolate more precisely the location of anomalous incidents. To do this a number of subfunctions (characteristic VIII) are defined for each previously defined spacecraft subsystem. The subfunctions for each subsystem are defined so that they are mutually exclusive and exhaustive, i.e., they do not overlap and they do cover the entire subsystem. Each anomalous incident carries, therefore, two codes relating the incident to functional location within the spacecraft. The subsystems, subfunctions, and codes used for each are tabulated in Exhibits 4 and 5. Exhibit 4 gives the total number of functions in the update sample, the total number of anomalies observed, and the anomalies per function for this update. Exhibit 5 presents the same information for the pre-update samples.

3. Incident Cause--Assignable

The interest in further examination of the anomalous incidents classified as having assignable causes (characteristic VII) stems from the observation that a major way to increase the reliability of spacecraft is to remove all causes of anomalistic behavior. Of the 706 anomalous incidents in this sample, 255 can be assigned a cause of occurrence, and of the 1,390 incidents in the pre-update sample, 477 can be assigned a cause of occurrence. These incidents are examined in this subsection to discover the contribution they could make in pointing out problem areas.

EXHIBIT 4 - DETAILED CLASSIFICATION OF ANOMALOUS INCIDENTS BY SPACECRAFT SUBSYSTEM AND FUNCTION, THIS SAMPLE

Sec. sec.

N. AND GOOD OF THE PARTY OF THE	Subsystem Function	Number of Functions in Sample	Number of Reported Anomalies by Function	Anomalies per Function
a ·	TIMING, CONTROL, AND COMMAND	43	88	2.05
	 Receiving Decoding Command Distribution Sequencing and Programming 	43 37 20 21	28 4 11 27	0.65 0.11 0.55 1.29
	5. Timing 6. Manual Control 7. Unknown	24	11 6	0.46
	8. Unassignable	••	ì	***
b .	TELEMETRY AND DATA HANDLING	41	161	3.93
	1. Data Point Sensing	10	29	2.90
	and Monitoring 2. Signal Conditioning 3. Encoding, Formatting 4. Data Storage 5. Transmission 6. Unknown 7. Unassignable	6 38 34 39 	3 10 55 59 1 4	0.50 0.26 1.62 1.51
с.	POWER	45	68	1.51
	 Conversion Storage Power Control Power Distribution Unknown Unassignable 	45 41 43 38	16 30 13 4 5	0.36 0.73 0.30 0.11
d.	ATTITUDE CONTROL AND STABILIZATION	42	122	2.90
	1. Orientation Sensing 2. Active Attitude Correction	40 30	58 57	1.45 1.90

EXHIBIT 4 - (Continued)

	Sub	system Function	Number Funct in Sar	ions	Numbe Repor Anoma by Fun	ted lies		alies unction	
	3.	Passive Stabilization		24		3		0.13	
	4. 5.	Unknown Unassignable				4			
		•	••				0.00		
ď ³	Y. PROP	ULSION	13		31		2.38		
	1.	Navigation		9		3		0.33	
	2. 3.	Propulsion Unknown		13		27 1		2.08	
	4.	Unassignable							
е.	ENVI	RONMENTAL CONTROL	38		7		0.18		
	1.	Active Thermal Control		22		7		0.32	
	2. 3.	Life Support Unknown		·					
	4.	Unassignable							
f.	. STRU	CTURE	45	.*	28		0.62		
	1.	Basic Structure		45				~-	
	2.	Deployable Structure		31		27		0.87 0.02	
	3. 4.	Separation Unknown		45 				0.02	
	5.	Unassignable							
g	. PAYL	OADS	292				1.01		
	1.	Scientific		246		249		1.01	
	2.	Technological		46		45		0.98	
	3. 4.	Unknown Unassignable							
h .	. UNKN	IOWN							

EXHIBIT 5 - DETAILED CLASSIFICATION OF ANOMALOUS INCIDENTS BY SPACECRAFT SUBSYSTEM AND FUNCTION, PRE-UPDATE SAMPLE

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	Subsystem Function	Number of Functions in Sample	Number of Reported Anomalies by Function	Anomalies per Function
а.	TIMING, CONTROL, AND COMMAND	222	202	0.91
	 Receiving Decoding Command Distribution Sequencing and Programming Timing Manual Control 	218 214 52 167 157	75 19 19 36	0.34 0.09 0.37 0.22 0.12
	7. Unknown 8. Unassignable		23 11	
b.	TELEMETRY AND DATA HANDLING	236	440	1.86
	 Data Point Sensing and Monitoring Signal Conditioning Encoding, Formatting Data Storage Transmission Unknown 	154 40 226 92 231	177 53 96 92 14	1.15 0.23 1.04 0.40
с.	7. Unassignable POWER	237	8 131	0.55
- •	1. Conversion 2. Storage 3. Power Control 4. Power Distribution 5. Unknown 6. Unassignable	130 230 204 141	24 47 37 8 13 2	0.18 0.20 0.18 0.06
d.	ATTITUDE CONTROL AND STABILIZATION	202	163	0.81
	 Orientation Sensing Active Attitude Correction 	186 179	73 62	0.39 0.35

EXHIBIT 5 - (Continued)

	Su	bsystem Function	Numbe Funct in Sa		Numbe Repor Anoma by Fun	ted lies	Anoma per Fi	alies unction
	3.	Passive Stabilization		45		8		0.18
	4.	Unknown				12		
	5.	Unassignable				8		
ď*∙	PROP	ULSION	108		31		0.29	
	1.	Navigation		99		8		0.08
	2.	Propulsion		108		10		0.09
	3.	Unknown				.3		••
	4.	Unassignable				10		
e.	ENVI	RONMENTAL CONTROL	42		29		0.69	
	1.	Active Thermal		41		17		0.41
	2	Control		12		5		0.42
	2. 3.	Life Support Unknown		12		2		0.42
	4.	Unassignable				5		
	7.	onassignasie				•		
f.	STRU	CTURE	227		19		0.08	
	1.	Basic Structure		222		2		0.01
	2.	Deployable Structure		58		6		0.10
	3.	Separation		211		10		0.05
	4.	Unknown				1		
	5.	Unassignable						***
g.	PAYL	OADS	517		250		0.48	
	1.	Scientific		465		174		0.37
	Ž.	Technological		52		75		1.44
	3.	Unknown				1		
	4.	Unassignable						
h.	UNKN	NOWN	••		36			

Assignable causes are attributed to those anomalies that could have been prevented by some action taken before launch, within the state-of-the-art, if those responsible for the action were prescient. Anomalies due to postlaunch errors in spacecraft command and control are also cate-gorized as due to assignable causes. Four general areas can be identified among the entries for which assignable causes exist. Their definitions are as follows:

- (1) Design: This area covers many anomalous behaviors such as RFI and sensitivity problems, unanticipated wearout or degradation as a result of time or known environmental conditions. The anomalies can be electrical, mechanical, thermal, or system-related.
- (2) Manufacture: This area includes parts or materials that are faulty due to some manufacturing problem, contamination, faulty solder joints or other connections, quality control, and the like.

- (3) Operation: Human error is the prime reason for anomalies classified in this group. Errors included involve those associated with the spacecraft control function, usually by commanding, programming, or calibrating the spacecraft.
- (4) Other: A miscellaneous classification, grouping together several areas such as meteoroid bombardment, anticipated wearout and secondary failures.

Exhibit 6 shows the number of "assignable cause" entries in the four categories and the associated percentages for the successfully launched spacecraft in this sample. Exhibit 7 gives the same information for the pre-update sample. Of all assignable causes, 68.6 percent were attributed

EXHIBIT 6 - DETAILED BREAKDOWN OF ANOMALOUS INCIDENTS BY ASSIGNABLE CAUSE, THIS SAMPLE

	Number	Percent
All Assignable Causes	255	100.0
Design	175	68.6
RFI, etc.	38	14.9
System	24	9.4
Electrical Components	54	21.2
Mechanical	24	9.4
Thermal	27	10.6
Unanticipated Wearout or Degradation	6	2.3
Launch Vibration and Shock	2	0.8
Manufacture	54	21.2
Fabrication, Q.C., etc.	19	7.5
Contamination	15	5.9
Faulty Parts or Materials	20	7.8
Operation	26	10.2
Other	0	0.0

EXHIBIT 7 - DETAILED BREAKDOWN OF ANOMALOUS INCIDENTS BY ASSIGNABLE CAUSE, PRE-UPDATE SAMPLE

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	Number	Percent
All Assignable Causes	477	100.0
Design	289	60.6
RFI, etc.	82	17.2
System	49	10.3
Electrical Components	58	12.1
Mechanical	28	5.9
Therma1	32	6.7
Unanticipated Wearout or Degradatio	n 27	5.7
Launch Vibration and Shock	13	2.7
Manufacture	70	14.7
Fabrication, Q.C., etc.	34	7.1
Contamination	21	4.4
Faulty Parts or Materials	15	3.2
Operation	41	8.6
Other	77	16.1

to Design in this update, 60.6 percent in the pre-update sample. In this sample 21.2 percent were attributed to Manufacture compared to 14.7 percent in the pre-update sample. Of assignable causes 10.2 percent were attributable to Operation in this update, 8.6 percent in the pre-update sample. There were no assignable causes in this update that were classified in the miscellaneous "Other" category; 16.1 percent of the pre-update assignable causes were in this category.

As the exhibits indicate, two of the four categories are further subdivided. The various subcategories under "Design" are as follows: (1) the subcategory "RFI, etc." includes all anomalous incidents attributed to inadequate RFI design, noise sensitivity, and transients--14.9 percent of the assignable causes in this update belong to this category, and 17.2 percent of the pre-update assignable causes; (2) the three subcategories "System," "Mechanical," "Thermal," include incidents arising, respectively, from inadequate design (a) in the spacecraft/environment or subsystem interfaces, (b) in deployment, structural stiffness, or any moving mechanical parts, and (c) for proper spacecraft thermal balance; (3) the category "Electrical Component" refers to anomalies attributed to inadequate design of a receiver, encoder, horizon sensor, or any electrical or electronic component -- there are 21.2 percent update and 12.1 percent pre-update assignable causes in this category; (4) "Unanticipated Wearout or Degradation" is attributed to anomalies where, for example, a battery simply wears out before anticipated or where other components or parts do not have the inherent capability to survive either the normal spacecraft environment or the expected life of the component or part;

7.

(5) those anomalies classified "Launch Vibration and Shock" are attributed to designs inauequate to survive the normal stresses a spacecraft undergoes during launch. There are only 0.8 percent update and 2.7 percent preupdate assignable causes in this category.

Under "Manufacture" there are three subcategories. Included under "Fabrication, Q.C., ETC." are anomalies like cold or loose solder joints, loose conenctions and missing parts. "Contamination" covers the relatively high occurrence of clogged lines, excess moisture, foreign matter in valves and the like--5.9 percent update and 4.4 percent pre-update assignable causes fall in this category. "Faulty Parts or Materials" indicates such items as a faulty capacitor or degraded propellants caused by an improper manufacturing process. All of these subcategories are mutually exclusive.

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4. Catastrophic Part Failures/Mission Effect.

As indicated earlier, there are 42 catastrophic piece part failures in the update data. These 42 anomalies are further analyzed here to provide insights into their effects on mission performance.

To achieve the proper perspective, two detailed data breakdowns are required, 1) the extent of mission ioss caused by part failures, and 2) the proportions of part/non part related anomalies causing critical mission loss. In other words, the situation is examined from two directions, namely, both the extent and the role of part failures on mission loss.

The following breakdown indicates the extent, by number of anomalies and percentage, of mission loss caused by the 42 catastrophic piece part failures:

Mission Effect	Number	Percent
l. Negligible	19	45.2
2. Non-Negligible but Small	17	40.5
3. 1/3 to 2/3 Mission Loss	1	2.4
4. 2/3 to Nearly Total Mission Loss	0	0
5. Essentially Total Mission Loss	2	4.8
U. Unknown	3	7.1

From the above breakdown, it can be seen that at least 85 percent of catastrophic piece part failures do not significantly impact the mission. Some of this may be due to the provision of redundancy.

The second breakdown, provided below, indicates the role of part/
non-part related anomalies in significant mission losses. The breakdown
is tabulated for 1/3 or greater mission losses (mission effect categories
3, 4 and 5). In the update data, a total of 17 anomalies caused such
losses, and the number and percentage of their distribution is as follows:

Incident Type	Number	Percent
C. Catastrophic Part Failure	3	17.6
O. Other Part-Related Failure	4	23.5
N. Non-Part Related Failure	4	23.5
U. Unknown	6	35.3

This breakdown indicates that of the missions incurring substantial loss, catastrophic part failures were responsible 17.6 percent of the time.

It is to be emphasized that the results of these two breakdowns are <u>not</u> contradictory, but rather when taken together provide a possibly useful insight into the relationship of part failures and mission loss. That is, while catastrophic part failures, per se, usually cause only minor loss, when a major loss does occur there is a signif cant probability that it will be due to a catastrophic part failure.

5. Remarks.

Note that besides the categorizations presented here and in previous sections, the reader can perform any of a large number of other classifications by using the raw data presented in Appendix A of this report. Also, more specific or detailed information is available by "querying" the data bank to obtain information from the EAR's on specific topics of interest.

5. CONCLUSIONS

The emphasis of this section, as well as the whole report, is to present the total fund of data regarding incidents of anomalous behavior reported on spacecraft. A few interesting observations from the point of view of the authors are listed below.

 The vast majority of reported incidents have little or no effect on the accomplishment of the spacecraft mission (see subsection II.C.5). In this update, 94.3 percent of the anomalies had small or negligible effect on mission

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- goals, and 89.5 percent of the anomalies in the pre-update sample had small or negligible effect.
- 2. Of the 347 incidents in this update for which it could be determined whether the anomaly was part or non-part caused, 110 (31.7 percent) were piece part-related, and 42 (12.1 percent) were catastrohpic piece part failures. Of the 1,194 incidents in the combined sample for which this determination could be made, 39.1 percent were piece part-related, and 18.8 percent were catastrophic piece part failures.
- 3. Eighty-seven percent of the pre-update catastrophic part failures have small or negligible mission effect compared to 86 percent of the catastrophic part failures in this update. However, 12 percent of the major mission losses on this update were due to catastrophic part failures.
- 4. Of the 966 incidents in the combined sample where sufficient information exists to distinguish between assignable and nonassignable incident causes, over 73 percent fall into the assignable category. These incidents generally could have been prevented prior to launch by some action, well within the state-of-the-art (see Subsection II.C.8). The 73 percent figure is in close agreement with all earlier data samples.
- 5. The tabulation below indicates the five spacecraft functions with the highest anomaly rates in this update

and the pre-update sample.

This Update

Pre-Update

. Data point sensing and monitoring

Technological experiments

. Propulsion

Data Point sensing and monitoring

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. Active attitude correction

. Data storage

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Data storage

. Life support

Transmission

Active thermal control

- 6. The five spacecraft functions with the lowest anomaly rates in this update are: Basic structure, separation, power distribution, decoding, and passive stabilization (see Exhibit 4). This list is the same for the preupdate except that passive stabilization has replaced propulsion. It is surprising to note that propulsion, which had one of the lowest rates of anomalies per function in the pre-update sample, has one of the highest rates of anomalies per function in the update sample.
- 7. The most common cause of spacecraft anomalies (when assignable) is design (see Exhibits 6 and 7). This agrees with the conclusion reached in all previous studies.

III. SPACECRAFT HARDWARE ELEMENT RELIABILITIES

This section discusses numerical reliability factors for three levels of hardware elements; spacecraft subsystems, components, and piece-parts. Two reliability factors of prime interest may be readily derived from available data. The first is the probability of hardware element failure during launch (q) and the second is the on-orbit hardware element failure rate (λ). The derivation of these factors is first described, then the results are presented.

A. DERIVATION OF PARAMETER ESTIMATES

If it is assumed that each identically named hardware element has an equal probability of failure during launch, irrespective of mission, then q may be readily estimated as

$$q = \frac{r_2}{N} \tag{1}$$

where ℓ = number of hardware element failures during launch

N = number of hardware elements in the sample.

It has been shown repeatedly that, under very minimal constraints,

$$R(t) = \exp \left[- \int_0^t \lambda \, dt \right]$$
 (2)

where λ = hardware element failure rate

t = survival time

In this formulation λ may be any integrable function of time. The preponderance of reliability literature and practice assumes, however, that λ is constant, at least for most electronic hardware elements found in spacecraft. In this case Equation (2) assumes the more familiar form

$$R(t) = \exp(-\lambda t) \tag{3}$$

In situations where Equation (3) applies, it is also well known that the best estimate of λ for a particular hardware element type is given by

$$\lambda = \frac{f}{\sum_{i=1}^{n} t_i}$$
 (4)

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where n = number of equivalent hardware elements under observation $t_i = survival$ time of the ith such element and

f = total number of failures observed.

The formulation for determining confidence intervals for q and λ are again well known and are given below for 90-percent intervals:

$$q_1 \le q \le q_2 \tag{5}$$

where q is such that

$$\sum_{i=\ell}^{N} {N \choose i} q_1^i (1 - q_1)^{N-i} = 0.05$$

and q is such that

$$\sum_{i=0}^{\ell} {N \choose i} q_2^i (1 - q_2)^{N-i} = 0.05$$

$$\lambda_1 > \lambda - \lambda_2$$
 (6)

where

$$\lambda_1 = \frac{\lambda_{0.95}^2}{2 \sum_{i=1}^{n} t_i}$$

and

$$\lambda_{2} = \frac{\lambda_{0.05}^{2} (2f + 2)}{2 \sum_{i=1}^{n} t_{i}}$$

If ℓ or f are zero, the above formulations give one-sided 95-percent confidence limits of the form

Thus, the primary burden of this section is to derive estimates and confidence intervals for the two parameters q and λ . This is accomplished by first discussing the input data, its derivation and

limitations. Then each of the three tiers of hardware level is treated separately by deriving the pertinent estimates and evaluating the results.

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B. INPUT DATA

The basic compilation of data for each spacecraft in this study was performed precisely as for the previous three studies of on-orbit reliability data from spacecraft. The procedure results in the generation of a working document called an Engineering Analysis Report (EAR). The details of the compilation process will not be repeated here. A brief synopsis of the procedure, however, will clarify the origin of the basic data used in this section to derive estimates for the various parameters.

Essentially, a key step in the compiling an EAR is to determine and list components for a particular spacecraft that are of a sufficiently high level so that their operating history may be readily determined and yet are of a sufficiently low level so that it is reasonable to assume that their normal operation would be precluded by the occurrence of a piece-part failure. The spacecraft subsystems to which these components are assigned are also listed as are the piece parts within each identified component. From this data, subsystem, component, and piece part operating histories are determined and pertinent time factors are computed.

Component and piece-part failures are determined directly from the EARs. These failures are also a subset of entries contained in Appendix A and can also be determined directly therefrom. Subsystem failures are determined directly from the the entries of Appendix A, that is, those anomalies

 $^{^{1}}$ For detailed description of the EAR, the reader is referred to Appendix B.

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coded as being relevant to a particular subsystem and causing severe degradation to the mission (Misssion Effect severity levels 4 or 5) are considered as being subsystem failures.

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In the determination of piece-part failures for estimating λ (Equation (3)), a failure is attributed to a piece part if, and only if, it is known to have failed in a catastrophic manner for no evident cause. This definition is consistent with the definition of λ as it is utilized in Equation (2). All such piece-part failures are coded with a C in Column VIB and an N in Column VII of the classification codes of Appendix A. In this update 19 such coded anomalies have been added to the data base.

Failures are attributed to a component in the same manner, essentially by treating the entire component as if it were a big piece part.

Parameter estimates are calculated for three data sets: (1) the preupdate sample. (2) the data obtained in this sample, and (3) the combined sample. Exhibits 8, 9, and 10 tabulate the subsystems, components, and parts considered in this section of the study together with their total population, the number failing during launch, their cumulative survival hours and the number failing during orbital operation.

Two points should be noted with respect to the survival hours shown in these exhibits. First, these are the cumulative survival hours contained in the data bank for each of the various hardware elements, and are not to be confused with failure rates. Second, the survival hours vary among elements from quite high to relatively low. This occurs for several reasons. In some cases it is due to the populations of the elements under consideration being quite large or relatively small. In other cases, the elements that were used to a greater extent on short term missions did not accumu-

EXHIBIT 8 - SPACECRAFT HARDWARE ELEMENT SURVIVAL AND FAILURE STATISTICS
BASED ON PRE-UPDATE SAMPLE

		EXHIBIT 8	- SPACECRAF BASED ON	T HARDMARE ELEMENT S PRE-UPDATE SAMPLE	SURV I VAL	EXHIBIT 8 - SPACECRAFT HARDWARE ELEMENT SURVIVAL AND FAILURE STATISTICS BASED ON PRE-UPDATE SAMPLE	S				PRC R-
	Total Mumber Sample	Number Failed During Launch	Number Failed During Orbit	Total Survival Hours in Orbit			Total Number in Sample	Number Failed During Launch	Number Failed During Orbit	Total Survival Hours In Orbit	1863 54
SUBSYSTEMS				•	œi	Battery Charge/ Discharge Control	124			2.56 x 106	
1. Timing, Control, and Commend	22	~	₩.	1.83 x 10 ⁶	6	Circuits Battery Packs	358		7	3.13 x 106	
2. Telemetry and Data	243		~	1.89 x 106		Bolometer Assemblies	87			1.33 x 106	
Porting.	243	•	*	2.01 x 106	Ë	Command Decoders	235		_	2.55 x 10 ⁶	
	502	•	۰	1.30 × 10 ⁶	12.	Command Distri- bution Units '	4		~	7.07 × 10 ⁵	
5. Propulsion	111	m	J	one shot devices	13.	Commutators	19			8.30 x 105	
	8			5.05 x 10 ⁵	-	Compressors and Pumps (Pneumatic Assembly)	8			5.1 x 103	
7. Structure	246	•		2.04 × 10 ⁶	15.	Computers	12		,	4.83 x 104	
8. Payload	322	•	-	1.84 × 10 ⁶	.9	Control Switching Assemblies	∞			1.42 × 10 ⁵	
Greens					17.	Data Handling Units	\$			9.40 x 10 ⁵	
1. Accelementers	334			1.14 x 10 ⁵	18.	DC/AC Inverters	196			7.48 x 10 ⁵	
2. Accumulators	•			1.68 × 10 ⁵	19.	DC/DC Converters	ጀ	-	ю	1.45 x 10 ⁶	
3. A/D. D/A Converters	8			2.50 x 10 ⁶	8	Demodulators	9			1.32 × 10 ⁵	
4. Amplifiers(1)	378			6.83 × 10 ⁶	21.	Diplexers	15			6.79 × 10 ⁵	
	23			4.23 x 10 ⁵	22.	Earth Sensor Assemblies	33			3.90 × 10 ⁵	
6. Anterna Assemblies	328			6.74 × 10 ⁶	23.	Filter Networks	ø.			1.44 × 10 ⁵	
7. Attitude Control	20			8.14 x 10 ⁵	73.	24. Fuel Cell Modules	ĸ		-	8.00 x 10 ²	
					25.	Gear Trains	98			1.34 x 10 ⁵	

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		Mumber	Number Failed	Number Failed	Total		Total	100		
		Semple Policy	During	During Orbit	Hours fo Orbit		Number	Failed	Failed	Total Survival
~	26. Gyros	37.			300		Sample	Launch	During Orbit	Hours
1		e •		~	5.53 x 10 ⁵	45. Redulature Descent			1	TI Orbit
W	27. Heat Exchangers	*			7 30 303		=		~	3.70 x 105
~	28. Hestern				7.30 x 103	46. Regulators, Voltage	254		•	
,	n 131 mile	320	_	_	2.78 x 10 ⁶	47. Contractors	}		•	5.18 x 10°
N	29. Horizon Sensors	121		-	200 . 200		123	~		3.18 x 10 ⁵
Ħ	30. Infrared Scanners	8			-10 × 10-	48. Signal Conditioners	8			500 22.2
î		3			3.49 x 10 ⁵	49. Sun Sensons	2	•		5.55 X 10°
7	3i. Louver Assemblies	œ			3.35 x 10 ⁵		.	-	-	1.42 x 106
X	22. Magnetic Tape Units	- - -	-	Y.	301 65 1	ou. Liar Irackers	2			1.57 x 105
R	33. Magnetometers	3	,	₽	×	Subcarrier Oscillators	.5 25			300 63.
•		3			2.42 x 10 ⁵	52. Telemetry Encoders	ŝ			-01 x 70.1
3	34. Nagnetic Sensing	=			27.2.105	Clandar Control	Ē		∞	9.40 x 105
	nevices				ĸ	53. Timers and Clocks	218	_	5	A
ĸ.		92		45	4 26 105	54. Transmitters, Beacon	ຄ		2	6.13 x 10°
	Assemblies			•	ĸ	A. T	4			5.90 × 10 ⁵
						Ocopler Doorlers,	ဖ			6.96 × 104
8	36. Motors, Electrical	4 5		m	2,94 × 106					•
37.	37. Multiplexers	35			5 67 . 105		•		Ť	1.56 × 104
æ	38. Oscillators	56		-	×	57. Transmitters, Tracking	16			6.02 x 105
2	39 Phase Modell and			-	7.40 × 10°					:
	SJOTHINGS SENIO	9			1.86 x 105	os. Iransmitters, S-Band	2		_	1.37 × 105
\$	40. Pheumatic Assemblies	8			4.54 x 105	09			•	•
÷	41. Power Distribution Units	8			×	Special Purpose	2		3	3.56 x 10 ⁵
;						60. Transmitters	;			
,	42. Programers	88	_		9.88 x 105		<u>"</u>		۳ ۳	4.63 × 10 ⁵
1 3.	43. Andiometers	92		_	1.64 × 10 ⁵	61. Transmitters, Video	8			4
‡	44. Receivers	280	·			62 Transmitten (2)	}		ทั	3.25 x 10 ⁵
		}	•	8	2.96 × 10°	or managements, otherway	518		13 4.	4.27 x 106

EXHIBIT 8 - (Continued)

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BIT 8 - (Continued)										PRC
	Total Number fin Sample	Number Failed During Launch	Number Failed During Orbit	Total Survival Hours in Orbit		Total Number in Sample	Number Failed During Launch	Number Failed During Orbit	Total Survival Hours in Orbit	R-1863 56
63. Transponders	8	m	2	3.15 x 10 ⁵	C. PIECE PARTS					
64. Undervoltage, Detectors/Control	**			6.94 × 10 ⁵	Spacecraft 1. Ball Bearings	49 1			1.34 x 10 ⁶	
Circuits 65. Valves	226			1.57 x 10 ⁶	2. Battery Cells	3,308		_	5.90 x 107	
	8			7.95 x 10 ⁵	3. Capacitors	203,326	_	10	1.06 x 10 ¹⁰	
67. Voltage Controlled	67	-	vo	9.76 x 10 ⁵	4. Circuit Breakers	515			6.47 x 104	
Oscillators					5. Coaxial Connectors	394			2.08 × 10 ⁷	
Experiments 1. Bremsstrahling	~			1.90 x 10 ⁴	6. Connectors, Noncoaxial	93,770			5.86 x 10 ⁹	
Detectors				•	7. Crystals	782			1.39 × 10 ⁷	
2. Electron Detectors	₩	- -		4.26 × 104	8. Delay Lines	23			3.44 × 10 ⁵	
3. Experiment Packages. Miscellaneous	98	8	52	2.56 x 10 ⁶	9. Diodes	299,235		•	3.86 x 109	
4. Impedance Probe	2			3.06 x 104	10. Diode Quads	374			9.27 × 106	
Packages				•	11. Filters	134			3.30 x 107	
5. Ion Experiments	60		_	4.01 × 104	12. Fuses	808		м	1.28 x 107	
6. Magnetic Acilyzers	•			2.56 x 10 ⁴	13. Indicators	22			6.72×10^3	
7. Monochrometers	m			3.64 × 104	14. Inductors (includes	22,108			3.09 x 10 ⁸	
8. Photometers	•		7	1.64 × 104	coils, chokes)					
9. Proton Detectors	•			4.49 x 104	35. Integrated Circuits	34,107		•	6.17 x 10 ⁸	
10. Spectrometers	8	-	ĸ	3.15 x 10 ⁵	16. Lenses	75			5.29 x 10 ⁵	
 Solar Detectors (X-ray, UV) 	18		~	2.59 x 10 ⁵	17. Lights	929			3.23 x 104	
					18. Magnetic Amplifiers	151			5.45 x 10 ⁶	

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	Total Member In	Number Failed During	Number Failed During	Total Survivel Hours		Total Number in Sample	Number Failed During Launch	Number Failed During Orbit	
	Kan R76			7.36 x 109	38. Tubes, General	563			
19. ragaette cotes	8			1.85 x 10 ³		9		_	
CU. Negnetrums	. 2			7.50 × 10 ⁵	39. lubes, special Purpose	2			
ZI. Protoceits	<u> </u>			1.45 x 10 ⁶	40. Tuning Forks	72			
22. Potentiometers		-	-	1 18 × 108	Experiments				
23. Relays	41.6	-	-			91		4	
24. Resistors	499,022		_	5.71 × 10 ²	j. Gerger Muerrer Tubes	2			
25. RF Networks (Diplexers, Antenna Couplers)	111			7.60 × 10 ⁵	2. Photomultiplier Tubes	71		-	
26. Sensitors	8			1.60 x 10 ⁶					
27. Silicon Control Rectifiers	431			1.64 x 10 ⁷					
28. Sito Rings	636			4.17 × 10 ⁵					
29. Solenoids	178			1.83 x 10 ⁶					
30. Switches, General	1,633		•	9.26 x 106					
31. Thermistors	1,845		9	2.21 x 10 ⁷					
32. Thermocouples	674			5.01 x 104					
33. Thermostats	123		_	1.50 × 10 ⁶					
34. Transducers	497	-		1.65 x 10 ⁶					
35. Transformers	14,438			1.58 × 10 ⁸	Notes: (1) These ampli	These amplifiers do not include power amplifiers.	t include p	ower amp] }
36. Transistors	173,182	-	8	1.79 x 10 ⁹	(2) These trans	These transmitters are other than: beacon transmitters, tracking transmitters	other than FM transmit	: beaco	_ 20.
37. Traveling Mave	ま		-	5.65 x 10 ⁵	S-Band traite	S-Band transmitters, special purpose transmitters, microscope S-Band transmitters.	pecial purp transmitte	ose tran ers.	5

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EXHIBIT 9 - SPACECRAFT HARDWARE ELEMENT SURVIVAL AND FAILURE STATISTICS BASED ON DATA OF THIS SAMPLE

			į			,						,
			Total Table	Fatled Period	Failed During	Survival Survival Hours			Total Number in	Failed During	Failed Ouring	Total Survival Hours
•					5	200	•		o de la composición della comp		,	3000 11
₹	1. Timing, Control.	tai.	\$			1.25 x 106	ri	Battery Charge/ Discharge Control Circuits	ç			2.60 x 00.2
		•	(•		6	Battery Packs	128		-	3.41 x 106
	C. leiemetry and Data Handling	2 2	8			8.79 x 10 ²		Command Decoders	55			1.34 x 106
	3. Power		3		-	1.12 x 10 ⁵		Command Distribution	8			4.23 x 10 ⁵
	4. Attitude Control and Stabilization	atrol zation	3			1.37 x 10 ⁶	12.	Commitators	15			4.95 x 10 ⁵
	5. Propulsion		22			3.64 x 10 ⁵	13.	Computers	23			4.09 x 105
	6. Environmental Control	=	23			5.02 × 10 ⁵	74	Control Gas Assemblies	31		7	6.48 x 10 ⁵
			35			8.19 x 10 ⁵	15.	Control Swtiching Assemblies	33			6.11 x 10 ⁵
•			\$		-	2.06 x 106	16.	Data Handling Units	4		~	7.63 x 10 ⁵
=	3						17.	DC/AC Inverters	18			5.83 x 10 ⁵
		ļ	:		•	500		DC/DC Converters	8			2.11 x 106
	i. Accelerate ters	<u>r</u>	Ξ,		-	3.01 × 10.5	19.	Demodula tors	•			5.21 x 10°
			r a			3.09 X 10°	8	Diplexers	6			3.65 x 10 ⁵
	4. Amplifiers, power	Power	, <u>2</u>				21.	Earth Sensor Assemblies	so.			1.05 x 105
	5. Ampliffers(1)	•	=		-	1.56 x 10 ⁶	22.	Filter Metworks	13			3.91 x 105
	6. Antenna Assemblies	B les	136			4.18 x 106	23.	Gyro Assembly Units	•			3.52 x 104
	7. Attitude Control	itrol	38			3.68 x 105	₹	Gyros	52		-	6.77 x 10 ⁵
	ASSEED 165						2 2.	Heat Pipes	_			2.34 x 10 ⁴

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		Total Maber Sample	Raber Falled During	Fatied During Orbit	Survival Mours in Orbit	اند ہے			Total Marber In Sample	Number Failed During Launch	Raber Failed During Orbit	Total Survival Hours in Orbit	
ż	Heaters	\$			1.51 × 106	45.		Regulators, Voitage	82		~	2.41 x 10 ⁶	
27.	Horizon Sensors	10			1.26 x 10 ⁵	05 46.		Sequencers	1			1.47 x 10 ⁵	
ä	Louver Assentites	15			3.13 x 10 ⁵	05 47.		Signal Conditioners	13		-	2.68 x 10 ⁵	
ż	Pagnetic Sansing	ສ		-	5.29 x 10 ⁵	05 48.		Sun Sensors	2		8	1.08 x 10 ⁶	
\$	Proceed of Free States	2		•	7 7 7 9	49.		Star Trackers	13		~	2.45 x 10 ⁵	
i :	regiments lape units	X ;		•	9.80 X 30 X	s S		Telemetry Encoders	8			1.70 x 106	
;	- Andread Control	3		~	×	51.	-	Timers and Clocks	42			1.92 x 106	
Ņ	Remory	2			×	10°		Transmitters, Beacon	7			2.29 x 10 ⁵	
ä	Nomentum Wheels/ Resction Wheel Assembly	23			6.89 x 1(رو 5 53.		Transmitters, Doppler	~			3.03 × 10 ⁴	
z.	Motors, Electrical	2			3.02 x 305	. . .		Transmitters. S-Band	8		~	5.42 x 105	
ż	altiplemens	2			7.69 x 105	95 55.		Transmitters, Special	_			3.26 x 10 ³	
×.	Nutation Dampers	7			2.91 x 10 ⁸			urpose	•				
×	Oscillators	2			3.63 x 10 ⁵	 	٠	iransmitters. Tracking	-			3.07 × 10*	
9	Phese Nodelators	13			3.18 x 10 ⁵	.55 57.		Transmitters,	40			1.04 x 10 ⁵	
8	Procestic Assemblies	±			3.31 × 10 ⁵	ξ. 88.		Transmitters, Other(2)	2		~	2.17 x 10 ⁶	
3	Power Distribution Units	2			5.68	10 ⁵ 59.		Transponders	2			6.02 x 105	
=	Programmers	R			4.18 x 10	105 60.		Undervoltage Detectors	12	•		2.91 x 10 ⁵	
3	Redigmeters	\$		2	8.78 × 105	Se 69.	_	Valves	8			4.39 x 30 ⁵	
÷ ;	Receivers			m	3.25 x 106			Vidicon Cameras	9				
zi	Mgulators, Pressure	XI			2.11 x 10°	63.		Voltage Controlled Oscillators	1			4.40 × 10 ⁵	

		10 m = 10	Failed During Lauch	Failed Puring Orbit	Total Survival Hours in Orbit			Total Number in Sample	Number Failed During Launch	Rumber Failed During Orbit	Total Survival Hours In Orbit	
	Experiments					30.	Filters	2,650			4.37 x 107	
- :	Electron Detectors	•			3.41 x 104	Ξ.	Fuses	2,298		~	4.45 x 107	
من	Experient Packages,	ž		15	3.84 x 106	12.	Inductors	6,701			2.45 x 108	
ri	Miscel langus Impedance Probe	gase			3.65 x 10 ⁵	3.	Integrated Circuits	679,77		~	1.51 × 109	
•	Package	•			S	Z.	Lights	3			6.67 x 10 ⁵	
÷ ,	los Esperiments Potometers	• •		يم حم	2.79 x 10° 1.21 x 105	15.	Nagnetic Amplifiers	ಹ			7.39 x 10 ⁵	
. <u>.</u>	Proton Detactors	• •		•	7.73 x 104	.6	Magnetic Cores	\$			3.77 x 10 ⁶	
7.	Solar Detectors	2		-	2.00 x 105	17.	Motors	23			6.08 × 10 ⁵	
~	Spectrometers	×		~	3.46 x 105	<u>8</u>	Potentiameters	828			2.57 x 10 ⁷	
밁						<u>5</u>	Relays	8,382	,		1.42 x 108	
:	Bettery Cells	\$5		~	2.68 × 107	Ŕ	Resistors	209,537			5.29 × 10 ⁹	
٠i	Se orings	386			6.06 x 106	<u>z</u>	Silicon Control	m			2.91 × 105	
~i	Capacitors 80	016.58		~	1.89 × 109	8	Site Binds	~			8.76 × 104	
÷	Connectors. Coaxíal	ž			8.51 × 106	ដ	Solemoids	· w			1.63 x 10 ⁵	
wi	Connectors	196,3			7.13 x 107	ž	Switches	315	~	-	2.51 x 10 ⁶	
ú	Crystals	ž			6.59 x 106	ĸ	Thermistors	836			2.65 x 10 ⁷	
	Delay Lines	~			1.94 x 10 ⁵	%	Thermostats	% ?			4.12 x 10 ³	
••	Differential Aplifier	3			1.85 x 107	i s	Transformers	2,852			6.47 × 10 ³	
ø.	Diodes	\$28,828		~	3.00 x 109	ž	Transistors	41,633		~	1,23 x 10 ⁹	

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EXHIBIT 9 - (Continued)

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		Total Number Sample	Fatted Carting	Failed During Orbit	Total Survival Hours in Orbit
Ŗ	Traveling Nave Tubus	2			6.99 x 105
ä	31. Tubes, General Purpose	*		m	3.01 x 105
ä	Tuning Fort	m			2.72 x 105

Notes: (1) These amplifiers do noi include power amplifiers.

(2) These transmitters are other than: beyon transmitters, Doppler transmitters, 5-Band transmitters, special purpose transmitters, tracking transmitters, wideband transmitters, or video transmitters.

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EXHIBIT 10 - SPACECRAFT ELEMENT SURVIVAL AND FAILURE STATISTICS BASED ON COMBINED SAMPLE

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		Total Number in Sample	Number Failed During Launch	Failed During Orbit	Total Survival Hours in Orbit			Total Number in Sample	Number Failed During Launch	Mumber Failed During Orbit	Total Survival Hours in Orbit	
23.	Fuel Cell Modules	v			8.00×10^2	‡	Phase Modulators	82			5.04 × 10 ⁵	
92	Gear Trains	95			1.34 × 105	45.	Pneumatic Assemblies	33			7.69 x 10 ⁵	
27.	Gyro Assembly Units	•			3.52 x 10 ⁴	46.	Power Distribution Units	64			1.05 x 10 ⁶	
8	Gyros	166		7	1.21 x 106	47.	Programmers	82	-		1.41 x 10 ⁶	
æ.	Heat Pipes	-			2.34 x 104	48	Radiometers	2		1	1.01 x 106	
8	Heat Exchangers	7.			7.30 x 10 ³	49.	Receivers	35	8	'n	5.79 x 10 ⁶	
31.	Heaters	380	_	,	4.29 x 10 ⁶	8	Regulators, Pressure	98		-	2.48 x 10 ⁶	
33	Horizon Sensors	191		-	3.48 x 10 ⁵	51.	Regulators, Voltage	304		٧n	6.63 x 106	
33.	Infrared Scamers	8			3.49 x 10 ⁵	52.	Sequencers	130	2		4.65 x 105	
Ä	Louver Assemblies	8			6.48 × 10 ⁵	53.	Signal Conditioners	67		_	8.23 x 10 ⁵	
35,	Magnetic Sensing	23		-	5.29 x 10 ⁵	3 .	Sun Sensors	157		М	2.45 x 106	
	Devices		•	;	•	55.	Star Trackers	ឧ			4.02 x 10 ⁵	
% K	Magnetic Tape Units Magnetometers	 86 75	-	2	2.26 × 10° 7.75 × 10 ⁵	\$3	Subcarrier Oscillators	52			1.62 x 10 ⁵	
S,	Henory	ឧ			3.99 × 10 ⁵	57.	Telemetry Encoders	227		80	2.50 x 10 ⁶	
8	Momentum Wheels/	43		vs	9.49 x 10 ⁵	58	Timers and Clocks	255	-	92	3.90 x 10 ⁶	
	Reaction Wheels Assemblies	1				59.	Transmitters, Beacon	9			8.19 x 10 ⁵	
\$	Motors, Electrical	452			3.16 x 10 ⁶	33	Transmitters,	80			9.99 x 104	
.	Rultiplexers	73			1.32 × 10 ⁶	,	Loppier	•			401 - 33 1	
42.	Mutation Damoers	7			2.91 x 10 ⁸	61.	Transmitters, FM	•			×	
£ 3,	Oscillators	215		- -	2.76 x 10 ⁶	62.	Transmitters, S-Band	=		m	6.79 x 10 ³	
						63	Transmitters, Special Purpose	2		•	3.59 × 10 ⁵	
							•					

EXHIBIT 10 - (Cont' wed)

	•	Munder fn fn	Failed During	Number Fafled During	Survival Hours			Total Number in in	Number Failed During	Number Failed During	Surviva) Hours
	lers,	17		5	6.32 x 10 ⁵	7.	Monochrometers	3			3.64 × 104
	Iracking	é		·		só	Photometers	4.		_	1.37 x 10 ⁵
	fransmitters, video	3 8		m (ø,	Proton Detectors	13			1.66 x 10 ⁵
	Iransmitters, Wideband	3		7 3	5.6/ x 10°	10.	Solar Detectors	56		m	4.22 x 10 ⁵
٠.	Transmitters, 0 ther $^{(2)}$	573		15	6.44 × 10 ⁶	¥.	Spectrometers	19	~	7	6.19 x 10 ⁵
ي.	Transponders	106		(1	7.83 x 10 ⁵	C. PIE	PIECE PARTS				
	Undervoltage Detectors/Control	33	m		9.85 x 10 ⁵		Spacecraft	•			•
۔ نیر	Circuits Valves	2			2.01 x 106		Ball Bearings Rattery Cells	677			7.40 × 10° 7.99 × 10 ⁷
	Vidicon Cameras	Ľ		vo	1.17 x 10 ⁶	່ ຕໍ	Capacitors	274,166	_	. 21	1.20 x 10 ¹⁰
,	Voltage Controlled	73	,-		1.42 x 10 ⁶	₹	Circuit Breakers	515			6.47 × 104
- - 7	USCILIZATORS Experiments					ĸi	Connectors, Coaxial	394			2.09 x 10 ⁷
•	Bremsstrabiing Detectors	8			1.90 × 104	vớ	Connectors, Noncoaxíal	94,998			5.91 x 109
,	Electron Detectors	••			7.67 x 10 ⁴	7.	Crystals	980			1.97 x 10 ⁷
	Experience Darkanee	Š	,	4	6 40 × 106	ထံ	Delay Lines	23			4.69 x 10 ⁵
•	Miscel laneous	} '	•	₽		6	Differential Amplifier	543			1.85 x 107
, —	impedance Probe Packages	M			3.96 × 10°	9	Diodes	370,416		v	6.22 x 10 ⁹
•	Ion Experiments	11		-	3.19 x 10 ⁵	Ë	Diode Quads	374			9.27 x 10 ⁶
_,	Magnetic Analyzers	4			2.56 x 10 ⁴	12.	Filters	2,815			7.31 x 107

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late as many survival hours as elements used extensively on long term missions. Also, elements experiencing a large number of failures would obviously accumulate fewer survival hours than elements with a history of continued, satisfactory operation.

MANAGER MANAGE

Exhibit 8 presents the basic data tabulation of the pre-update sample. Exhibit 9 presents a similar tabulation for the sample of this study. Exhibit 10 contains the tabulation for the combined sample.

The spacecraft samples of the previous reliability reports and this report are not independent. Five spacecraft in this sample also appeared in the earlier studies. These spacecraft were launched prior to 1973 and have continued to operate into the time period of this study. It is for this reason that the data for these five spacedraft have been updated and included in this study. Thus, corresponding entries in Exhibits and 9 do not necessarily add to give the corresponding entry in Exhibit 10. Though the samples are not entirely independent, the method of presenting the data allows examination of the basic data elements by three time periods: spacecraft launched in the interval 1958 to 1970 (12 years), those launched in the interval 1970 to mid-1977 (7½ years) and the total sample, covering nearly 20 years.

The main rule in constructing Exhibits 8, 9, and 10 was to enter only known values. For example, as Exhibit 10 indicates there are 354 receivers in the combined sample for which operational histories are complete; cumulatively these components survived at least 5.8 million hours and exhibited at least two launch failures and five orbital failures. It is known that the figures are higher than those presented, but it is not known by how much. This results from incompleteness of the historical

data for some of the spacecraft in the data sample and does lead to difficulty in interpreting the resultant estimates of q and λ . Further discussion of the interpretation difficulty is discussed in later subsections where each hardware tier is treated in detail.

Exhibits 8, 9, and 10, then, present the basic data and form the basis of the analyses performed in the subsequent subsections. Interpretation and conclusions are, of course, influenced by the total knowledge acquired in the course of the study.

C. SUBSYSTEM ANALYSIS

For this study, the eight spacecraft subsystems are defined exactly as they were in all earlier studies. In point of fact, each program and often different vehicles in the same program use a different internal subsystem description. The expedient of relating subfunctions of each spacecraft to a set of previously defined subsystems in a mutually exclusive and exhaustive manner not only provides for ease in data compilation across variously-named subsystems but also accomplishes two other important goals. First, it allows the anomalous incidents to be assigned to one and only one functional location within the spacecraft. Second, it avoids listing recognizable subsystems, i.e., those traceable to a specific program. It is quite clear that this procedure introduces a substantial degree of heterogeneity into the eight subsystem categories thus defined. Nevertheless, for large system planning considerations,

As previously noted, the completeness of historical data for the sample of this study was superior to that of earlier studies.

some indication of gross, average launch failure probabilities (q) and on-orbit failure rates for spacecraft subsystems (λ) might be useful.

Exhibit 11 presents the best estimates and confidence limits for q and λ for the earlier studies. Exhibit 12 presents the same information for the spacecraft of this study; Exhibit 13, for the combined data sample.

It should be borne in mind when using or studying the three exhibits for estimates of the subsystem parameters that a subsystem failure is defined as some anomalous incident associated with the subsystem, the result of which is to reduce mission effectiveness by at least 2/3 of its potential effectiveness. The parameters as given are felt to be reasonably indicative of failure propensities of spacecraft subsystems.

D. COMPONENT ANALYSIS

The components listed in Exhibits 8, 9, and 10 display a wide variation in both number of items in each sample and in number of survival hours. This situation reflects both variation in absolute component population as discussed earlier, and in the input data. Some of the entries may appear to be insignificant. The intent in providing the entries is to add to other data that may be available to the reader rather than to provide meaningful estimates of reliability parameters. As indicated previously, only known values are included.

The best estimates and the 90-percent confidence intervals for q (the probability of failure during launch) for components having one or more failures during the launch phase are given in Exhibits 14 and 15. Since none of the components in this update experienced a launch failure

EXHIBIT 11 - SPACECRAFT SUBSYSTEM RELIABILITY PARAMETER ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS BASED ON PRE-UPDATE SAMPLE

	Probability of Failure			On-Orbit Failure Rate (Failures/Million Hours		
Spacecraft Subsystems	97	<u> </u>	92	<u>λ</u> 1	Â	<u>λ</u> 2
Timing, Control, and Command	0.0060	0.018	0.040	0.75	2.2	5.0
Telemetry and Data Handling	0	-	0.0094	0.19	1.1	3.3
Power	0.0056	0.016	0.038	4.2	7.0	11
Attitude Control and Stabilization	0.0067	0.020	0.045	3.6	6.9	12
Propulsion	0.0074	0.027	0.070			
Environmental Control	0	•	0.074	0	-	4.6
Structure	0.0058	0.016	0.037	0	-	1.1
Payload	0.0042	0.012	0.028	0.028	0.54	2.6

Note: Upper and lower 90% confidence bounds are indicated as q_1 and q_2 for the probability of failure during launch, and by λ_1 and λ_2 for the on-orbit failure rates.

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EXHIBIT 12 - SPACECRAFT SUBSYSTEM RELIABILITY PARAMETER ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS FOR THIS SAMPLE

	Probability of Failure <u>During Launch</u>		On-Orbit Failure Rate (Failures/Million Hou			
Spacecraft Subsystems	$\frac{q_1}{}$	<u> </u>	92	$\frac{\lambda_1}{}$	Â	<u>\(\lambda_2 \) \)</u>
Timing, Control and Command	0	-	0.062	0	-	2.4
Telemetry and Data Handling	0	-	0.052	0.059	1.1	5.4
Power	0	-	0.071	0.46	8.9	42.0
Attitude Control and Stabilization	0	•	0.047	0	-	2.2
Propulsion	0	•	0.14	0	-	8.2
Environmental Control	0	-	0.13	0	•	7.0
Structure	0	-	0.086	0	-	3.7
Payload	0	-	0.043	0.025	0.49	2.3

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EXHIBIT 13 - SPACECRAFT SUBSYSTEM RELIABILITY PARAMETER ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS FOR COMBINED SAMPLE

Spacecraft		ty of Fail Launch	ure	<pre>In-Orbit Failure Rate (Failures/Million Hours)</pre>		
Subsystems	<u>91</u>	<u> </u>	92	λη	<u> </u>	<u> </u>
Timing, Control and Command	0.005	0.015	0.034	0.47	1.4	3.1
Telemetry and Data Handling	0	-	0.010	0.31	1.1	2.9
Power	0.0048	0.014	0.033	4.5	7.4	12.0
Attitude Control and Stabilization	0.0051	0.015	0.035	1.8	3.5	6.0
Propulsion	0.0061	0.023	0.058	0	-	8.2
Environmental Control	0	-	0.057	0	•	3.0
Structure	0.0049	0.014	0.033	0	•	1.1
Payload	0.0037	0.011	0.025	0.11	0.61	1.9

EXHIBIT 14 - PROBABILITY OF FAILURE DURING LAUNCH AND 90-PERCENT CONFIDENCE INTERVALS FOR SELECTED SPACECRAFT COMPONENTS BASED ON PRE-UPDATE SAMPLE

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	Probability of Failure During				
Component	q ₁	<u> </u>	92		
DC/DC Converters	0.00027	0.0052	0.024		
Heaters	0.00015	0.0029	0.011		
Horizon Sensors	0.00043	0.0083	0.039		
Programmers	0.00089	0.017	0.082		
Receivers	0.0013	0.0071	0.022		
Sequencers	0.0029	0.016	0.051		
Sun Sensors	0.00053	0.010	0.049		
Timers and Clocks	0.00024	0.0046	0.022		
Voltage Controlled Oscillators	0.00077	0.015	0.071		

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EXHIBIT 15 - PROBABILITY OF FAILURE DURING LAUNCH AND 90-PERCENT CONFIDENCE INTERVALS FOR SELECTED SPACECRAFT COMPONENTS FOR THE COMBINED SAMPLE

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	Probability of Failure During Launch				
Component	$\frac{q_1}{}$	<u> </u>	92		
DC/DC Converters	0.00018	0.0034	0.016		
Heaters	0.00013	0.0026	0.012		
Horizon Sensors	0.00032	0.0062	0.029		
Programmers	0.00066	0.013	0.060		
Receivers	0.00010	0.0056	0.018		
Sequencers	0.0027	0.015	0.048		
Sun Sensors	0.00033	0.0064	0.030		
Timers and Clocks	0.00020	0.0039	0.018		
Voltage Controlled Oscillators	0.00070	0.014	0.064		

(see Exhibit 9), no estimates of q are provided.

Exhibits 16, 17, and 18 present the estimates of λ for the selected components of the three data samples.

Generally, there are not enough known failures to reach a reasonable degree of statistical stability. Note that in the combined sample only one component has three launch failures, two have two launch failures, and the rest have either zero or one. The width of the confidence intervals shown in Exhibit 15 are indicative of the meager failure data. The on-orbit failure rates, as shown in Exhibit 18, are slightly more stable. Ten components in the combined sample have five or more failures.

E. PIECE-PART ANALYSIS

As with the component analysis, stress was placed on using only data for piece parts that are known or can be reasonably assumed. Many more assumptions are required at the piece-part level with regard to operating hours since telemetry data simply is insufficient to describe the operational history of many specific piece parts in a given spacecraft. It will be recalled that an operating assumption of this study is that as long as a component is completely operable, so is every piece part within the component. When a component exhibits anomalous behavior, the piece parts are removed from the sample if there is any suspicion that the anomaly was caused by a piece part. The result is that the hours listed in Exhibits 8, 9, and 10, represent minimum part-hours within the limits of the input data.

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EXHIBIT 16 - ON-ORBIT FAILURE RATE ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS FOR SELECTED SPACECRAFT COMPONENTS BASED ON PRE-UPDATE SAMPLE

	On-Orbit Failure Rate (Failures/Million Hours)			
	$\frac{\lambda_1}{}$	â	$\frac{\lambda_2}{2}$	
Batteries	1.0	2.2	4.2	
Decoders	0.024	0.39	1.9	
Command Distribution Units	0.50	2.8	8.9	
Computers	1.1	21	98	
DC/DC Converters	0.57	2.1	5.3	
Heaters	0.019	0.36	1.7	
Horizon Sensors	6.1	18	41	
Magnetic Tape Units	27	35	45	
Motors	0.28	1.0	2.6	
Oscillators	0.021	0.42	2.0	
Receivers	0.12	0.68	2.1	
Regulators, Pressure	0.14	2.7	13	
Regulators, Voltage	0.26	0.77	1.8	
Telemetry Encoders	4.2	8.5	15	
Timers and Clocks	2.6	4.7	8.0	
Transmitters	1.8	3.0	4.8	
Transponders	1.1	6.3	20	
Vidicon Cameras	3.3	7.5	15	

EXHIBIT 17 - ON-ORBIT FAILURE RATE ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS FOR SELECTED SPACECRAFT COMPONENTS BASED ON THIS SAMPLE

	On-Orbit Fail	ure Rate (Fail	ures/Million Hours)
Component	<u> </u>	$\frac{\hat{\lambda}}{\lambda}$	γ <mark>Σ</mark>
Accelerometers	0.10	2.0	9.5
Amplifiers, (1)	0.033	0.64	3.0
Battery Charge/Discharge Control Circuits	0.020	0.77	1.8
Battery Packs	0.015	0.29	1.4
Control Gas Assemblies	0.55	3.1	9.7
Data Handling Units	0.067	1.3	6.2
Gyros	0.076	1.5	7.0
Magnetic Seing Devices	0.097	1.9	9.0
Magnetic Tape Units	4.9	9.0	16.0
Magnetometers	0.067	3.7	11.0
Radiometers	6.2	11.0	19.0
Receivers	0.025	0.92	2.4
Regulators, Voltage	0.021	0.41	2.0
Signal Conditioners	0.19	3.7	18.0
Sun Sensors	0.33	1.9	4.4
Star Trackers	1.5	8.2	19.0
Transmitters, S-Band	0.65	3.7	12.0
Transmitters, other (2)	0.13	0.92	2.9

⁽¹⁾ These amplifiers do not include power amplifiers.

⁽²⁾ These transmitters are other than: beacon transmitters, Doppler transmitters, FM transmitters, S-Band transmitters, special purpose transmitters, tracking transmitters, wideband transmitters, or video transmitters.

EXHIBIT 18 - ON-ORBIT FAILURE RATE ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS FOR SELECTED SPACECRAFT COMPONENTS BASED ON COMBINED SAMPLE

	On-Orbit	t Failure Rate (Failure	es/Million Hours)
Compunents	<u>y</u> 1	À	<u> </u>
Accelerometers	0.08	1.6	1.7
Amplifiers, (1)	0.0063	0.12	0.58
Battery Charge/Discharge Control Circuits	0.012	0.23	1.1
Battery Packs	0.62	1.3	2.3
Command Decoders	0.014	0.26	1.25
Command Distribution Units	0.31	1.8	5.6
Computers	0.012	2.3	11.0
Control Gas Assemblies	0.65	3.1	9.7
Data Handling Units	0.030	0.59	2.8
DC/DC Converters	0.022	0.84	2.7
Gyros	0.29	1.7	5.2
Heaters	0.012	0.23	1.1
Magnetic Sensing Devices	0.097	1.9	9.0
Magnic Tape Units	14.0	24.0	37.0
Magnetometers	0.29	2.6	5.2
Momentum Wheel/Reaction Wheel Assemblies	2.1	5.3	11.0
Oscillators	0.019	0.36	1.7
Radiometers	6.1	11.0	18.0
Receivers	0.34	0.86	1.8
Regulators, pressure	0.021	0.40	1.9
Regulators, voltage	0.30	0.75	1.6
Signal Conditioners	0.063	1.2	5.8

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EXHIBIT 18 - (Continued)

	<u>Cn-Orbit</u>	Failure Rate	(Failures,'Million	Hours)
	λl	Â	$\frac{\lambda_2}{2}$	
Sun Sensors	0.33	1.2	3.2	
Star Tracker	33.0	57.0	90.0	
Telemetry Encoders	1.6	3.2	5.8	
Timers and Clocks	1.4	2.6	4.3	
Transmitters, S-Band	1.2	4.4	11.0	
Transmitters, Special Purpose	0.14	2.8	13.0	
Transmitters, Wideband	1.4	5.0	14.0	
(ransmitters, Video	2.5	9.2	24.0	
Transmitters, other (2)	1.4	2.3	3.9	
Transponders	0.45	2.5	8.0	
Vidicon Cameras	2.2	5.1	10.0	

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⁽¹⁾ These amplifiers do not include power amplifiers.

⁽²⁾ These transmitters are other than: beacon transmitters, Doppler transmitters, FM transmitters, S-Band transmitters, special purpose transmitters, tracking transmitters, wideband transmitters, or video transmitters.

The column indicating number of failures also represents the minimum number of part failures. A failure is entered in Exhibits 8, 9, and 10 only if the part has failed catastrophically for no evident cause. The number of part failures is lower than the true value for at least the following reasons: (1) some part failures are never detected due to minimal effect, low-level redundancy, etc., (2) some detected part failures are not reported, an inevitable situation where no formal procedure exists for such reporting, (3) some anomalies strongly suspected as originating from a part failure simply cannot be isolated to the particular part, and (4) many anomalous behaviors are noted for which it is simply unknown whether or not a piece-part failure is involved.

This all the reliability statistics derived in this subsection are felt to be somewhat low compared to the true piece-part failure rates in space. To overcome this bias, however, it is judged that an order-of-magnitude increase in all the failure rates and failure probabilities in this subsection would be more than sufficient.

Exhibits 19, 20, and 21 present the on-orbit failure rates for piece parts exhibiting one or more failures. No table for probability of failure during launch was generated. Only five piece parts incurred failures in this phase, one for each part. These part types and their corresponding estimates of q are:

Piece Part	ĝ
Capacitor Relays	3.7 x 10 ⁻⁶ 8.0 x 10 ⁻⁶
Switches	5.8 x 10 ⁻⁷
Transducers	1.9 X 10
Transistors	4.9 x 10-6

EXHIBIT 19 - ON-ORBIT FAILURE RATE ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS FOR SELECTED PIECE-PARTS BASED ON PRE-UPDATE SAMPLE

	On-Orbit Failure Rate (Failures/Million Hours)				
	<u> </u>	λ	<u>λ</u> 2		
Battery Cells	0.00087	0.017	0.080		
Capacitors	0.00051	0.00094	0.0016		
Diodes	0.00035	0.0010	0.0024		
Fuses	0.064	0.23	0.61		
Integrated ^ircuits	0.0022	0.0065	0.015		
Relays	C.00044	0.0085	0.040		
Resistors	0.0000090	0.00018	0.00083		
Soler.oids	0.028	0.55	2.6		
Switches	0.15	0.43	0.99		
Thermistors	0.12	0.27	0.54		
Transistors	0.00020	0.0011	0.0035		
Traveling Wave Tubes	0.091	1.8	8.4		
Tubes, Special Purpose	0.31	6.0	29		
Geiger Mueller Tubes	5.4	16	36		
Photomultiplier Tubes	0.24	4.7	22		

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EXHIBIT 20 - ON-ORBIT FAILURE RATE ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS FOR SELECTED PIECE-PARTS BASED ON THIS SAMPLE

	On-Orbit Failure	Rate (Failures/Mi	llion Hours)
<u>Piece Part</u>	<u> </u>	Â	<u> </u>
Battery Cells	0.013	0.075	0.23
Capacitors	0.00019	0.0011	0.0033
Diodes	0.00012	0.00067	0.0021
Fuses	0.0080	0.045	0.14
Integrated Circuits	0.000034	0.00066	0.3042
Switches	0.020	0.40	1.9
Transistors	0.00029	0.0016	0.0051
Tubes, General Purpose	0.27	1.0	2.6

EXHIBIT 21 - ON-ORBIT FAILURE RATE ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS FOR SELECTED PIECE-PARTS BASED ON COMBINED SAMPLE

On-Orbit Failure Rate (Failures/Million Hours)

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Piece Parts	<u>\(\frac{1}{1} \) \)</u>	À	2
Battery Cells	0.010	0.037	0.097
Capacitors	0.00057	U.0010	υ.0016
Diodes	0.00042	0.00097	0.0019
Fuses	v.036	0.090	0.19
Integrated Circuits	0.00099	0.0025	0.0053
Relays	v.00031	0.0061	0.029
Switches	0.18	0.47	0.98
Thermistors	0.053	0.12	0.24
fransistors	0.00050	U.0015	0.0033
lubes, General Purpose	0.15	0.55	1.4
Tubes, Special Purpose	0.23	4.39	21.0
Geiger Mueller Tubes	5.4	16.0	37.0
Photomultiplier Tubes	U.24	4.6	22.0

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F. MISCELLANEOUS STUDY FINDINGS

This section discusses six observations of interest that do not fit in the formalized analyses of the previous subsections. Other study findings of this nature but involving more detail are presented in the six Experience Bulletins, as described in Section IV.

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It should be noted that these observations are typical of the types of specific findings that can be obtained from data bank analyses. Depending on the depth of detail desired, the analyses can be based on the raw data presented in Appendix A, or on data from the EAR's. The observations discussed below should be of general interest. Other observations or findings can, of course, be otained in response to specific queries or needs.

(1) Redundancy: As found in the three previous data bank studies, redundancy played an important role in reducing the effects of an anomaly. There are 45 instances in this update where "block" redundancy prevented a more serious effect. There are also 68 more instances where the seriousness of the anomaly was alleviated by "backup" other than block redundancy. Such backup, which was most often possible on the more complex spacecraft, consisted of either an alternate means of accomplishing the same function or "work around" procedures developed for ground control.

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- (2) Self-Healing: The apparent self-healing capability which has been noted in previous data bank studies was again observed. In the update sample, there were 34 instances of anomalous behavior that cleared up without any type of intervention.
- Aging/Wearout: As indicated in previous data bank reports, aging/wearout does not appear to be a problem. Six instances are reported in this update, with two of them involving radiometers and one each a battery, a star tracker, a tube filament, and a plasma experiment package.

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- (4) Ground/Operator Errors: Anomalies in this category have not been observed to any significant degree in the past data bank studies. Due in part to the more complex space-craft included in this update, 30 instances are reported involving ground/operator error, and another five are reported involving ground software.
- (5) Intermittent/Degraded Operation Prior to Failure: There have been anomalies involving intermittent or degraded operation prior to "failing solid" in all previous data bank samples, but they were not previously tabulated.

 In the update sample, 17 such instances are reported.
- Test-Related Anomalies: In the update sample, there are 30 anomalies that are known to be related in some fashion to the testing program. There are undoubtedly other anomalies of this type in the update data, but specific information is given only for the 30.

These 30 anomalies can be classified as follows:

• 11 anomalies were known to exist prior to launch

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- 3 anomalies existed prior to launch but were undetected
- 8 anomalies had also been seen in test
- 6 anomalies were attributed to inadequate testing or test procedures
- 2 anomalies were attributed to damage caused by testing

IV. SPECIAL STUDIES

In each of the four data collection efforts, with the exception of the third, a special study or two was requested by the contracting agency. In this update six experience bull wins were requested to encourage higher reliability, more consistent performance, reduction in human errors, and reduced cost in NASA projects. Special studies regarding dormancy and the relationship of program success to quality assurance factors were also requested. The latter element was treated in the first collection as well. The second data collection effort briefly treated dormancy and on/off cycling. The results of these studies are presented in this section. Subsection A deals with the question of dormancy, and presents data at the spacecraft, component, and piece-part level. Subsection B presents previously derived results relating to on/ off cycling. Subsection C treats the relationship of reliability and quality assurance to spacecraft mission success. Subsection D briefly summarizes the most cogent findings of the six experience bulletins.

All of these special studies depend on the preceding sections of this report, the basic engineering analysis reports (EARs) for the various programs, and, to a lesser extent, the basic documentation assembled for this study. These special studies are indicative, therefore, of the information which inheres in the entire space data bank both

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As indicated in the introduction to this report, there have been several independent analyses of the data bank and these are reported separately (References 4, 5, 6, 10, 11, 13, and 14); only those analyses performed in conjunction with a collection effort are included in this section.

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with respect to its positive attributes and its limitations. By the very nature of the study, there tends to be some information applicable to nearly any relevant question or problem area, but for only a very few questions may large quantities of data be anticipated. Not unexpectedly, the more specific and narrowly focused the question or subject area, the scarcer the directly applicable data become.

A. DORMANCY

Reliability data on dormancy and standby operation of spacecraft components has been collected and analyzed in all four collection efforts associated with the space data bank. Until this update, however, no compilation of dormancy information at the large equipment group or space-craft level was possible. As described in the following subsection that situation has changed and profiles of several spacecraft are available which include long periods of dormancy. The traditional component and piece-part dormancy analysis is provided in Subsection IV.A.2 below.

1. Spacecraft

Significant periods of dormancy were access ated by nine spacecraft in this update. The spacecraft are: SERN EL, 50-5, 650S-2, Mariner 10, SAS-B, LANDSAT 1, SMS-1 and 2, and GOES-1. The domancy associated with these spacecraft involved the entire spacecraft in 4 cases and dormancy of major equipment groups in five cases. Except for short periods of operation and checkout twice a year, SERT-II has been essentially

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dormant for over six years. GEOS-2 was reactivated and checked out after a non-operational period of almost two-and-one-half years. OSO-5 and SAS-B were reactivated and checked out after about one-and-one-half years of dormancy.

It is of interest that the dormancy information available in the update data revealed no reliability problems that could be attributed to dormancy. Only one anomaly was reported to have occurred during a dormant period; the failure of a battery on SERT-II. Since this battery had operated beyond its expected life at that point, there appears to be no relationship between this failure and the effects of dormancy.

a. SERT II

SERT II was launched in February 1970 and carried two ion thrusters as its major payload. Thruster i failed after five-and-one-half months in orbit, and Thruster 2 after three months. In both cases, thruster operation was terminated due to a high-voltage short across the thruster grids. Since thruster restart was still possible, a series of turn-on tests were conducted in 1971 in an attempt to clear these shorts. These tests were unsuccessful and the spacecraft was placed in a storage mode.

By 1973, proposed electric propulsion missions included a need to restart thrusters many times. Therefore, the stored SERT-II spacecraft was re-activated (even though well beyond its one year design life) to demonstrate multiple restart capability and to conduct various other evaluations of thruster components.

During this 1973 reactivation, each thruster was successfully restarted 112 times. In addition, the basic subsystems provided the required support. The 1973 test program was terminated due to other priorities for the ground-support equipment.

By 1973, SERT-II's orbit had precessed such that the sun angle was oblique and inadequate spacecraft power was predicted for 1974. Therefore, at the end of the 1973 test program, maneuvers were executed to obtain a new spacecraft orientation for testing in the 1974 to 1976 period.

In August 1974, SERT-II was again reactivated. During these 1974 tests, the high-voltage short on Thruster 2 was cleared, returning it to normal operation. Multiple restart tests of both thrusters were also conducted, as well as tests of spacecraft electrical potential control via the neutralizer cathode. The spacecraft was shut down September 29, 1974.

During 1975, the spacecraft was turned on and the basic subsystems checked out in the spring and again during November and December, when the thrusters were also tested. Beginning in 1974, this has become the established pattern. That is, the spacecraft is checked out and the thrusters fired during the fall/winter period when array power is adequate for thruster firing. About midway between the annual thruster firing the spacecraft is activated and the basic subsystems checked out. A key activity occurring during the spring operation is the respinning of the spacecraft with the gas attitude adjustment system. It was discovered that SERT-II despins due to some unexplained phenomenom and must be respun every six months or so to maintain its spin-stabilization.



This data base update includes data through the reactivation in August of 1976. At that time, all major subsystems remained functional. It is also known that SERT-II was reactivated in 1978 and that all major subsystems remained functional.

Only one anomaly--failure of a battery--is reported to have occurred during any SERT-II dormancy period. This battery was a 40 ampere-hour silver oxide-zinc battery of the type that had been used on the Mariner program. The battery was reported to be capable of at least five discharge cycles.

The battery was found to be dead (failed) at the end of the first dormant period. The battery charger was turned off at this point.

The battery is reported to have operated beyond its expected life prior to the first spacecraft shut down. Therefore, it seems doubtful that dormancy conditions are in any way related to the battery failure.

The other anomalies on SERT-II occurred during operational periods. They are all of the type routinely observed in data bank evaluations of operational spacecraft, and again seem completely unrelated to dormancy.

The SERT-II gas attitude adjustment system seems of special interest in dormancy considerations. It was intended, and indeed originally called, the backup reacquisition control system (BACS). It is quite similar to the systems used in Surveyor. It has been used three times for reorientation maneuvers with the last of these maneuvers being in August of 1976. Except for these brief periods of operation (i.e., a few moments each) this system has been in a dormant state since the spacecraft was launched. There are no reported anomalies chargeable to this system.

b. 0S0-5

The fifth Orbiting Solar Observatory (OSO-5) was turned off December 31, 1972 so that its transmissions would not interfere with the newer OSO-7. OSO-5 was reactivated early in July 1974 when OSO-7 reentered the earth's atmosphere. Thus, OSO-5 was dormant for about a year-and-a-half (546 days). While anomaly data are not available in the data bank for this dormant period, it is known that the basic subsystems remained capable of supporting the mission.

The following experiments were operable July 25, 1974:

- o Solar X-Ray Spectroheliograph
- o Zodiacal Light Monitor
- o Solar Lyman Alpha Telescope

c. GEOS-2

When the GEOS-3 spacecraft became operational in April 1975, the GEOS-2 experiments were no longer needed and they were all turned off. The laser tracking reflector experiment, a passive device, continued to be used by ground stations. The basic spacecraft continued to be monitored and a telemetry readout was taken about twice a week.

In the fall of 1977 it was proposed that this minimal monitoring be stopped and the spacecraft "turned off" completely. About this same time it was reported that the laser tracking had become unusable and therefore the decision was made to deactivate GEOS-2. It was also decided to activate and check the status of as many experiments as possible prior to the spacecraft shut down. Unfortunately, the necessary ground equipment

associated with several experiments had been scrapped and only the Doppler Beacons and the C-band transponders could be activated. Both experiments were found to be in good condition and operable. At that time, these experiments had been dormant for 28 months.

d. Mariner 10

The Mariner 10 ultraviolet spectrometer and infrared radiometer experiments, as well as the TV subsystem, were turned off (dormant) for major periods of time during the mission. In addition, one redundant radio frequency subsystem exciter and one redundant portion of the modulation/demodulation subsystem were turned off at any given time during the mission. There were no part failures experienced in those equipments during the time they were turned on or off.

e. SAS-B

The SAS-B gamma-ray telescope experiment failed early in the mission. Since this was the only experiment carried by SAS-B, the spacecraft was deactivated and then used as a training aid as the need arose. It was reactivated from Africa about two-and-one-half years post-launch and all basic systems were normal. It had been dormant (turned off) for about 18 months at that time.

f. LANDSAT-I

Redundant units in two equipment groups were switched into service after long periods of dormancy on LANDSAT-I. A redundant S-band receiver/transmitter was turned on after just short of

two years of dormancy. Also, a redundant Rate Measuring Package was switched into service after approximately 26 months of dormancy. The data bank contains no reported anomalies on these previously dormant equipment groups.

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g. SMS/GOES

the SMS/GOES program consists of long-life, geostationary weather satellites. All subsystems were designed for a satellite life time of five years and contain considerable redundancy. Many of these redundant elements on SMS-1, SMS-2, and GOES-1 have experienced periods of dormancy followed by normal operation. GOES-2 (launched June 16, 1977) has not yet accumulated any significant dormancy periods.

On SMS-1, a UHF receiver and an S-band receiver operated normally after dormancy periods of approximately seven months each. On SMS-2, a VHF transmitter operated normally after four months of dormancy, and an S-band receiver after six months. On GOES-1, a UHF receiver was dormant for seven months, then operated normally. Also, a VHF transmitter was dormant for two periods of three months each, and operated without fault after both periods.

2. Components and Piece Parts

The primary data regarding dormancy or standby operation for components and piece parts is summarized in Exhibit 22. The exhibit shows the number of items in the sample of this update, the pre-update sample, and the combined sample together with the number of orbital hours

	29	date	Pre-U	Pre-Update	Total I	Data Base
Components	Standby Number in Sample	Standby Survival Hours in Orbit	Standby Number in Sample	Standby Survival Hours in Orbit	Standby Number in Sample	Standby Survival Hours in Orbit
			;	5	ç	1
-		5.53 × 10	<u></u>	2. K. 1. 25.		2.7. A 20.5
2. A/D.DA Converters	~	×	~ ·	× R 8	; "	()
		79 ×		×	- (<
4. Amolifiers, Other		ž	57	×	Ž.	× :
		× Z	w	× K	2	×
		× 83	7	× %	17	×
-	Charge (Discharge	80	(PA	76 x	30	×
	•	POL 2 12 C	5	×	84	×
Bettery Packs			3 2	200 % 200 %	, oc	×
Solometer Assemblies	2	•	ō (<u>)</u> -	(>
Calibrator, Two Level	[exe]	.53 x	۰.	•	70 F	. ,
Systematic Decomposition		2.20 × 10 ²	₹	20 × 30.6		×
	Afon Maite	× 65	~	Š	٠	×
15. Common 25. 32.		8	C	•	~	×
Commetators	- 6	3	•	איני איני	Œ	×
Computers		•	> (•	. "	
Control Saftching Assemblies		•	m	=		()
Conserter, Recui		×	0	•	v (•
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The second ten inter		, ×	,	× S	~	×
Section of the sectio		,	4	25 ×	12	*
A/A leverters	9 6	2 63 4 70	, <i>k</i> u	4.10 x 103	37	×
KAR, SEERFEE		, ,		•	ņ	×
Detector, Narrow Band		, y	» c	•	, i-wa	,
vetector, atom vaso		· ·	» ¢	•	(A)	*
Diplexers		~ ~) r		۱	×
Conta Name Associates		•	- (•	. 14	*
Filter Metworks		 * :	n (• •) v	*
Frequency Nultipliers		~ ·	3	•) g	
Shros.		× 21	÷.	× × × × × × × × × × × × × × × × × × ×	7	, *
Heater's	w	×	por (×	> r	
Portes Sesen	•	3.53 \$ 10	prise (×	2 "	4000
Autorites	627	37 K	o:	•	च (•
County Assemblies		1	~	3, 13 x 10.	7 .	•
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Secretary Application		* 9	R	4.51 x 102	**	•
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		1.09 x 102	Ø	•	₩.	4 65
		23	C	•	1 ~	**
TOTAL STATE SOL	; ; ;	() () ()	' ध	2.89 x 10	w	3
MONEY AND MACHINE MENTALOR	9011362	í.	,	i		
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W. Pathoday		× 00) ¢		٠ ٧	76 1
60. Notiviewers	10	۔ 31	u ú	•	. 0	
-			ລຸ		, ½	
444	d)	10° × 40° ×	R.	20.7	Ŷ	
43. Prese Pobulators		s S	N	*	Þ	•

		PA A	Update	Pre-Update	date	Total	Data Base	
	Components	Standby Merber in Sample	Standby Survivel Hours in Orbit	Standby Number in Sample	Standby Survival Hours in Orbit	Standby Number in Sample	Standby Survival	96
3	Pitch Apole Monitor	•	×	0	•	g i e	1,31 x 3C4	
45			x	۵	1		×	
3;	2	~	7.96 × 104	00	•	~ ~		
÷ ;		7 (× × ×	> c	ŧ :	~ ~	× 1	
ģq	Programmers	~	35	٠. ت	4.96 x 104	<u> </u>	4 ×	
8	-	. ,,	. 15 x	<u>.</u> •	1.31 x 10.		×	
25		4	.74 ×		3.07 x 10 ⁵	æ	×	
33	Regulator,	-		0	•		×	
53	Regulator, Pressure	2	.62 ×	0	•	~	×	
X.	Requiator,	2	× 8:) ۵	•	2 5	×	
સંસ	Regulator, Voltage	~ 0	<u>نځ</u> × ۱		6.20 × 104	2 4	6.45 × 00 × 00 × 00 × 00 × 00 × 00 × 00 ×	
Ŕ	-	, r	• 3	, C	<	, ~	٠,	
3	Strat Driver	n ~	2.60 x 10.	00	• •	~~	< ×	
63) pus	. *	•	× 09	7	×	
8	-	~~	×	61		21	*	
61		2	×	0	•	~	×	
65		7	.30 x 10°	2	1.10 x 10	m į	×	
63		0	١	<u>0</u>	9.63 x 10	2	×	
3	-	، ع	×	> •	•	۰.	K 3	
ę,	Sub-Sub Commutators		×)	> <	• •	s a p	20. 4 15.	
3 6	• •	- ~	2.61 x 10.	, Z	15 x	72		
8	-	2	=	1	78 x	œ.	×	
69.	Iransmitters,	=	×	132	1.51 x 10°	143	×	
<u>ب</u>	Transmitter,	0 (,	Z (×	<u>4</u> (×	
= 1	Transmitter.	m (~ %	~ ·	45 x	۰ م	×	
, t	iransmitter, Kr Trancmitter C.Band	7 -	2,62 x 10.5 A 34 x 10.3	> ~	3 78 , 103	7 4	××	
2		C	() (14	Ċ×	14	×	
χ.	•	. 0	•	5	4.02 x 102	. 52	×	
9		0	,	12	×	15	×	
77.	Transmitter,	2	6.62 x 10 ³	0	١	~	×	
Ŕ		0	٠	4 5	2.90 × 105	4 %	× 1	
<u>ج</u> و	Trin Magnet Changethin	7 -	× ×	4 c	x cc.	9-	××	
3 25	-	- ^-	< ×	425	1.38 x 105	133	×	
8	•	2	× %	41	2.75 x 10 ²	43	*	
e E	Voltage Controlled Oscillators	~ .	2.31 x 10.	4 0	×	2,	2.71 × 10.5	
ġ	to tage Limiter	-	× R	>	ı	-	4	

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The state of

		Update	ıte	Pre-Update	pdate	Total D	Data Base
	Piece Parts	Standby Number in Sample	Standby Survival Hours in Orbit	Standby Number in Sample	Standby Survival Hours in Orbit	Standby Number in Sample	Standby Survival Hours in Orbit
-	Ball Bearings	4	ຂ	94	8.	250	35
٠ <u>٠</u>	Battery Cells	1,728	5.50 × 107 2.28 × 107	245 46,838	δ .0 × ×	48,566	. × 5.2.
<u>.</u>	Connectors, Coaxial	8	46 ×	116	.93 ×	354	× :
wi.		O r.	6.41 × 104	23 189	28 ×	1962	3.45 × ×
٥'n	Crystals Delay Lines	, 0		2	%		ج ×
	Diodes	1,004	1.15 x 10'	98,314	8; × ;	99,318	× ×
9,5	Diode Quads Filters	23 C	.79 × 1	182		205	×
=	Fuses		25	83	.92 ×	213	× ×
2:5	Gas Bottles	x c	S	ာဇ္တ	, ×	. &	× 9.
<u>:</u> =	Inductors	245	3.70 × 10 ⁶	7,635	4.91 × 107	7,880	× :
5.	Integrated Circuits	2,012	.52 x]	7,903	s × ×	9,9 60	× ×
9:5	Lenses	-		\$ G	3. . ×	2 25	44 ×
28	Lignes Magnetic Amolifiers	> ❤	1.41 × 10 ⁵		×		
5	Hagnetic Cores	0	•	133,948	× 2.2	133,948	× ×
e R	Magnetrons	ə c		299	: ×	299	8
3:	Polentiometers	11,	.55 x l	1,912	.46 ×	2,023	.o. 80. 80.
3;	Resistors	5,982	7.35 × 10	129,081	육:	135,063	. 4 × 10
5	RF Networks (Diplexers,	_	.31 x T	<u>c</u>	× Ş	9) · · ·
22	Antenna Couplers, etc.) Sensistors	0	•	14	1.15 x 104	4.	.15 x
ģ	Sensor, Solar	m	3.93 x 10°	ם פאר	, ,	169	90 × 80.
;;	Silicon Control Rectifiers	۰,		237	< ×	239	× 65
į	Solenoids	ימונ	. 55	85	85 85	87 591	× ×
8	Switches, General	۵ ر	2.84 × 105	373	- × × 209	386	8 ×
5 8	•	4 6		22	55 x J	27	.55 x
i E	•	·	.31 x 1		82 x 35	43 2 035	ج ×
*	Transformers	75	9.87 × 106 1.67 × 106	37,099	. x	38,462	.49 ×
×	Traveling Wave	~ 0	.21 x 1	18 292	66 × 3	19 292	1.50 × 106 1.50 × 106
÷ #3		000	. (*	6.46×10^{4}	⋪ ~	
P	Turing Forks	>	•	-	-	,	

the items in each category were known to have survived in space in a nonoperating condition. Only one item (a battery) is even suspected of failing
during dormancy or standby and even for this battery there seems to be no
causal relationship. An explicit calculation of failure rates is therefore
inappropriate. The sheer number of hours accumulated against some items,
however, indicates that a rather low rate would be appropriate.

Exhibit 23 tabulates the upper 90 percent confidence limit on the dormant failure rate for selected components and piece parts using the combined data base. For comparative purposes, the upper 90 percent confident limit on the overall on-orbit failure rate is also presented. The generally higher dormant failure rate limit simply reflects the reduced amount of data available, but for many components and piece parts the failure rate limits are quite comparable. For three hardware elements the dormant failure rate limit is actually less than the overall on-orbit limit. These three elements and their failure rate statistics are:

	Failure Rate	(Failur	es/Million H	ours)
	Dormancy		On-Orbit	
Hardware Element	^{\(\lambda_2\)}	<u> </u>	Â	^λ 2
Magnetic Tape Units	4.5	14.0	24.0	37.0
Transmitters, Wideband	6.3	1.4	5.0	14.0
Vidicon Cameras	8.2	2.2	5.1	10.0

For vidicon cameras and wideband transmitters, the upper failure rate confidence limits are about equal which only indicates that dormancy is probably no worse than general on-orbit experience. The Magnetic Tape Units, however, indicate a clear cut failure rate reduction from dormant

EXHIBIT 23 - COMPARISON OF UPPER 90 PERCENT CONFIDENCE LIMITS FOR DORMANT AND GENERAL ON-ORBIT FAILURE RATES

Upper 90 Percent Confidence Limit on Failure Rate (Failures/Million Hours)

	والمراجع والأرابي والمراجع المراجع والمراجع والمراجع والمراجع والمراجع والمراجع والمراجع والمراجع والمراجع	
Hardware Element	Dormancy	On-Orbit
Components		
Amplifiers (1)	7.2	0.58
Battery Packs	16.0	2.3
Command Decoders	y.2	1.25
Command Distribution Units	16.0	5.6
Computers	3800.0	11.0
DC/DC Converters	5.3	2.2
Gyros	10.0	5.2
Heaters	2.4	1.1
Magnetic Tape Units	4.5	37.0
Oscillators	5.1	1.7
Receivers	7.1	1.8
Regulators, Voltage	3.6	1.6
Transmitters, Wideband	6.3	14.0
Transmitters, Other (2)	1.3	0.043
Transponders	11.0	8.0
Vidicon Cameras	8.2	10.0
Piece-Parts		
Battery Cells	0.76	0.097
Capacitors	0.010	0.0016
Diodes	0.0059	0.0019
Fuses	1.3	0.19
Integrated Circuits	0.035	0.0053
Relays	0.25	0.029
Switches	1.4	0.98
Thermistors	1.2	0.24
Transistors	0.0093	0.0033
Tubes, General Purpose	1.5	1.4

Notes: (1) These amplifiers do not include power amplifiers.

(2) These transmitters are other than: beacon transmitters, Doppler transmitters, FM transmitters, S-band transmitters, special purpose transmitters, tracking transmitters, wideband transmitters, or video transmitters.

operations; a reduction factor of nearly 10 to 1 is indicated. It is therefore reasonably clear, and made clear by demonstration from actual field data, that dormant failure rates are lower for some components than general in-orbit rates and hence lower than operating failure rates. It is reasonable to conjecture that additional data would extend this conclusion to other components as well.

In addition to the above data, two additional reports related to dormancy and reliability came to light in the course of the data bank studies. The first of these uses a two-year set of data from the space-craft known as ESSA 2 through ESSA 9 with particular emphasis being given to the vidicon cameras and tape recorders on the AVCS satellites (ESSA 3, 5, 7, and 9). Both dormant and operating data were found on these components and were analyzed. The conclusions from this analysis are as follows:

"For the vidicon cameras and tape recorders of the TOS satellites designated ESSA 3, 5, 7, and 9, correlation analysis was done using the data available on these subsystems in an attempt to establish a relationship between pattern of use and subsystem performance and between pattern of dormancy and subsystem performance... No distinct differences in correlation were found between "good" subsystems and "bad" ones.

This is true since the in-orbit rates are based on a combination of powered and unpowered hours in unknown ratios.

²Stanford Research Institute, <u>A Study of Dormant-Mode Reliability for</u> the TOS Satellite Systems, Robert S. Ratner and C. Bruce Clark, January 1970, (Final Report on Contract NAS 12-33 (Item 10) SRI Project 5580).

"There are four possible explanations for this lack of a positive result. The first is that the data available are not complete or extensive enough for a statistical analysis. The second is that there is no relationship between performance and operation. Thirdly, the correlations done may not be sufficiently sophisticated to reveal the relationship present. Fourthly, the components we are dealing with appear not to be samples of a larger population in a statistical sense—that is, each component is sufficiently different so as to obscure any relationships between them."

The second report is from the Aerospace Corporation and concludes on the basis of a theoretical analysis that dormant and operating failure rates for electronic parts tend to equality as part quality and application conditions improve. The following tabulation of Q-factors is offered where Q-factor is the ratio of dormant failure rate to operating failure rate.

Q-FACTORS AS A FUNCTION OF PART QUALITY

Quality Level	Q-Factor	Quality Requirements
Mil-Std	0.1	Military Specification quality control with no additional screening.
Mil-Std-Aug	0.5	Military Specification quality control augmented by special requirements and some screening.
Hi-Rel	8.0	Rigorous Specifications, stringent manufacturing controls, excessive screening.

The Aerospace Corporation, Report No. TOR-0172(2133), Failure Rates of Non-Homogeneous Parts Populations, A.C. Reed, 15 September 1971.

B. ON/OFF CYCLING

Related study efforts bearing on this subject area which utilize the space data bank are reported in References 4, 5, and 6. References 4 and 5 are sequential efforts devoted to the reliability effects of ground storage, space dormancy, standby operation and on/off cycling on satellite electronics. Reference 6 discusses the reliability of spaceborne switching devices. As outlined in the previous reports and confirmed in this study effort, defining the subject matter in clear and unambiguous terms is the most difficult part of the problem. This difficulty is a function of the dynamic behavior of nearly all orbiting spacecraft and particularly the more recent and complex satellites. Each major subsystem may be characterized by a number of operational modes, many components are normally subject to cyclical operation (for example, the record and playback cycle of tape recorders, battery charge and discharge cycles, etc.) and configuration changes via the ground/spacecraft link are common on nearly every pass. To compound the problem there are rarely sufficient data to quantify any of the parameters associated with the above operation (time spent in playback mode or record modes. number of playbacks, operational hours per mode, etc.)

The approach taken to surmount this difficulty is that used in all four study efforts. That is, reliance is placed on "known" values, with engineering assumptions being kept to an absolute minimum. When available program documentation provides clear and reasonably straightforward data regarding the cycling of spacecraft components, it is reported; otherwise, it is not.

Exhibits 24 and 25 summarize pertinent data with respect to on/ off cycling and standby operation. Only data points which were sufficiently well documented to provide a complete line of information in these exhibits were included. By the same token, the data presented in these exhibits are all that is available from the data bank which carries all the data elements identified in the column headings. Two exhibits were constructed to separate those spacecraft components built with the later integrated circuit technology from the earlier spacecraft constructed primarily from discrete piece-parts. There are 142 entries representing the earlier technology and 49 representing integrated circuit components. The component type is quite variable ranging from a 20-piece-part power converter to an entire spacecraft consisting of some 20,000 electronic pieceparts. The names of the components are purposely kept somewhat general; however, their use in conjunction with the column indicating the number of discrete parts (or integrated circuits) contained in the component should give a reasonable idea of its general characteristics.

The survival hours represent the time that the component under consideration was known to be operable. Power-on time is the number of hours that full, nominal power was applied to the component. Survival hours minus power-on hours gives the time that the component was dormant or on inactive standby. The number of cycles is essentially the number of turn-ons, i.e., switching from inactive standby to full, nominal power. It is not too unreasonable to assume that the on periods in each cycle are approximately equal.

The terms "dormant" and "inactive standby" are considered to be synony-mous in this report.

EXHIBIT 24 - CYCLE DATA FOR COMPONENTS COMPOSED OF DISCRETE PIECE PARTS

Number of Anomalies							•																					
Number of Cycles	73.2	232	19	61	61	14	258	258	, 	-	-	-	. ~	-	m	732	232	388	98	-	4	88	1,000	1,000	1,000	258	258	1,700
Power-On Time (hours)	00-	37	4	4	4		357	357	9,767	148	2,887	295	92	75	3,861	100	37	3,859	45	11, 162	9,857	7,848	09	100	100	73	73	475
Survival Time (hours)	20.232	ן. בינו	19,518	19,518	19,518	2,304	430	430	9,915	9,915	3, 183	3, 183	207	207	11,202	20,232	20, 184	8,760	8,760	11,202	9,915	19, 162	9,000	6,200	5,500	430	430	23,000
Number of Discrete Piece-Parts	20	20	20	20	20	20	30	30	32	32	32	32	32	32	36	20	20	20	20	51	51	59	09	09	09	09	09	70
Component Type	Power Converter	Power Converter	Television Camera	Television Camera	Television Camera	Television Camera	Transmitter	Transmitter	Voltage Regulator	Voltage Regulator				Voltage Regulator	Charge Rate Controller	Transmitter	Transmitter	Transmitter	Transmitter	Magnetic Attitude Control	Magnetic Attitude Control	Magnetic Attitude Control	Transmitter	Transmitter	Transmitter	Transmitter	Transmitter	Tape Recorder
Index	-	7	m	4	ĸ	9	7	∞	6	01	11	12	. 13	4	15	91	17	8	61	20		22	_		25			28

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EXHIBIT 24 (Continued)

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Number of Anomalies		7					-	1																				
Number of Cycles	1,600	2,600	1,500	260	300	1,500	009	750	270	430	140	380	130	80	3,000	200	100	732	232	100	300	100	200	200	2,000	7	4	959
Power-On Time (hours)	440	630	400	120	09	400	150	150	99	130	30	100	35	91	400	200	100	100	37	100	100	100	100	100	496		6	100
Survival Time (hours)	23,000	17,500	9,300	8,900	8,900	7,700	2,900	2,400	2,000	1,800	1,800	1,760	436	285	23,000	23,000	17,500	20,232	20, 184	9,300	9,000	7,700	6,200	5,500	8,628	9,915	263	8,900
Number of Discrete Piece-Parts	70	20	20	70	70	20	70	20	20	70	70	20	70	70	20	70	20	20	20	80	80	80	80	63	100	108	108	110
Component Type	Tape Recorder		Tape Recorder	Transmitter	Attitude Control Subsystem	Attitude Control Subsystem	Power Amplifier	Power Amplifier	Attitude Control Subsystem	Doppler Beacon	Charge Rate Controller	Charge Rate Controller	Transmitter															
Index	62	30		32	33	34	35	36	37	38	39	40	41		43	44	45	46	47	48	49	20	21	25	53	54	55	99

EXHIBIT 24 (Continued)

ts Time (hours) Time (hours) Cycles 8,900 50 344 6,200 110 680 2,400 50 330 1,800 28 180 1,800 28 180 23,000 28 180 23,000 340 1,900 23,000 310 1,700 7,700 300 600 1,700 26 144 1,700 26 144 1,700 26 144 1,700 26 144 1,700 26 1,000 23,000 1,000 2,000 1,750 1,000 2,000 23,000 1,000 2,000 23,000 1,000 2,000 23,000 1,000 2,000 23,000 1,000 2,000 2,000 1,000 1,000 2,500 2,000 1,000 2,500	Index		Number of Discrete	Survival	Power-On	Number of Number of	Number of
Transmitter 110 8,900 50 Transmitter 110 2,400 110 Transmitter 110 2,400 130 Transmitter 110 2,000 50 Transmitter 110 1,800 28 Transmitter 110 1,800 28 Transmitter 120 23,000 340 Transmitter 120 23,000 340 Transmitter 120 23,000 340 Transmitter 120 3,600 300 Transmitter 120 3,600 300 Transmitter 120 3,600 300 Transmitter 120 3,600 1,000 Sun Angle Detector 175 23,000 1,000 Sun Angle Detector 175 9,300 1,000 Sun Angle Detector 175 9,300 1,000 Sun Angle Detector 175 9,300 1,000 Sun Angle Detector 175 9,300 </th <th>umber</th> <th>Component Type</th> <th>Piece-Parts</th> <th>Time (hours)</th> <th>Time (hours)</th> <th>Cycles</th> <th>Anomalies</th>	umber	Component Type	Piece-Parts	Time (hours)	Time (hours)	Cycles	Anomalies
Transmitter 110 6,200 110 Transmitter 110 2,400 130 Transmitter 110 2,000 50 Transmitter 110 1,800 28 Transmitter 110 1,800 28 Transmitter 110 23,000 360 1, Transmitter 120 23,000 300 1, Transmitter 120 7,700 300 1, Transmitter 120 7,700 30 1, Transmitter 120 1,700 26 1,500 Sun Angle Detector 175 23,000 1,000 2,00 Sun Angle Detector 175 6,200 2,00 1,000 2,00 Sun Angle Detector 175 6,200 2,00 </td <td>57</td> <td>Transmitter</td> <td>110</td> <td>8,900</td> <td>20</td> <td>344</td> <td></td>	57	Transmitter	110	8,900	20	344	
Transmitter Trans	58	Transmitter	110	6,200	110	089	
Transmitter 110 2,000 50 Transmitter 110 1,800 115 Transmitter 110 1,800 28 Transmitter 110 23,000 360 1,4 Transmitter 120 23,000 340 1,4 Transmitter 120 23,000 340 1,1 Transmitter 120 7,700 300 1,1 Transmitter 120 7,700 300 1,1 Transmitter 120 7,700 300 1,1 Transmitter 120 1,700 300 1,1 Transmitter 120 1,700 300 1,1 Transmitter 120 1,700 300 1,1 Sun Angle Detector 175 23,000 1,000 2,5 Sun Angle Detector 175 5,500 200 1,5 Sun Angle Detector 175 5,500 2,674 1,7 Sun Angle Detector 175	69	Transmitter	110	2,400	130	006	
Transmitter 110 1,800 115 Transmitter 110 1,800 28 Transmitter 110 23,000 360 1, Transmitter 120 23,000 340 1, Transmitter 120 23,000 340 1, Transmitter 120 7,700 300 1, Transmitter 120 3,600 300 1, Transmitter 120 1,700 72 1, Transmitter 120 1,700 72 1, Transmitter 120 1,700 72 1, Transmitter 125 17,500 1,000 2, Sun Angle Detector 175 23,000 1,000 2, Sun Angle Detector 175 8,900 1,0 1, Sun Angle Detector 175 5,500 2,0 1, Sun Angle Detector 175 5,500 2,0 1, Sun Angle Detector <td< td=""><td>9</td><td>Transmitter</td><td>110</td><td>2,000</td><td>20</td><td>330</td><td></td></td<>	9	Transmitter	110	2,000	20	330	
Transmitter 110 1,800 28 Transmitter 23,000 360 1,4 Transmitter 120 23,000 340 1,4 Transmitter 120 23,000 340 1,1 Transmitter 120 7,700 310 1,1 Transmitter 120 7,700 300 1,2 Transmitter 120 1,700 72 1,2 Transmitter 120 1,700 300 1,2 Transmitter 120 1,700 2,6 1,000 2,6 Sun Angle Detector 175 23,000 1,000 2,6 1,000 2,5 1,5	19	Transmitter	110	1,800	115	540	
Transmitter 110 285 14 Transmitter 120 23,000 360 1, Transmitter 120 23,000 340 1, Transmitter 120 17,500 500 3, Transmitter 120 7,700 300 1, Transmitter 120 7,700 300 1, Transmitter 120 1,700 72 Transmitter 120 1,700 72 Transmitter 125 17,500 1,000 2,6 Sun Angle Detector 175 23,000 1,000 2,2 Sun Angle Detector 175 8,900 1,000 2,00 Sun Angle Detector 175 6,200 230 1, Sun Angle Detector 175 6,200 230 1, Sun Angle Detector 175 6,200 2,00 1, Sun Angle Detector 175 6,200 2,00 1, Sun Angle Detector <t< td=""><td>79</td><td>Transmitter</td><td>110</td><td>1,800</td><td>28</td><td>180</td><td></td></t<>	79	Transmitter	110	1,800	28	180	
Transmitter Sun Angle Detector Sun Angle Detector Sun Angle Detector Transmitter Transmitte	63	Transmitte r	011	285	14	100	
Transmitter 120 23,000 340 1, Transmitter 120 17,500 500 3, Transmitter 120 7,700 300 1, Transmitter 120 7,700 300 1, Transmitter 120 1,700 26 Transmitter 120 1,700 2, Sun Angle Detector 175 23,000 1,000 2, Sun Angle Detector 175 23,000 1,000 2, Sun Angle Detector 175 9,300 1,000 2, Sun Angle Detector 175 9,300 1,000 2, Sun Angle Detector 175 9,300 1,000 2,00 Sun Angle Detector 175 8,900 1,50 1,00 Sun Angle Detector 175 8,700 230 1,00 Sun Angle Detector 175 8,760 2,674 1, Sun Angle Detector 175 8,760 2,674 1,	2	Transmitter	120	23,000	360	1,900	
Transmitter 120 17,500 500 Transmitter 120 9,300 310 Transmitter 120 7,700 300 Transmitter 120 1,700 72 Transmitter 120 1,700 72 Transmitter 125 17,500 17,200 Sun Angle Detector 175 23,000 1,000 Sun Angle Detector 175 9,300 150 Sun Angle Detector 175 9,300 150 Sun Angle Detector 175 6,200 230 Sun Angle Detector 175 6,200 230 Sun Angle Detector 175 5,500 230 Sun Angle Detector 175 5,500 200 Sun Angle Detector 175 5,500 200 Sun Angle Detector 175 5,500 2,674 Transmitter 1,60 1,70 430 1,60 Transmitter 1,60 2,674 2,674 Receiv	6 2	Transmitter	120	23,000	340	1,800	
Transmitter 120 9,300 310 Transmitter 120 7,700 300 Transmitter 120 3,600 300 Transmitter 120 1,700 72 Transmitter 125 17,500 17,200 Sun Angle Detector 175 23,000 1,000 Sun Angle Detector 175 9,300 500 Sun Angle Detector 175 8,900 150 Sun Angle Detector 175 8,900 150 Sun Angle Detector 175 6,200 230 Sun Angle Detector 175 6,200 2,674 Transmitter 175 8,760 2,674 Transmitter 180 430 73 Receiver 18) 430 73	99	Transmitter	120	17,500	200	3,000	
Transmitter 120 7,700 300 1, Transmitter 120 3,600 300 1, Transmitter 120 410 26 Transmitter 125 17,500 17,200 Sun Angle Detector 175 23,000 1,000 2, Sun Angle Detector 175 9,300 500 1, Sun Angle Detector 175 8,900 150 1, Sun Angle Detector 175 8,900 150 1, Sun Angle Detector 175 6,200 230 1, Sun Angle Detector 175 6,200 230 1, Sun Angle Detector 175 6,200 200 1, Sun Angle Detector 175 6,200 200 1, Sun Angle Detector 175 6,200 2,674 1, Sun Angle Detector 175 8,760 2,674 1, Transmitter 180 430 73 Receiver 180 430 73 Receiver 180 430 <td>29</td> <td>Transmitter</td> <td>120</td> <td>9,300</td> <td>310</td> <td>1,700</td> <td></td>	29	Transmitter	120	9,300	310	1,700	
Transmitter 120 3,600 300 Transmitter 120 1,700 72 Transmitter 120 410 26 Transmitter 125 17,500 17,200 Sun Angle Detector 175 23,000 1,000 2, Sun Angle Detector 175 8,900 1,00 2, Sun Angle Detector 175 8,900 150 1, Sun Angle Detector 175 6,200 230 1, Sun Angle Detector 175 5,500 200 1, Sun Angle Detector 175 5,500 200 1, Sun Angle Detector 175 5,500 200 1, Sun Angle Detector 175 8,760 2,674 1, Transmitter 1,6 8,760 2,674 1, Receiver 180 430 73 Receiver 180 430 73 Receiver 180 430 73	89	Transmitter	120	7,700	300	1,650	
Transmitter 120 1,700 72 Transmitter 120 410 26 Transmitter 125 17,500 17,200 Sun Angle Detector 175 23,000 1,000 2, Sun Angle Detector 175 9,300 150 1, Sun Angle Detector 175 8,900 150 1, Sun Angle Detector 175 6,200 230 1, Sun Angle Detector 175 5,500 2,674 1, Transmitter 1,60 2,674 1, Transmitter 1,65 30 430 73 Receiver 180 430 73 Receiver 180 430 73	69	Transmitter	120	3,600	300	009	
Transmitter 120 410 26 Transmitter 125 17,500 17,200 Sun Angle Detector 175 23,000 1,000 2, Sun Angle Detector 175 9,300 500 1, Sun Angle Detector 175 8,900 150 1, Sun Angle Detector 175 6,200 230 1, Sun Angle Detector 175 5,500 230 1, Sun Angle Detector 175 5,500 2,674 1, Sun Angle Detector 175 5,500 2,674 1, Sun Angle Detector 175 8,760 2,674 1, Sun Angle Detector 175 8,760 2,674 1, Transmitter 1,60 2,674 1, Transmitter 1,60 30 430 73 Receiver 180 430 73 Receiver 180 430 73	20	Transmitter	120	1,700	72	390	
Transmitter 125 17,500 17,200 Sun Angle Detector 175 23,000 1,000 2, Sun Angle Detector 175 9,300 500 1, Sun Angle Detector 175 8,900 150 1, Sun Angle Detector 175 6,200 230 1, Sun Angle Detector 175 5,500 200 1, Sun Angle Detector 175 1,800 160 1, Sun Angle Detector 175 5,500 2,674 1, Sun Angle Detector 175 8,760 2,674 1, Transmitter 1,60 30 1, 1, Transmitter 1,60 30 1, 1, Receiver 180 430 73 73 Receiver 18) 430 73	7.1	Transmitter	120	410	97	144	
Sun Angle Detector 175 23,000 1,000 2, Sun Angle Detector 175 17,500 700 3, Sun Angle Detector 175 8,900 150 1, Sun Angle Detector 175 7,700 450 1, Sun Angle Detector 175 6,200 200 1, Sun Angle Detector 175 5,500 200 1, Sun Angle Detector 175 1,800 160 1, Sun Angle Detector 175 8,760 2,674 1, Sun Angle Detector 175 8,760 2,674 1, Transmitter 1,60 2,674 1, Transmitter 1,65 8,760 2,674 1, Receiver 180 430 73 Receiver 180 73 73	7.5	Transmitter	125	۲,	17,200	9	
Sun Angle Detector 175 17,500 700 3, Sun Angle Detector 175 9,300 500 1, Sun Angle Detector 175 7,700 450 1, Sun Angle Detector 175 6,200 230 1, Sun Angle Detector 175 5,500 200 1, Sun Angle Detector 175 1,800 160 1, Sun Angle Detector 175 1,800 160 1, Transmitter 1,60 2,674 1, Transmitter 1,60 30 73 Receiver 180 430 73 Receiver 180 430 73	73	Sun Angle Detector	175	23,000	1,000	2,000	
Sun Angle Detector 175 9,300 500 1, Sun Angle Detector 175 8,900 150 1, Sun Angle Detector 175 7,700 450 1, Sun Angle Detector 175 5,500 230 1, Sun Angle Detector 175 1,800 160 1, Transmitter 1,7 8,760 2,674 1, Transmitter 1,6 30 30 Receiver 180 430 73 Receiver 18) 430 73	74	Sun Angle Detector	175	17,500	700	3,000	
Sun Angle Detector 175 8,900 150 1, Sun Angle Detector 175 7,700 450 1, Sun Angle Detector 175 6,200 230 1, Sun Angle Detector 175 5,500 200 1, Sun Angle Detector 175 1,800 2,674 1, Transmitter 1,60 30 30 Transmitter 1,60 30 73 Receiver 180 430 73 Receiver 18) 430 73	75	_	175	9,300	200	1,700	-
Sun Angle Detector 175 7,700 450 1, Sun Angle Detector 175 6,200 230 1, Sun Angle Detector 175 5,500 200 1, Sun Angle Detector 175 1,800 160 1, Transmitter 1,75 8,760 2,674 1, Transmitter 1,60 30 30 30 Receiver 180 430 73 Receiver 18) 430 73	91		175	8,900	150	1,000	
Sun Angle Detector 175 6,200 230 1, Sun Angle Detector 175 5,500 200 1, Sun Angle Detector 175 1,800 160 1, Transmitter 1,7 8,760 2,674 1, Transmitter 1,6 8,760 30 30 Receiver 180 430 73 Receiver 18) 430 73	11	Angle	175	7,700	450	1,600	
Sun Angle Detector 175 5,500 200 1, Sun Angle Detector 175 1,800 160 160 Transmitter 1,65 8,760 2,674 1, Transmitter 1,65 8,760 30 73 Receiver 180 430 73 Receiver 18) 430 73	78	Angle	175	6,200	230	1,000	
Sun Angle Detector 175 1,800 160 Transmitter 1,7 8,760 30 Transmitter 180 430 73 Receiver 18) 430 73	79		175	5,500	200	1,000	
Transmitter '7r 8,760 2,674 1, Transmitter 1,65 8,760 30 Receiver 180 430 73 Receiver 18) 430 73	80	Sun Angle Detector	175	1,800	160	540	
Transmitter 1/5 8,760 30 Receiver 430 73 Receiver 18) 430 73	81	Transmitter	36.	8,760	2,674	1,446	
Receiver 180 430 73 Receiver 18) 430 73	82	Transmitter	1(5	8,760	30	191	
Receiver 18) 430 73	83	Receiver	180	430	73	258	
	84	Receiver	18)	430	73	258	

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EXHIBIT 24 (Continued)

Index	Component Type	Number of Discrete Piece-Parts	Survival Time (hours)	Power-On Time (hours)	Number of Cycles	Number of Anomalies
85	Transmitter	200	15.984	2.000	30	
8 6	Transmitter	200	15,984	2,000	30	
87	Receiver	760	430	73	258	
80 80	Receiver	760	430	73	258	
86	Receiver	760	430	73	25.0	
90	Receiver	760	436	73	25.0	
91	SECOR Transponder	300	8,628	22.1	875	
95	Receiver	335	8,760	2.937	329	•
93	Encoder	335	8,760	2,674	1.446	
\$	Encoder	335	8,760	30	191	
95	Transmitter	340	430	73	258	
96	Transmitter	340	430	73	258	
26	Transmitter	340	430	73	258	
86	Transmitter	340	430	73	258	
66	Telemetry Subsystem	350	20,232	15, 174	8.500	
100	Telemetry Subsystem	350	20, 184	15,000	8,000	
101	TV Camera Subsystem		•			
	Electronics	360	19.518	12	61	
102	Science Experiment	400	19,518	15.438	•	•
103	Receiver	450	8,760	1,043	228	•
2	TV Camera Subsystem	200	8,900	142	959	
105		200	8,900	7.1	344	1
901	Camera	200	6,200	161	9	
107	TV Camera Subsystem	200	2,400	180	006	. 2
801	TV Camera Subsystem	200	2,000	76	330	ı
10%	Camera	200	1,800	164	540	7
110	Camera	500·	1,800	41	180	ı
	TV Camera Subsystem	200	285	70	100	1

EXHIBIT 24 (Continued)

Index	Component Ty. e	Number of Discrete Piece-Parts	Survival Time (hours)	Power-On Time (hours)	Number of Cycles	Number of Anomalies
112	Combiner	200	430	73	258	
113	TV Camera Subsystem	550	\sim	200	6	-
114	TV Camera Subsystem	550	23,000	460	1,800	
115	Camera	550	17,500	200	3,000	ς.
911	Camera	550	9,300	440	1,700	
117	Camera	550	7,700	420	1,650	-
118	Camera	550	3,600	300	009	7
119		550	1,760	100	390	7
120		550	436	36	144	7
121	eiver	650	19,518	192	-	
122	Entire Spacecraft	200	20,232	300	1,200	-
123	Entire Spacecraft	200	14,352	275	1, 100	-
124	Radiometer	750	19,518	18,368	~	
125	Radiometer	750	19,518	18,368	-	
126	Radiometer	750	19,518	44	M	
127	Radiometer	750	19,518	14,448	က	~
128	Range and Range Rate				,	
	Transponder	850	8,628	365	1,390	
129	Telemetry Generator	1,000	430	73	N	
130	Entire Spacecraft	1,655	31, 100	450	1,800	
131	Entire Spacecraft	1,655	15,384	13	20	
132	Entire Spacecraft	1,655	6,768	13	20	
133	Entire Spacecraft	1,655	4,848	13	20	2
134	Entire Spacecraft	1,655	3,216	20	200	7
135	Telemetry Subsystem	2, 161	29,088	2,320	0	
136	Telemetry Subsystem	2, 16 1	5,448	870	1,870	•
137	Decoder	2,500	430	73	258	
138	Entire Spacecraft	6,760	11,520	6,624	2	9

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EXHIBIT 24 (Continued)

Number of Number of Cycles inomalies	12 13 12 7 2 12 6 30
Power-On Time (hours)	26,900 30,540 20,520 5,332
Survival Time (bours)	54,400 39,300 22,920 20,664
Number of Discrete Piece-Parts	20,000 20,000 20,000 20,000
Component Type	Entire Spacecraft Entire Spacecraft Entire Spacecraft Entire Spacecraft
Index Number	139 140 141

EXHIBIT 25 - CYCLE DATA FOR COMPONENTS COMPOSED OF INTEGRATED CIRCUITS

Circuits Time (hrs. 7 19,756 7 19,156 7 13,880 7 13,880
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Index		Number of Integrated	Survival	Power-On	Number of	Number of
So.	Component Type	Circuits	Time (hrs.)	Time (hrs.)	Cycles	Anomalies
62	TV Camera Subsystem	290	9,915	7,562	13	
30	TV Camera Subsystem	290	9,915	2, 353	13	~
31	TV Camera Subsystem	350		3,008	11	-
32	TV Camera Subsystem	350	539	320	11	
33	TV Camera Subsystem	362		10, 476	~	2
34	TV Camera Subsystem	362	13,880	12, 328	16	
35	TV Camera Subsystem	362	13,880	2,357	17	
36	Programmer	929	24, 736	22, 456	175	
37	Programmer	979	24, 736	13, 252	157	
38	Programmer	929	11, 202	10,618	17	
39	Programmer	929	11, 202	3,583	5 8	
40	Programmer	929	9,918	908'9	34	
41	Programmer	929	9,915	3,058	41	
42	Programmer	929	263	185	œ	
43	Programmer	929	263	103	œ	
4	Programmer	800	19, 256	11, 178	110	
45	Programmer	800	19, 156	15, 114	54	
46	Programmer	800	13, 880	9,853	55	
47	Programmer	800	7, 600	4,716	53	7
48	Programmer	800	3, 183	2, 83.	53	
49	Programmer	800	3, 183	150	24	

The final column lists the number of anomalies. All recorded instances of anomalistic behavior recorded against the components of interest are listed here. Components failing catastrophically are as follows: discrete part components which failed catastrophically at the indicated survival hours are those represented by the index numbers: 6, 35, 36, 109, 111, 113, 116, 117, 118, 119, 120, and 133 (Exhibit 24); catastrophically failing integrated circuit components are listed as index numbers 19, 32, 33, and 47 in Exhibit 25.

The most notable feature of these data, taken as a whole, is the general lack of anomalistic behavior associated with the cycled components. Not evident from the exhibits is the fact that none of these anomalies can be attributed, unambiguously, to the cycling itself or to the dormant period of the component's operational profile.

Comparing the data of Exhibits 24 and 25 to the survival data including all kinds of operation, there is no striking or statistically significant difference. There are, for example, 51 transmitters represented in Exhibits 24 and 25 with a total of 455,779 survival hours, no catastrophic failures. and 27,517 on/off cycles. In terms of survival hours this represents a 90 percent confidence interval on the failure rate of 0 to 5.1 x 10^{-6} failures per hour compared to the interval of 1.5 to 3.9 x 10^{-6} failures per hour that may be found from the data of Section III for all transmitters. These results are not unexpected given that the two populations are essentially equal in terms of failure rate. To

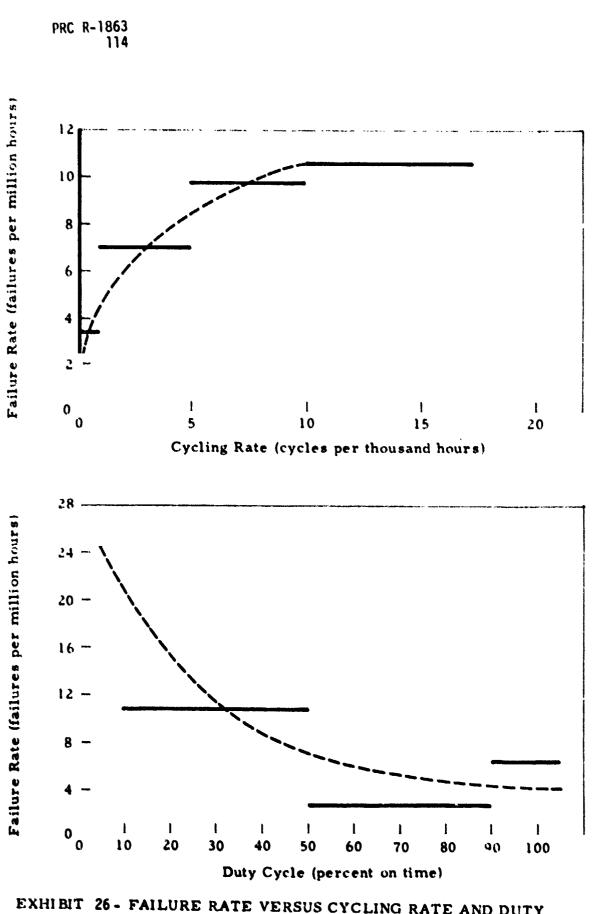
Although there are 10 anomalies recorded against six integrated circuit transmitters, none of these resulted in the termination of transmitter operations.

deduce from this example that cycled and uncycled components, which are otherwise similar, have the same failure rates is not warranted, however, on two counts. First, it is not unlikely that all the transmitters included in the Section III analysis were cycled to some extent, those represented here being simply the transmitters for which quantitative cycled data are available. The second problem is the sparsity of failure data which tends to make all failure rate comparisons somewhat nebulous. It is rather clear, however, that cycled components in general do not have "order of magnitude" higher failure rates than their noncycled counterparts.

There may well be compensating tendencies in the cyclic mode of operation in that turning a component on and off may be detrimental to reliability whereas periods of no or reduced stress (ie., "dormancy") may be beneficial. In the analysis of Reference 5, the detrimental effect of on/off switching was found for the various scientific experiment packages of an observatory class satellite; the beneficial effects of cormancy were not found. These relationships are repeated here in Exhibit 26. The data on spacecraft components shown in Exhibits 24 and 25 were analyzed in a manner similar to that which produced the results of Exhibit 31.

First, however, the data of Exhibit 24 was further subdivided to separate ou those components which represent entire spacecraft. Three sets of data then result, two from Exhibit 24 and one from Exhibit 25.

The first set consists of cycling data on components primarily constructed of discrete piece parts (Exhibit 24). The second set (Exhibit 25) is similar but the components are constructed primarily of integrated circuits. The last data set (Exhibit 24) is that representing cycling data on entire



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EXHIBIT 26 - FAILURE RATE VERSUS CYCLING RATE AND DUTY CYCLE FOR SPACEBORNE SCIENTIFIC EXPERIMENTS (FROM REFERENCE 2)

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spacecraft all of which, coincidentally, are constructed primarily of discrete piece parts. There are 130 data points in the data set for discrete part components, 49 for integrated circuit components and 12 for entire spacecraft.

Dividing power-on time by survival time and multiplying by 100 gives the duty cycle for each component. Cycling rate is the number of cycles divided by survival time. The distribution of the number of anomalies, failures, survival hours, and numbers of components, is given for these two variables for each of the three data sets. These distributions are shown in Exhibits 27, 28, and 29. Exhibit 30 sums these distributions across component types.

An anomaly rate (or a failure rate) may be obtained for any combination of cycling rate and duty cycle given by simply dividing the number of anomalies (failures) appearing in the appropriate cell of the upper matrix by the number of survival hours appearing in the same cell of the lower matrix. For example, the anomaly rate for integrated circuit components with a cycling rate between one cycle per thousand hours and one cycle per hundred hours and a duty cycle between 50 and 90 percent is given by 9/239292 = 38 anomalies per million hours. The corresponding failure rate is 4.2 failures per million hours; both estimates are based on data from 17 components.

Since there are generally so few anomalies associated with each individual cell it is recommended that anomaly or failure rates derived as in the example be used with some care. Exhibit 31 presents these rates for the marginal and overall totals.

- DISTRIBUTION OF ANOMALIES, FAILURES, COMPONENT SURVIVAL HOURS AND NUMBERS OF COMPONENTS BY DUTY CYCLE AND CYCLING RATE FOR DISCRETE PART COMPONENTS EXHIBIT 27

Distribution of Anomaling (Failures)

1(0)		Duty Cyc	Duty Cycle, d (percent on time)	on time)	
1(0) 2(0) 2(0) 0(0) 0(0) 3(0) 2(0)	01 > P > 0	05 > P > 01	06 × P ≥ 05	001 > p > 06	Totals
2(0) 2(0) 0(0) 3(0) 3(0)	1(0)		1(0)	200	
0(0) 0(0) 3(0)	(0)0	(0)0	2(0)	(0)2	(0)+
0(0) 0(0) 3(0) 2(0)	1(1)	(0)0		(0)0	(0)2
3(0) 2(0)	4(1)	(0)0		6	
3(0) 2(0)	31(9)	(0)0	(0)0		4(1)
	37(11)	(0)0	3(0)	2(0)	51(9) 42(11)

b. Distribution of Survival Hours (Number of Components)

	89,274(5)	96,264(9)	149,212(11)	427, 451(31)	1, 185, 312(130)
50 220131	23,013/3)	(c)c10'c2	117.5007.11		90,751(7)
19.518(1)	39.036(2)			41.276(4)	99,830(7)
	11,202(1)	19,576(3)	26,280(3)	70, 146(21)	127,204(28)
19,518(1)	23,013(3)	129,636(8)	384, 171(27)	311, 189(49)	867,527(88)
0.00001 s r < 0.0001	0.0001 \$ r / 0.001	0.001 & r < 0.01	0.01 s r < 0.1	0.1 & r < 1	Totals

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EXHIBIT 26 - DISTRIBUTION OF ANOMALIES, FAILURES, COMPONENT SURVIVAL HOURS AND NUMBERS OF COMPONENTS BY LUTY CYCLE AND CYLING RATE FOR INTEGRATED CIRCUIT COMPONENTS

A

Distribution of Anomalies (Failures,

Cycling Kate, r		Listy Cyc	L'ity Cycle, d (percent on time)	on time)	
(cycles per hour)	01 / P - 0	10 : 4 × 50	06 × P = 05	001 ~ P = 06	Totals
0.00001 : r < 0.0061			5(1)	1(0)	3(1)
0.0001 2 7 / 0.001	(0)0	1(0)	2(0)	(0)0	3(0)
0.001 2 r < 0.01	2(1)	1(0)	6(1)	0(0)	12(2)
0.01 3 1 0.0	(0)0	1(0)	1(1)	(0)0	2(1)
12.13.130			000		(0)0
Totals	2(1)	3(0)	14(3)	1(0)	20(4)
b. Distribution of	Survival Hours	Distribution of Survival Hours (Number of Components)	ponents)		
0.00001 < r < 0.0001			19, 156(1)	11 202/13	
0.0001 = r < 0.001	3, 183(1)	21,115(2)	44 493(2)	11,202(1)	30, 358(2)
0.001 2 1 / 0.01	8,838(2)	33,710(3)	(2)6/5/6	(1)967,42	93,531(6)
0.01 2 1 / 0.1	17,066(2)	45,441(8)	12 004131	42, 505(4)	324, 143(26)
0.1 2 1 1			16,009(3)	9,915(1)	84,426(14)
Total			19, :56(1)		19,156(1)
# 19 07	29,087(5)	100,270(13)	334, 101(24)	88, 156(7)	551,614(49)

29 - DISTRIBUTION OF ANOMALIES, FAILURES, COMPONENT SURVIVAL HOURS AND NUMBERS OF COMPONENTS BY DUTY CYCLE AND CYCLING RATE FOR ENTIRE SPACECRAFT EXHIBIT

_
(Failures
Anomalies
Distribution of
.

	Totals	12(0)	26(0)	0(0)	6(1)		74(1)		22,920(1)	125,884(4)	22, 152(2)	73,748(5)		244,704(12)
n time)	90 ≤ d < 100	12(0)					12(0)		22,920(1)					22,920(1)
Duty Cycle, d (percent on time)	$60 \le d < 90$		13(0)				13(0)	ponents)		50,820(2)				50,820(2)
Duty Cycl	$10 \le d < 50$		43(0)				43(0)	Distribution of Survival Hours (Number of Components)		75,064(2)				75,064(2)
	0 < d < 10			(0)0	6(1)		(1)	Survival Hours			22, 152(2)	73,748(5)		95,900(7)
Cycling Rate, r	(cycles per hour)	$0.00001 \le r < 0.0001$	$0.0001 \le r < 0.001$	$0.001 \le r < 0.01$	$0.01 \le r < 0.1$	$0.1 \le r < 1$	Totals	b. Distribution of	$0.00001 \le r < 0.0001$	$0.0001 \le r < 0.001$	$0.001 \le r < 0.01$	$0.01 \le r < 0.1$	$0.1 \le r < 1$	Totals

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- COMBINED DISTRIBUTION OF ANOMALIES, FAILURES, COMPONENT SURVIVAL HOURS AND NUMBERS OF COMPONENTS BY DUTY CYCLE AND CYCLING RATE EXHIBIT 30

(Failures)
Anomalies
4
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Distribution (

Cycling Rate. r		Duty C	Duty Cycle, d (percent on time)	on time)	
(cycles per hour)	01 > p > 0	$10 \le d < 50$	06 > P ≥ 05	90 ≤ d < 100	Totals
$0.00001 \le r < 0.0001$	1(0)		3(1)	15(0)	19(1)
$0.0001 \le r < 0.001$	(c)	44(0)	17(0)	(0)0	(0)19
$0.001 \le r < 0.01$	3(2)	1(0)	9(1)	(0)0	13(3)
$0.01 \le r < 0.1$	10(2)	1(0)	1(1)	(0)0	12(3)
$0.1 \le r < 1$	31(9)	0(0)	(0)0		31(9)
Totals	45(13)	46(0)	30(3)	15(0)	136(16)

b. Distribution of Survival Hours (Number of Components)

$0.00001 \le r < 0.0001$	19,518(1)		38,674(2)	84,360(5)	142,552(8)
$0.0001 \le r < 0.001$	26, 196(4)	107, 385(5)	134, 349(6)	47,749(4)	315,679(19)
$0.001 \le r < 0.01$	160,626(12)	53,286(6)	239,292(17)	42,303(4)	49,5,507(39)
0.01 gr < 0.1	474,985(34)	71,721(11)	12,004(3)	27,415(2)	536, 125(50)
0,1 ≤ r < 1	311, 189(49)	70, 146(21)	6C,432(5)		441,767(75)
Totals	992,514(100)	302,538(43)	484,751(33)	201,827(15)	1,981,630(191

EXHIBIT 31 - ANOMALY RATES (a) AND FAILURE RATES (f) FOR VARIOUS COMPONENT TYPES AND DUTY CYCLES AND FOR VARIOUS COMPONENT TYPES AND CYCLING RATES

d

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No. of Concession,

		ant, alterative	ES	Water Control	C	1)	1)	ESHCODY			
		Ą	a managaman	À	. (A	1	A			
ě	0 - d < 10	a 6	10	63	34	4.3	13	46	13		
rcle don tim	105dx50	a 570	0	30	ô	0	0	15	0		
Duty Cycle d. percent on time	50×d×90	a 260	0	42	9,0	30	0	6.2	6, 2		
D 3	, A0 - 4 < 100	a 52:	0	11	0	23	o	74	o		
	0,00001-1-0,000	a 52	0	φø	34	45	o	130	7,0		
Cycling Plate r. (cycles per hour)	0.0001: r < 0.001	a 44	0	32	o	21	0	190	ø		
on w	0.001 = r < 0.01	a f	0	37	6,2	6.7	6.7	90	6.0		
200	0.01 r < 0.1	a 8 f	14	24	12	9,4	2, 3	11	2.8		
	0.1: r < 1	a ſ		0	0	73	21	20	5. 9		
	Ovorall Average	a 23 f	0 3.1	36	7, 3	35	9, 3	βğ	8, 1		

Code: ES Components which are actually entire spacecraft.

IC * Components constructed primarily of integrated circuits.

DP * Components constructed primarily of discrete piece parts.

a . Anomaly rate in anomalies per million hours.

* Failure rate in failures per million hours.

With respect to duty cycle no clear cut trends are evident. For both integrated circuit and discrete part components the maximum anomaly (and failure) rate occurs at the minimum duty cycle. For the discrete part components there is clearly a strong correlation between low duty cycle and high cycling but this is not the case for integrated circuit components.

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As regards cycling rate the data show a general decline in anomaly rate with increasing cycling rates from very low values of cycling rate up to about one cycle every 10 hours. No data beyond this point are available from entire spacecraft and no failures or anomalies were found against integrated circuit components at rates of cycling faster than once in 10 hours. For discrete part components a large increase in both anomaly rate and failure rate is noted in this region. Theories to explain this phenomenon are left to the reader as an exercise.

To determine if component size (i.e., the number of piece parts a component contains) influences the results, the tabulation of Exhibit 32 was constructed for discrete part components. Although the general pattern noted earlier carries over here (i.e., a decreasing anomaly rate with increasing cycle rate until a cycle rate of 0.1 cycles per hour is reached at which time the anomaly rate increases drastically) the only clear conclusion that can be drawn on the basis of the data is that cycling in excess of 0.1 cycles per hour is worse, from the point of view of reliability, than cycling at a lower rate. To see this more clearly consider the following two-by-two array based on anomaly rate.

EXHIBIT 32 - ANOMALY AND FAILURE RATES AS A FUNCTION OF COMPONENT SIZE AND CYCLING RATE

B

		0.00001>r <0.0001	0,00015r <0.001	0,0015r <0,01	0.01%r <0.1	0.15r <1	Totals
150 erts	No. of Anomalies	0	0	1	1	6	8
with 1	No. of Failures	0	0	1	0	2	3
ats wi	No. of Components	1	7	10	23	31	72
はない	Survival Hours	11202	57228	129694	314871	154884	667879
Components or fewer Pie	Anomaly Rate*	0	0	7.7	3, 2	39	12
3 :	Failure Rate *	0	0	7,7	0	13	4, 5
ore	No. of Anomalies	4	2	0	3	25	34
with more	No. of Failures	0	0	0	. 1	7	8
ts with	No. of Components	4	2	1	8	43	58
(Fee)	Survival Hours	78072	39036	19518	113080	267727	517433
apone n 150	Anomaly Rate*	51	51	0	27	93	66
Composition 1	Failure Rate*	0	0	o	8,8	26	15

^{*}Anomaly and failure rates given in occurrences per million hours.

Cualina Daka	Compone	nt Size
Cycling Rate, r (cycles per hour)	<150 Piece Parts	>150 Piece Parts
$0.1 \leq r < 1$	39	39
r < 0.1	2.0	36

EXHIBIT 33 - ANOMALY RATE AS A FUNCTION OF COMPONENT SIZE AND CYCLING RATE

It is not clear on the basis of the foregoing whether cycling per se is detrimental to spacecraft components, compared to steady state operation; it is reasonably clear, however, that if spacecraft components are to be cycled it is desirable to reduce the cycling rate.

C. RELATIONSHIP OF PROJECT SUCCESS TO PRODUCT ASSURANCE

Product assurance elements are defined here to include the reliability, quality assurance, and related activities conducted from design and development through the final checkout of the spacecraft at the launch site. An attempt was made in this update to collect this kind of information; the results are summarized in Tables 5 and 6 of the engineering analysis reports (see Appendix B). This information is less available, more uneven in quality and considerably and quantitative than the other data elements collected during the study. Much of the information, for example, comes from contractor "in-house" documentation which is difficult to obtain once the spacecraft contract is closed. Also, many of the spacecraft in this update have evolved through long-term,

Anomaly rate is given in anomalies per million hours.

on-going programs (the NOAA spacecraft, for instance, evolved from the earlier TIROS and ITOS spacecraft). In these cases, the traditional R & QA activities tend to be minimal, with evaluations of actual operating performance serving instead as a basis for corrective actions.

A THE PLANT OF THE PARTY OF THE

Of the 42 spacecraft added to the data bank on this update, varying amounts of Tables 5 and 6 data were available for 30 of them. In some cases the data can only be described as skimpy; in other cases the tables contain a fair amount of detail in some areas and little or no detail in others. In a few cases, data coverage is detailed for all pertinent areas. This is the same situation that was encountered during the first data bank study. (On the two subsequent data bank studies, R & QA information was not sought since the objectibves of those two studies did not require it.)

The previous attempt (during the first data bank study) to relate product assurance to project success was relatively unsuccessful. All spacecraft programs were rated as to their "success" by classifying them as "marginal," "successful," or "outstanding success." Then ratings of a similar type for the same programs were developed for the following product assurance elements:

- Development Testing
- Parts Selection
- Quality Control Provisions
- Off-the-Shelf Versus New Design
- Prelaur.ch Activities

- Spacecraft Complexity
- State-of-the-Art

Attempts were then made to find some correlation between the program success ratings and the ratings for the various product assurance elements. Correlating techniques such as regression analysis were applied, with the result that no well defined, quantitative trends could be identified. At the time, this lack of measurable correlation was attributed to lack of good data.

It was felt that this situation might have been remedied in this study, but unfortunately it was not. In fact, the approach developed earlier was determined to be inapplicable to this update for two reasons:

(1) the programs represented in the update were generally quite successful, and (2) for all programs where the data are available, at least a serious R & QA program existed. The resulting situation is that there are not sufficient "gradations" in the update data to allow for a meaningful scale of comparisons.

With respect to the data on R & QA programs in this update, three basic approaches were noted: (1) on low-budget programs, use of previously space qualified hardware and designs was emphasized; (2) on the programs with fewer budgetary restraints and, concommitantly, more complex spacecraft, more testing was conducted and more stringent R & QA controls were implemented; and (3) on long-term programs where spacecraft evolved from earlier designs, the emphasis was on evaluating actual arbital performance to provide a basis for corrective actions. The success of the spacecraft represented in this update would indicate that

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each of these three R & QA approaches was adequate for its associated situation.

D. EXPERIENCE BULLETINS

This subsection summarizes the six Experience Bulletins prepared as part of the special studies on this effort. These bulletins are based on engineering analyses using the data bank as a resource, and highlight areas that warrant increased consideration on new projects. The six Experience Bulletins are provided in Appendix D. Their major findings are summarized below.

Experience Bulletin #1: Persistent On-Orbit Problem Areas

Analysis of the update data for spacecraft launched in the 1970s indicates that anomaly types that have been persistent in the past are still occurring. Eight categories of these persistent anomaly types encompass approximately one-half of all anomalies.

Experience Bulletin #2: Some On-Orbit Reliability Aspects of Integrated Circuits

The data bank contains information on over 100,000 integrated circuits which accumulated 2.0×10^9 survival hours on-orbit. These data indicate that the orbital reliability of an integrated circuit is quite similar to that of a transistor. Also, there is some evidence that integrated circuits have reduced the number of problems associated with circuit design.

Experience Bulletin #3: Areas With a History of Few On-Orbit Problems

Evaluation of the data bank indicates that most spacecraft hardware areas have incurred a number of anomalies. Six areas were identified, however, that have essentially trouble-free histories. Experience Bulletin #4: On-Orbit Interference (RFI) From External Sources

The data bank contains at least 20 cases of problems in space-craft RF equipment due to interference from a source external to the affected spacecraft. In some cases the external source was another spacecraft; in some cases the source was unknown. Analysis indicates that this type of incident is increasing.

Experience Bulletin #5: Some On-Orbit Reliability Aspects of On-Board Programmable, General Purpose Computers

This update is the first data bank effort in which data from on-board, programmable, general purpose computers began to become available. This limited amount of data indicates that the space environment has not introduced any unusual types of anomalies. The capability for reprogramming in-flight is recommended.

Experience Bulletin #6: Specific Orbital Anomalies Posing Potential Reliability Problems

Three specific types of anomalies were noted on this update which had not been seen to any significant extent, if at all, on previous data bank studies. These include array temperature sensor failures, leaks through thin windows, and thruster catalyst bed susceptibility to RFI. These anomaly types may either denote the beginning of a trend, or signify some basic, underlying problem.

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Appendix A

ANOMALOUS INCIDENTS LISTINGS

Appendix A

ANOMALOUS INCIDENTS LISTINGS

This appendix is divided into four sections—one for each previous data collection effort (References 1, 7, and 9) and one for this study. The sections and their respective data sets are as follows:

- (I) 1967 Study (Reference 1)
- (II) 1971 Update (Reference 7)
- (III) 1972 Update (Reference 9)
- (IV) 1978 Update (Current Study)

Each section contains two parts that include part (a), the basic data tabulations; and part (b), classification codes. Therefore, for example, Appendix A-IIIb contains the classification codes for the third data set. The contents of these parts are discussed below.

PART (a): BASIC DATA TABULATIONS

This part contains, in tabular form, the basic data referred to in Sections II. III, and IV of this report. The tables presented here will provide the reader with a means to understand the compilation procedures used in this study and facilitate any further classification or analysis of particular interest to the individual.

The first step in the data reduction procedure (using the Engineering Analysis Reports described in Appendix B) was to produce a listing that contained the following data elements associated with each spacecraft of the sample: (1) unsuccessful launch, primarily due to the launch

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vehicle; (?) successful launch with reported anomalies; and (3) successful launch with no reported anomalies.

The tabulation of this section lists first the unsuccessful launches. Reported anomalies are listed next, ordered by time of occurrence and containing these data elements:

- Time-to-occurrence of anomaly in hours. A time ε is associated with the launch interval, prior to injection into orbit. The symbol $^{\sim}$ denotes either unknown time or intermittent occurrence.
- Three short phrases indicating the description of the observed anomaly, its suspected or known cause, and the effect on the mission objective(s).
- Corrective actions, both in-orbit or for subsequent launches, if known.
- Brief remarks, if needed to place the anomalous incident in context.

The last group, successful launches with no reported anomalies, ends the basic data tabulation. Data elements for this group are (1) whether or not the spacecraft is still operational and (2) total spacecraft time included in this study.

The sequential coding, the index listed in column 1, provides a means of cross reference to the table presented in part (b) of the respective section.

PART (b): CLASSIFICATION CODES

This part is a listing of classification codes for each of the anomalies of the basic data tabulations in Part (a) of the section. For convenience, the identification of the anomaly characteristics discussed in Section II of the text and the alpha-numeric codes employed are repeated at the end of this Introduction.

NOTE: The following matrix shows the index numbers of anomalies that were updated in subsequent reports. For example, the anomaly which corresponds to index number 22 in the 1971 report (Reference 7) is updated as index number 3 in the 1972 report (Reference 9).

1971 Update	1972 Update	Current Study
# 22	# 3	
# 130	# 27	
	9	≠ 16
	# 18	# 70
	# 23	# 83
	# 33	# 121
	# 36	# 124
	# 37	# 125
	# 48	# 170
	# 108	# 408
	# 127	# 447

ANOMALOUS INCIDENT CLASSIFICATION CODES

I. <u>Mission Subset</u>

U. Unsuccessful Launch

S. Spacecraft with No Anomalies Reported Spacecraft with Anomalies Reported

II. Mission Term

- L. Long Term
- S. Short Term

III. Mission Phase

- L. Launch and Acquisition
- 0. Orbital (Steady-State)
- Q. Unknown

IV. Mission Effect

- 1. Negligible
- 2. Non-Negligible but Small
- 3. 1/3 to 2/3 Mission Loss
- 4. 2/3 to Nearly Total Mission Loss
- 5. Essentially Total Mission Loss
- U. Unknown

V. Spacecraft Subsystem

- a. Timing, Control and Command
- b. Telemetry and Data Handling

- c. Power Supply
- d. Attitude Control and Stabilization
- d* Propulsion
- e. Environmental Control
- f. Structure
- g. Payload (Experimental and Scientific)
- h. Unknown

VI. A. Incident Type

- E. Electrical
- M. Mechanical
- 0. Other
- U. Unknown

VI. B. Incident Type

- C. Catastrophic Part Failure
- O. Other Part-Related Incident
- N. Non-Part-Related Incident
- U. Unknown

VII. Incident Cause

- A. Assignable
- N. Non-Assignable
- U. Unknown

Appendix A-I

(REFERENCE 1: 1967 STUDY)

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Appendix A-Ia
BASIC DATA TABULATIONS

THE O INTERNOVALLY CLASS.

	Remarks																											
Corrective Action	(if known)																											
	Mission Effect																											
Anomalies	Cause																											
	Description	Unsuccessful Laurch	Unsuccessful Launch																									
Anomaly	(bours)																					0	RI(1F	iN PO	AL OR	PAG	ge ' Ali	ry Ri
	Index	-	~	•	•	un.	•	*	•	•	9	=	12	13	2	15	91	11	18	19	92	17	77	23	*			

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	Anomaly		Anomalics		Corrective Action	
Index	(hours)	Description	Cause	Mission Effect	(1f known)	Remarks
52		Unsuccessial Launch				
9,2		Unsuccessful Launch				
27		Unsuccessful Launch				
87	•	Loss of wide-angle pic- ture resolution	Contamination from third stage rocket exhaust	Bad but improved	•	
٤2	•	Accidental stepping of control switch in mag-	Radio frequency interference	Minor	Design for RF interference	
ደ .		Sharp 10-degree rise in battery temperature	Sudden solar cell transition from dark to sunlight	None; battery turned off for 10 minutes		
	•	Bescon and keyer operated erratically from launch	Unknown	Serious		
2	•	Loss of control at terminal maneuver	Part failure in command subsystem	Serious		
z	•	Power subsystem failure	Unknown, Possible short circuit	Loss of electrical power	Further launches delayed to incorporate extended testing and design changes	
*	•	TV subsystem inoperative	Possible momentary turn-on during boost	Failure of only experimental pay-		
35	•	Leak in oxygen supply	Failure of pressure reducer	Not serious		
ž	•	Yo-yo despin mechanism failed to function	At activation the satellite was already despun by other means	None		
33	•	One of a redundant pair of command receivers inonerable	Transistor failure	None, due to redundancy		

Gravity gradient stabilization and achieved Memory failure Satellite stabilized Satellite stabilized Shroud failed to be ejected Unknown incernitient Telemetry monitor Telemetry monitor operation Unknown intermittent Telemetry monitor calibration Telemetry monitor calibration Telemetry monitor calibration Telemetry monitor calibration Telemetry monitor calibration	Cause Motor failure Unknown Unknown Unknown Unknown Unknown Unknown	Mission Effect Negative results on one of four objectives Loss of one of four objectives Significant loss Significant loss Significant loss Negligible Negligible	Fiberglass shroud re- placed with metal shroud on subsequent flights
	refailure wm g material used to se lossy spring wm wm	Negative results on one of four objectives Loss of one of four objectives Significant loss Significant loss Sight Negligible Negligible	Fiberglass shroud re- placed with metal shroud on subsequent flights
	fects of solid sub- g material used to se lossy spring wn wn	Loss of one of four objectives Significant loss Significant loss Sight Negligible Negligible	Fiberglass shroud re- placed with metal shroud on subsequent flights
	fects of solid sub- g material used to se lossy spring wn wn wn	Significant loss Catastruphic Sight Negligible Negligible	Fiberglass shroud re- placed with metal shroud on subsequent flights
	U.m. U.m.	Catastrophic Sight Negligible Negligible	Fiberglass shroud replaced with metal shroud on subsequent flights
	U. A.	Siight Negligible Negligible Negligible	
	Liange Li	Negligible Negligible Negligible	
	G G	Negligible. Negligible	
	ū	Negligible	
	Improper installation	Negligible	Redesigned transducer incorporated on subsequent
	۳.	Negligible	
Telemetry monitor opened Unknown during ascent	#B	Negligible	
Telemetry monitor calibra- Unknown tion failure	C.	Negligible	
Telemetry monitor failed Defecti to operate initially	Defective connection	Negispible	New process using high temperature solids used on subst quent spacecraft
Telemetry monitor shift Unknown		Negligible	
Telemetry monitor invalid Unknown	C 5	Regugitle	

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	Anomaly		Anomalies	Corr	Corrective Action	
Index	Time (hours)	Description	Cause	Mission Effect	(if known)	Remarks
8	-	Telemetry monitor failure	Faulty installation	Negligible		
J	•	Telemetry monitor invalid	Unknown	Negligible		
2	•	Telemetry monitor range failure	Unknown	Negligible		
*	•	Telemetry monitor intermittent	Unknown	Negligible		
57	•	Telemetry monitor open	Unknown	Negligible		
*	•	Telemetry monitor open	Unknown	Negligible		
. \$	•	Telemetry monitor shift	Unknown	Negligible		
3	•	Telemetry monitor failure	Unknown	Negligible		
3	•	Release mechanism for antenas, booms, and volar paddles failed	Unkaown	None, due to good fortune		
3	•	Loss of one experiment	Detector failure	Loss of one of seven experiments		
3	•	Loss of solar patch data	Intermittent open or short in solar patch	Slight		
3	•	Fallere of experiment booms to completely deploy	Insufficient hinge spring torque	Severe loss		
s	•	Spacecraft failed to sepa- rate after launch	Unknown	Anomaluus orientation		
3	•	Solar array panel failed to completely deploy	Latch spring failed and excessive restraint	None. Fully deployed after spin-up		
5	•	Output of both batteries	Unpredicted spin mode of satellite	Restricted operation to periods of sunlight only (~ 30 percent)		
3	•	Telemetry monitor invalid	Inknown	Negligible		
\$	•	Telemetry monitor invalid	Unknown	Negligible		
2	•	Telemetry monitor invalid	Unknown	Negligible		

Telementry monitor invalid Unknown Negligible Megligible Chance Interest Megligible Chance Ch		Asomaly		Anomalies		Corrective Action	
relementry monitor open Unknown Negligible Telementry monitor invalid Unknown Negligible Telementry monitor invalid Unknown Negligible Sharp drop in both teleme Telementry monitor invalid Unknown Negligible Sharp drop in both teleme Telementry monitor open Unknown Negligible Sharp drop in both teleme Telementry monitor output Telementry monitor open Unknown Negligible Telemetry monitor open Unknown Negligible	5	(hours)	Description	Cause	Mission Effect	(if known)	Remarks
Telemetry monitor invalid Unknown Negligible Telemetry monitor output Sharp drop in both teleme- Loss of multicoupler's Some luss of data try signal strength Telemetry monitor output Leteratry monitor output Telemetry monitor moisy data countdown Negligible Telemetry monitor moisy Unknown Negligible Telemetry monitor invalid Unknown Negligible Telemetry monitor invalid Unknown Negligible Telemetry monitor open Unknown Negligible	=	•	Telemetry monitor open	Unknown	Negligible		
Telemetry monitor invalid Unknown Negligible Grant Telemetry monitor invalid Unknown Negligible Grant first signal strength Grant first signal Grant first signal	22	•	Telemetry monitor invalid	Unknown	Negligible		
Telemetry monitor invalid Unknown Negligible Sharp drop in both telemetary monitor invalid Unknown Negligible Telemetry point fluctuation Perstration of rainwater Apparently none telemetry monitor solved dering eagline operation Telemetry monitor moisy dering eagline operation Telemetry monitor moisy Unknown Negligible Telemetry monitor open Unknown Negligible Telemetry monitor open Unknown Negligible Telemetry monitor epen Unknown Negligible	22	•	Telemetry monitor invalid	Unknown	Negligible		
c Telemetry monitor invalid Unknown Negligible c Telemetry point flactuation desiration of rainwater Apparently none under varying loads c Random leases of one telemetry monitor output c Telemetry monitor noisy during countdown c Telemetry monitor noisy during countdown c Telemetry monitor noisy during angles operation c Telemetry monitor open Unknown Negligible definition Negligible Telemetry monitor open Unknown Negligible	. 2	•	Telemetry monitor invalid	Unknown	Neglig:ble		
try signal strength Telemetry point flactuation Random loses of cone talemetry monitor moisy Telemetry monitor moisy Telemetry monitor moisy Telemetry monitor soiny during count of mandom Telemetry monitor moisy during signe operation Telemetry monitor invalid Telemetry monitor soiny during signe operation Telemetry monitor soiny during signe Telemetry monitor soiny during signe Telemetry monitor soiny during signe Telemetry monitor soin Telemetry monitor shift Unknown Negligible Negligible Megligible Megligible Telemetry monitor shift Unknown Negligible Negligible Negligible Negligible Negligible Negligible Negligible Telemetry monitor shift Unknown Negligible	75	•	Telemetry monitor invalid	Unknown	Negligible		
te Random beses of one telemetry point fluctuation during countdown bests of one telemetry monitor output telemetry monitor motion Telemetry monitor motion with during engine operation Telemetry monitor open Telemetry monitor apid Telemetry monitor	2	, u	Sharp drop in both teleme- try signal strength	Loss of multicoupler's pressure seal	Some luss of data	Eliminated multicoupler in subsequent flights	
telemetry monitor output Telemetry monitor noisy during engine operation Telemetry monitor invalid Telemetry monitor invalid Telemetry monitor invalid Telemetry monitor invalid Telemetry monitor open Megligible	=	•	Telemetry point fluctuation under varying loads	Penetration of rainwater during countdown	Apparently none	Relucation of commutator; sealing against moisture	
telemetry monitor noisy derind dering engine operation Telemetry monitor noisy ducknown during engine operation Telemetry monitor noisy ducknown during engine operation Telemetry monitor noisy ducknown during engine operation Telemetry monitor noisy duknown Telemetry monitor invalid Unknown Telemetry monitor open Unknown	2	•	Random losses of one telemetry monitor output	Unknown	None	Installation of low-pass	
e Telemetry monitor noisy Unknown during engine operation a Telemetry monitor noisy during engine operation a Telemetry monitor noisy duknown during engine operation c Telemetry monitor noisy Unknown c Telemetry monitor invalid Unknown c Telemetry monitor open Unknown	£	•	Periodic interference in telemetry monitor	Unknown	At lezst 80 percent of data acquired		
during angles operation Telemetry monitor noisy Unknown during angles operation Telemetry monitor noisy Unknown daring engles operation Telemetry monitor invalid Unknown Telemetry monitor open Unknown	2	•	Telemetry monitor noisy daring engine operation	Unknowa	Negligible		,
during engine operation Telemetry monitor noisy dishown Telemetry monitor noisy dishown Telemetry monitor invalid Unknown Telemetry monitor open Unknown	=	•	Telemetry monitor noisy during engine operation	Unknown	Nrgligible		
4 Telemetry monitor noisy Unknown 5 Telemetry monitor invalid Unknown 6 Telemetry monitor open Unknown 7 Telemetry monitor open Unknown	2	*	Telemetry monitor noisy during engine operation	Unknown	Negligible		
t Telemetry monitor invalid Unknown t Telemetry monitor open Unknown	2	•	Telemetry monitor noisy daring engine operation	Unknown	Negligible		
Telemetry monitor invalid Unknown Telemetry monitor open Unknown Telemetry monitor open Unknown Telemetry monitor open Unknown	3	•	Telemetry monitor invalid	Unknown	Negligible		
e Telemetry monitor open Unknown e Telemetry monitor open Unknown e Telemetry monitor open Unknown	\$	•	Telemetry monitor invalid	Unknown	Negligible		
t Telemetry monitor shift Unknown t Telemetry monitor open Unknown t Telemetry monitor shift Unknown	*	.	Telemetry monitor open	Unknown	Negligible		
e Telemetry monitor open Unknown	11	•	Telemetry monitor shift	Unknown	Negligible		
e Telemetry monitor shift Unknown	=		Telemetry monitor open	Unknown	Negligible		
	2	•	Telemetry monitor shift	Unknown	Negligible		

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	Anomaly		Ar setter fire &			
Index	(hours)	D. sc r 1981000	Caver	Mission Life, 1	Corrective Action (1) broses	Kemaris
2	•	Telemetry monitor invalid	'Jnknown	Negligible		
7	•	Telemetry monitor inoperative	Unknown	Negligible		
9.5	•	Telemetry monitor failure	Ir. nadui er failure	Negligible		
6	•	Triggering of voice operated relay erroneously	Oversensitive heimet microphone	!.egligible		
;	•	Sparecraft failed to arparate from launch vehicle	Inadequately designed inter- Missiun abupt face structure	Mission abort	A redesigned interface to increase structural stiff- ness for subsequent launches is presently successful	
\$	•	Escape rocket motor ig- nited before separation	Attributed to an untrounn failure in spacecraft ser-quential system.	Mission aburt		
*	•	Cabin inflow valve opened during secent	Faulty valve detent system design	Forced use of emergency environmental control system	Tolerances of valve detent system were changed to ensure positive detention during vibration for subse- quent flights	
*	•	Holes punctured in lower builthead on landing	Attributed to deficient design	Cabin took on water		
7	•	Heat shield loot after landing	Fatiguing by water action	Same information lost	OF 1	ORIG
2	•	Early ignition of escape rocket motor	Structural deformations in operecraft	Mission objectives not met	POO I	INA NY IN
8	•	Cabin pressure not maintained	A piece of wire lodged in cabin pressure valve scat	No effect on mission	, qu	L P
	•	Deflection of tarbine ex-	Expenditure of extra con- trol gas dusing secent	None		age Jali
701	•	You actuator bias not performed	Nonperformance inadvertent	Sight		is ry
103	•	Pitch gyro G-sensitive	Driective gyro	Mission terminated early		

velton	Remarks (n of accel- test	Julia		ods and lifsed									n all-metal	readout o vendor and repair
Corrective Action	(if known)	Improved design of accelerator; revised test procedures	Re-optimized steering liller		Inspection methods and procedures modified									Manufactured an ail-metal shroud	All sensors and readout units returned to vendor for adjustment and repair
	Mission Effect	Negligible	Orbit not as predicted, but adequate for mission purposes	None	Slight	Non-	Negligible	Negligible	Negligible	Negligible	Negligible	Negligible	Negligible	None to spacecraft mission	Negligible
Anomalies	Cause	Sensitivity of amplify r	Possibly radar noise interference	Unknown	Defective switch in timer	Opening and closing of some of the ampli-fler circuitry	Unknown	Unknown	Unknown	Transducer failure	Transducer amplifier failure	Unknown	Unknown	Explosive destruction of hopeyconk panels due to combination of environ-mental effects	Unknown
	Description	Momentary losses of accelerometer carrier amplifier output voltage	Steering transients re- saked in flight path error	Intermittent accelerom- eter malfantions	Ascent sequence timer malfunction caused failure of flight control peau-matics to switch from high to low presente	Intermittent operation of accelerometer	Telemetry monitor open	Telemetry monitor shift	Telemetry monitor malfunction	Telemetry monitor failure	Telemetry monitor failure	Telemetry monitor open	Commutator response problems	Failure of shroud to separate	Telemetry monitor opened during ascent
Amonialy	(hours)	•	•	•	•	•	•	•	•	•	•	•	•	•	•
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	Remarks			OR OF		IAI.	, P. QU	AGE]	18 Y				Failure was self-correcting during orbit				Recovered after 336 hours. Trouble recurred briefly after about 2100 hours
	Corrective Action (if known)			Vibration and temperature tests required transducer				Application of standardized torque valve to pressure fitting									
	Mission Effect	Negligible	Negligible	Negligible	Negligible	Negligible	Negligible	Negligible	Negligible	Negligible	Loss of data	No temperature data	Loss of data	Negligible	Not arrious	Not serious	Incapacitated spacecraft for 336 hours
Anomalia s	Cause	, cinown	Unknown	Defective cli afronic or mponent	Unknown	Unknown	Transducer failure	Improper installation	Unknown	Open return line	Unknown	Gage failure	Loose counction to a -24 v d. c. return	Dirty relay contacts	Sheared pin used to maintain alignment of gear	Noise triggering (oversensitivity)	Dew point problem in a transistir of a power regulator
	Description	Telemetry monitor openid	Telemetry matutor opened	Telemetry monitor failed	Telemetry monitor opera-	Telemetry manitor shift	Telemetry manitor failure	Telemetry monitor shift	Telemetry monitor shift	Telemetry monitor read- ings irregular	Tape recorder	Lots of temperature data	Data multiplezer malfunction	Digital command system voltage mentler intermittent	Programmer mailunction	Programmer malfasction	Power supply turnell capability lost
Assemaly	(bours)	•	•	•	•	•	-	•	•	•	•	•	•	•	•	•	•
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	Remarks			Failure evercome by stronger ground transmission						OF OF	RIGINAI POOP	L ք Օ1	• AG	E I	IS Y	
Corrective Action	(if kn wn)								Replaced temperature monitor		Ensure snap-locks on connectors are in place during checkout					
	Mission Effect	No serious effect	Slight	Not serious	Significant	Slight	Significant	Significant	Negligible	Negligible	Nežligible	Negligible	Negligible	Negligible	Negligible	Negligible
Anomalies	Cause	Vibration induced switch closures of the command and control subsystem	Part or connection failure in sensors	Part failure in com- mand receivers	Part failue in DC-DC converters	Manufacturing defect	Modulation by earth's field (a design deficiency)	Failure of three sen- sors in solar attitude detector during or im- mediately after launch	Unknown	Unknown	Separation pyrotechnic shock	Unknown	Unknown	Unknown	Unknown	Unknown
	Description	TV subsystem operated during launch	Loss of telemetry data	Reduced command subsys- tem sensitivity	Loss of IR data	Error in one of nine sen- sors in sun angle detector	Picture distortion from TV camera	Poor solar attitude data	Temperature monitor	Bus current monitor operation intermittent during separation	Premature disconnection of one pressure and four temperature transducers in nose fairing	Telemetry monitor invalid	Telemetry monitor noisy	Telemetry monitor invilid	Telemetry monitor invalid	Telemetry monitor invalid
Anomaly	(bours)	•	·	٠	•	u	u	-	•	w	•	•	•	v	·	•
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Appendix A-1b CLASSIFICATION CODES

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959		v)	0	_	م		ם	ב		687		ı	0	-	7	0	z	<	•	
959		w	J	_	۵		0	<	_	689		٦	c	2	•	0	z	<	m	
159		89	4	-	۵		Þ	ם	•	689		S	0	-	U	ы	z	<	-	
959		w	J	_	٩		່ວ	ם	-	690		Ŋ	0	-	U	M	z	<	7	
659		10	1	_	۵		Þ	Þ	-	691		W	7		*P	×	z	<	•	•
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Appendix A-II

(REFERÊNCE 7: 1971 UPDATE)

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Appendix A-IIa
BASIC DATA TABULATIONS

16th INTERMENTAL CONTRACTOR

Asomaly Time (bours)

Index

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Refra fire	Helated to Index Number 73	Due to limited testing the	ssomaly was not evident prior to leanth		Transducer became erralic after about 30 bours in orbit
Corrective Action				Attitude altered by extending gravity gradient booms and nominal temperatures resulted	
Mot serious because of work around procedures	Complete inutility of the spacecraft	Neg ingible	hegigible, no problem in spacecraft operation or data interpretation	Loss of data Negligible	Neghgible Loss of less than 10 per- cent of total experimental
Cause Cause Cause Internal electrical problems in the circuitry between the size sensor assembly possibly due to impedance changes as a function of normal thermal variance with sun angle	Unkpown	Hystersis changes in sensor transformer fore conceined with power transients at squib firing for separation	Unknown	ice deposit on ccoled detector Imitially undesirable satellite/sun attitude	t Facilty part Unkno en
Description Loss of sun "crossings" data normally used for sepin control and acquisi- tion maneuvers	Transponder failed during launch	Tape recorder motor drive current changed	A spurious sun pulse ap- pearing infrequently from liameth produces the effect of a tick min rate	Isoperable filter wedge spectrometer Excessive battery temperature	Presente transducer output dropped to sero A leaking valve was dis- covered in the resistojet experiment daring the post lansch checkout
Asomaly Time [bours]	•	•	•	• •	
s position of the second of th	61	97	22	22 23	3 %

	Renarks								
Corrective Action	(if known)					£	Ground station interrogation procedures modified to assure continued lack of interference		
	Mission Effect	Negligible, due to redundancy	Not serious	Not too serious since the low count regime is of most inserest, however, subire experiment shut down in about 6 weeks	Negligible since the last step brought the antenna drive within specification	Power remained high enough enough to meet all experi- ment requirements	Negligible, since ground station power capability completely overrides the interference	Not serious	Negligible, since band- width adjusted to pre- clude the problem
Anomalies	Cause	The relay in the power switching matrix which switches between the two memory units does not make contact with one of the memories	Unknown	Wiring error which dis- ables experiment high volt- age when B counts are re- ceived in two milliseconds as opposed to the correct 64 (or 128) counts	Discontinuity in cabling impedance or varying conditions within the TWIA.	Radiation damage causing general deterioration of the entire array. Abetted by the high apoges of 3,100 nautical miles	Fundamental design problem	Unknown	Transmitter frequency of a companion payload actually within the receiver bandwidth of this experiment
	Description	It is impossible to "load" ose of two redusdant memory units	Thermal control beater	Desired data from an ex- periment not received	Low gain antenna experi- ment step changes in drive amplitude	Rapid decay of available opacecraft power: 27 to 22 watte in the first mosth, 0.6 to 0.8 watte per month thereafter	Low level interference be- tween two spacecraft trans- ponders resulting in unde- sirable oscillations	A short circuit in the status telemetry circuits or wiring	Data severely degraded by RF interference
Anomaly	(hours)	•	•	•	•	•	•	•	•
	Index	56	12	5	53	90	Œ	35	8

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Tine (hours)		The prima, y millimeter wave transmitter suffered a 9-db loss in output power	Erroneous equilibrium ori- entation of the damping booms relative to the space- craft main body	Inadvertent triggering of a camera abutter	Failure of binary telemetry parameters used to monitor 4th stage timers	Decrease in infrared inter- ferometer spectrometer ensitivity	intermittent and erratic transmitter operation from launch for about 3 weeks	Transponder degraded to 75 percent usefulness
Anomalies	the Unknown ck- with a kind the logical placed in tube	Mechanical discontinuity in one of the final stages	_	Voltage transient during	Unknown	Excessive bolometer and optice housing temperature as a result of earth albedo	Frequency instability due to	Improper adjustment to
	Mission Effect Lass of one of six experiments	Small toss because a	Drovided Difficulty in damping large	rendant interference with experimental data	ible	About 40 percent of ex-		mental data
	Corrective Action					reditional filering will be added to future spacecraft		
	Perrare							

n Remarks		·	t ap. I ms anomaly detected in ground test and design changes implemented to remove it. However, comprehensive testing of the changes were not possible due to schedule constraints						
Corrective Action (if known)		;	Anomaly corrected by appying power uplink at reduced power levels						
Mission Effect	Slight, but delay deter- minations using these data had to be abandoned	No adverse effects	Neg ligi ble	Substantial experiment degradation	Negligible - problem cir- cumvented within a week	Precluded receipt of useful data although spacecraft interrogated 50 times in about 6 months	Neg ligible	Negligible	Spacecraft completely unuseable
Anomalies	The telemetry data are over sensitive to temperature variations	Failure of the transistor thermal bonding, possibly loosened during launch	Spurious signal generated in the apacecraft transponder, specifically the cascade circuits of the mixer amplifier	High radiation levels early in the mission particularly over the South Atlantic	Malfunction in command subsystem	No despin mechanism provided	Faulty wiring of micro- switch position sensors attached to the antennas	Unknown	Unknown
Description	The telemetry channels associated with transponder received signal attentith are inaccurate	Absormally high regulator pass transletor temperature throughout the missions	"False lock" observed in spacecraft data and shifts in best lock frequency in- dicated about 4 to 7 times	Degradation of neon reference for the infrared interferometer spectrometer	laitially inoperative experi- ment package	Excessive spin rate subsequent to launch	Telemetry falsely indicated that the experiment antennas did not deploy	False telemetry indication	Failure of experimental transponder during launch
Anomaly Time (boure)	•	•	•	•	•	•	•	J	•
Index	2	\$	\$	\$	\$	41	9	\$	\$

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4	7416174				During (abrication of me encoder (a sil level) aborts were common. The tout procedure was such that this particular abort could have existed, unde- tected, prior to leusch			
Corrective Action	(if known)				a 5 5 5 5 8 8 5			
	Mission Effect	None	Negligible	Significant degradation in one of 12 payload experiments	Slight, minor changes in programming for data re- duction secessitated	Prohibited analysis of nearly all natrowhend (status) data	Not significant	Loss of experimental data
Anomalies	Cause	Short in one of two redun- dant squibe upon firing to deploy one boom group set up a sneak path that pre- maburely deconated one of two redundant squibe to de- ploy the second boom group	Unknown	Detector wire broken dur- ing launch	Two Sip-Stops shorted at close proximity to their leads	Usknows	Defective circuit is the signal conditioning unit	Gas lost during launch
	Description	Spacecraß boom deploy- ment sequence was con- cluded prematurely	Magnetometer booms apparently did not fully deploy since so positive indication was received	The omnidirectional spectromades are superiment provided no data from one of three directional sensors and 1 of the 4 omnidirectional sensors	Peculiar counting sequence in one of two encoders	Frequency drift in the ner- row hand VCO	intermittent data received from a regulator converter temperature conter	Low algoel levels in two gas complere
Anomaly	Time (bours)	•	•	•	•	·	•	•
	Index	75	25	\$	*	\$	*	23

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Kemarks		After 3 weeks of spacecraft uperation when electronic area temperatures were over 40°C. the many	Ceased to exist	Related to index numbers 20 and 73		
Corrective Action (if known)				Future designs to draw power from the unregulated bus	For future spacecraft each boom is to be monitored separately and switch toler-ance improved	Switch to cycle mode reduced temperatures to nominal levels
Majority of anticipated data lost from this experiment Negligible: corrected after apogee injection		Insignificant	Millimeter wave experi- ment lost for 6 months while outgassing was	completed Not serious	Neg lig ible	
Anomalies Cause Duknown Unknown	Unknown but condition may have existed prior to launch	Marginal operation of clock drive at low temperature	Outgassing problem in area of the multipactor	Occurred coincutent with squib firing in the separa-	marginal microswitch closure condition Unknown	
Malfunctioning Faraday Cup experiment: abnormal re- sponse to ground commands After apogee motor boost the spacecraft spin rate was excessively high	Data from the X-ray photo- multiplier experiment un- useable from launch	During the first few weeks on orbit the multicoder clock (on one of two multicoders) would not start until eration (either real time or data storage)	B. :up millimeter wave ex- periment suffered severe power drops within minutes of being turned on	Regulated bus voltage ex- ceeded specification limits Failure of binary telemetry	performance parameter to indicate that magnetometer booms were locked in orbit Bettery temperatures in.	in continuous change mode
Anomaly Time (hours)	•	-	•	•	a == === == == +	a
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	Remarks		Similar failure observed in ground test		Experiment returned to full operation at 4,000 hours				This anomaly was expected to occur
Country Action	(if known)						Proper values were substi- tuted for the improper ones after several days		
	Mission Effect	Necessitated careful in- terpretation of recorded data but no detrimental effect on the spacecraft	Severely degraded data from one of eix experiments	Negligible	Some data loss	Delayed normal begin- ning of ranging by a few days but performance thereafter was normal	Considerable pain and suffering at the ground stations and some data lose	Loss of 5 to 10 percent of spacecraft payload data	None, reset clock to accurate time
Anomalies	Cause	Inboard and outboard temperature transducer connections were re- versed upon installation	An open circuit in the base (internal) connections to one of the two transistors which are used in the push-pull sine wave oscillator of the photomultiplier power supply. May have separated during launch	Faulty wiring of micro- switch position sensors attached to the antennas	Unknown, but may be se- sociated with the turn- on circuit	Unknown	Reorientation program- mer was commanded and initiated using improper values	Probably due to arcing in the high voltage module	Power transferts at equib-
	Description	Solar passi temperature data incorrect	A superiment exhibited occasional random high counts and noise barsts at turn-on with frequency increasing with time	Telemetry falsely indicated that the experiment antennas did not deploy	Retarding potential analyser experiment suffered 80 per- cent data loss shortly after initial turn-on	Power fluctuations in transmitted RF power up to 3 db	Several difficulties experi- esced in performing the first spacecraft reprientation	Electron detector experi- ment falled to operate	Clock upoet during space- craft/Agena separation
Anomaly	(bours)	•.	•	•	•	•	•	•	•
	Index	3	5	3	\$	2	=	2	E

	Amomaty		Anomalies		Corrective Action	
E S	Time (boers)	Description	Cause	Mission Effect	(if known)	Ren.arks
2	-	Automatic sutation con- troller actuated for 5.5 seconds indicating a nuta- tion angle is excess of one degree	Telemetry data show no valid -eacon for the firing mor do they indicate any malfunction	Negligible		
2 5	·	Electron trap experiment costinuously on	Relay failure in the on position	Very small but continuous power drain, no other interference		
2	-	The spacecraft program- mer momentarily went into an unplanned configuration	Electrical power transients at spacecraft launch vehicle separation	None, normal configura- tion resumed		
4	•	Final satellite orbit too high	Small rocket motor imparted a longer impulse at separation than anticipated	Compromised original ex- perimental objectives		
2	•	Inadequate or extra Dash counts in optical beacon subsystem	Insufficient sensitivity in Assh detector and over- sensitive (Issh tube	Negligible consequence		
52	•	Solar pasel temperature data incorrect	Inboard and outboard tem- perature transducer con- nections were reversed upon installation	Necessitated careful in- terpretation of recorded data but had no detri- mental effect on the spacecraft		
2	•	The spacecraft initially locked on Vega rather than Campus as planned	Attributed to the known warmup characteristics of the Canopus sensor	Negligible		
=	•	One of two TWT's in one of two repeaters failed	Unknown but thought to be faulty TWT power supply	Limits the power output of the associated repeaters		
2	•	The alits of an aspect seasor were found to be electrically reversed	Improper sesembly and checkout	None, after corrective action	Software changes corrected the ground displays	

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	Remarks		The indicator operated sporadically for nearly a year					
	(if known)							
	Mission Effect	Neg tigible	Loss of important engineering data	Negligible	None, due to redundancy	Significant degradation of data	One of ten experiments lost	Degraded experiment performance
Asomalies	Caupe	An experiment had been turned on prematurely preventing deployment	Unknown	Slight differences in the transient timers allow one battery to switch to full charge before the other	Either (1) tape pack jamming, (2) motor bearing lubricant failure, or (3) clutch failure	Basically unknown. Con- ridered to be the result of gravity gradient, serody- namic pressure and solar pressure "commutated" by rhythenic motion in Veriests thooms, which in turn, was caused by asymmetrical configura- tion, solar heating and spacecraft spin	Unknown	Unknown
	Description	First attempt to deploy Vertistat booms was unsuccensful	The telemetry from the digital solar aspect indicator gradually decreased in pulse amplitude and disappeared	Misor power transients observed upon establishing initial spacecraft configuration	Tape recorder stopped dur- ing playback	Spacecraft attitude stabili- nation attempt was unsuc- ceastal; Vartistat booms were property deployed but to me avail	The attraviolet apectrom- eter experiment exhibited infernal problems and was burned off	No reverse mode measure- mento in a sodiscal light polarimeter experiment
Anomaly	(hours)	•	<u>•</u>	2	07	20	52	*
	Index	Ç.	ī	•	2	5	=	6

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	Remarks		The corrective action was entirely effective					This camers was 2-1/2 years old prior to leanth and the shutter had been operated about 5,000 times. Normal shutter life is claimed by the vendor to be at least 400,000	to 1.000.000 operations
	(if known)		Changed command trans- mission procedures						
	Mission Effect	Contributed, ultimately, to loss of attitude control but mainly a nuisance factor by itself	Not serious	Data loss of 5 to 10 percent in both real time and playback modes	Experiment must be cycled	Radiation remonee some- what degraded	This condition can cause faulty solar aspect indications but is generally surmountable	Loss of capability	
Anomalies	Cause	Experiment boom motion coupling into attitude control error signals. Motion largely caused by solar array drive system	A combination of noise transients and command transmission procedures	Instability of the frequency determining Inop in the transmitter	Poor thermal design	Probably a change in the characteristics of the cooling system	Unknown	A high current translant at camera selection blew the unregulated shutter bus fuse	
	Description	Limit cycling of roll wheel techomoter at first and subsequent occurrences of periges	Excessive deretion of com- mand verification tones	Telemetry transmitter center frequency began shifting and continued to do so for the remainder of the satellite life.	One experiment package exceeds its limiting temperature almost continuously	infrared detector cell tem- perature starting to increase	Digital selar aspect indi- cater resding e were inter- mittently fastly, bearing an erreness second bit in the readest	One of two cameras indi- cated as imporable shutter and a light look	
Amomaly	(bours)	\$2	2	*	Ç	\$	\$	4	ORIGINAL PAGE IS OF POOR QUALITY
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1-1	Amornaly Time		Anomalies			
4		Description	Cause	Mission Effect	(if known)	Remarks
	‡	The redundant eyetem for meatforting calibration was found to be inspersive in an ultraviolet polychroma.	Unkaoes	Negligible, due to sedundancy		
	2	Regulated has voltage ex- coaded opecification limits	Sending a particular pay- load power off command is an mappropriate	Not serious	Operational procedures modified to preclude recurrence of the problem	Related to lades Numbers 99 and 100
	2	Tape recorder matar drive current changed	Hysteresis changes in sensor tryssformer cor- coincident with a par- ticular payload power off command	Neglini Ne	Operational precedures modified, prevented re- currence of problem	Related to Index Number 100
.	3	Clock upoet	Sending a particular pay. load power off command apparently triggered the upoet	None, reset clock to accurate time	Operational procedures modified to preclude re- currence of problem	
	.	Dampor beams did mit de- ploy properly	Malfunction of the damper deployment along device either by fouling of a tape on the last turn of the epoci or by a mechanical failure of the stop pin to drop after tape use deployed	Significant data degradation		
•	3	Switter (temperature cas- troller) indicated full open position when it should not be so	The shutter position most- tar failed in the open po- eities fallowed by inter- mitteet shorting	Not serious		
•	3	Temperature en ene lace of the epocerest rase above expected levels	The rmal design	Necessitates cytling some experiments on and off daring worst spacecraft solar orientation		ORIG OF P

	Anomaly		Assemalies		Course Artes		
Infer	(Posts)	Description	Cause	Mission Effect	(if known)	Perrachs	
2	2	lacreased satellite spin rate, sharply decreased battery temperature, and nomewhat later a decrease in unregulated voltage	Failure of a tentalum capacitor in the abunt regulation occurs the factor of the burst and recover the above on per or	Complete loss of the spacecraft	In subsequent spacecraft the offending capacitor was replaced as well as a transistor and fuse in the same circuit		170
\$0	*	Logic electronice in the upper neutral particle mass spectremeter tecame lockid in one operating asquence	Father of a d seld Lantahar - specitor	Lass of experiment data			
<u>\$</u>	8 =	Oscillations in the pitch axis observed after de- playment of an experi- ment antenna (60°)	The rubular antenna was being driven by a ther- mal engine effect	In plane bending of the antenne and out of plane whyphing due to torsional twisting with consider-able disruption to normal attitude control operation	Momentum management techniques were devraced and implemented from the ground to preserve gas and prolong sominal op-ration. On aubequent launch: a andenna tength reduced to 30' and radesigned for increased to reconstitutes		
<u>.</u>	00	A miser enomaly appeared in the operial purpose transmitter	Unknown	Negligibie		Later observation indi- cated nothing wrong with this transmitter	
<u>e</u>	621	improperly exposed photographs	Camera iria drive midor failure	Negligitie, due to drive motor redundancy			
2	120	Abrugt and erroneous change in a telemetry reading	Unknown	Neg ligi ble			
9	150	The ultraviolet spectro- photomatry experiment experienced sumerous wheel subcommistor slips	Caused by the asimuth indexer shapping when it viewed the mm, as it should and when viewing the reflection of the min in the ocean, which it should not	Slight, since in each in- stance synchronization was re-stablished			

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	Remarks		Although the problem war noted almost immediately after launch it was somewhat infermittent and the receiver was not switched out of service until 6,840 bours of operation					ORIGINAL PAGE IS OF POUR QUALITY
	lif h wn)						The problem was cleared by executing the star search program	
	Mission Effect	Two of nine experi- ments lost	Slight due to redundancy	Gmulhaneous opera- tion of the two experi- ments in this package has been restricted	Not serious	Negligible, since tra- jectory correction sa- tisfactory, but some degradation of UV photometer noted	Negligible	Loss of experiment data
Anomalies	Cause	Unknown	Unknown but an internal rectiver oscillation in the 25 MHs *-it * section causing : re.esver to lock up on itself is considered most likely	Thermal design did not account for reflection from solar arrays	Light leakage through the shutter mechanism	An unexpected drag force produced by excessive deflection of the jet vanes in the post injection propulsion system exhaust stream reduced the magnitude of the thrust vector	Unknown	Failure of a 68 µfd tantalum capacitor
	Description	Earth albedo and radiometer telescope experi- ments failed	Poor eignal to noise ratho on the RF downlink and improper lock on the uplink carrier when using one of two redundant communication subsystems	Excessive temperature in an experiment born package	A star presence and periodic null is detected by the boresight star tracker with the shutter closed	Midcourse maneuver change in velocity was smaller than predicted	Star tracker hang-up with fixed error in com- mand mode	Logic electronics in the equatorial mass spectom - eter became locked in one operating sequence
Anomaly	(hcure)	120	621	120	130	50	158	6
	Index	=	11.2	12	<u> </u>	11 5	116	71

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	(If krowt)					For fature spacecraft concentrate weight more about girth band area to increase the ratio of inertha about the spin axis to a secondary axis ans		
	Mission Effect	Loss of redundancy	Negligible	Substantial degradation of this experiment	Netig ble	a col for a permitted)'equippe	hegligible, spacecraft reacquired Canopur in 25 minutes
An. malies	Cause	Slown fase in the power distribution unit	Failed thermistor	May be due to radiation damage	The star was either occulted by an unknown dark object or the inner gimbal digital error signal behaved abcormally following an array siew	Poor mass property design	Clogging of porous meta- restrictor by pyrotect- nics lowdown debris	Sun reflection from spacecraft particles. Icosenes by pyro shock
	Description	No readout from a tape recorder	Temperature indication (brusekeeping) became erratic and then stopped at maximum indication.	Two of five ultraviolet solar energy montors degraded beyond use in opposite directions fi.e., sensor readings increased to saturation in one case and decreased below use.	Star track temporanity lost	Spacecraft turnbling end- over-end and shortly thereafter assumed a rather amouth spin about on undetermined axis near the original spin axis	Unlatching process to begin spaceraft scan task 50 percent longer than anticipated	Canopus sensor lost lock
Anomaly	(hours)	* c.€	ž	260	216	216	570	922
	dex	£ .	Ė	u25	121	721	123	124

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	Remarks			This problem also noted on another spacecraft in the series					C	RIGINAL PAGE IS F POOR QUALITY
	(if known)									The valve was shaken loose at 9 months using the command system and the resonant frequency of the valve
	Mission Effect	Negligible	No harm done but not a recommended procedure	Severely effects 4 or 5 (of 26) experiments	Loss of flexibility and redundancy	Not serious	2 E E	Apparently no serious effects	Loss of data from the experiment	Apparently not too serious although the spin rate decayed from 60 to 6 rpm in about 9 months
Anomalies	Cause	Marginal conditions in the command subsystem change gate translator control circuitry	Unknown	Unknown	Unknown	Stored command erased by noise	Unknown	Unknown	Unkrown	One of two series valves stack in the nearly closed position
	Description	Additional commands actuated when desired commands were sent	The spacecraft erroneously switched from one camera to the other with power on	Spacecraft potential in sun- light shifted from the -4 to -6 volt region to a level less than -20 volts	No pictures produced from one of two cameras	Nonexecution of a streed command	Occarional dropouts and low level seciliation on 3 of 12 scanning IR spectrometer channels	During the first of three delta velocity maneuvers one thruster leater failed to respond	One experiment (of six) began drawing excessive current and was shu: off	Useble to make up loss in spin rate
Anoma!y Time	(hours)	270	288	300	320	380	4 00	432	454	906
	x q	125	971	127	128	129	130	13.1	132	8

·18	Remarks 28	Also happened subsequently					This may be related to another anomaly in the telemetry subsystem noted less than a day earlier			
		Also happen			Per		This may be related another anomaly in etry subsystem nother nother and any earlier			
Corrective Action	(if known)				The problem was cleared by executing a related command					
	Mission Effect	Negligible, causes no interference	Slight because of the very small leak rate	Partial loads required for approximately 7 weeks during maximum eclipse	Negligible	Some loss of experi- mental and housekeep- ing data	Some data loss	Neg Ligi We	Sight	Calibration measure- ments no longer useable. Not too serious
Anomalies	Cause	Unknown	Vibration at launch as- surved to have compto- mised the integrity of the system	Capacitor or transistor breakdown or a blown fuse in the voltage booster circuit	Unknown, but a me- chanical hang-up is suspected	Shorted gate in the multiplexer gating network	Shorted tirring switch, which, however, apparently self-healed at approximately 1,900 hours	Unknown	Unknown	Failure of the sequenc- ing relays
	Description	Range and range rate ex- periment turned on with- out command	Gae leak in orientation eyetem	The expected 1.3 to 1 ratio between the measurement of unregulated voltage and combined solar cell voltage dropped to 1 to 1	Sear tracker hang-up with fixed error in the com- mand mode	invalid unregulated voltage measurements	One group of 32 telemetry words not being sampled at all while another group of 32 words sympled twice each frame	S. Band transmitter power dropped approximately 3 percent	Asomalous command reception commenced at the rate of about 5 or 6 per morth	Receiver calibration osci'- latore failed
Anomaly	(hours)	900	200	200	929	240	9	009	9	009
	Index	ž	135	136	137	138	68,	140	Ξ	142

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Remarks											GINAL P. POOR QU
Corrective Action	(if known)	ock				ata	lancy	•	nt data	ory to	s used re rather /bypass
	Mission Effect	Minor, since phase lock was quickly restored		None	Negligi ble	Loss of all stored data capability	None, due to redundancy	Five percent of the deta from one of six experiments lost	Degraded experiment data	No immediate effect but probably contributory to later failures	Subsequent designs used redundant regulators rather than the regulator/bypass circuit combination
Anomalies	Cause	Unknown, but attributed	code characteristics	Unknown	The flip-flop for bit 6 of word 10 (2 18) charged state from a zero to a one for no known reason	Thermal problems	Unknown	Unknown	Unknown	Contamination of the thermal control surface by the fourth stage exhaust	Minimal by commanding regulator bypass circuit when required
		` =		All eight channels of the astallite infrared spectrometer exhibited an increased output of approximately 2 percent.	The set litte clock advanced 262, 144 seconds	Data storage system	Power output of wide band transmitter dropped	One champel of an auxiliary detector experiment failed	High count rates on the main photoelectric de- tector of a celestial X-ray	experiment Excessive power subsys- tem temperature	28 v DC regulator provided out of tolerance voltages when input voltage was less than 32 volta. Part failure in soild state de to de
•	Anomaly Time	(hours)	<u>;</u>	900	100	720	720	720	720	740	768
		Index	Î	**	145	1	141	148	149	951	151

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18	34	e.	¥				_		
	Periarbs	The transmitter works good if it can be turned on which it sometimes can and hence it is used as much as possible					The spacecraft was success- fully contacted 345 times: these contacts occurred both before and after this anomaly		
Corrective Action	(if krowni	None							
	Mission Effect	Nuisance due to redundancy and intermittent operation	lass of Laf In experiments	Not serious	Negligible	Negligible	Negligible	Slight	Part serious
Anomalies	Cause	Ground tests indicate an open capacitor duplicates all telemetry symptoms	Possible failure modes: (1) ruoture of a window by a meteorite which in turn depleted the gas system; (2) a high volt- age power supply failure; or (3) multiple failures in the remaining electronics	Intermittently shorted gate or timing switch in the multicoder	Unknown, but thought to be associated with pay- load logic	Unknown	Unknown	Unknown	Transducer failure in the open mode due to excess heat (80°F) from the roll wheel operating (temporarily) at maximum speed
	Description	S Band transmitter failed to radiate when commanded	The X-ray telescope cx- periment wa> lost	Three satellite housekeep- ing measurements become intermittently invalid	Modulation lost for a few minutes, payload clock shifted and several payload detectors misconfigured	Ultraviolet spectrometer falsely commanded	Attempted resectraft con- tact was unsuccessful	Noisy infrared spectrometer channel	Roll wheel case pressure telemetry cuddenly indi- cated a full scale reading
Anomaly	(hours)	7.00	00%	85 C 7	860	7 6 5	880	930	0
	Index	152	153	<u>2</u>	155	156	157	158	150

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	Kernarks								OR	IGINAL PAGE IN POOR QUALITY
Corrective Action	(if known)					Future missions to estab- lish tighter contamination control procedures			OF	Magnetic amplifier rede- signed recommended
	Masion Effect	None, due to redundancy	Negligible, due to redundancy	Singht	Necessitated periodic turn-off of telemetry and doppler beacons under partial sunlight conditions	None, since spacecraft was placed in all-axes- inertial mode in antici- pation of the difficulty	Serious data degradation	Loss of one of ten experiments	Loss of one of aix experiments	Data from some experiments lost; others degraded. Ability to slew the arrays lost with concomitant loss of power and experiment data
Anomalies	Cause	Unknown	Unknown	Unknown but possibly due to the feedback potentiometer	Temperature induced open circuits on some of the solar array panels	A pyrotechnic event	Momentum was added to the spacecraft by gravity, astrodynamic or solar presente force, or all three, acting on the dx.,per booms	Unknown	Rectifier diode shorted	Shorted gate winding in the roll wheel magnetic cannot the attitude control power lawarter to fall and hence the entire subsystem
	Description	Tape recorder failed	Frequency change and excessive drift in one of	Erratic solar array drive amplifier and improper shaft track during slew period	Sudden 17 percent decrease in current being supplied from the solar panels	A cloud of bright particles observed in the Canopus seasor field of view	Satellite spin rate gradu- al" .acressing	Ultraviolet spectrometer experiment high voltage power supply failure	Experiment power supply failed	Spacecraft stabilitation lock
Anomaly	(bours)	950	0 66	1000	1000	1000	9001	000;	7007	8
	Index	160	161	162	163	Ĭ	598	ž	191	3

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	rks							r the trans- ed on and sfactory				
	Pen.arks							Three days later the trans- mitter was turned on and found to be satisfactory				
	lon		nt s be							tion equent ies		Ð
	Corrective Action		Operational constraints undertaken to avoid the problem							An operational limitation is suggested for subsequent spacecraft in the series		11867
	Corr		Operation. undertakei problem							An operati is suggest spacecraft		
				nert	rd off from ments	other o evi-	1		a			
	Mission Effect	1 7001	No adverse affect	Degraded experiment performance	Experiment turned off thus losing data from one of six experiments	Negligible, since other indicators give no evidence of a problem	Loss of experiment	due to	ible, due to lancy	Not too serious	Not too serious	
	Mi	Not serious	No adv	Degrad perfor	Experiture to one of	Neglig indicat dence	1088	None, due to redundancy	Negligible, redundancy	Not too	Not to	
4		er acti- ely for	lure of a lit or a			re of the perature				leakag e	the magnetic tape	
Anomalica	Cause	End-of-life timer activated prematurely for unknown reasons	Intermittent failure of a time delay circuit or a start/run relay	a .	u.a.c	Electrical failure of the thermistor temperature sensor	d tube	u *	g A	Pneumatic line leakage	dation or "drop of the magnetic t	
			_	Unknow n	Unknown	Electri the rmi	re Failed	Unknown h	Unknown	Preur	Degradout of other of other of other	
	LOD	No signal from the beacon transmitter	High voltage inadvertantly applied to the tape recorder for 8 minutes (mominal time is I second)	l loss of	ference tion of an	nperature ctronics taneous	Continuous discharge of one of a set of two geiger tubes	Tracking transmitter (100 mw) beacon signal strength 15 dbm low	tic in ac- de	, high pressure	burst on me of a recorder	
	Description	No signal from transmitter	High voltage inadvertantly applied to the tape recorder for 8 minutes (nominal time is I second)	Interference and loss of data on a helium I and II monochromator experiment	Significant interference caused by operation of an experiment	Telemetered temperature of camera 2 electronics indicated instantaneous 20°C changes	mous disclet of two	Tracking transn mw) beacon sign 15 dbm low	Decoder is erratic in accepting commands	Loss of primary high thrust regulator pressure	Recurring noise burst on a particular frame of a particular tape recorder	
*		No si trans	High applic corde (nomi	Interd data mono	Significance	Telen of car indica 20°C	Conti	Traci mw 1 15 db	Decod	Loss	Recuz partic	
Anomaly	(hours)	1 100	1120	1150	1200	1250	9621	1320	1320	1330	1 04	
	Index	691	170	171	221	(7)	174	511	921	177	27.0	

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	Remarks				Anomaly has not repeated			,	ORIGINAL PAGE IS OF POOR QUALITY
į	Corrective Action (if known)				1.5° pitch blas removed				
	Mission Effect	Some data loss	Negligible	Not serious	Approximately 2% of total gas impulse used and useable data lost during perturbations	Not serious	Loss of experiment	Loss of two of ten experiments	Less than I percent of the data storage unit ca- pacity is lost; further- more the data storage unit is redundant
Anomalies	Cause	The cause may have been related to space raft temperature and probably involved an intermittent open or shorted input to the playback VCO or a problem in the VCO input circuit itself	Unknown, but thought to be associated with payload logic	Premature shut down by end-of-life timer for un- kaown reasons	Roll/yaw/pitch errors allowing sun in the horizon canners; possible contributors to the error are (1) large beta angle (110), (2) 1,50 pitch bias	The shutter position moni- tor failed in the open posi- tion followed by intermit- tent shorting	Loss of lubrication and ultimate seizure	A failure of the detector itself rather than the supporting electronics	latermittent consection in the data sforage unit memory
	Description	Playback data from tape recorder lost intermit. tently, becan e worse, lost altogether, and totally restored within a period of about 1,000 hours	Modulation lost for a few minutes, payload clock shifted and several payload detectors misconfigured	Beacon transmitter inoperative	Large spacecraft roll/yaw perturbations in the Amarctica region after eastellite might/day transition	Sputter (temperature controller) indicated full open position when it should not be so	Drive motor failure	Data from two interre- lated ultra violet photom- eter experiments lost	Four second modulation dropout at approximately the same point in memory readout
Anomaly Time	(hours)	1360	1370	1400	1420	1430	1440	<u></u>	1
	Index	174	180	=	182	E 63	ž	S	9

4.Challe

	Anomaly		Anomalies		Corrective Action Rem	Remarks
	Time	Description	Cause	Mission Effect		
187	1440	pin acan ered a	Unknown	Loss of color pictures although black: and white pictures still available	A computer program was developed to produce paeudo color photos by sampling the active blue and green channels and predicting the red channel information	
88	1450	High voltages inadvertently applied to cameras for approximately 100 seconds	Operational procedures	None were detectable	Operational constraints established to prevent in- advertent application of high voltage	
<u>.</u>	1460	Solar flare detection sys- tem could no longer moni- tor solar proton flaxes	Proton detector failed	Subsequent to the failure, a manual payload turn-on would have been required in the event of a solar flare		
061	1464	The fine channel in three of four radiometers be came inoperative	Attributed to wear out of a 10 Hz relay in the thermistor bridge of each channel	Small since the data can be deduced from other chamels	On subsequent spacecraft a solid state switch is to be used	
6	1470	One of eight channels of IR radiation measurements became erratically noisy	Unknown	This channel no longer used operationally		
192	1500	One channel (of 12) on scan- aing IR spectrometer ex- bibits zero output 50 to 100 percent of each orbit	Unknown	Overall performance is good		
163	1500	Short term frequency in- stability of the downlink signal	A faulty tantalum capaci- tor in the auxiliary oscil- lator which self healed in a short time	Not serious		
<u>\$</u>	1610	Power Auctuations in S- Band transmitter	Unknown	No data degradation		

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			新		t pe					PRC R-186
		MAL PELLO L			Possible failure modes: (1) Imperative playback amplifier, (2) Imoperative playback head, (3) buoken tape, (4) relay stuck in record	position, (5) broken wire, (6) stalled playback motor			ORIGINAL OF POOR	PAGE i: QUALITY
	Corrective Action							Dual tape recorders to be used on subsequent missions		·
	Mission Effect	Slight loss of data	Small by implementing additional ground command sequences	Not too serious since experiment in which bat- teries located remained operable	Significant eystem lose although not crippling	Regligible, recovered in 24 hours	Only real time acquisi- tion possible with at- tendant loss of data and operational flexibility	All medium resolution infrared data lost, sig- nificant, about 25% of total payload	Negligible	
Anomalie	Cause	Sourious command	Failure in the shut down logic circuit of the endot-tape sensor system due to a defective relay, a shorted diade or a shorted capacitor	Battery life limitation	Failure of tape recorder	Flash tube generated noise siteriered with the memory	Jitter on the data from an unker wn source	Stalled playback and compensation motors possibly due to broken tape	Unknown	
	Description	Premature termination of data transmission	Satellite fails to return to battery charge mode at end-of-tape during a play-back or record cycle	One of a series string of three nickel cadmium batteries week	Loss of stored telerretry data and associated timing	Timing error in the memory portion of optical beacon subsystem	Data recovery from the tape recorder ranged from 30 to 70 percent	Lose of all experiment data	Erroscous shutter position telemetry indication	
Anomaly	(houre)	1640	1700	1 700	1710	1720	1750	1770	1 7 9 0	
	Index	105	<u>\$</u>	197	5	66 -	200	201	707	

Currective Actum

Remarks				Temperature was 42°C	at time of failure and specification maximum is 45°C					21 anempte to contest spacecraft daring the 900- spacecraft daring the 900- hour period were unauc-
Corrective Action	CHOCKE III								Bearing retainers redesigned for increased lubricant protection and efficiency	
	Mission Effect	Prevented optimum operation of the space- craft but did not seri- ously affect data	Negligible, anomaly re- etricted to 5-hour period	Negligible	Lose of stored data capability	Not serious	Neg lig i M e	Less than 2 percent of data shorage unit capac- try is lost; further- more, the data shorage unit is redundant	Precludes radiometer operation	Lose of 900 hours data yast nominal 90-day
Anomalies	Cause	Chemical reaction be- tween the mercury and contacts in the program- mer switches causing them to stick	Coincident internal data handling	Unknown	Attributed to 90° phase shift of clock etrobe in the tape recorder electronics	Unknown, but could be due to shading on a solar array drive any uder malfunction	Red connector on data line	Intermittant connections in the data storage unit memory	Marginal starting capa- bility at low temperatures	Unknown
	Description	Two of 10 blasty bits in the operations profram- mer were stuck	Errors in memory pre- base and timing	Telemetry indicated small variations in exciter drive to the traveling wave tube	Tape recorder failure	Erratic solar array drive shalk accelerations and subsequent reversals	Temporary has of pay-	Two feer second madella- tion drop note or bales appeared in one of two data starage units	Radiometer chapper motor would not restart after being shut off for three	AMMAY to comment 1 space- araft lost for 900 boars
Anomaly	Time (hours)		7000	0002	2020	9502	2060	953	9112	311%
	ğe x	2	112	212	\$13	717	215	91 2	7.2	# TZ

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	Mission Effect '1f known, Remarks	g Negligible	Negligible	Not merious	- Limited to right time be appropriately only	Neglightle mission effect due to redundan cy	Negligible, regulator was commanded back on and everything checked out	cept in real time from this experiment, < 25% of total payload	n Reprogramming re- ed quired to enable opera- tion without the "logt" commands	Loss of IR data
Anomalia	Cause	Ground stations sending extoneous commands	Isolated shutter malfunction	Attributed to the turn- on of ground transmitters associated with related spacecraft	Flaking and/or out gas- sing of the cooling patch black coabing	Blown transmitter fuse due either to an internal short circuit or an in- adequate fuse	Unknown	Failure of tape recorder	An integrated circuit in a source driver suffered a gold-aluminum inter- metallic reaction pro- ducing internal corrosion (purple plague)	Tape either jumped the
	Description	Seven inadvertent com- mands executed in about a 1-day period	Four frames of video completely lost	Unscheduled telemetry read outs received	Detector cell temperature exceeded upper limit	One of two video trans- mitters failed	Regulator turned off by a telemetry request command	Loss of stored video data and associated timing	Central computer and sequencer command capability impaired	Infrared (IR) system would
Anomaly	(hours)	2340	2360	2360	2460	2510	2565	2600	2600	2660
	Index	922	722	228	627	230	182	232	233	234

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١	94											
	Penarks	Maidmaction thoppeored 2006 more but reterned 3406 tours, got more 4240 tours, and cleared up 7446 tours							Transmitter No. 2 altowed to remain in operation	The Bones was a sperk strategical immediately prior to be Jameck		
Corners between	'ng bagan											
	Woons Elbers	Highlights versione the containing capacity was a different to power with bases		tase of stared tate	Skie gartier o	Not serves	Americalism o Substruct mas precipally by set casonal from sembling certain commensable during cert Seaf presinde	The proclem disappeared prior to the nest contact	M. Log radotive	Not acrooms	Mangladgestide	
Assertation	Caron	Oring discread	See See	Symptomic	Conference	Beret connicant erased by souse	A clamp, perhoded in the design to prevent heading of commonds during critical measurers, had not not been property in red rate. The privatery is red rate.	that sensor stack perhaps the to out-of-specialization shaller deep out voltage	Cathacan	Premature studers by end-childs themer for assumen resense	fruer translants	
	Description	From a book from one attract of one miles array	Application reference are noted so see that	Tape socueder failuse	tube arrar lavel of trans- mated rydes that dripper during last few playback frames	Non-execution of a durad	Assembles but eries of the central control complete and se- quences evirythem	Mer presents misses, so s sist tracker at suc ground contact	Superconducted sectors have been transmissed to anomalies and retundent transmitter has. 2	Beacon transmitter cessed all speration	Two temporary and has these were edentred in the betendered fate	
	To see	* *	2449	57967	5967	2475	5,400	\$26.7	\$	Ž	\$ *	
	1	ŝ	2	787	9.52 9.52	2.2	**	ä	242	ž	ž	

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	Anomaly	dy	Anomalies		Corrective Action	
Index	(fronte)	bescription	Cause	Mission Effect	(1f knowr.)	Pemark
\$42	3020	Data dropouts and other minor anomalies on some telemetry channels	Shorted commutator switch induced by a noisy apacersit environment which is turn was caused by another anomaly	Minimal, due to redundancy		
3 2	40%	Excessive battery temperature	Dumping of excess power (generated because of solar array/sun angles) unto the battery zener diode	No serious effects immediately evident	Corrective action was to operate the satellite more than nominally programmed to reduce the power dumped in the sener diode. Subsequent spacecraft ublized different means of temperature control and power dumping	
2	3050	0 Erronecus position indica- tions of experiment	Unknown	Negligible, offeet by command		
2	3100	O Spacetraß did sot respond to transmitted digital com- mand program	One of two redundant decoders was failed due to a defective flip-flop	Negligible due to redundancy		i
24	3100	0 One of two Geiger-Mueller tubes in an experiment failed	Unknown	Minimal, due to redundancy		
957	3120	O Data missing intermit- tently on two telemetry characle during tape re- corder playback	Unknown	Slight data loss		
♥ 、 152 .	3160	O Spacecraft marspectedly dropped out of sight	The opacecraft hattery (silver-tise, 18 cells) reptured causing sumer-ous corves discharges and translational forces	Twenty telemetry chan- dels were disabled and a high degree of uncer- tainty introduced into the entire mission		

pase sie					Temperature condition may	the approach of sensing	\$			
いっぱ きこれしもあってい	Control of the contro				Cyperating procedures	changed an that no more than three TWT's oper- aced simultanenusly				
	Mission Ellect	ي دو دو مساها ري مدوره مساها ري	imas of spacecraft	Some limitation in capability		rations capabality	problem self-healed			Not serious, because of redundancy
Anomalies	Cause	Either ground support equipment or the altra lagh vacuum	Reversed polarity in a	Usultan verts	Tak movem	increased temperature in antenna electronica resulting from running all foor TWT's simultaneously	Twe electrolytic capaci- tor failures in the com- mand receiver equipment are anapected	Unitate with	Strong interference of un- known origin prevented acceptance of command	psiare in the record- mode mechanics
	Description	The makiplier sensitivity of an X-ray spectrometer experiment decays after	startery tear of a factory	Two of exist battery packs were degraded, i.e., had discharged cells	incorrect seapones to ground commanded	Reduced signal strongth received from spacer raft transponder system	Temporary loss in shiby to command the spacecraft from the ground and to ex- ecute commands out of command memory	Unintentional prefit from manual to amountaile pitch east rol mode	sability to command memory mode	One of a redundant part of tage recorders would no longer record
A CHOOL S	4,1,10	743.	e 8.	v221	1346	1328	1320	1380	7,	27.
		252	152	757	557	757	251	258	\$2	260

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	Anomaly		Anomalies		·	
Index	(June 10)	Description	Cause	Mismon Effect	Corrective Action	â
192	3440	Numerous timing and flashing anomalies in the optical beacon subsystem	Precise cause unknown, but eliminating lamp assembly No. 4 for 4 such assemblies virtually eliminated the problem	Some loss in capability and flexibility		
292	3539	Spacecraft clock oscillator (SCO) difficult to turn on	Apparently some unknown problem with the energiation circuitry for the SCO	Small added power drain	The SCO when finally com. manded on was left on	
563	3600	A Geiger-Mueller tube be- comes intermittent re- sulting in the loss of an ion chamber in an experiment	l'nknown	Loss of one of six experiments		
792	\$700	Apparent offsets in calibration potentiometers	Unknown	Small, but did require "last minute correc- tions" to attain opti- mum utility of the spaceraft payload		
%	3720	Ouasity of 18 data received is down to 60 accord from a nominal 75 accorde per playback and still dropping	The difficulty apparently lies within the IR tape recorder	Some loss of IR data	orig of F	
9	3770	Infrared opectrometer euboystem detector failed to cool down following pyre valve firing of cool down botties	A plugged cryostat prevented N ₂ from venting	No long-wave infrared spectroscopy data were obtained	NAL PA POOR QU	
792	3776	Assing tape recorder experienced a 46 percent reserved in gain on track I during the recording of	Contamination on the recording head	Track pictures de- graded but not lost	ge Id ALITY	

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	Time (hours!	Description	(.001*	Tieton Miles	
•	\$7.76	Erruments preition subca- tions of experiment sensors	f'n be compe	Socihaide, ciffort dy constraint	
	9778	Television pictores of same establish	Tystics take termpera- tare two form	t nicetamete ind not critical	
	3840	partions of data played back in a diplat tape re- tarder were garbled	Contaminated playback Frad	home, tince data were also received in real time	
	3.894	Excessive rapidace in in- traved radiometer dala	Heave generated by plat. Sorre slew siderfering with radiometer data	A partness of a severe	,
	3420	Areabing in the opin scan cloud camers pritises	Law be evoltage resulting from extended periods of excessive power demands which depletes the battery and reduces his voltage	Befaced coverage by the upin scan cloud camera	Operational procedures charged to assure that the camera operated only when cutticient wolflage was available
	3.86	Five of eight bettery packs were degraded, i.e. had dischorged cells	() of the original is	Severe loss in power capability	
	₹ 6	Absormal temperature ex- cursions in an experiment pockage	Failed bester or the rmostat	Temperature within the package not detrimental to the experiment	
	4139	Major chart is the lattery	Failure of internal insul- lation due to prolonged over heating cavaing silver miggration	Complete lass of eclipse aperation	
	4143	At opecatraft turn-on after echape the relater eacidiste in a totally expeniated (settom	Design compled with pre- vious factors of the battery	Mothing works well until the seciliative cessis	Receign of the solar array regulator could precive the anomuly

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		Permerke	1 2 2	j		Annually appears to be intermistent	l: August 1969 this TR was still spersating property at 4.6 pets		ORIG OF P	Pinal page is Your quality
	Correction Action	(of booms.)		A special commissed ener- cise freed the gimbal					Refundant tape racopdare to be used on subsequent missions	
		Mission Effert	Sight die to reductacy	Singles Side	Not serious but reduces resclution of the pro- mary data somewhat	As entre command un- plementes for mearly every one sent but in a profectable manner so that its effect may be	Mone, unless pressure los continued for another 6 months at the same or greater	late of orbstantial data	All ligh reactation in- frared data lost, signif- ican, about 25 percent of the total perboad	Minor effect and no re- custance after enercia- ing redundancy in the attitude comercia authorities
		3000	Assumed to have teen caused by a thouse trac	A mechanical statuse of the sacer garbal cases by defent action and the sacer actions	3 mb scown	1/attraces	Use access	Assumed to be a stalled record modes, as open solution of as open capacitor	Machanical Laibure of tape recorder in playback mode	Unknown; determined not to be a corner and enersaly
	Dear nation		One of two video trans. millero fasied apprexi- midely 2 seconds after twin-se	Mer tracker hang-up with Band erner in the com-	Exceedive noise observed on the braces signed re- curring about once every 190 ortate (190 house)	Accomples e command di et ribution	One of two portially re- duction tope resorters looking pressure at the rate of spprocamately 1/2 poin/month	Our of two partially reamfast tops re- corders outlered a fail- ure in the record mode	Loss of all experienced date	Three manufous gro
Passage .	(hours)		4219	6423	***	3	944	\$	277	*
	-			5.2	13	067	1	22	â	ä

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	Remarks		Excessive spacecraft temperature (*110°F) existed for 2 months and may have contributed to the failure							
Corrective Action	(if known)			Commandability reestab- lished by changing the clock- to-tone ratio; periodic up- dates are required to main- tain commandability				A special command exer- cise freed the gimbal		A special command exer- cise freed the gimbal
	Mission Effect	Negligible, retrans- mission was successful	Limited to real time data	Minor, after corrective action	Prevented photography of the star Alpharats (a-Andromedae)	Apparently not serious	Negligible as the phen- orneron only lasted a few orbits	Neg ligible	Loss not severe	Neglifike
Anomalies	Cause	Unknown	Unkno em	Unknown	Human error in pro- gramming the manuever	Unknown	Courist ewitch failure which premitted the RF from one transmitter to be fed back to the output stages of the second	A mechanical eticking of the inser gimbal caused by a detent around sealth	Shorted bettery cell	A mechanical sticking of the inner gimbal caused by a detent around
•	Description	Command transmission not received	Tope recorder failed	No real time commands could be executed	Payload acas platform slewed in the wrong direction	Oscillation observed on the AGC algael from the command receiver	Telemetry indicated RF drive and RF output from both transmitters when only one, in fact, was operating	Rer tracker hang-up with East error in the command mode	Lass in specerral power	Nar tracker hang-up with fined error in the com-
Assembly	Time (boars)	4525	9%	44.70	4700	4725	4750	4750	4%6	4780
	\$	59	*	25	987	687	962	Ē.	262	293

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								Failure began by missing a few frame counts in each playback: from first indi- cation to tetal loss about 1,000 hours		ORIGINAL PAGE IS OF POOR QUALITY
Corrective Action	(if known)								Subsequent opposedraft were provided with much thicker protective glass covers on the sus sensors	
	Mission Effect	Negligible, due to redundancy	loss of spacecraft	Not serious	Mone due to redundant control electronics assemblise	Negligible, command was successful on the nest revolution	Loss of less than 10 percent of the emperi- mental payload	Loss of all data storage capability	loss of operational Restality	Essentially resulted in the loss of one of six emeriments
Apomalies	Cause	Unknown	Uskaowa	Unknows	Falure in logic circuit of one control electronics assembly or simply moise entering the control electronics assembly from the command distribution unit	Ground autemas elevation was only 4.5 degrees	Overseastive photo- multiplier take	Unknown	Deterioration of sun sen- sor sensitivity	Calabour
	Description	One of two video trans- mitters failed	Battery failure	ignition interference ob- served in the primary data	Momentary lass of earth lack following a command transmission	An attempt to command off a beacon transmitter was unouccessful	No valid results from a novigation experiment	Second of a redundant pair of tape recorders failed to play back	Attempt to precess spin axis by ground command was menecessedal	Main noted in the minus 3 with porformance p.r.all- eder of an experiment
Assessiv	Time (bea70)	•	4850	4650	4420	\$174	3	§.	3	8
	Index	*	562	ž	£	*	#2	\$	2	*

	Anomaly		Anomalies		Corrective A. Lon	
Index	(hours)	Destription	Cause	Mission Effect	inf brown	20
363	7 50	An internal command to shift the Canopus cone angle was unsuccessful	Transtenta	Regigible, due at least in part to backup	The Campus sensor was turned off in favor of the gyros	
304	2420	Spacecraft would not accept a sequence of five commands	(jnkrown	hegligible, after corrective action	The ground transmitter was turned off, returned, and then successfully contacted this spacecraft	
305	5740	Three pressure (vacuum) gauges arced over and failed	Sudden loss of space- craft pressure from unknown cause	Sume performance degradation		
306	5750	Momentary video dropout as one frame of data	Unknown	Negligible		
307	5760	Loss of gas pressure in the reaction control system	Pressure leak of unknown origin	Not too serious since an alternate hydrazine system remained operable		As a result of the leakage a series of spacecraft manneuvers were performed to derive maximum use of the remaining propeliant
30	9 8 00	Loss of sensitivity in an alteratolet spectrometry experiment	Unkno wn	Experiment performance ance annewhat		
8	060 9	A level of shift in the video gradually occurred after about 6 months in orbit	Maifunction within the video switching circuitry	None, can be compensated for on the ground		
310	6300	End of bottery life	Wearout	Operation limited to sunlight periods only		
311	9740	Loss of camera	Failure (intermittent) of Xenon flesh tube	Negligible		
312	3	Ignition interference noted	Design	Slight		
33	2 2	Programmer malfunction of an undisclosed nature	Unknown	Apparently not serious		

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	Persarks				From the noted nme owerd an uncident of this type oc- curred about once every 16 orbits (30 bours)	At approximately 10,800 hours the unit was functioning although it soom became intermittant and remained so at the last contact at 15,000 hours	;	∪RIG O F P	EINAL PAGE IS OOR QUALITY
Corrective Action	(If known)								
	Mission Effect	Switching in the redundant regulator restored operation	Loss of part of one of era experiments	Lose of 20 percent of the date from one of eix experiments	Carbled data, trans- mitted commands not received, etc.	Negligible, since real time data not affected and payload data used the other unit	Negugible	Not serious	Negligible, since other talermetry points indi- cated no problem
Abomalies	Cause	Regulator failure per- hape related to a best problem within the con- trol electroasce	Apparently due to the extence of a long (7-1/2 hours) shadow which was beyond design requirements	Experiment operated in a shadow for 7-1/2 hours which was beyond design requirements	Atmospheric interference, noise, low devation, etc.	Unkaowa	Unknown	Laner interference with magnetic spin centrol	Ether as electrical mal- function is the telemetry conditionals circuitry or mechanical degradatos of the thermal lond be- tween the sensor and the honeing
	Description	Mechanical drive autenna ceased operation	A piaema experiment par- Itally failed	A photomultiplier tube was lost in the anti-colacidence count of a low energy proton and alpha detector experiment	Spaceral/ground commu- nication difficulties	Part of the memory action of one of two data storage units was lost	Beacon trasemitter data and my for 4 minutes follow- ing primary data trasemission	Spacecraft spin-up less than anticipated	Talemetered value of camera banding tempera- mre drapped charply
Anomaly	(houre)	6570	9	006	0101	* 60*	1100	1110	41 F
	Index	•	\$10	*	718	•		ş	2

	204	4									
	l'est a'e'		Caefa, life year articipated to be I year		Messon had been successibility accomplished prior to receive						
Correction A total	1 br. 41.										
	Physion Effert	luct too serious as satel lite spin rate decayed in a highly predictable way and was still uarful	lase of one of ten- experiments	in primary data lost aignal quickly remadici	bad of life	Degraded experiment performance	Pregingabile	lemporary and bence not aericua	Ten percent loss of data from one of six experiments	Apparently not serious	Catastrophic in terms of the spacecraft; however, its nominal mussion dur- ation was successfully completed
Anomalies	Cause	Valve left open by faulty ground command procedures	Coas leakage through the mylar window of the experiment	Librard	Orlutal mechanics	Loknown	Failed thermistor	Unkno wn	Unkno wn	Unknown	Spacecraft inadvertently left in real time mode with consequent battery failure
	Description	Sarellite spin rate above morranal and complete liers of control gas	Data from an X-ray photometer experiment leat	Momentary drapout of pri- mary data aignal	Spacecraft reentered earth's atmosphere	The detection efficiency of an X-ray spectro-heliograph experiment decreased below	Thermstor output on solar array dropped to zero	X-ray spectrometer data everydden by a series of all oses	A proportional counter failed	AGC fading	All attempts to contact spaceralt were wascessful
Time	(hours)	7200	7200	7200	0771	7270	7320	7350	7360	27.27	400
	Index	775	323	124	325	925	721	326	526	330	<u> </u>

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	Ancmaly		Anustralies		Corrective Action
Index	(hours)	Description	(, 6.00	Mission Effect	of brown)
25	7600	Anomalous tracking by the horizon scanner be-gan and occurs 2 or 3 times a month	Unknown	Absortial gas depletion and other attitude correction activity	
3	000	Unable to load any remote programs into one, of two, programmers and the 400 pps signal is unavailable in that programmer	Unknown	Hone, due to redundancy	
*	7635	Transmitted command not received	Noise spike	Nume, second transmis- sion successful	
\$18	7650	About 1 or 2 command anomalies per week began to occur at this time	Habacura 1	Some data lost	
35	*	Transmitted command in- terpreted erroseously by the spacecraft	Chkaown	Note commonds were required to correct the affects of the anomaly.	
111	9011	ignation interference noted on both primary and ser- ondery telemetry transmissions	Deergn	Singh	
*	7100	Two late turn-one and one early turn-off observed on a primary date telemetry transmitter	Uakaown	Not serious	
	7850	Record and playback commands resulted in loss of signed	The tape recorder apparently became hung up on the end-of-tape sensor.	Further satellite op- erations were restricted to the real time mode	
340	7820	Momentary video AGC	Unknown	Neghgible	

	Anomaly		Anomalies		Court Action		
Index	(hours)	Description	Cause	Mission Effect	(if known)	Remarks	-
¥	7840	Loss of primary data on a few frames of telemetry	Spacecraft athtude with respect to the sun was momentarily absormal, for unknown reason	None			206
2	. 0062	Sharp decrease in solar array output	Probable failure of one module in the array but confirmation not possible due to telemetry constraints	Drop of about 5 percent in current, not too severe			
ž	7934 .	Intermittent malfunction of tape recorder programmer by recycling once before also the first off	Unknown	Slight, requires addi- tional ground commands			
ž	3 564	latermittent crosstalk be- tween two command switch- ing functions	Unknows	Minor			
345	0762	Some telemetry excoder words are being obliterated	Unkno wn	None, due to redundancy			
*	8030	Difficulty is maintaining lock on telemetry signal	Temperature sensitive component in the multicoder	Not too serious since nominal mission is complete			
×	9920	Data from one tape re- corder only 35 percent recoverable due to jitter	Unknown	Negligible due to redundancy			
¥ .	9100	Loss of sensitivity of a single spectrometer in an X-ray spectrometer experiment	Discrepant outputs from the high voltage power supply	Some experiment per- formance degradation			
*	9120	Command tape out of eyachronisation	Synchronisation problem on the ground	Loss of one stored com- mand, not serious			

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	Time					
index	180026	Description	4818	Masson 8.ffe.t	で、「いくは、まっ」のいをおめてい	,
35	8248	As estra telemetry read-	A command confict from a related satellize	Meghgrate		A A SE A
351	833 0	The controller used for the gyro heater in the or- hels) plane experiment package failed	Emitter to collector atters in the transport of the controller related to the govern supply over- effects collect the jack of useable batteries.	Four expenients alto- mately fost two others would have been but for previous failures		
352	3	Rangon charmel impos- uble to turn off	integrated circuit failure in the central computer and sequencer	Apparently not partic- ularly detalitating		
353	6539	Spececraft dropped out during tape recorder playback	Sakaowa	Not be nous		This incident also occurred on three later occasions
<u>x</u>	5.4 0	As event frame in the data storage must was being dropped every tourth line	Cakacar	Negligibie due to re- dusdancy of data etorage unite		
355	\$564	Tape recorder failure	Свивочт	Significant data loss, only real time data		Design life of the satedlite was 5 mostns
356	\$570	A request for telemetry command was received errondously	Unknown but an exces- nve amount of noise was preent on all three substattet catallators	A STORY		
357	9	One of two television canorines abruptly stopped functioning daring a pacture talting sequence	Falore in the shitter electronics system	Singht, due to redundancy		
358	86 .90	Four opecific playback frames of TV carrers deta are quite monay	Paulty tape in the tape recorder	Megligible due to mork around	Eve frames on the tape recorder are used as a	() ()

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	Anomaly Time		Anomalies				'KC
Index	(hours)	Description	Cause	Mission Effect	Corrective Action	Femares	K-
359	6 700	Special purpose program- mable computer failed	Attributed to the exist- ence of "purple plague" in the integrated circuits	Serious loss, especially in operational flexibility	Subsequent spacecraft will avoid gold aluminum bonding in their integrated circuits as it courributes to the formation of purple plague	208	1863 208
360	8710	Thermal ion experiment ceased providing data	Unknown	Loss of one of six major experiments			
2	8760	One, of two, television cameras showing four types of degradation: (1) increasing black level, (2) fading right hand fiducials, (3) a vertical moire pattern, (4) a gray scan line between the third and fourth fiducials	Unknown	Camera used very little because of inferior pictures compared to the other camera			
362	8900	Transmitter turned on (erroneously) by tape re-	Lakbown	Negligible			
363	9015	Momentary fading of the beacon transmitter signal	Unknown	Negligible			
3	9030	Tracking difficulties	Unknown	Creates noisy received signals	Same	Same phenomenon occurred on three other occasions	
365	9150	The count rate of one chan- mel of an experiment went abruptly to zero	Unkno wn	Twenty-five percent of the data from one of six experiments lost			
3	9540	Two hits in the telemetry format of the digital data processor were stuck	Failure of a flip-flop	Not too serious but es- sentially unknown			
7%	9300	One of three subcarrier oscillators hang up at lower band edge	Unknown	Apparently none			

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9340	Description All contact lost with the spacecraft	Cause Failure in the conimand subsystem	Mission Effect
09 1 6	Loss of focus in one of three cameras	A change in mechanical alignment of the optical system or a change in the optics due to thermal distortion or a mechanical shock	Sight loss of clarity in some pictures
9500	All modulation of the transmitter from one of two redundant equipment groups ceased	Failure of the power converter	Loss of simultaneous real time and data stor- age modes of operation
9600	Attempted reacquisition of dormant spacecraft unsuccessful	Unknown	loss of considerable data although primary mission objectives were already accomplished
9700	Star tracker caused glitches in the spacecraft memory and could not maintain star track for useful periods of time	Unknown but previous usage was non-nominal in that black space was looked at for long periods of time. This is felt to be contributory to the anomaly	loss of maneuverability and flexibility
9765	The interframe gap on one (of two) tape recorders increased from a nominal 2 seconds to 3.4 seconds	Investigation indicated this anomaly to be a "normal" condition	None
980¢	One voltage output of a power converter to the ana-analog data handling assembly of one of two equipment groups changed from -16 to -18 volts and oscillated	Unknown	The effected the data by shifting the level of the analog telemetry words in an unpredictable manner

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	Anor.aly Time		Americanes		Contraction Actions	R-
Index	distr.	Descript	Caus	Austron Effect	ist browns	182
375	7600	Output lost from ground spectrometer of an area spectrometer experiment	May be due to doup out in the high voltage power supply	Degraded performance of the experiment		63 10
376	0466	Tape recorder failure	Unimoun	fuss of stored data		Dealer life of the laterlike was 6 Booth's
377	10,300	Tape recorder did not respond to playback	Unkeem	June, due to redundancy		Fough 539 hours later the feated hape reconsists re-
8	16,340	Tape recorder failed to playback data	Broken drive belt or possibly a broken mag- netic tape	Quite severe becouse of previous degrada- tion of redundant recorder		sponded and operated
379	10,350	A transmitted command was erroneously changed to an ussent command	Constraint was garbled and the error sensing device was off	Not serious in this case		
980	10, 180	Flayback telemetry had an excess of 20 telemetry points with no time code	The telemetry communitator apparently became confused because of a multiplicity of telemetry requests including one to a related spacecraft	Not serious		
38.1	10,400	The video subcarner level dropped to zero in 2 quick steps and then returned to normal	Unkno wn	None		Total period of non-rormal subcarrier level was 265 milliseconds
382	10,530	High frequency timing unit lost	Unknown	Hone, due to redundancy		
383	10,600	Estra telemetry received	Command conflict with a related spacecraft	Sight		

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Corrective Action of Pacemi		The Lobard repeater from ergine let on, as is the associated driver but mode changes are permitted				
Vicesia Eller	The opposit is not after course	A manber of work- arrand thave been de- urand to prevent recor- rance of the malkantion	Would be more serious except to r previous falures	de lacting effects	Not catastrophic only because of remadancy	Insent stored data
Antorcalse a	Reratic performance may be tendered to the tendered to the most of the most of the most of tendered to the ten	listionen bit espocialed est oxivil commissed	Not apparent from avail- able data	() saltaneous	Ove or more fabores in the telemetry or its power converter plas a failure in the lagh fre- quency thinds ant. Also, 3 of a digital has drivers in the releasing teleme- try were found to be saperative	Unknown
The street state of	Salar Array Drive - SAD's began satermatered but and angual Second degradation.	The operative Lobard re- ceives began maintactioning	Charge regulator occa- escusity losing control of charge has writings	But specerrel constant receivers were advised by a strong R signal of makingen origin for 2.5 borre	PCM modulation lost se well as spacecraft timing and synchronisation signals	Tape rockerder tollure
Asem oly Time	18.479	16,600	10,606	10,660	68°.	10,100
•	3	ž.	ž	75	3	*

PRC 1	R-1	863 212						ndary r made	
	Remarks							After exhausting the secondary system an attempt will be made to unetick the valve	
Corrective Action	(if known)								
	Mission Effect	Apparently nonc	Apparently not too detrime! 1 to the mission	Minor	Mino r	Significant loss of stored data capability	None, due to redundancy	Negligible, due to sec- ondary propulsion system	Negligible, since space- craft spin down was com-
Anomalies	Cause	Faulty thermostats; one totally failed and confirmed	Unknown	Unknown, but tempera- ture increases larger than can be explained solely by degradation of the white painted	Unknown, but tempera- ture increases larger than can be explained solely by degradation of the white painted	Unknown	Record motor not rotating	One of two series valves stuck in the closed position	Noise burst on a related command
	Description	Erratic operation of two thermostatically controlled heaters in two experiment packages. They do not always turn-on at the specified close temperatures although the heaters are operable	One of three batteries ex- hibited a sharp increase in temperature (20 percent) and charge current (40 percent)	Temperatures of some equipments (configuously located) exceeded their design limits	Temperatures of some equipments (contiguously located) exceeded their disign limits	Tape recorder malfunction	Tape recorder would not playback	Unable to make up lose in spin rate	Spacecraft nominal spin rate exceeded
Anomaly	(hours)	11,000	11,500	11,500	11,500	11,500	11,520	11,700	11,850
	Index	390	392	392	393	ž	395	3%	397

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	Anomaly		Anomahes		Corrective Action	
Index	thours	Description	Cause	Mission Effect	and April Ar	Section 1 and 1 an
396	11.870	Spacecraft potential in stablish shifted from the -6 to -8 volt region to a level less than -20 volts	Unknown	Apparently not tou serious		During eclipse spacecraft potential was unchanged
343	11,980	Interference on tele- metered data beginning this time and recurring about 5 times per month for the remainder of the spacecraß life	Attributed to the atmosphere and for the signal itself but essentially unknown	Loss of data and data clarity		O'S
00•	12,000	The detector gain of a proton/electron detector experiment drifted below blerance	Unknown	Degraded experiment performance		uginat P. Poor
9	12,120	Spacecraft earth lock w.s. lost	Erratic pointing error thought to be due to some unknown problem in the control electronics	Not serious except for a few days of earth luck lost while a work around was devised	Work around consisted of raising the threshold at which attitude correction occurs and increasing the spacecraft spin rate	PACITY
405	12,200	As extra telemetry readout received	Extraneous command which corresponded in time to a command transmitted to another satelilite in the vicinity	Negligible		
63	12,200	Noise on the beacon trans- mitters first reported	Unknown	Not serious		
ş	12,500	Battery temperatures in- creased beyond desired range	Decreasing angle between the spacecraft spin axis and satellite sun vector	Not serious		A design problem
405	12,600	A checkout of the digital solar aspect indicator pro- vided so output	A subcarrier oscillator was operating at the lower band edge	Not serious		The same incident occurred another half dozen times in the next two months

	Anomaly		Anomalies		4		18 2
In the	(bours)	Description	Cause	Mission Effect	(1f known)	Kemarks	63 14
\$	12,800	interference observed upon attempting to transmit an ignition command	Unknown	Negligible		The ground station inhibited error sensing in order to complete the command	y
\$	12,960	Tape recorder playback was only 13.25 hours when it abould have been 17.25 hours	Lack of response to a transmitted command to power the tape recorders	Small data loss			
\$	12,960	Tape recorder would not playtack	Record motor stopped in Precord" mode after re- cording 1/4 tape	Severe loss of data		Redundant unit failed earlier	<u>.</u>
\$	13, 140	Gyro moise level gradually increased from launch until at 18 months it had increased by a factor of 2	Normal wear	None, gyro continues to operate normally (at 18 months)			
0	13, 140	Failure of one of two par- Mally redundant tape recorders	Failed playback motor	Significant loss of data storage capability			
7	13,150	Half the tape (referenced be the recording direc- tions) of one or two par- tially redundent tape re- corders produces only noise	Unknown	Loss of data storage capability			
2	13,430	From the indicated time coward the reception of commands became in- creasingly problematical with mailtiple transmits- sions required in memor- ons instances	Atmospheric soise perhaps	Not too serious			
:	13,440	Spacecraft turned off after transmission of certain commands once or twice a mosth from this point until and of his	Unknown	Spacecraft always reacquired			

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		red months raft life		rently related m: ated						rac
		This incident occurred about once every 2 months until end of spacecraft life.		The failure is apparently temporary and correlated with the heat problem which is turn is related to seasonal flactuations						
					Problem is alleviated by pointing solar arrays away from the sun and switching out one of the redundant	regulatore				
	Mission Effect	Telemetry remabled	Not two serious	Loss of the antenna for about 5 months	Diff in wideband trans- matter carrier fre- quency and anoma- listic charge regulation	Minimal, electering perstures returned to normal and cycling of the heaters permits full operation	Experiment performance degradation	Experiment performance degradation	Neghgible, due to redundancy	Not serious since all pri- mary and most secondary mission objectives
Anomalies	Cassee	Unknown	Attributed to a particle of dark, ander, etc. on the tape recorder head or tape	Regulator failure due to a heat problem within the control electronics	Unknown	Maltanction of propor- tional heater	Appears to originate in the experiment/	Unknown but may be as- pociated with the lagh voltage power supply	Unkaowa	Gradual leak due to mear on the valve seads
	Description	A te. metry command error disabled the telemetry	Momentary dropouts ob- served on one or two frames of data on three orbits in the same month	Mechanical drive antenna ceased operation	Cecillations on the power bus originating at the out- put of the power control unit regulators	Temperature is an ex- periment package ex- ceeded specification larrite	Extraneous "ones" ob- served on the output of the X-ray spectrometar	A grating opectromater and ICAP ecuatilists of an K-ray apectromater experiment deteriorated	Mx 4b loss of eignal in one of two barst receivers due to a one volt drop in calibration	Exhaustion of attitude con- trol gas
Ancor aly	(Nours)	13,527	13,0 00	13,309	14, 360	14,300	14,350	15,000	15,120	15,400
	index	414	415	916	417	e -	419	420	124	77

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	Anomaly		Anomalies			
18	(Marge)	Deer riphton	Cause	Vision Effect	in more	0 8 . R . L d d C
423	15,430	A 5,5 per est difference in in battery voltage reading was observed to twen the two telegratry committees	Unknown	that sertions		216
424	969'51	An experiment lost range identification	Unknown	Twenty percent of the data from one of aux ex-		
425	16,200	Both spacecraft command receivers were saturated by a strong RF signal of unfanown critin	l'nèncen	Megligible		
*	16,240	No primery data trans- massions for three con- secutive crints	", nknown	Negligible, a new pro- gram was transmitted and subsequent opera- tions have been en-		
457	16, 300	Fine detail tost from pri- mary esperiment	Falure of a pre- amplifier from makes en	Usefulaces of experiment data dropped by about 10 percent		
#Z+	16,150	The program for primary data and loading correctly	T.s. Ir no serv	No primary data at at- tempted program loading plus four orbits		
£4.	14, 500	Special perpose program. mable computer failed	Attributed to the exist. ence of "purple plaque" in the integrated circuits	Serious loss, especially in operational femblish	Subsequent spacecraft will avoid gold-ainmunn bond-ing in their integrated circults as the formation of purple plags	
430	14,400	Spacerall residered earth's atmosphere	Orbital mechanics	Pad of life		Mission had been success- fally accomplished prior to
\$	17,940	Temporary loss of space. craft stabilization	Failure of one tracking heaf, probably failure of belometer or sensor electroace	Negligible, only 3 of 4 tracking heads required		7*************************************

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	7 8 7 6 7			OF OI	RIGINAL F POOR (PAGE IS QUALITY	1		Anomaly appears to be intermittent
	Corrective Action								
	Masson Effect	Afinimal since experimental objectives had already been achieved	Small data loss	The next command sequence produced errors because command continuous through	Experiment perform- ance degradation	Highly deleterious in terms of commands, timing, telemetry, ACS and experiment operation	Negligible; all subserquent transmissions of this type have been normal	Minor since a second transmission effected the desired change	An extra command implemented for nearly every one tent but in a predictable manner so that its effect may be countermanded
Anomalies	Cause	Failure of the sampling	Unknown, but the video looks like a "capped lens" shot	Unknown	Unknown	Unknown	Unknown	ineffective command transmission	Unkaowa
	Description	Redectometer experiment ceased operation	No cloud data on 5 of a group of 10 orbits	One of three subcarrier oscillators hung up at lower band edge	The proportional counter of the double spectrometer of an X-ray spectrometer ever every spectrometer experiment is	One of approximately 10 power converters failed without warning	As an enable transmission was being received the sub- carrer oscillator suddenly shifted to "0" volts	Spacecraft telemetry indicated that a TWT filament was on after it is discensionmanded off	Anomaloue com nund di et ri brition
Anomaly	(hours)	17,500	17,860		16,200	359.81	19,200	20, 160	20,200
	Index	432	**	‡	\$13	9;	÷	÷ 20	÷

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To a mad		installing thicker glass covers on the spacecraft relative to thick used on previous spacecraft in the series solved a serious degradation problem.					Redundancy not implement ted because of concern about the counts emitch			The satellite wes contacted successfully 195 thmes in the same 180 day period
Correction for the						ORI OF	GINAI POOR	, PA QU	GI GI	
The state of the s	hey lightle and the formed and another pro-	, स्कृतिक प्रतिक प्	before,	Negligible, due to reducedancy	Wral loss in cops. bality by command- ing the experiment off	heg ligt ble	Negligitale due to redundancy	Sigh, esace oristal characteristics are favorable	Neglig to	Loss of data for a few revolutions
• • • • • • • • • • • • • • • • • • • •		Segradator due to ultra- viciet radiation	The museum failed	i sibasam	Interference of unknown crigin from one of 20 payload experiments	Animakes operation of the soureductant times	liegradation from use	Sular particle damage to sular arraya	PFI wer haghly propulated areas	land angle errore
7. P.C. J. 1997.	Telemetry data look from tape excepter praybank	Sun gener resultant down	Therrustics in one of the two solar arrays produc-	Decoder fails to accept corresponds on an interruit- tert basis	No commands accepted by the operar raft for a period of approximately 20 bours	Ten watt teacon transmuter tion e operated for 30 sec- onds rather than operated 45 seconds	Low average below current in one TWT	Sovere proper degradation	Errors is the data loaded into the oper erroll memory during some ground interrollations	Sparecraft reald not be con- tacted, three bries during the first MG days in crist
Arcer aly	23,495	500.42	27,290	28,600	32,790	. v. x .co	41,500	£,	ŧ	ŧ
***	25	m b)	25\$	\$	*	***	ž	457	454	:

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Remarks						
Corrective Action (if known)			Work around consisted of overriding a relay actuated by the noise, etc.			
Mission Effect Degradation in the clarity of some data	Slight	Approximately 40 percent of solar angle measurements in error although vehicle attitude could be determined using other means	Minimal after institution of work around	Degradation in the clarity of some data	Negligible due to low magnitude	Not too serious
Anomalies Cause Unknown	Operation of payload subsystems	A failure of unknown origin in the solar aspect sensing system	False sun conditions generated by a combination of internal spacecraft noise and spurious signals from tracking stations controlling other satellites	Unknown	200-Hz ac signal riding on radiometer power bus	Unknown
Description Noisy primary data sig- nals about once every 17 orbits (32 hours) after about 1700 hours (900	Interference on the com- mand receiver output te- lemetry channels and on the clock input telemetry channels	Jumps in the solar aspect angle measured on successive vehicle spin cycles	Occ sional loss of earth lock	Noisy primary data signals about once every 8 orbits (15 hours) from launch	200-Hz interference	Command receivers inter- ference twice causing the blockage of the command memory program; lower levels of interference ex- perienced on a regular
Anomaly Time (hours)	≀	₹ .	•	<i>?</i>	ı	
Index 460	461	799		‡	465	3

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	(if known) Pemarins			Present only rarely			(RIGINAL OF POOR	This command utilized a Bockup tone after the last
	Mission Effect	Primarily a nuisance factor	Significant loss of capability and noise generation	Negligible	Not serious	Nuísance	Neg ligible	Some reduction in operational flexibility	Some data loso This backs
Anomalies	Cause	Certain ground stations over deviating their carriers	A conductor between the antenna and receiver is believed separated from the substrate	Originates in the high voltage converter circuitry of the camera electronics	Decoder sensitivity to RFI	Unkno wn	Unknown	Receiver auaceptibility	Intermittently attcking tone relay or drift in
	Description	Ten commands were ex- ecuted between 20 and 120 hours on orbit which were not specifically com- manded by a ground etation	Erratic behavior of voltage controlled oscillator in command receiver	Interference present on the video of one carnera	Approximately two spurious commands received per month	Command subsystem produces the results of many commands which were not sent from the ground	Invalid attitude control pointing error and partial loss of an associated telemetry word	Approximately one spurious unencoded commany execution per day; almost always one (or more) of four specific commands	The "Recorder Record" command was not accepted
Anorr.ely	(houre)	1	ł	*	*	ł	ì	ł	ť
	Index	7	468	46 9	470	471	412	413	474

PRC	R-	1863 222	ē						
		Perra-is	The behavior also noted on the preceding spacecraft in the series	Instralay only operated I day in I to prefer the III.	After about 1770 hours	due to a failure in the interfering subsystem. The problem was there from the beginning			
		Optrective Action		For fature programs the contact fingers should he redesigned					
		Visitor Effect	يامه ومدده	Bus offection opacerraft performance	is see of some pictures (relatively few)	Did not seriously affect data gathering capability	Not serious; in each case	stored the experiment	Sight overall mission effect
	Cause	Either un	unknown. Attributed to the wear-ut of a 10 Hz relay in the thermitor bridge.		Interference	Tape recorder hanging up before end of tape sensor reached due either to me- chanical stoppage or electrical etall	Abnormal operation of the command subsystem	Either an intermittently stocking tone relay on a frequency drift in the satellite receiver or ground transmitter.	Interference caused by vibration of an adjacent recorder when under power which in turn vibrates the videon elements.
Anomaly Time	bescription Description	Indication of a temperature differential between solar paddles		Instability of a local oscil- lator in the radio frequency system used to maintair Bround/apacecraft communications	Obliteration of recorded video data during IR data transmission	Spacecraft was found in record mode when it should have been in battery charge mode on five occasions between 4200 and 5600 hours into the mussion	Once or twice a month experiments are unintention.	Lose of signal occurred five times between 130 and 4100 orbital boars when either a record or playback command was transmitted	Degradation of video quality on approximately 4 percent of the pictures
	index (bours)		476	·	; •	420	→ OB •	•	;

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	Anomaly		Anomalies		Corrective Action	
ndex	(hours)	Description	Cause	Mission Effect	(if known)	Remarks
19 3	,	Noisy primary data signals about once every 50 orbits (100 bours) from launch	Unknown	Degradation in the clar- ity of some data		
ž.	ł	On approximately 10 occasions the second balf of the tape playback was invalidated	Marginal operation of the tape recorder servo loop caused a change in bit rate at tape turnaround	Resulting loss of data was minimal		
6	,	Telemetered value of trans- mitter output gradually rose for the first 800 orbits (1440 hours)	Erroneous telemetry caused by antenna impedance shifts as a result of outgassing	None		No real change in trans- mitter power
\$	ı	Command transmission dif- ficulties (pronsous com- mands not received, etc.) about once every 50 orbits (100 bours) for the first 2 months after launch; no recurrence noted in the second 2 months	Unknown	Not too serious		
487	ł	Solar array drive empli- fier intermittently astur- ated or high on a moment- tary basis	Assumed due to one or a combination of (1) shading (2) dropout of feedback pot due to wear or contamination, (3) contamination of ship rings on solar array drive shaft	Not serious		
Ę	ł	Battery temperatures generally higher than asticipated by about 15 percent	A basic design problem, apparently	Minimal, due to work around	The work around was to change the normal charge level and to cyrle the batteries on and off in response to load conditions	
69	•	Five tape recorder play- back cycles were erratic in the 2850-bour spacecraft mission	Unknown	Negligible		

		•	224				Frequency of occurrence in- creased from launch until	then declined The interference was pres- infrom the beginning. It	PLM tape recorder at about
		Corrective Action	The work around was to change the normal charge level and to excle the bat-	to load conditions Mirror shields to be redesigned for subsequent missions			A ប៊ ា	4 F 8.5	ā 2
		Mission Effect	Minimal, due to work around	Slight	Negligible	Negligible	None serious	Obscured a number of TV pictures	Not serious
•	Anomalies	Cause	A basic design problem, apparently	Radiometer mirror shields designed for 500 n. mi. orbits, spacecraft at a 600-n. mi. orbit	Ground transmitter or spacecraft receiver fre- quency drift beyond the 0.05 percent stability level	Originates from abother spacecraft subsystem	Decoder sensitive to all types of RFI; most spurious commands occasioned by external source of RFI	Interference from beacon transmitter	The effect of the earth's penumbra on the auto. matic regulator transfer circuitry: a design fault
	Description		Battery temperatures generally higher than anticipated by about 15 percent	At day/night and night/day transitions, sunlight oblicerates all data for approximately 2 minutes	Loss of signal occurred on three occasions when the record command was sent	Interference present on the video of one camera	Spurious commands ranging from about 3 to 10 per month	Level shifts in video data	The power regulation and control unit change mode bugic often fails to transfer to the shunt charge mode and to switch to the standby charge regulator upon emery to dark as required
Anomaly	(hours)		ı	ł	ł	?	•	•	*
	Index		?	4 91	4 92	463	‡	4 95	*

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	Remarks				Present from launch to failure of the tape recorder			
	(if known)	More effective hysteresis damping recommended for fature spacecrast in this series		Recommended that all experiments be designed to operate at 0° cettigrade rather than room temperature to improve high temperature response	<u> </u>	The receiver subsystem was commanded to high power from low power (the oaly afternative) and thereafter minitained an appropriate threshold	∂ R of	IGINAL PAGE IS POOR QUALITY
	Mission Effect	A large but liminishing nuisance fa tor	Significant degradation of primary data	Minor since all components survived and incident occurred after the norminal mission time	Non e	Not serious	Neg ligi U.c	Sight
Anomalies	Cause	Hysteresis damping rode were inadequate	Unknown	Period of full sunlit or- bits for which the ther- mal design was inadequate	Incomplete erasure of recording tape	Parasitic oscillation in the receiver module; a design problem	RF1 ·	Microphonics attributed to mechanical degradation of the rigidity of internal vidicon elements
	Description	The satellite never reached static equilibrium but oscillated about the equilibrium direction by $\pm 15^\circ$ on the average: the dynamic equilibrium was reached only after 190 orbits (~300 bours)	One of two television cameras gradually degraded	Apparently 5000 hours after launch the spacecraft overheated and remained in this condition for 1200,	Video data sometimes pres- ent between *triplets*	The spacecraft receiver exhibited an excessively low threshold	Abnormal recraion of mul- tiple comman gnals occur approx tely once per month	Gradually degrading video quality
Anomaly	(hours)	ł	1	i		ı	ŧ	ł
	Index	497	498	66	900	200	205	80

forrective Action (if brown: stiffer boom material on subsequent spacetraft

Time	(hours) Description	Two hundred milliamps of array output lost	~ Occasional sunlight interference	Cocasional loss of earth	Large sporadic attitude ex- cursions in yaw, >180º in some orbita	~ Orientation sensors not useable	Data handling system PCM buffer produced all "ones"	Solar array drive ampli- fler occasionally rises to 2-1/2 times its solainal value as the spacecraft exite from the umbra	
	otion	nilliamps of	nlight	s of earth	c attitude ex-	meore not	system PCM ed all "ones"	rive ampli- ally rises to is sominal pacecraft	
Anomalica	Cause	Unknown	Conjunction of slight spacecraft attitude errors and satellite day/ night transitions and possibly reflections from the spacecraft structure	False sun conditions generated by a combination of internal spacecraft moise and spurious signals from tracking stations controlling other satellites	Thermally induced bending and twisting of the Vertistat gravity gradi-ent control rods	Gradual ultraviolet degradation	Failed PCM buffer	Unknown but possibly due to (1) feedback potentionneter, (2) slip ring contamination, or (3) (3) shading	
	Mission Effect	Not serious	Slight	Minimal after institution of work around	Improper attitude was de- trimental to some experi- ments; however, suffi- cient operation at nominal attitude was accurulated to satisfy experimenter objectives	Orientation corrections cannot be made	Degraded data handling capability	None observable	Data lost from Amproxi-
Corrective Action	(if known)			Work around consisted of overriding a relay actuated by the noise, etc.	Subsequent spacecraft used a different rod material for the Vertistats which provided an order of magnitude improvement in rod manufactured straightness				
	Remarks								

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Corrective Action Remarks					The spacecraft attitude was altered to decrease the angle between the space-angle between the space-craft-aun line and the spaceraft spin axis				
Mission Effect		Neglingible	Only one paeudo com- mand executed and that with no adverse effect		Could result in a spin count error	Not serious	Negligible due to the availability of a parallel tone relay	Degradation in ity of some data	
Anomalies	Canada	et plume impingement on the external surface of of the spacecraft is suspected	Noise entry into the clock memory resulting in a pseudo command	Spurious commands	Sun interference on a horizon crossing indi- cator sensor	PCM/clock phasing	Receiver/decoder mal- function in which a tone relay in intermittently dropping out	Unknown	primarily an overly sen- sitive command receiver
	Description	ired to un- fine wheel rust jets is the pitch and	yaw systems Improper command verifi- cation tones transmitted from the spacecraft	Between 1,000 and 3,000 hours of the mission, an inadvertent transfer of functions occurred three functions between the two	programmers lastead of the normal 50 percent on and 50 percent off telemetry indication varied throughout a given	pass to a mount cent on and 30 percent off Saigh in best pattern be- tween PCM sampling rate and and clock life and 10 Hz	telemetry monitors About once every 100 or- Lits the spacecraft fails to accept a playback command	Noisy primary data signale about once every 12 orbite (23 bours) from faunch	Spurious command execu- tion of unencoded faudio tone) commands
Anomaly	Time (bours)	,	ì	ı	ł	1	ŧ	*	1
		\$20	\$21	225	\$23	524	\$2\$	926	527

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Perior		Only happens occasionally and then is no real problem	The other three lamps operated approximately 66,000 at a cycles each without failure	Only four instances of this behavior were recorded at	48, 55, 124, and 75
(if knowr)				ORIGINA OF POOI	R QUALITY
\ < \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	Negligible, occurrences relatively rare Not too serious	Negligible	Taken out of service	Negligible	Degraded experiment
A small temperature change in the crystal and casulator circuit in the auxiliary oscillator module, coupled with the frequency characteristics (150 Hz/of the primary oscillator over the mission temperature range			Phasng of differents Unknown	Either increased tape friction or shifting of it telemetry sensor calibration	n/ Thought to be due to a faulty reed switch
Description A long term frequency drift of the down link signal	Improper clash sequences in the optical beacon subsydem	Command transmission dif- ficellies (erroneous com- mands, commands not re- ceived, etc.) about once a month from launch	Asomalistic resdout pat- tern of the data code and grid Noisy operation from one of four optical flash lamps	After 19,000 cycles Gradual increase in telem- etry reading for tape re- corder motor drive current	Aperture wheel of a proton/ alectron detector experi- ment depping incorrectly on rare occasions
Anomaly Time Index (houre) 528	~ 625	930			4

Pemarks				at 90 and 228 days					
Corrective Action					Stielding redesigned for subsequent spacecraft				
	Mission Effect	Accurate prediction of downlink frequency as a function of time rendered the effect nrgligible	Not serious	Not severe, since the difficulty can be corrected by ground commands	Slight				
Anomalies	Cause	A small temperature change in the crystal and oscillator circuit in the user, lists of the coupled with the frequency characteristic (250Hz/OF drift at 5-band) of the primary oscillator over the mission temperature range	Unk no wn	The problem is in the Canopus cone angle up-date circuit with a stick-ing relay being the most likely scurce of the trouble	Sensor abielding designed for a 500 a.m. ortit rather than the actual 600 n.m orbit				
	Description	A long term frequency drig of the down link signal	Command errors twice in the first 100 orbits (~200 hours)	Commands to advance Canopus tracker cone angle retarded it instead, etc.	Erroneous indications of a shot band in the vicinity of the South Pole during might to day transitions	No anomalies of any kind. Operational as of 15 Jamesry 1971	No anomalise of any kind. Operational as of 15 Jamusry 1971	No agomalies of any kind. Operational as of 15 January 1971	No reported failures forbit decay at 39 days
Anomaly	Time (houre)	.	ì	ì	ı	31,100	15,384	6,770	
	Index	555	2 %	517	8	533	\$	3	35

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	Anomaly		Anomalies		Corrective Action	
index.	(hours)	Description	Cause	Minsion Effect	(if known)	Remarks
\$		No reported anomalies in 11,040 hours of orbital operation. Spacecraft reentered atmos, here 9 March 1969				
š		No reported anomalies or or orbital time other than an admission that it did get into orbit successfully. Spaceral no operational				
**		No reported anomalies in 14,650 hours of orbital operation. Spacecraft not operational				

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Appendix A-IIb
CLASSIFICATION CODES

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III IV V VIA VIB	O 2 h E	0 1 b U	O 1 b	0 1 d 0	O 1 8 U	O 2 d O	O 2 8 M	0 1 b E	O 5 h O	O 1 88 E	O 1 b E	O 1 b E U	0 1 g E U	0 1 b E U	O 5 . E E	O 1 d E U	0 1 a E U	O 1 . E N	0 1 a E N	O 1 3 E	O 1 h E	O 1 a E	O 3 b U	0 1 b	O 1 d U	O 1 'c E	O 1 • E	O 1 & E	O 1 b E	O 3 b E	O 1 b E	0 I 88

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462		1	0	2	ש	ы	D	n	-	767		1	0	-	•	A	z	<	-
463		-1	0		v	ы	z	<	5	495		႕	0		*	ш	z	<	7
464		H	0	7	۵	Œ	Z	<	2	967		-1	0	_	U	ы	z	<	٣
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471		1	0	~	•	ы	z	D	-	503		1	0	_	20	ы	0	z	7
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Appendix A-III

(REFERENCE 9: 1972 UPDATE)

Appendix A-IIIa
BASIC DATA TABULATION

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	Remarks	Preliminary indication was that a nitrogen jet system in the second stage of the launch vehicle did not maintain atti- tude stability during the coast phase of the launch.						The type of bond used in this cell has been discontinued by the manufacturer.			
Corrective Action	(if known)			New cooler design required for new applications.					Telemetry channels reassigned to maintain the temperature mention.		
	Mission Effect		Loss of some data.	Loss of data.	Experiment operation not significantly affected.	Negligible; temperature stabilized within speci- fication by orbit 16.	None, because the redundant explosive valve didwork.	No degradation in experiment data.	Slight	Negligible.	Lose of experiment data and operational flexibility.
Anomalies	Cause		Worn motor in the experiment prior to launch.	ice deposit on cooled balometer detector	Open circuit in a welded unit is auspected.	Heater failed to cycle on until the ninth orbit due to transmitter interference.	Unknown	Silicon solar cell detector had open circuited due to launch etresses.	Unknownmight have been launch associated.	A telemetry failure se- sumed for experiment data indicates attitude control is satisfactory.	Attributed to launch shock.
	Description	Unsuccessful Launch	Unable to command a stellar photo experiment irom channel 1 or 2 to channel 3.	Substantial and increasing signal degradation of filter wedge spectrometer.	Digital output from one spectrometer in stellar photo experiment is faulty.	Experiment package tem- perature too low.	An explosive valve in the ordnance system failed to fire.	The pitch sign bit of the pitch aspect sensor does not change state at the terminator,	Telemetry menitoring in- ternal power system tem- perature intermittent.	Telemetry indicated y- axis attitude control born met locked.	One of two tape recorders provided no output in playback,
Anomaly	(hours)	:	•	•	•	-	•	-	v		٠
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Leas of one of four channers in a stellar photo. The degical colar aspect seasoning systems in a stellar photo. Filter wheel on one of filter worn prior to generally used a physically impossible vertication of three degrees are stellar photo sequences in a stellar photo sequences in a stellar photo sequences in a stellar photo sequences. Filter wheel on one of filter worn prior to generally used after lock-on in any event. Filter wheel on one of filter worn prior to generally used after lock-on in any event. Filter wheel on one of filter worn prior to generally used after lock-on in any event. Filter wheel on one of filter worn prior to generally used after lock-on in any event. Filter wheel on one of filter worn prior to generally used after lock-on in any event. Filter wheel on one of filter worn prior to generally used attended and the filter filter in a stellar photo sequence that the filter filter is and hang up at related to command after filter will filter filter. Filter wheel one of the filter filter in a stellar filter filter. Filter wheel or one after filter filter filter in a stellar filter filter. Filter wheel connection of the stellar filter filter. Filter block and hang up at related to command after fourth and after filter wheel to an other up link filter stellar one of the filter filter. A 455 Herris attended son the difficulties. A 455 Herris attended filter filter wheel to a stellar filter filter filter filter filter. A 455 Herris attended filter filter wheel to a stellar filter filter filter filter filter. A 455 Herris attended filter filter filter in the filter filter. A 455 Herris attended filter		Spacecraft agin rate excessive upon orbit attainment.	Yo-yo design mechanism did not function properly for unknown reason.	Some degradation in experiment data and generally lower satellite temperatures.	Corrective maneuver insti- tuted in a few days and completed in about 2 weeks.	
The digital solar aspect a physically impossible a serianty of three degrees between readings. Filter wheel as one of four chassels in a stellar globe caperiment ships acreated. Filter wheel as one of four chassels in a stellar globe caperiment ships acreated. Independent of the serial ships acreated and the follar seconds on the follar ships of diffurer of the stored position. Subtact rier according modes. Unknown—might be accorded as the follar ships of diffurer of the stored position. Three command arrors. Unknown—might be accorded as the follar ships of diffurer of the stored position. A 425 Hertz interference ships of the stored position. A 425 Hertz interference of the problem. Ultraviolate camers. Unknown. Not serious. Not serious. Not serious. Not serious. A 425 Hertz interference did may evel filture. is levision camers. Unknown. A 425 Hertz interference did may evel filture to the stored position. A 425 Hertz interference did may despity completely follar conditions of illurnument of the stored position. A 425 Hertz interference did may despity conditions of illurnument of the stored position. A 425 Hertz interference did may despity conditions of illurnument of the stored position. A 425 Hertz interference did may despity conditions of illurnument of the stored position. A 425 Hertz interference did may despity conditions of illurnument of the stored position. A 425 Hertz interference did may despity conditions of illurnument of the stored position. A 425 Hertz interference did may despity conditions of illurnument of the stored position. A 425 Hertz interference did may despity sequence. A 425 Hertz interference did may despity sequence. A 425 Hertz interference did may despity sequence. A 425 Hertz interference did may despity sequence did may despity sequence. A 425 Hertz interference did may d		Loss of one of four chan- nets in a stellar photo experiment below - 10°C,	Unknown	Some loss of data.		
Filter wheel on one of court channels in a stellar phote argertiment akips developed argertiment along a stellar phote argertiment akips developed assembly bearing nodes. Unwanted a KHz modula- Unknown-might be action. Subtraries occillator and other up link few eccodes on two difficulties. Three command errors. A 425 Hertz interference aligned for a difficulties. Iterate command errors. Unknown. A 425 Hertz interference aligned for a link committee of the standard vides from a listerial and other up link framewolet sensor difficulties. Thermal wanted a for a difficulties. Illerwished vides from a manual warpling of difficulties. Unknown. Pole conditions of illurnumand data. Interdepoly completely pointon. Interdepoly sequence. Interdepoly sequence. Interdepoly sequence. Interdepoly sequence.		The digital solar aspect seasing system indicated a physically impossible variation of three degrees between readings.	Unknown	Negligible since this aystem is not generally used after lock-on in any event.		
Mo telemetry received re- garding momentum wheel assembly bearing moise. Unwanted 8 KHz modula- tion mixed with 64 KIS Sakearrier aecillator shifted to amized with 64 KIS Sakearrier aecillator shifted with 64 KIS Indeposit or related to command action shifted to amized with 64 KIS shifted to amized with 64 KIS shifted to command the problem. Mot serious. Not serious. Not serious. Not serious. Not serious. Add a telemetry chanel to monitor status and cominator diffuser if and deploy equence. allowance of finance of filurururule water forms nation cannel diffuser if and deploy sequence.		Filter wheel on one of four chamele in a stellar photo experiment skips detents.	fletent worn prior to launch.	Some loss of data.		
tion mixed with 64 KIS data, thon mixed with 64 KIS data, thon mixed with 64 KIS data, thou mixed with 64 KIS data, thou mixed with 64 KIS data, but a relation or trained at high frequency timing units and other up link ferrent occessions. Three command errors. A 625 Heriz interference signal observed on the transmitted vides from a television camera. Ultraviolet sensor diffuser for the stored position, to the stored position, mixed with 64 KIS A data fraction of the stored with 64 KIS A data fraction of the stored with 64 KIS A data fraction of the stored position. Mot serious. Not serious. Not serious. Not serious. Not serious. A data fraction of experiment of the problem. A data fraction of the stored position. A data fraction caused diffuser to one of magnetic stops.	*	No telemetry received regarding momentum wheel seembly bearing moles.	Unknawn	No serious mission degradation.		
Subcarrier oscillator abilted to and hung up at the lower band edge for a ferent occasions. few esconds on two difficulties. ferent occasions. Three command errors. A 625 Hertz interference signal observed on the transmitted vides from a isleviation camera. Ultraviolet sensor diffuser did not deploy completely for the stored position. Thermal warping of difficulties to the stored position. A 625 Hertz interference signal observed on the transmitted vides from a isleviation of illumusto the stored position. A 625 Hertz interference signal observed on the transmitted vides from a telemetry channel to the stored position. Add a telemetry channel to monitor atable and commands to store diffuser if not stored two frames after deploy sequence.	8	Unwanted 8 KHz modula- tion mixed with 64 KHS data.	Undenown	Minor due to corrective action.	Redundant master oscil- lators and redundant high frequency timing unite both switched which re- moved the problem.	
Unknown. Unknown Not serious. Inknown Not serious. Add a telemetry channel to monitor status and compared conditions of illumus. Pole conditions of illumus.	971	Subcarrier oscillator shifted to and hung up at the lower band edge for a few seconds on two different occasions.	Unknown-might be related to command and other up link difficulties.	Not serious.		
A 625 Herts interference unknown signal observed on the transmitted vides from a telemetry channel televiation camera. Ultraviolet sensor diffuser Thermal warping of dif- Loss of experiment to monitor status and comditions of allumus. The tothe stored position, and the stored position, hounce off magnetic stops.	9	Three command errors.	Unknown.	Not serious.		
Ultraviolet sensor diffuser Thermal warping of dif- Loss of experiment did not deploy completely fuser frame under South data, to the stored position. Pole conditions of illuminate to hounce off magnetic stops.	~	A 625 Herts interference signal observed on the transmitted video from a television camera.	Unknown	Not serious.		The problem recure mately every two or weeks.
	•	Ultraviolet sensor diffuser did not deploy completely to the stored position.	Thermal warping of dif- fuser frame under South Pole conditions of illumi- nation caused diffuser to hounce off magnetic stops.	Loss of experiment data.	Add a telemetry channel to monitor status and commands to store diffuser if not stored two frames after deploy sequence.	

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22 223 A discrepancy noted by command and another and control of command and control of		Co.	Minimal due to	Not serious.	Essentially one of 13 experiments failed.	Tape used in follow-on Tape used in this unit units to be of a new type. was type 617.	Negligible as it cleared up in a day.	Not rerious, Design modified on later	amomaly. Intermittent loss of small New construction tech. Identical problem was obmodule. Includes to be used on future serviced on the prototype modules.	Loss of experiment data,	Negligible effect an total Problem could be readily Should have been detected on ression, the ground but teeting was inadequate.	
One cell in command aborage unit does not except to verify stored command. A discrepancy noted between the visible and infraced light levels from two canning radiometer. One detector failed in the mala cosmic ray telescope experiment. Note a spike consistantly appears on telescope experiment. Note a spike consistantly appears on telescope and two command manners. The video output from the tape recorder used with a scanning radiometer was a canning radiometer was sensitiation on three of 12 channels of the synchrotter of the charged parthronul. The writace barrier detector of the charged parthronula demonthlator of a solar way monitor experiment field of view parthronular treatment field of view parthronular of view parthronular of solar in-ray monitor experiment field of view parthronular of solar in-ray monitor experiment field of view parthronular of solar in-ray monitor canning periment data.	Annual	Cause	Unknown	Unknown	Unknown	Bad spot on tape due to excessive silicone lubri. Cants in tape hinder.	Unknown		atermittent open-circuited obder joints where port eads join the printed cir- uit boards.	Inkno wn.	ersigh causing small resign carsigh causing small otrusion of beam baffle to the optical path,	
> _1		Description	One cell in command oborage unit does not ex- ecute or verify stored commands.	A discrepancy noted be- tween the visible and infra- red light levels from two scanning radiometers.	One detector failed in the main cosmic ray telescope experiment,	Notee spike consistantly appears on telemetry read out.	The video output from the tape recorder used with a Re anning radiometer was unstable,	n the command	_	r de- d par- lar riment		
	Amomaly	(boars)	512	523	240	540	757			996	_	مهن راغ

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		One brush completely gone			RIGINA E POOI	II P. R. QU	AGE . JALITY			identical problem was observed on the prototype during ground testing.
	Corrective Action									New natruction tech- niques to be used on future modules.
	I Ja trasti	Some reducer earth to the finds and a live to the live	No ignificant 2.	Pegligible due to manic l'overre et cl'the season	Not serions	Piegligible	Mertiribl, due to redundary, with it redundancy this would have caused an approximate 33 percent degradation in yearest in analytic	Serious degradation in the quality of some experi-	loss of experiment data.	Intermittent loss of a small Parkount of data.
Anon alses	Cause	Inc. own	י מלא רוי איזי	rwinda !	[†] inknown	'nkr,wn	() mikrowen	t nàmen	ł nk. sown	Internittent open. Circuited solder joints where part leave join the printed circuit boards,
	Description	Abnormal brush wear on two momentum wheel as-	Abnormal brush wear on the motor of two momentum wheel	A failed mispoint sensor of a coronagraph experi- ment inhibits the corona- graph sequence.	Spacecraft moved to southeast tratead of west during an attitude correction.	Extrantous switching of two power regulators,	The mirror assembly of one of two redundant scan- ning radiometers stopped scaning.	150 feet deployable an- tenna will not extend more than 80 feet	Experiment in detector current 120 ma above normal,	Data dropouts on one at 12 channels of the syn- chronous demodulator of an infrared spectrometer experiment.
Anomaly	(ponke)	<u>.</u>	504	35	925	Û1. 3	#	+ 74	h24	¥ ************************************
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	Remarks				Disappeared within 3 weeks.				
	(if known)						Flutter compensation circuits (z-axis) installed in ground station.		
	Mission Effect	Experiment lost.	Not serious.		Not serious by itself.	Some degradation to this experiment	Not too severe.	Minimal due to redundancy and reprogramming.	Not serious.
Anomalies	Causr	Unknown	The neon detector (sili- con diode) is degrading due to energetic particle hombardment,	Determined not to affect life of camera or utility of pictures.	Unknown	Most probable cause is a gradual magnetizing of the ball bearings in the torquer due to the alignment of the ball bearings in the field of the fixed magnets of the torquer.	Flutter caused by vihra- tion of unsupported tape lengths excited by plan- etary noise in record mode.	Unknown	Unknown
	Description	Aluminum filters in coronagraph experiment causing rapid loss in sensitivity.	The amplitude of the neor reference in an infrared interferometer spectometer experiment de creased about 10 percent.	Vertical interference bars appearing are television pictures.	Sinusoidal modulation of one telemetry channel- monitoring momentum wheel motor voltage.	The scan angle of an earth viewing mirror of an IR interferometer spectrometer experiment decreased from 4.8 to 4.1 degrees (15 percent).	Interference on data from high data rate tape recorder.	One cell in command storage unit does not execute or verify stored command.	Subcarrier oscillator did not drop out until 13 sec- onds after it was supposed to.
Anomaly	(hours)	969	750	792	836	920	1032	1090	1135
	Index	39	Q	∓	7	\$	‡	\$	46

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	Pemarks			According to the source data: the fact that no further failures have been observed can only be traced to the "imate per- versity of inaminate objects."	Failure occurred coincidental with a calibration cycle.	The anomaly had been observed in ground test.), 186., 19	gnai i Perin de i	• • •
	-	loss ir dela quelity.	lives of the experiment.	Siegistole, fault was evercome by Bartching between Lameras.	No detrinated affects on experiment operators.	frequents	Loss of filter and aper- ture stepping capability for the experiment.	lives of data.	Negligible, since con- mand backup memburd.	Sight
100 mg 1 m	41.67	Agang Umoon table.	indrows problem with anternal (to the experient ment) power aupply.	Unspecified faultumite telematon camera controller,	Gatastrophic thermistor failure.	Sobranor	First potting of the power supply.	Cassy Syron due to darrage prior to laurob and/or searout due to improper operation.	Basically uninean but con- jectured to be an inter- mittently opening ducle emitter, photo transitor, or other circuit component, including whre.	Surlight entering the hori- zon scantera deagn problem.
	Vescess	Camera output of 1 of 4 stellar telescopes degrading.	Solar electron detector experiment carrol be com- manded on.	Recorder ran continuoualy not having received the requisite attop aignal.	The temperature monitor associated with the calibration mirror of a selective chopper radiometer experiment failed.	Several nonvorminal inter- rogation lengths observed in the data and ranging module of an interrogation recording, and location experiment.	High voltage power eupply internal to a stellar photo experiment failed.	Imperative camera actoricated with 1 of 4 atellar telescopes.	Optical end-of-tape owith failed to tust off recorders as required.	Attable control numen-
Anymaly	Time.	1248	% 21	1485	1615	689	1752		2058	2160
	Index	Ç.	.₽ +	*	3,	1	25	53	×	8) 8)

	Anomaly Time		Anomalies		Contraction average CO	
Index	(hours)	Description	Cause	Mission Effect		Remarks
95	2160	Noise spikes on the data from one of two PCM tape recorders.	Unknown	Negligible		
57	2184	Spacecraft suffered loss of pitch lock.	Assumed due to a stalling momentum wheel which in turn might have been caused by a motor brush momentarily binding the armature/fly wheel assembly.	Negligible as lock was reacquired in less than 15 minutes,		
86	2256	Loss of a solid state de- tector in an unidentified experiment,	Unknown	Loss of 1 of 6 prime experimants.		
ž.	2264	Pitch lock control lost.	Failure in the motor of one of two momentum wheel assemblies ascribed to internal motor contamination, resultant heat, etc.	Loss in flexibility of operation although the other momentum wheel assembly can maintain pitch lock.		
09	2340	Interference lines noted in scanning radiometer in- frared data.	Unknown	Not serious,	·	
61	2376	Clock upsets	Transient on oscillator power supply exceeded four volts peak-to-peak.	No eignificant degradation.		
62	2400	Yaw mode in the attitude control system changed to gyro.	Command transient,	Negligible	Yaw mode restored by command.	
63	2492	Subcarrier oscillator shifted to and hung up at the lower band edge for a few seconds on three different occasions.	Unknown	Not too serious.		
* 9	2496	State of charge unit shifting counts erroneously,	Design deficiency.	Not too serious.		
59	2496	Camera output of 1 of 4 stellar telescopes degrading.	Aging Uvicon tube.	Loss in data quality.		

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	Remarks				Amilar problem was observed on the prototype during ground testing.	May be related to or the same as a later anornaly on this spacecraft.			ORIG OF F	INAL PAC	ge is Lity
Corrective Action	(1f known)				New construction rechniques to be used on future modules,	Design checks and task in thated for follow-onits.					
	Mission Effect	Not too serious.	Some loss of data.	Some loss of data.	Loss of some experiment data.	No long term effects.	Degradation in overall mission data.	Not too serious.	Negligible, third try and all subsequent attempts have been successful.	Not serrous	No nominal response of some experiments but no serious mission degradation.
Anomalies	Cause	Unknown, but occurs at minimum housing tem- perature, 6 to 8 minutes after earth day.	Unknown	Unknown	Assumed to be an opened solder point.	Failure of capacitor.	Unknown failure in tele- vision camera electronics.	Unknown malfunction in a voltage regulator.	Unknown	Attributed to some unknown ground RF transmission with character-satics of the FSK tone.	Unknown
	Description	lrregularities in the earth scanning mirror of the IR interferometer spectrometer.	Unuscable data on PCM tape recorder from one playback.	Unuseable data on PCM tape recorder from one playback.	Complete saturation of 1 of 12 channels of the syn- chronous demodulator of an infrared spectrometer experiment.	Loss of spacecraft command capability for 8 hours.	Partial loss of video in picture readout.	The minus 24.5 reference voltage began fluctuating.	Transmitter shut down pre- maturely on two readout attempts.	An S-band transmitter con- tinued transmitting when the RSD tone was dropped by the ground statio, con- trary to normal operating procedures.	Entire spacecraft about $4^{\circ}\mathrm{C}$ warmer than expected.
Anomaly	(hours)	1492	+99 2	2832	7856	3048	3096	3576	3600	3920	4000
	index	99	£9	an 9	69	10	11	72	£	*	25

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	Fernarks					May be related to or the same as an earlier anomaly on this spacecraft.						round
Contractive Active	(if known)					Design checks and tests unstituted for follow-on units.						A "fix" developed on the ground which cancels out much of the noise.
	thesper fiffer	Required operating the momentum wheel as- sembly at reduced speeds thereby reducing data quality, etc.	Loss of secondary sensor dataabout 10 percent of total spacecraft data return.	Not serious	loss d'experiment	No long term effects.	Negligible due to command overzide of timer.	Not serious.	In spite of the anomaly all commanding proceeded normally.	None	No serious mission effect.	Not too serious.
क्षेत्राच स्टाइस	Cause	Attributed to contamina- tion within the motor;	Unknown	Unkno wn	Unknown	Shorted capcitor	A degraded wet tentalum capacitor is suspected.	Unknown	Extraneous signal or noise pulse of unknown origin.	Improper use of inter- pretation of data prior to command transmission.	Unknown problem with shutter drive.	Noise is being generated by the tape capstan as- sembly in the recorder,
	Description	Temperature of the mo- mentum wheel assembly rose sharpely.	No data received from an incremental tape recorder upon playback.	Noise level from the yaw gyro ranged from 200 to 400 volts.	Count rate of spectroheli- ograph experiment fluctu- ated, then went to zero.	Loss of spacecraft command capability for 10 hours.	Timer failed to shut off wideband transmitter when desired.	Extra pulses noted on one of three subcarrier oscillators after termination of FSK tone by ground station.	Command decoder activated between command sequences.	No response to a command.	Antenna aspect system television camera shutters remained closed.	Coherent noise from tape recorder used to store data from a scanding radiometer.
Anomaly	Time	4032	4036	4056	4224	4272	4370	4560	0797	4968	4968	5040
	index	92	7.	78	61	8	8	88	8	2	8	98

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	Anon.aly Time		Anomalies		Corrective Action	
dex	(hours)	Description	Cause	Mission Effect	(1f known)	Remarks
29	2060	Attitude control in pitch lost.	Failure in the motor of the momentum wheel as- sembly caused by brush debris, resultant temperatures, motor scizures, etc.	Loss of all primary data.		Redundant momentum wheel assembly had failed earlier for essentially the san.e cause.
80	5640	The inner giribal in one of four startracker channels temporarily stuck.	Possibly a wear related detent on the gimbal.	Not serious,		Investigation of similar units on the ground undertaken.
689	5736	Two hit positions in second half of data storage function failed.	Transistor (2N2412) failure,	Some loss of data.		
26	6072	The outer gimbal in one of four startracker channels stuck in position.	Loss of gimbal stop pulse	Not too serious.		
91	6072	Camera output of one of four stellar telescopes degrading.	Aging Uvicon tube.	Loss in data quality.		
35	9129	Degraded performance in pitch axis.	Rate and position sensor gyro failure after nominal operational life exceeded.	All data affected somewhat,	C; rational changes effected to mitigate worst effects of the anomaly.	
93	6330	An extraneous readout was received from the digital solar aspect indicator.	A transient pulse in the associated electronics.	Occurred only once and even if it were recurring no data would be lost.		ORIG OF P
\$	9 29	Attempted transmitter readout was short, no phase lock and no apparent drop in RF.	Unknown	Negligible, next try a success on all counts.	:	INAL P OOR Q
55 55	6570	Some degradation noted in both television cameras on this spacecraft.	Increased temperature and aging effects.	Some loss in data quality.		AGE I
%	6624	Excessive noise on high data rate tape recorder affecting all channels ex-	A bearing on the planetary shaft believed to be the noise source.	Substantial data degradation,	Bearing inspection and acceptance procedures reviewed for possible improvement on future avaterns.	is Y

(hours)		Anthalies	Mission Effect	Corrective Action		rĸ
	The output of the high voltage power supply internal to an ultraviolet polychromator experiment increased to 5 ky and then stabilized.	- Unknown	Increased stress on the experiment	(if known)	Remarks	25 25
7135	incremental tape recorder provided no useable data during playback,	Suppage of the tape drive- stepping function while in the record mode,	Catastrophic tape recorder failure resulting in approx- imately 10 percent lost in			6
7390	Abrupt video dropout for 4.5 seconds.	Unknown	total spacecraft capability,			
7392	Startracker lost star pres- ence during several space- craft slews,	Possibly caused by space- craft power variations.	Not serious,		Flutter and wow did not drop out.	
	Tape recorder exhibited rapidly decreasing play back duration until no data were received at all.	Unknown	Loss of substantial quanti- ties of dats.			
	The forward and reverse bits of a zodiacal light ubservatory assembly coming up "I" periodically.	Unknown but associated with a particular printed circuit board,	None, performance of the is not affected.			
	Data programming system, won't switch from playback to record.	Unkno wn	Loss of experimental data and operational flexibility			
	Spurious RF signals twice commanded the spacecraft unintentionally.	Transmission of com- mands to other satellites combined with forthitous unknown direction	Negligible			
	Startracker inner gimbal eticking in position temporarily,		Not too serious,	Later units checked		
	Attitude perturbations in pitch, roll, and yaw.	Initial analysis indicated a "possible" electrical malfunction.	Significantly degrading	, Alugano, and an analysis of the state of t		

issiot Effect	is a Substantial loss of sci- ing or entific data. spe	Loss of the experiment.	iporat- Negligible mand	Apparently not too serious to judge by subsequent spacecraft operation,	Loos of data from these channels.	Negligible since little change in the actual picture dynamic range can be detected when observing the average picture.	ates Apparently transient and or	in the Severe compromise of ckage, mission objectives.	Not too serious.	Recorder was turned off causing some loss in data and operational flexibility.
(a.se	Most likely cause is a failed negator spring or drive belt of the tape transport mechanism.	Unkno wn	Voltage transient operat- ing on stored command suspected,	Unknown	Unknown	Unknown	fligh voltage indicates shutters were incor- rectly positioned; otherwise unknown,	Gyro malfunction in the rate measuring package.	Unknown	Unknown
Description	Video tape recorder failed during playback.	Low energy particles de- tector experiment became inoperative after having been somewhat degraded for months.	Incorrect command executed.	Solar appect indicator failed,	Signal outputs from two channels of selective chopper radiometer be- came very noisy.	Small but notable black level increase on one of two television cameras.	Photometer shutters on backscattering ultraviolet experiment did not return to normal data mode after calibration on four occasions.	Attitude control in yaw lost.	Scanning mirror of tem- perature-humidity IR radiometer stopped ro- tating intermittently.	One of two PCM tape re- corders suffered an in- crease in current beyond specification in the record
thours	8115	8136	8140	8232	8250	8568	9198	8760	08880	8900
Index	107	801	109	011	=======================================	211	113	*	53	911

۲)	₹C	R-18 2	63 60				·					
	Remarks		Jo			Power applied continuously to module to attempt to raise and stabilize its temperature and thus reduce the occurrence		The experiment was turned off approximately 1200 hours later.				
	Corrective Action		Later units checked thoroughly.			New construction techniques to be used on future modules,						
	Mission Effect	Significant loss of data.	Not too serious.	None, corrected by ground command,	liot serious.	Some data loas from the experiment,	Not serious.	Loss of the experiment.	flurierous attempts were made to more precisely determine the cause and/or to lower the bearing temperature resulting in data loss, etc.	Substantial loss in picture quality,	Loss of both scientificand technical data.	Some degradation in op- erational flexibility and data received.
Ab desires	Cause	Bearing failure in the planetary gear.	Unknown	The end of tape awatch did not activate the beacon data relay as required.	Unknown	Intermittent open-circuited solder joints where part leads join the printed circuit boards in cord wood construction.	Triggered by a spurious RF tone.	Unknown fault in the radi- ometer electronica,	Attributed to a slight in- crease in dynamic loading,	Unknown, probably re- lated to aging.	Unkno wn	Unkno wn
	Jeacription.	High data rate tape re- corder will not play back.	Startracker inner gimbal sticking in position.	One of three subcarrier oscillators hing up at lower band edge after completing a tape recorder playback,	Startracker twice failed to acquire guide star as required,	Data dropouts and low level oscillations on six of 14 channels of the synchronus demodulator of an infrured spectrometer experiment.	An unexpected telemetry readout was transmitted,	A low resolution infrared radiometer experiment bigan experiencing high moise in the sensor data causing mistriggering and aborting of data.	The istaring temperature in a momentum wheel assembly increased eignificantly.	*Black* level in one of two television cameras in- creased significantly.	Range rate transponder failed.	Commands not received at orbital distances exceeding 30 percent or apogee,
Anomaly	(hours)	8976	8976	8980	9336	0 200	9550	8 9 6	00001	10200	10500	10632
	Index	111	118	62	120	121	721	123	<u> </u>	125	126	127

Anomaly		Asionialina		Currective Action	
	Description	Cause	Alisaton Effect	(1f known)	Remarks
	Attitude control in pitch became increasingly dif- ficult until it was impos- sible at 12,220 hours.	Thermal effects on the motor brushes, arma- tures, and bearings of the two momentum wheel assemblies until both Lecome inoperable.	Loss of pitch lock and hence of all primary sensor data.		Thermal effects were exacter bated by high operating duty cycles and adjacent components.
	Digital decoder suspected of translating improper code.	The decoder had operated beyond its design life,	None, since redundant decoder used exclusively for commands.		
	Housekeeping telemetry indication on one channel waried by a factor of 3.5.	Unreliable sensor.	Not too serious,		ORIO OF
	Random noise and failure of the ionization chamber in an experiment,	Unknown	Significant data loss,		GINAI POOR
	Command counter jumped 32 counts.	Noise spikc.	Minimal		, PA QU <i>l</i>
	About 18 transmits or "glitches" noted on the pitch and roll fine error channels with resulting fly wheel response.	Unkrown	Quite detrimental to mission objectives,		ge is Ality
	Glitch occurred on address transfer.	Unknowr	Not serious.		
	Tape recorder failed to play back upon command.	Stalled playback motor possibly due to failure of brake to release on command.	Negligible, since subsequent interrogations were successful.	Design changed for next spacecraft in this program.	
	Data from three channels of an x-ray ion chamber experiment failed to appear.	Unknown	Some loss of data,		
	Loss of attitude control and hortzon scanner video,	Horizon acanner stopped rotating for unknown reason.	Spacecraft motion quite erratic especially during satellite night. Many data transmissions terminated.		Subsequent to failure the scanner temperature rose 130C.

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	Anomaly		が で で Manual Ma Manual Manual Ma Ma Ma Ma Ma Ma Ma Ma Ma Ma Ma Ma Ma			
Inter	(hours)	Dest ription.	1.77	Vissint Higgs	Corrective Action	2
150	28351	The terminal voltake of one of two batteries dropped and its temperature increased.	Unknuw 1.	Some loss of data due to	Reconditioned the battery.	
151	15600	Degraded pictures from both of two television canieras,	Mock level increases,	Degradation caused tem- porary shutdown of the function,		Function reactivated one week later for special
751	15969	Television pictures not dis- tinct on one playback,	Unusual interference in a tape recorder,	Negligible		nericalis coverage.
153	00091	Pitch Aywheel stupped rotation	Unknown, Just prior to stopping the average duty cycle required to maintain speed in cased from 20 to 60 percent.	Severe loss to nussion objectives.		
7	00591	Ome of three subcarrier oscillators became noisy and output power decreased.	Unknown	Negligible, due to backup capability.		
551	16632	Substantal degradation and "permanent clouds" from one of two television cameras.	Old age deterioration,	Substantial loss of coverage.		IGINA POO
7	76691	A sun shutter in a star tracker unit stuck closed when in a hot condition,	Unknown mechanical cause	Apparen:ly not serious.		L PA R QU
751	17376	Recycle commands in redundant command storage unit slipped in time 6 minutes during one interrogation,	Unknown	Not serious.		ge is Luty
156	17400	Adhydrone output lower than normal.	Overcharge operation at too high a level.	Not serious.	Operational constraints applied to subsequent operations.	
159	9694.1	Wideband transmitter output pout power dropped by 7 watta.	Unknown	Redundant transmitters presented a serious mission effect.	Confidence tests institued for subsequent units.	
091	17760	Signal outputs from two channels of selective chopper radiometer become very	Unknown	Loss of these data channels,		

	Anomaly		Animatica		Corrective Action		
index	(hours)	Description	Cause	Mission Effect	(1f krown)	Remarks	
7	17760	Signal outputs from two channels of selective chupper radiometer became very soley.	Due to some unknown malady of a balometer bias converter.	Loss of data from this experiment.		262	262
791	18072	The output of a startracker unit reference amplifier dropped significantly.	Unknown but the tracker exceeded design life.	Slight			
3	92581	Adhydrese outpet lower than normal,	Overcharge operation at too high a level.	Not serious.	Operational constraints applied to subsequent operations.		
<u> </u>	18600	Speceraft time code ab- ruptly upset,	Unknown	Not serious.			
591	24	Command memory jumped upon execution of a com- mand and then hung up.	Unk no wn	Apparently correctable.			
3	986	Tape recorder continued recording between two test-wision pictures.	Unknown	Not too serious.			
5	2 869 1	One of three subcarrier os- cillatore bung up at lower band edge.	Unknown	Apparently none.		Anomaly continued until the television transmitter was turned off.	
3	**	Loss of eyachronization and erratic counter advance in the data handling installation.	Unknown	Severe data degradation.			
3	944	An extended interrogation of the experiment occurred at one pass.	Unknown	All data and commands lost for one day negligible.			
6	19147	Tape recorder unable to reach its end-of-tape position,	Slowing tape recorder due to "old age."	Recorder still usable.		Anomaly may be related to occarional tape recorder dropouts.	
171	91161	Spectral scan of an x-ray opectrometer increased by ten stops.	Unknown but associated with a microswitch,	Degraded data quality.			
112	07561	Three operious enable tone commands received.	Unknowe, but related to transmissions to another estellate in the same program.	No effect.			

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	Aronada		1, 1, 100		corrective Action	
Index	though)	Descripti). ' F)	"155b to Hiert	'il known'	Z.
173	1.4650	Some loss of contrast in the television pictures from one (of two) cameras.	Conjectured to be caused by aging of the camera.	Not serious.		
174	**	Solar array drive motor stalled,	Unknown	Serious degradation in power availability.		
175	19728	Calibrations of IR spectrometer are attenuated on some orbits.	Look: like loss of higher order lats, otherwise, cause unimown,	Not serious.		
9.1	19774	Loss of three of 18 frames of tel-vasion data on one pass.	Combination of "moon con- flict" with temperature problems led to a tempo- rarity bound up abutter	Not too sertous.		
133	1861	Loss of undentified experiment	Unidentified failure in analog to digital converter.	Loss of one of six experiments.		
	20430	Loss of five of 36 france of television data on one pass.	Combination of "moon con- flic"s with temperature problems led to a tempo- rarily bound up shutter.	Not too serious,		
<u> </u>	20660	Aguilicant decrease in tel- evision picture quality.	Orbital drift of the space- craft, with age, toward the terminator caused poor picture illumination.	Camera (one of two) turned off resulting in a significant loss of data.		ORIGI OF P
2	21384	Severity percent if the data from one of two tape re-	Worn tape.	Loss of experiment data and operational flexibility.		
=	21768	Tape recorder temperature 15°F colder than specification limit.	Thermostat fatlure.	No immediate mission effect.		PAGE [UALI
2	72000	Black level increased in television pictures.	Unknown	Camera (one of two) turned off.		is Ty
3	77400	Meisy playback data from	Unknown	Slight loss in fata quality.		
i	09522	Detector counts of an ultra- violet polychramotor ex- periment dropped to zero.	Unknown	Loss of experiment data.		

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,	Anore aly Time		Anomalica		hor.	
	(hours)	Description	(anse	Mission Effect	(if known) Remarks	rks
185	23448	The startracker telemetry indicates the unit is off when it is on or off.	Defective telemetry sens- ing for unknown reason.	Negligible.		
981	23500	Loss of video sensitivity in one of two television cameras.	increased camera tem- perature (aused by space- craft crientation,	Not serious, since the other camera has a beneficial orientation.		
181	24480	Two commands executed when only one of the two was transmitted.	Urknown	Not serious.	Falsely executed command de-executed by means of another command.	
188	25080	Two commands executed when only one of the two was transmitted.	Unknown	Not serious.	Falsely executed command corrected with another command.	
189	26160	Tape recorder stopped recording.	Possible loss of lubrication in record motor bearing.	Would have been more severe but for partial redundancy.		
	26 700	Temperature of one of three batteries increased from 290C to 50°C in about 4 hours, then decreased to a nominal value within one day.	Assumed to be a self-healing short (probably a punch-three of a plate separator which partially shorted a cell) within the battery.	After apparent self- healing the battery rc- sumed accepting charge and delivery power as required.		
	26712	Black level in television pictures from one camera increased.	Unkrown, but degradation from age is a reasonable conjecture.	Negligible due to redundancy and the inconsequential nature of the anomaly.		
	26808	Hangup in the command memory.	Ground interference,	Not serious.	Design modified on later units to preclude this anomaly.	
	27240	No data received from one of two tape recorders.	Attributed to a worn belt,	Loss of data and opera- tional flexibility.		
	27670	Loss of a plasma probe experiment,	Unknown	Significant data loss.		
	28848	Intermittent shift of com- mand confirm signal.	Unspecified fault in the command receiver.	Not serious,		
	28872	Tape recorder playback failed to stop between television pictures.	Unknown	Not too serious.		

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	£	Kemarks		manufactions as though power were lost to the com- mandable ACS power bus.		ORIGINAL OF POOR	L PAGE QUALIT	is Y	Required 2 weeks to recondition batteries but undervoltages noted	ion,	Battery temperature may, in fact, have exceeded 95° F.	P
	Operation of the Control of Regions		X	erio God			Batterius brought up to sufficient charge utilizing commandable option in the	charge control circuitry.	en er	operation.	Batter; fact, h	
	Assion Effect	Accligable since anon- aly reso, red by addi- tional comments.	Half the year the space-	concornitant power loss and at least half the ex- periments would provide useless data even if the	were sufficient power. Negligible, anomaly corrected asset.	Loss of 1/12 to 1/16 of telemetry data.	Not particularly severe.	Loss in picture quality,	Luss of some data over some time periods of interest.	Some protection loss has	no other effect after the thermal switch was over-ridden by ground command, command,	Slight loss of data,
1 4111	1,613	Hang up bit in command programmer register for unknown reason.	Unknown		Debris in ship rings.	Unknown	Unknown	Unknown but degradation of the camera with age is	Urknown	ho assignable cause.		Unknown but associated with "dirty" tape heads, etc.
Vescrinture	Sourceste	The spin problems	All attatude control and stabilization functions		Every third telemetry sub- commutator channel read out was zero.	After 10 months of space. craft dormancy a special purpose telemetry transmitter failed to function upon spacecraft reactivation.	After 10 months of space. craft dormary, expessive internal resistance of both batteries was noted upon spacecraf, reactivation.	Black level in television pictures from one camera increased significantly.	After 6 months of spacecraft dormancy, excessive internal resistance of both batteries was noted upon spacecraft reactivation.	Battery 95°F thermal switch switch switch		Dropouse occur intermit- tently at the midportion of playback of an incremental
Anomialy Time	29068	,	98667		300%	30660	30660	33282	35500	42528	į	
Index	197	-	96		199	500	201	202	203	5 07	205	

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Appendix A-IIIb

CLASSIFICATION CODES

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Appendix A-IV

(CURRENT STUDY: 1978 UPDATE)

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Appendix A-IVa
BASIC DATA TABULATIONS

MIENTANIA AND MARKETANIA AND MARKANA

R-	-1863 276			.> E							
	Resarks			Mission objective was simply to verify the production of thrust by an ion thruster system and the neutralization of an ion beam in space.							
	Corrective Action (if known)										Communications with secondary experiments suspended to insure maximum data from primary experiment, which continued to yield good data.
	Mission Effect			Did not seriously impair mission since the other thruster (mercury) oper- ated as predicted.	Mone, change had been expected, although magni- tude of change was slight- ly more than expected.	None, change had been expected.	Mone, change had been expected.	Mone-performed normally before and after launch.	Negligible, because design included adequate safety margin.	Megligible, array did deploy.	Resulted in the spacecraft revolving about an axis which exposed its telemetry system to solar heat, causing shut-down of one telemetry system.
Anomalies	Cause	Failure of an IC in pitch Channel of autopilot.		Unknown.	Due to changes in temp- erature & pressure.	Due to changes in temperature and pressure.	Due to changes in temp- erature & pressure.	Attributed to transient associated with the launch environment.	Cause unknown.	Cause unknown.	Probably caused by the possible failure to reinstall a gear lock in one of the spacecraft's wing actuators.
	Description	Launch vehicle malfunr- tioned.	Launch vehicle malfunc- tioned. Spacecraft did mot orbit.	Cesium thruster did not operale.	Meceiver Local Oscillator drive changed by approxi- mately -0.5 db.	Tuf Helix current changed by approximately 0.2 db	TVf Orive changed by approximately 0.2 db.	Incorrect Computer Command Subsystem Processor B checksum at first "hours pulse" after launch.	Array shunt current excessive.	S) or deployment of North Star Array.	One pair of bumper wings failer to fully deploy.
	fines ly Time (Nours)	J	•	u	•	u	•	u	u		u
	Index		~	~	•	•	•	~	•	•	9

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Did not affect primary mission, but increased gas consumption continued throughout, causing termi-nation of extended mission after 18 months of succes-ful operation.

Due to design error: series resistors in Attitude Control System power supply
regulator for sun sensor
networt aire too large, causing jets to stay on longer
than necessary.

Unexpected cross-coupling between axes and abnormal san equisition followed by encessive limit cycles in pitch and yew caused excessive gas consumption.

-10-20 males also of any and any and any any

Thermal torques on the bear of the mission of the m	Action Monarks System ify the forming massion.		to lawch.	the shift has permanent. The re- dundant system #2 was satisfactory and was used thereafter.	s used signal signal to the to the	This reading.
Cause Unknown. Sision Due to a leak which was discovered pre-launch. ons Cause unknown. errent Gause unknown. be to microswitch of the dailure. System appears to have unit since the space ending of parts of the failure. Cooling of parts of the failure. Item Attributed to differential meg cooling of parts of the failure. Item Attributed to differential meg cooling of parts of the failure. Item Attributed to differential meg cooling of parts of the failure. Errenting the space endine dam in entering a frects on 2 transistors.	Corrective (if kno The spin control Was used to mod period as requir				Exciter drive #) was as long as downlink Strength was adequate to degrade the was necessary to to exciter drive #?	of primery mission. drive also began deg but remained adocur-
in Chicago Cause unknown. dd Due to a le discovered discovered discovered ons er- int Chicago Cause unknown. i	A spin period of approximately 8.4 seconds was established to attain dycaraft was supposed to be confit was supposed to be	Spin-Stabilized with a period of 16 seconds. Has no effect on Attitude Control System operation. No mission effect; temperatures can be obtained by interpolating from other temperature indications.	Megligible, due to redun- dancy.	Unknown.	Megligible, due to redun- dancy.	
Thermal torques on the booms produced precession of the spececraft spin axis. Low pressure in formard Attitude Control Scamer. Two telemetry indications there and Reperts from Scamer. Compensation Board 2 Temper Compensation Board 3 Temper Board 3		Due to a leak which was discovered pre-launch. Cause unknown.	Unknown.	System appears to have a bit stuck. Due to microsuitch	Attributed to differential cooling of parts of the Radio Frequency Subsystem in entering the space environment; exciter drive degradation was due to Zenering" effects on 2 transistore.	
Andreadly Time (Nours)	,	Low pressure in forward Attitude Control Scanner. Two telemetry indications (Thermal Shield S Temperature and Nappetic Nument Compensation Board 2 Temperature) are defective.	Attitude Control System 350 ms pulse on system # indirated a pulse point shift	Optical (Solar) Assect Sensor assauly. Attitude Centrol system malfunction.	Morupt decreases in excitor drive, local oscillator drive, and low gain antenna drive,	

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	Renarts		Also occurred on previous spacecraft						from launch and throughout mission.	from launch and throughout mission.	Also occurred at 58 hours.
	Corrective Action					Lock-on was commanded and proper attitude established.	ORIG OF P	INAL P OOR QU	AGE IS VALITY	:	
1 1	Mission Effect	Apparently, no mission effect.	No significant effect	No mission impact.	Apparently not significant	hone.	No impact on mission.	Seriously affected data quality, leading to com- plete failure of experi- ment at 6454 hours.	Not serious.	Iroublesome, but not major, affected drag factor which caused problems with orbit ephemenis.	Insignificant, errors were corrected.
	Causa	Unknownmatime of anomaly is obscure.	Attribute, 20 re- flection, a 10 proc. causing 41. 150 in one thrust 115.	Unknown.	Untriorn.	Possibly due to bratage of nutation dangers due to extensive testing on the ground.	Unknown; spacecraft uesigned to require -0.60 pitch bias, in-flight walse found to be mear-1.00. No commonable -1.00 step available, hence, alternation between -0.60 and -2.00.	Due to gears; known to be present pre launch, but morsened post-launch.		Unknown.	
to the state of th	Description	Power Subsystem anomaly.	More thruster spin coupling than expected.	Solar m-ray monitor data moisy.	UMF Receivers #1 & #2,	Moll rttitude error of approximately -5.70 due to longer than expected nutation damper time constant.	Attitude Control System- pitch position bias re- quired alternating be- turen -0.6° and -0.2° to keep flywheel speed low.	Migh-Mesclution Infrared Radiation Sounder-filter Chapper motor jitter	Pressure Naculated Radiometer-interference from South Atlantic anomaly (no ise spikes).	Limb Radiance Inversion Radiometer outgassing of coolents.	Tracking and Data Melay Experiment Squib firing affected spacecraft attitude.
	Anomaly Time (Nours)	¥	•	•	.	J	•	•	J	-	·
	9	~	22	\$	2	F.	2	2	×	×	*

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e por	Aconaly Time (nours)	Description	Cause	Mission Effect	Corrective Action (if known)	Remarks
, a	6.8	Right forward sun sensor registers higher than ex- pected temperature.	Due to location and bonding techniques used for sensor.			
æ	æ. •	Solar paddle temperature excursions greater than expected.	ijnkno vn .	Probably negligible.		
æ	24	Battery tymperature 7.20C higher than expected.	Attributed to lapse in testing procedure.	No effect: spacecraft put in more thermally benign attitude for several weeks.		
0	24	Thruster temperature sensor erratic.	Apparently problem in sensor.	No mission effect.		
Ŧ	*	Electrically Scanned Micro- wave Radiometer, FIS data shows banding through middle of picture.	Unknown.	Apparently not serious.		
42	54	Surface Compositio, Mapping Radiometer sun call- brate voltage too low.	Unknown.	Apparently not serious.		
4 3	₹	Control by lifter 1 in Power Supply Electronics tripping off.	Attributed to design error-time constant too short.	Apparently not significant.	Design medified for subsequent missions.	
\$	54	Active Thermal Controller Temperature 'ensor, Quad 2, wired in rr erse.	Manufacturing error.	Mone.	Was corrected by entering correct coefficients into computer.	
\$	\$ 2	Active Thermal Controller Temperature Sensor, Quan 2 readout mas 2º C cooler than Quad 1.	Operator errorthermal gradients are normal.	None.		
\$	30	Vertical Temperature Pro- file Radiometer 01 stopped mechanically and electrically.	Unknown.	None, trouble cleared up 3 orbits later, and subsequent tests were normal.		
<i>t</i>	8	Telemetry from command decoder terminated.	Unknown.	A subsequent test was normal.		
8	30	Versatile information Processor Beacon, RF Transmitter A; Beacon signal fades and drops out.	Believed due to radia- tion pattern caused by Electrically Scanned Micro- ve Radiometer antenna.	Apparently not serious, duration of anomaly approximately two minutes.		

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	Recarks			JV heaters came on at 1,680 hours.	It is not clear how many of these Imaging Photopolarimeter anomalies, iBi, 403-405, 419, 420 and 507 are cause and effect.	ORIGIN OF POO	AL PA OR QU	age is ality			The Panoramic Aspect Sensor was in the spherical (spinning) mode at the time, and was satisfactory later in the planar (non-spinning) mode.
	Corrective Action [if known]										Panoramic Aspect sensor #1 was commanded on and proved satisfactory.
	Missisn Effect		Linited the lunar ranging, which was considered a major setback.	Apparently no effect on mission.	Not cignificant.	Negligible, storage system-A is available.	Sun pulse not affected, so reasonable attitude data still available.	After special common pro- cedures restored normal op- eastion-ugeration was re- stricted to the central 1,200 feet of tape.	Trivial-has been fired 5 times and all longer burns produced very hear computed thrust.	hegligiblecorrected from ground.	Negligible due to redundancy.
An. 24.165	Cause		linknown.	Oue to TV heaters not functioningsee #19.	ine to pressure change on the high voltage power supply.	Suspect brake release prublem on playback motor.	Unknown.	Attribute, to loose metal particles contaminating a microswitch.	Unk nown.	Attributed to EMI on command lines.	Due to reflection of the sym on 1800 of the window.
	איניין אַנויטר	Noun affects earth sensor. Due to design and con- figuration. Negligible.	The 136 MMY2 Range and Range Rate Transmitter signal strength was 10 dbm.	Camera temperatures fell below specification limit of -150 C.	Imaging Photopolarimeter calibration lamp values low by 10%	High Data Rate Storage System-B recorder re- stricted to a 65 minute record period.	Spinning sum sensor angle output failer.	Wide-band Video Tape Re- corder # failed to exe- cute rewind commands or terminated rewinds prema- turely on at least four occasions.	Orbit Adjust Subsystem firing gave 60% of computed thrust.	Magnetometer continuously in calibrate mode.	Panoramic Aspect Sensor #2 temporarily lost one- half of its data.
	Anomaly Time (nours)	3	3	9	3	\$9.≰	3	25	5	22	2
	Index	\$	33	15	34	8	*	\$5	*	25	33

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-186 28	3			skes e.						
20	Remerks			Flipper continued incomplete strukes until 2,640 hours when cable warming to -26.10C allowed complete struke.						
	Corrective Action (if known)			Mork-around procedure used to insure adquate power for flips.				This transmitter only commanded ON during range and range rate and special DST testing throughout rest of mission.		
	Wission Effect	iffect on experiment not known	Mas a significan: problem.	Not serious due to corrective action.	Apparently not serious.	Scan mode operation restricted, but instrument still collects good data.	Negligible.	Restricts operation of transmitter.	Apparently insignificant.	Apparently not seriousD9 was turned back on later in the mission and operated normally.
Anomalies	Caus	Unknown .	Possible causes were: Experiment's aperture door falled to open, experiment's analyzer plates damaged during launch, or component or solder failure in analyzer's electronics.	Due to cable temperature being too low.	Attributed to rapid tank wall temperature changes due to propellant circulation, possibly caused by tape recorder slowing during rewind.	Apparently due to design inadequacy in encoder.	Attributed to outgassing of contaminants in epoxy or multipacting.		Unknown.	⊌nkno . .
	Description	In main telescope of Solar Flare Isotope experiment, Priority 2 toggle seems to be set by Priority 3 events.	Scanning electrostatic analyzer for and electron counts too low.	Magnetometer filpper failed to complete stroke.	Propellant fuel tank tem- peratures toggled abnormally.	Infrared Temperature Profile Radiometer ican errors from 90 hours onward.	C-band transmitter power drop.	Noise in Electron/Helium/ Hydrogen Isotope experiment detector when 136 MHz trans- mitter is turned on.	Plasma Electrostatic Analyzer data moisy.	All detectors in Electron/ Helium/Hydrugen Isotope experiment on except D9, which was saturated.
	Anomaly Time (hours)	22	72	22	25	8	%	*	%	*
	Incex	85	3	3	3	63	3	9	%	19

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· · · · · · · · · · · · · · · · · · ·	Anomaly Time Index (Nours) <u>Description</u>	68 96 Communications and Date Systemdegradation of date.	69 96 "Faraday Cup" Plasma ex- periment data noisy with either or both trans- mitters on.	70 170 Command System malfunction.	7: 129 Very High Resolution Radicmeter #1 responded improperly to command.	72 120 Moise signal on data from axial cylindrical electrostatíc probe.	73 -144 Mission thruster pulses as indicated by telemetry.	74 -192 Command failures experienced until gravity-gradient stabilization, when the spin rate was reduced to one rotation per orbit.	75 192 Canopus Tracker tracked a particle or series of particles.
	,	s and Data dation of	Plasma ex- noisy with trans-	s malfunction.	Jution responded command.	n data from cal electro-	er pulses as elemetry.	es exper- ravity- lization, rate was rotation	r tracked series of
इस किल्लाम	Cause	Unknown.		Unknown.	Unknown.	Momentum Wheel Assembly vibration caused movement in triaxial cable, which caused the noise righal.	Attrib ted to erratic thruster pressure switch, which is used only for assessment of firing, not for control.	Due to the fact that, although two command receivers were employed, the complete command sequence must be received by one receiver before it will be executed; at an attlende having significant nulls in the antificant pattern; a spin rate of 12 RPM can "drop" a large portion of the command sequence.	Unknown.
,	Arzston Effect	hegligible due to corrective action.	Experiment only partially operable.	Command errors on three occasions.	Subsequent tests were normal.	Nct significant.	No effect, doppler measure- ments of spacecraft response to thrusting commands indicate that the pulses were not actually missed.	The problem was cleared up when the spin rate was reduced, around 744 hours.	Not serious, owing to successful corrective action.
	Carrective Action (1f known)	It was determined that data is degraded unless a 26-meter antenna is utilized.				On later missions the axial probes were relocated to a more rigid mount.			Rearquisition of lock on Canpus was via ground com- mand procedures that included changing the sensitivity set- ting; this design provision was for just such situations.
	Penarks								Occurred following pressurfastion of the propulston system.

3						•	e to 2.4 kHz leared due to me.			
	Remarks			;	See #239		Spectrometer is sensitive to 2.4 kHz rise time and may have cleared due to slight change in rise time.			
	Corrective Action									Roll search to Canopus in- hibited by setting of roll search inhibit logic in At- titude Control electronics; corrective action is to send DC-21 to allow roll search.
		NegligiblePolaris Sensor used for Yaw control.	None.	Not stgnificant.	Signal level increased over a long period, then de- creased gradually, then increased; unit still able to perform required functions	Loss of experiment.	Neillaibleproblem had cleared when channel A checked at 1128 hours.	Apparently not serious.	Not known.	No effect on mission.
	CAUSE	Possible causes (1) relay being energized by PFI; (2) a degrading SCR; (3) a failed open capacitor.	Operator errorreading 15 normal.	Unknown.	It was postulated, that, to some extent, this could be due to the filters over the sensor "eyes" changing their light transmitting characteristics.	Initial turn on caused permanent malfunction in the 64 level word #189.	Unknown.	Due to design error.	Unknown.	
	Description	Occasional loss of Yaw Inertial Reference Unit Rate Bias.	Active Thermal Control Temper, ure Sensor, Gwad 2, reads negalive.	Pitch Loop Motor current erratic in Attitude Con- trol System Pitch Control.	Solar Experiment Alignment Sensor—A, control AGC signal variations.	Low energy proton/electron experiment failure.	Scanning electron spectrometer channel A has 1881 counts added to all data.	Scanning Radiometer Re- curder #3 momentary speed increased cause data dropouts.	Main Telescope #1 de- tector failed.	Bright particle caused loss of Canopus lock.
	Ancmaly Time (hours)	261	192	192	500	216	216	516	240	240
	Index	3/	"	18	91	8	6	28	8	2

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252 Domer transfert in wide- 264 Exercise to the converter. 265 Stellar reference system of thinom. 266 Stellar reference system of thinom. 267 Sellar reference system of thinom. 268 Stellar reference system of thinom. 268 Stellar reference system of thinom. 269 Stellar reference system of thinom. 260 Seceraft bug goes "10 Effect caused by solar possible. 260 Seceraft bug goes "10 Effect caused by solar bossible. 261 Stellar reference system of thinom. 262 Seceraft bug goes "10 Effect caused by solar bossible. 263 Stellar reference system of thinom. 264 Seceraft bug goes "10 Effect caused by solar bossible. 265 Seceraft bug goes "10 Effect caused by solar bossible. 266 Seceraft bug goes "10 Effect caused by solar bossible. 267 Seceraft bug goes "10 Effect caused by solar bossible. 268 331 Millimeter wave 20dit curve entering the "three pitch angles were affect of the second 20dit on any when the array shall be found the suppose to the su	Index	Time 1, Time	Description	Cause	Mission Effect		Corrective Action (if known)
putch togo voltage and current dropped to zero. 288 Stellar reference system of current dropped to zero. 288 Stellar reference system of current dropped to zero. 289 Stellar reference system of current dropped to zero. 300 Speceraft bus goes "ito Effect caused by solar borstble. 301 Speceraft bus goes "ito Effect caused by solar borstble. 302 Speceraft bus goes "ito Effect caused by solar current plant the array of current plant the array of the steep steep than any pastery. 312 Millimeter wave 20GAz Cause unknown. 313 Mate form Assembly #1 Rid. #1 degraded during nor initial nearth acquisition. 314 Camera A cathode current Ty's power to leaving normalisation. 315 Camera A cathode current Ty's power to the was action to offect on beaters not coming on-section of the command. 316 Electrom/Proton Spectrom- cause unknown. 317 Camera A cathode current Ty's power to the Re-command. 318 Electrom/Proton Spectrom- cause unknown. 319 Meturn Beam Vidicon failed broblem believed to be as-command. 319 Camera A cathode current the Re-command. 310 Return Beam Vidicon no separation. 311 Meturn Beam Vidicon no separation. 312 Camera A cathode current Ty's power to the Re-command. 313 Return Beam Vidicon no separation. 314 Moserious effects. 315 Camera A cathode current the Re-command. 316 Electrom/Proton Spectrom-cause unknown. 317 Moserious effects. 318 Silght Ty raster switch. 319 Silght Ty raster switch. 310 De to spacecraft leaving No effect.	æ	252	Power transient in wide- band Video Tape Recorder #2.	Attributed to short between 12 transformer taps in tape recorder dc-dc converter.	Disabled tape recorder 42 used tape recorder #1.		
288 Stellar reference system control jubbled messages control of the control system of t	86	564	tomentum wheel assembly #1 pitch loop voltage and current dropped to zero.	Jnhnown.	Apparently not serious.		
300 Speceraff bus goes ""to Effect caused by solar Moncproblem went away once array's characteristic extreme pitch angles were after dam when the array has replientished the array has replientished the norm unternal TMTA failure. 312 Millimeter wave 20GHz Cause unknown. 313 Rate Gyro Assambly #1 RGL #1 degraded during lanch or separation. 314 Indian array during launch or separation. 315 Camera A cathode current launch or separation. 316 Camera A cathode current launch or separation. 317 Camera A cathode current launch or separation. 318 Return Beam Vidition failed problem believed to be as- Return Beam Vidition no sociated with net lay that longer used. 339 Electron/Proton Spectrom- cause unknown. 340 Slight TV raster switch. 350 Slight TV raster switch. 360 Slight TV raster switch. 371 Due to spacecraft leaving la effect. 372 Character bus goes craft leaving la effect. 373 Slight TV raster switch. 374 Character lance unknown. 375 Slight TV raster switch. 376 Slight TV raster switch.	837	288	Stellar reference system r nding jumbled messages to earth.	Unknown.	Mone, alternate approaches possible.		
### Medigiblethe second 200Hz roun with man filt failure. ###################################	&	6	Spececraft bus goes "uto "soft region."	Effect caused by solar array's characteristic curve entering the "bnee" after dam when the array has replenished the battery.	Moncproblem went away once extreme pitch angles were corrected.		
312 Rate Gyro Assembly #1 roll gyro null high during faunch or separation. 312 Camera A cathode current TV's power on due to TV mission. 132 Camera A cathode current TV's power on due to TV mission. See #1. 333 Return Beam Vidicon failed Problem believed to be as- Return Beam Vidicon no to respond to "off" feeds power to the Recturn Beam Vidicon no sociated with relay that command. 336 Electron/Proton Spectrom- fause unknown. 337 Electron/Proton Spectrom- cause unknown. 338 Electron/Proton Spectrom- to the Recturn Beam Vidicon no sociated with relay that ingreriant medium energy theme! Imper- ative. 339 Slight TV raster switch. 340 Slight TV raster switch. 350 Slight TV raster switch. 351 Due to spacecraft leaving No effect. 552 Fight TV raster switch. 553 Slight TV raster switch. 554 Slight TV raster switch. 555 Slight TV raster switch.	&	312	Millimeter wave 20GHz norm antenna TMTA failure.	Cause unknown.	Negligible-the second 206Hz TWIA operates properly.		
332 Camera A cathode current Probably due to leaving Apparently no effect on 1V's power on due to TV mission. See #1. See #1. See #1. See #1. See #1. Command. Sociated with relay that command. Command. Electron/Proton Spectrom- cause unknown. #10 serious effects. Cause unknown. Bo serious effects. And serious effects. And serious effects. The Earth's magnetic. The Earth's magnetic magnetic. The Earth's magnetic magnetic magnetic. The Earth's magnetic mag	š	312	Rate Gyro Assembly #1 roll gyro null high during initial earth acquisition.	RGL #1 degraded during launch or separation.	Negligible due to redundancy.		
Return Beam Vidicon failed Problem believed to be astorespond to "off" sociated with relay that command. 336 Electron/Proton Spectrometer Electron/Proton Spectrometer Cause unknown. eter experiment medium ene : thannel inoperative. ative. 350 Slight TV raster switch. Due to spacecraft leaving the Earth's magnetic field.	ē	312	Camera A cathode current low at turn on.	Probably due to leaving IV's power on due to IV heaters not coming onsee #1.	Apparently no effect on Mission.	Diagnostic tests run and vidicon beams turned off in Earth-Venus cruise; Television Science power off during Mercury cruise.	urned off in ise; Tele- power off cruise.
336 Electron/Proton Spectron- Cause unknown. eter experiment medium ene	26	33	Return Beam Vidicon failed to respond to "off" command.	Problem believed to be associated with relay that feeds power to the Return Beam Vidícon.	Return Beam Vidicon no longer used.	Widicon command alternate comma then, mission formed with the Spectral Scanne	ed off by nds: since as been per- .Multi-
 350 Slight TV raster switch. Due to spacecraft leaving the Earth's magnetic field. 	93	336	Electron/Proton Spectrom- eter experiment medium ene j, charmel inoper- ative.	Cause unknown.	No serious effects.		
	z.	. 350	Slight TV raster switch.	Due to spacecraft leaving the Earth's magnetic field.	No effect.		

Ancerally Time (resurs)	Description	Cause	Mission Effect	Corrective Action	Kenarts
98	Selective Chapter Radiometer-modulight causes negative snift on some data for approximately 2 days every 400 revolutions.	Attributed to design error.	Mst serious.		
394	Juter housing temperatures high on Very High Resolution Radiometer recorders \$1 and \$2.	ليامة والمعطات	ertous		
*	Date errors from Memory Programmer 2 in Dual Programmer.	Attributed to manufacturating error—a short cir- cuit in wiring.	scant.	in later missions, the missed. Wire pross was changed.	
90	Attitude Control nitrogen gas usage higher than expected.	Initial estimate was based on insufficient data.	NO effect.		
432	Flight Data Subsystem power- on-reset when gyros turned on by cormand 7M3, pre- roll control maneuver.	Probably due to random continuation of normal 2.4 kHz bus dip at grotum on and converted common mode noise in Flight Data Subsystem.	No appreciable effect be- case functional redundancy provided "more around." othermise would have been serious.		A power-/n-reset also occurred at a hours.
456	Very High Resoluti n Radiometer recorder motor current increases from 400 mA to 660 mA.	Apparently due to design mror.	None, performance considered normal.		
96	C-bard Earth coverage horm/Prime Focus Feed receive coupling	Isolution provided by C-band receive switch less than anticipated.	Not seriousadditional iso- lation is provided by Prime Feed Focus polarization switch.		
94	TV Relay Experiment nega- tive power spikes.	Unknown.	Megligible.		
3	Spacecraft magnet dipole drift test out-of-spec.	Unknown	None.		
03	Soler Proton Monitor #1 failed.	Unknown	No effect on mission, not primary experiment		
85	Scanning Microwave Spectrometer, channel un- explainably noisy.	Unitrigum.	Insignificant, later cleared.		

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Remarks	74.						OR OF	IGINAL POOR	PAGE QUALI	IS FY
Corrective Action (if known)	See #174.		ä				It is noted that sperial care was to be taken on subsequent spacecraft.			
Mission Effect.	Regligible due to redurdancy.	Not significant.	No impact on flight operations.	None.	Negligible due to redundancy.	Apparently no mission effect.	None.	Mot signficant.	Megligible.	Negligible.
Cause	Thought related to wheel booms; also some evidence that strap light in an experiment's telescope was causing shifts in sensor's elevation collimator channel	Unknown.	Sensors failedopen.	Due to polarity reversal in HEI ground antenna feeds.	Unknown.	Due to design error in A/D convter.	Attributed to manufacturing error-bonding or harness defects.	Unknown.	Unknown.	Due to ground station adjustments.
Description	Solar Experiment Alignment SensorA sensitive to VHF transmitter.	Polarity but on V4 sec subcom in Attitude Control System Pitch Control. Electronics is incorrect.	Solar Array AS temperature sensor failure (previously intermittent).	Noisy video pictures on HET (ground problem).	S-band transmitter #2 failed-no output.	Shunt dissipator current appears to wary: '24 hours later variations appeared in battery #1 charge current.	Temperature sensor readout negative, should be 400 C.	Wheel Horizon Scanners 1 & 2 Earth times output varies, and output is noisy.	Erroneous Digital Opera- tional Controller, Polaris Sensor roll off-set com- mand.	L-band negative power spikes (ground problem).
Anomaly Time (hours)	95	7 05	828	\$28	828	828	825	828	255	252
Index	2	103	8	8	91	Ξ	112	Ē	=	15

	Corrective Astion	cone limits established see #156.	In subsequent missions the design was changed-added sleeve over pin and welded it to pin.							
	Mission Effect	יונחר.	Not serious, but see #200.	Not serious.	Not serious.	Problem began as intermit- tent, then progressed to the point that no usable data could be obtained.	Apparently none.	Not significant.	Apparently negligible.	Not clear.
Anona 11es	Cause	Urknown.	Attributed to design error; feed through pin fractured.	Unknown.		Possibly due to design error.	Unknown.	Unknown.	Unknown.	Unknown.
	Description	No platform telemetry response to 2 of 8 CC-6 commands.	Filament failed in closed- source mass spectrom- eter ion source.	Selective Chopper Radiometer-rejected sunlight and earth albedo effect on some data in calibrate mode at high gain.	Selective Chopper Radiometer-high radiation flux in the area of the South Atlantic affects some data channels.	Use of Surface Composition Mapping Radiometer terminated due to loss of scan mirror sync pulse.	Attitude Control System anomaly-spacecraft moved to southeast instead of west.	Attitude Control System Pitch Control maifunctionnutation induced in speceraft during despin.	Miniature electrostatic accelerometer (MESA) failed.	Electric Field Meter I antenna mechanism will not extend more than 80 teet.
	Anomaly Time (nours)	552	552	040	940	576	929	576	009	959
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						11/1/1/1	
		Remarks		The 136 MHz transmitter signal strength 450, gher than it was previouslysee	Condition known prior to lawnch.	PRC R-1863 289 ORIGINAL PAGE I OF POOR QUALIT	ıs .
! !	Corrective Action	(If known)			Problem avoided by turn. ing synthesizer off during if experiment operations.		
	Mor Lea	Apparently not serious.	Not serious. Not serious.	Medicas	Mo significant effect on Loss of experiment.	Loss of anticipated data. None; when scanner motor turned off, roll bias re- turned to within specification.	
	Aper f. Unknown,	re Unknown. Tam Cause unknown. Each	Cause unknown. Unknown.	i Unknown, Unknown,	Cause unknown. The WHRR scan start and intermittent and housing temperatures below 200 C.	Caused/abetted by SCH Radiometer scan mirror anomalysee #8.	
	(hours) 624	Scanning Radiometer recorder 83 pressure shows decrease. Magnetometer data from than than than than than than than than	672 Solar Cell radiation experiment: erratic data on one channel. The 136miz Range and and the 140 Mare Rate Transmitter mitter signal or Transmitter	696 Noise cross-coupling in 696 Synthesizer interferes with RFI experiment.	ua.	Umexpected roll biss.	
5	125 125 126		E as	130 161 182	133 686 134 720		

Rema							
Corrective Action (if thoun)			for all critical deployments/ retractions, on-board timer was used successfully as a back-up to ground command for boom motor shut-off.	In subsequent missions the design was changed—added sleeve over pin and welded it to pin.			Used gate G-2 for future acquisitions after prulonged dark condition.
Hissian Effect	The spacecraft acquired a nutation of 60 half angle during recovery and spindown to correct spin direction; this did not prevent antenna deployment at 168 hours.	No effect since alternate modes of operation main- tain battery in charged condition.	With degraded VHF antenna patterns, RFI sometimes prevented shut-0% com- mands from being executed.	Electrically imperative (loss of experiment).	Negligible.	None, power output is still 1.5 db above requirement (6 data numbers = 0.3 db).	Apperently not serious.
Cause	Unknown.	Attributed to design error; see #10.		Attributed to design error, feed through Jin fractured	Due to faulty ground instrumentation.	Unknown.	Marginal acquisition conditions caused by low temperature, prolonged darkness exposure in roll control raneuver and gate calibration accuracy.
Description	The Attitude Control System, on the last despin from 0.7 raps to 0.25 rgm, went into approximately a 30 second steady state firing; the spacecraft spun through zero and up to 6.4 rgm before it could be shut down.	Slow battery discharge when it is supposed to be floating.	Nf I generated by antenna boom motors.	Filment failed in closed- source mass spectrometer ion source.	C-band oscillations (ground problem).	K-band transmitter output power drop from 96 to 90 data numbers; several such drops seen since launch, during spacecraft maneu- ver with transmitter case temperature of 10°C to 15.5°C.	Tracker failed to acquire Canopus six times.
Anomaly Time (hours)	ž	4	5.	89 /	%	918	9
Index	<u>8</u>	137	80	<u>\$</u>	9	<u>=</u>	345

	Remarts			ORI	GINAL PAG POOR QUA	e is			Mithout redundancy, problems could have been significant.
	Corrective Action (if thoun)			Apparently the design was changed for subsequent missions: select best motor and exterd pulse to 250 ms.	Although malfunction resulted in incomplete pictures, recovery and reconfiguration by ground command resulted in some good pictures from camera #2; camera #1 was used for the longest sequences.				Mittho
	Mission Effect	Not serious: the other 7 photomultiplier tubes re- main operational and pro- vide degraded but acceptable data.	Not significant.	Not significant.	Negligible due to redundancy and effective corrective action.	Negligible due tr redundancy.	Apparently not seriou	Nonedata affected was not criticel, and problem dis- appeared after 21 days.	Megligible due to redundancy. "Off" commands issued through the other, redundant matrix.
Angel Les	Jense	Unknown.	Unknown, but see cause of Alds.	Attributed to design error Not significant. Incomplete damping of stepping motor. This may be the cause of #144 also.	introm.	Unknown.	Unknown.	Attributed to loose particle floating about in- tide a deck switch field effect transistor which periodically shorted or partially shorted or	ue to d'ude short or mort across diode in the amount estem Power Switchitt "Herix,
	Description	Visible-Infrared Spin- Scan Radiometer: photo- muitiplier tube 07 failed.	Grating drive in Solar Extreme Ultraviolet Spic- trophotometer unable U. reach fourth Step.	Aperature mask in Solar Ext. ame Ultraviolet Spec- trophotometer reads "test" intermittently, should read "position 2."	Autenna Aspect Camera #2 does not always provide a shut-off pulse to the Antenna Aspect Subsystem processor.	TWI ampl: er skoued er- ratic drops in outpu: pomer of several db. last- ing for several bours.	Wery High Mesolution Radiomater di recorder motor currunt randomly decreases to zero.	Flight Telemetry Subsystem subcommutator intermenting and incorrect readings.	Extra Tuff commend, N. C. by commend. N. C. C. by commender of the commendation of the commend o
	Anomaly Time (hours)	ž	3	3	88	2	26	3	1000
	Index	143	-	u.	ā	4	3	5	8

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PRC	R-18	363 292								is basic
	Remarks	Mas an endless loop recorder.			See 1182.					Soacecraft had only one experiment, a gamma ray telescope. Spacecraft was turned on 2% years post-banch for use as a training aid, and all basic subsystems were normal; it had been of about 18 months.
	Corrective Aution		Core limits established see 0156.				Cone limits established.		It is noted that calibration techniques were to be im- proved on subsequent missions.	
,	Mission Effect	t up on Only real-time operation to dis- possible. ually it	Apparently not serious.	Negligibie.	Instrument's performance was not altered, only its operating point.	None; operation returned to normal,	Apparently nut serious.	Placed is standby; apparently my effect on data quality.	None.	Caused loss of experiment, and therefore loss of mission.
Anomalies	Cause	A static charge built up on the tape with no may to dis- sipute it, and eventually it caused the tape to jam, then break.	Unknown.	the to procedural dirficul- ties on several occasions; on some occasions apper- ently due to anchanical dis- tortion of reflector at spacecraft dam and dusk.	Unkraum.	Attributed to unknown problem in analog muitiplier integrator dump circuit.	Untruum.	Unknown.	Attributed to an error in the calibration procedure.	
	Descript on	Tape Mecorder failure.	Abnormal backlash in cone slews at 1600.	Attitude Control System loss of control using C- bend monopulse as rull/ pitch semsor.	Mars Atmaspheric Mater DetectorPSS responsi- Sivity down 30% from pre- launch values.	Electrically Scanned Micro- mane Radiometer data dr or- outs for 16 to 66 sec- onds duration.	Scan come slew sluggish from 1500 to 1790.	Visible-Infrared Spin- Scan Radiometer, Photo- multiplier tube 85 arcing.	TR) and TR2 appear to be reversed in Temperature Sensor.	Failed capacitor in ex- periment.
	Time (mounts)	1006	100	201	1040	1,487	3000	<u>8</u>	1000	8
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rhs		by a series of era pictures, defi ring the deployment spacecraft had	sited throughout Ion In a prodictab		•	ישר חשור אבי		SINAL I	
Remarks		Anomaly confirmed by a series of Antenna Aspect Camera pictures, defor- mation occurred during the deployment sequence when the spacecraft had large librations.	This anomaly exhibited throughout remainder of mission in a prodictable fashion.			There is a reguldant unit fis-	OF I	OOR Q	UALITY
Corrective Action							As an emergency action, special equipment installed in ground stations prior to Mercury encounter to preclude loss of data; check design and fabrication cleanliness on future projects.		
Mission Effect	Negligible.	Megligible, good experiment data still being received.	System performance nut affected.	Mat significant.	Experiment impaired, but one engine left.	Apparently not serious.	Resulted in drsp in RF power.	No effect on mission dia 20 redundancy.	No apparent effect on space- craft porformence
Cause	ünk nown.	Boom may have had an in- teriock maifunction.	Unknown.	Untroom	bestyn weficiency.	Unknown.	Due to fault in hybrid cavity or in S-band radiating cavit.es.	Unknown, but occurs over a very limited combina- tion or sun-angles and s w distance.	Probably due to sensor drift.
Descr.ption	Radio beacon interferes with S-band and C-band return 11-4 for tracking and Data welay (1 B DR) Experiment.	Boom of was deformed in a smooth bend.	Campus tracker did a fly- back and sweep on certain, specific mode steps.	Erratic opening and cles- ing of Active Thermal Controller of in Thermal Control Subsystem.	Ion Engine 82 turn-on fail- ure.	Time Base Unit al runs approximately 5 seconds slow.	Migh-gain antenna drive changed from 84 to 85 DM, low-gain antenna drive changed from 0 to 9 DM.	One sun sensor has double sun pulse.	Hagnetic Moment Compensa- tion Assembly Pitch Flux density: increase in flux density on charged magnet.
Anges ly Time (hours)	8 28	1.28	1175	9/18	1,200	1200	35 21	124	¥.

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RC	R-186	53 94			Original plan was to let all batteries discharge during cruise, but if remaining battery charge had failed, could have resulted in loss of mission.		Without redundant unit B, two experiments could not have been utilized.			Power output of S-band transmitter A was 1.6 watts at launch.
	Corrective Action (if known)			Corrective instructions given to operator.	Redundant battery charger utilized, but new op, rating mode developed to keep at least I battery constantly charged so that it could be used to transfer Lander subsystems from Orbiter power to Lander Radioisotope Thermoelectric Generator source.	Design was changed in subsequent spacecraftchanged to solid-shaft coupling.				
1	Mission Effect	No x-axis impedance measurement for Electrostatic lave and Radio Noise Experiment.	Not known if experiment was lost.	Mone.	Redundancy prevented loss of mission, but still serious.	Loss of experiment.	Not serious due to redundancy.	Caused loss of approximately 25% of experiment data.	None .	Insignificant, system per- formance still excerds link margin requirements.
Anomalies	Cause	Unknown.	Sv power supply problem.	Operator error.	Unknom.	Unknown.	Attributed to a catas- trophic short within the unit, which caused unit's fuses to blow.	Apparently a mechanical problem.	Operator error-thermistor operation is normal.	Unknown.
	Description	The +X Electric Field Neter antenna could not be extended beyond 12 feet.	Detector electronics mal- function: experiment cannot be commanded "on."	Wrong command executed from spacecraft.	Battery charger fallure.	Broken shaft coupling in Extreme Solar Ultraviolet Monitor.	Solar Experiment Alignment Sensor—A failed.	Limb Radiance Inversion Radiometer encoder asym- metry caused increased number of filler bits.	Temperature sensor has only 10 C variation.	Power output of S-band Transmitter A dropped to 0.26 watts.
	Anomaly Time (hours)	9621	1296	1296	. 1300	1320	1334	1350	1368	1374
	Index	5 9	170	17	271	173	2 71	175	176	111

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Mars Admissionale later Unknown, Detector - Po 5 detector Sersificity down 305 from Pro-lowech values.	Solar array A3 Comperature Sensor .	A-band transmitter tamper- Income atomes stabilized slightly last of Higher than predicted. long ter-	United to the identical, independent forestion independent forization changes and in 16 A x-ray spectrum	Might these have Storage Accordances to System - A. data shows with the Storage Accordances to Matter at 187 mg. the Storage Constitution of Storage at 187 mg. shows the programme of Constitution of Storage at the st
Ė	Sensor falled - open,	Thought one to that of previous tong term data in the space es.		Activates so 601st bearings in Cape transport. Statiste problem 60ccarriers or previous
instrument's performance was not altered, only its operating point.	None,	Mone.	Acres, the to redundancy	use of the Seprent Specim . A reservoired to blinds.
Also occurred on Next specedarie in this contract		() () () ()	eiginal Poor C	PAGE US QUALTIY

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Anoma : es

See #179.

Problem can be overcome by using sum sensor instead of Star sensor.

Not stanificant.

Problem can be exercome by using sum sensor instead of the non-referendent star sensor.

Not serious due to convertine action.

Attributed to call-bration procedure error.

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Manying Photopolarisecer specture angualies in a few rolls of data; the imagency source position case into place once every few mandered rolls of mage

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Not serious

Corrective Action (1f known)

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Star sensor misses more star pulses them is showld.

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		e es maintenant leminación de cale, se especial que estáblica maintenant despuissos es es es estáblica de la c	Mond 10			R-
1	fecas ly Tree	Description	\$ 50 mg	Section Effect	Corrective Action	1863 296
Ē	#	Spacecraft Propulsion Subbystom (SPS) A2 Primary Value Neaters not functioning	Due to random failure in undetermined part in ecouator control electronic driver circuit		Back-up heaters were used.	
*	148	Fine channel on Ayle-Vancery Radiometers 7011ed.	Unknown.	Not known, but had block and functional redundancy.		kers relay has a life time of 106 cycles (2,784 hours), see #536.
2	148	Ions and electrons experiment Ultra Low Exercy Tele- scape (ULT) gas system depleted.	Problem Caise is rup- ture of thin window in proportional counter.	A.ET inoperative.		
Ä	1510	Battery telemetry in Fouer Supply has intermittent readout level.	Untración.	Net significant.		
<u>\$</u>	1512	L-band/C-band crosstalk- mathiation chieffed on C- band domiliak in the at- sance of an uplink L-band signal.	Due to noise in the system.	Negi iyibie	,	35.0
ž	1812	High-gain antenna dish Sipponi before ranching cisp position.	Due to curled enteres califing wheeped around an ones boom	Mound) fro effect on mission.	High pain animina disa position Imates set to andid problem, and incremental commands ward mean imates.	
Ë	1536	Cound Earth Contrage North Prime Facus Food receive Compiling.	Cuband receive satich less than anticipated.	Mat serious - escritional fou- lation is provided by Prime Ford Focus polarization saften.	· ·	244 0 101.
ĭ	ž	Power Subsystem whit from main to standby chain.	Probledly due to shortes Stirica i Mi882 elide le the mela booster/regalator.	Not serious oue to redundancy, otherwise would have been catastrophic to mission.	Switched to bick redundancy, modified in-fight sequence to winite Power Sebsystem stresses.	
¥	2	NET video cress talir.	Persisiy due to insuf- ficient selectivity et ground station.	ij	Crosstalk elhalmated by using 51.	

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		lction	Remarks king on window high torque.	g to minimize			,	not clear.				
		Mission Effect Corrective Action	Apparently not serious due Corrected by parking on window to corrective action. and exiting with high torque.	Functional redundancy pro- vided "worn-around," other- wise would have been	Calastrophic to mission. Not serious - error average returned to normal when space- craft temperature returned	to normal. Apparently no effect on data quality.	No effect, since battery could	two failed cells. None-corrected operationally.	Not significant.	Not significant,	Does not affect data quality.	
		Cause	May be due to 57% to 86% relative humidity in sub- system causing excess cata- lyst in magnetic heads to come out, reacting with oxide coating and causing	Probably due to excitation of seventh spacecraft structural mode.	Believed to be thermally related.	Unknown.		Unknown, Responsible, t	Belleved to be a function M of sun incidence angle,	Unknown. No		SE CO
	Description	0	uata Storage Subsystem tape recorder stick in parking window when commanded low- rate playback.	High-rate (3.62 Hz) roll gyro oscillation and high gas use.	Selective Chopper Radiometer electronics, Field of View Chopper drive; errors rang- ing from 350 to 650 per orbit.	Visible-Infrared Spin-Scan Radiometer photomultiplier tubes f2, 43, & 44 exhibited 20% degradation.	Failed (short-circuited) battery cell.	Command matrix-8 "hot line" Causes extra commands when Certain other commands are transmitted.	r Aspect Sensor - light variation meding.	gy ference NS RFT.	F 2 . 4	
Anomaly	Index (hours)	196 1632		197 1632	981	199 1752	700 . 1800	1800	1800	1800	1800	

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Anomaly Time (Now's)	Description	CAUSE	Mission Effect	Corrective Action	-1863 298
1824	Command clock: CDMSTOR execute Not indicated, but same time slipped. problems occurred on previous specedait.	Phot indicated, but same problems occurred on previous spacecraft.	Apparently overcome.		
1870	Slight increase in you motor drive duty cycle.	Unknown.	Minor; lasted for several days.		
980	Apparently received data from ministure electrostatic accelerometer (ME.M), which indicated unsuplained orbital variation whether thruster uss on or off.	Unit nown.	Apparently none.		See 0123.
Ī	Vau-roll inertia cross- product out-of-spec.	Problem in dynamics align- ment calibration.	Apparently not serious.		
0261	E-band transmitter tampera- tures stabilized slightly Migher than predicted.	Thought due to lack of previous long term data in the space environment.	None.		Also occurred on next spacecraft in this series.
3	Erromeous report of synthe- sizer frequency drift.	Unit nown.	Megligible.		Subsequent tests showed synthesizer operation to be well within spec.
38	No Output from UMF transmitter #2.	Due to incorrect commend sequence from ground (regulator had not been turned on.)	Que		
2	C-band Jourisins power dropout during Interferometer Lest.	Attributed to procedural error: saturation of RFI transponder by interferometer c-band uplink, which suppressed the signal being monitored by ground.	Mone.		
2661	S-band subsystem transmitted 9 seconds of data; should have been 322 seconds.	Unknown.	Clight amount of data shown, apparently happened only once.		
38.	Spacecraft commanded to zero offset; should be 1800,	Operator error.	None.	Maifunction was discussed with operator.	

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	, each		Arges 11es		•	
Index	1 to	Description	Cause	Mission Effect	Corrective Action (if known)	
8	2178	S-band receiver-2 signal 10 to 50 DBM less than receiver-1.	Unknown; but local oscillator K9 area suspected.	Not significant.		
æ	8 22	Auxiliary communications oscillator intermittently had is cycle offset when operating in one-way mode.	Unknown.	Apparently not serious due to corrective action.	o preclude loss of wata, 2- may mode was used with spe- cial ground provisions.	
8	% 22	Frequency spur in R/I or P/8 bands of s-band transponder #1.	Attributed to design error- thermal stress detuning x30 power amplifier.	Not significant.	Design changed for swissequent spacecraft, S-band trasmitter retuned for maximum stability.	
83	2362	Magnetometer flipper does not rotate sensor automat- ically or by commend.	Unknown.	Apparently not serious.		
82	2352	4 of 5 Geiger-Mueller tubes in the Charged Particle Counter falled.	Unknown.	Experiment partially operable.		
ជ	3	Data Storage Subsystem tape recorder stuck at left end of tape; not in parting window.	Not indicated, but see #196.	Apparently not serious, the same corrective action that was used for #196 was used here.	Parked on window and exited at high torque.	
23	2376	Faulty telemetry monitor for bettery discharge current.	Unknown.	Not significant.		
22	25	Thruster #1 excessive high voltage cycling.	Due to high witage short, caused by fragments of eroded grid material.	Insignificant; thruster turned off tamporarily for 10 hours.		Time shown is operating time, not calendar time.
ä	2624	Bottom solar array output saturated.	Unknown.	Not significant.		
×	2450	Campus tracker tracked bright particles.	Particles thought to have been dislodged from space- craft.	No effect on performance.		Occurred on three occasions.
ភ	*	Visible-infrared Spin- Scan Badiometer: pre-amps for photo multiplier tubes erratic during ecilpse.	Unknown.	Apparently no impact on data quality.		
ä	2852	Low level noise from Scan- ning Radiometer fl.	Ground station error: pro- per filter not used.	Nove; not a spacecraft anomaly.		

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Accessly Time	[hours] 2592 Air On Program of those	2736 Solar Ement Sement	2740 Roll Rant Hart Hart Hart	2760 Power	2810 UNF	2856 52856 549 549 549 549 549 549 549 549 549 549	22890	2880 704	2904 S-b	7928 Spu
Description	Are On Progra	Solar able eleva	5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	2 2	# = £	£\$Ē	3295	25	48	3
	ARP ON Board in Dual Programme: actuated afthout command.	Solar Experiment Alignment Sensor-B; unexplainable variations in the elevation channel scale factor.	Moil gas jet walwe leaks manifested by asymmetrical Hmit cycles in roll.	Power from solar array com- pletely "shut dom."	UNF receiving antenna inter- mittently faulty with tem- perature.	Solar panel tilted to 50 degrees, tamperature over specification limit of 115°C.	Surface Composition Mapping Radiometer scanner assembly motor; variations in motor speed compensations.	Command problems-commands not executed.	S-band transponder #1 stayed on after uplink was down.	Spurious signals caused Mete-
Sec.	Unknown.	It is postulated that the filters over the sun-look-ing sensor "eyes" are changing their light transmitting characteristics.	Attributed to mis-seating of the valve due to particles generated within the valve itself.	Caused by a shorted diode in the power supply electronics.	Due to problem in harness or connector.	Not known.	Apparently ground attempted to do something the equipment was not designed to do.	Problems possibly due to either (1) clock malfunction, (2) operator error, (3) interference.	Attributed to frequency spur-see 0228.	Unknown.
Mission Effect.	Not significant.	Unit still able to perform required functions.	Not serious due to effective corrective action.	Complete loss of spacecraft.	No mission effect.	Apparently no mission effect.	Motor designed for gross speed only, so gross speed only to be considered as a "work around" procedure.	No impact on mission objectives.	None .	Not serious: this was one of two
Corrective Action (if known)			A complex "work around" pro- cedure was used to seat the valve properly; if this pro- cedure hadn't been successful, the resulting gas depletion would have been a major con- cern.							8.1
Resurts		See 079.	See #18.			Peak cell temperature was 113.30c, average was 126.10c, flight acceptance temperature was 120cc.			igin P od	

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Tracting and lots Maley tracting and programme orgin ladding programme tracting and programme tracting and programme tracting and programme tracting and programme foreit ladding programme foreit ladding programme tracting description tracting and recting foreit programme tracting description foreit programme	. ~	1	Descrip for		Mission Effect	(17 Inom)	
Inferred Bablomater	~	3 .	Tracting and Data Melay Lager Menat: problems in loading programmer man-ory for multiple tracits.	Apparently caused by Inter- ference from another space- craft.	Nyae.	Operational procedure estab- lished to provide work around.	
Selective Command Clock Selective Company Selective Selective Company Selective Company Selective Select		9,	infrared Baliameter- annualous chamma! I planet and thermal ref- erence readings on at least three occasions.	(princer).	الی وداویزی.		
Selective Chapmer Radion- Section 1 a gain Section Section 1 a gain Sect		£	Speceraft Commend Clock derifts 3 set counts.	Operator error-drift rate is uttain specs.			
Selective Chapter Badian. Ester Charmes A. 98 in excrassed and moise in crossed. Battery tamperatures Night - Sabsystan. Experiment is actived. Selective Charmes A. 98 in Americal Particles experiment Scamaing sensor head methan. Inhoran. Consular panel tilt to 70°, for unknown reasons, in current differential between section 1 of -x panel. Anglass asparalists power (untranslated between problem estates). Anglass asparalist contrometer (untranslated toctrometer spectrameter, brough not in system test of ultraviolet system test of ultraviolet system test of ultraviolet spectrameter, brough not in spectrame		3000	of 1 experiment anomaly.		Experiment no longer usable; no consequences to mission.		
Margers temperatures high- er than desired. Auroral Particles experiment scanning sensor head methan- itally bound. Desired attractive experiment through a partial failure, current differential between posels increased. Airylou aigh-rollage pose- turned differential between problem experiment problem occurred in the turned off in playbect system tests of differential and system tests. Seft E-May Background Badia- tion experiment: regardle or tion experiment: regardle or system tests. Apparently not major. Introduction. Apparently not major. Apparently not major. Apparently not major.		9000	Selective Chapper Radion- eign Channel A. 98in decressed and noise in-	Desector suspected.	mgligible, worted around.		
Aurorel Perticles experiment (minner). Scamping sensor head mechanistical second sensor head mechanistically a partial failure, cited as "significant current differential between for unknown reasons, in problem." Airgidu migh-voltage power section 1 of -x parel. Airgidu migh-voltage power section 1 of -x parel. Airgidu migh-voltage power section 1 of -x parel. Airgidu migh-voltage power section of ditable in mission. Spectrumeter, though not in system tests. Apparently not major. Figure experiment: requely defined anomaly in radiation memitor.		*2%	Bettery tamperstures high- er than desired.	Changed to thermal control subsystem.	Apparently not serious.	Condition evoided by wie at C/60 charge rate. Traduction of sisterion, and restriction of Hillingter wave and spacecraft pointing for 2 hrs./ night during wheer solstice.	
Current differential between for unknown reasons, in problem. Current differential between for unknown reasons, in problem. Aliegiam might wolkage power teaming of in playback system text of ultraviolet Spectrometer System text of ultraviolet Spectrometer System text. Though mot in system text. Saft I-Ray Background Radia- Jahroun. Saft I-Ray Background Radia- Jahroun. Saft I-Ray Background Radia- Jahroun.		200	Auroral Porticles experiment scaming sensor head methon- tcally bound.	introder.	Experiment is 40% in- operative.		
Airylow sigh-woltage power but indicated, but similar to immediate impact on turning off in playback problem occurred in sub- turned off in playback problem occurred in sub- turned off in playback problem occurred in sub- spectrumeter, though not in system tests. Though not in system tests. Apparently not major.		200	On solar panel tilt to 769. Current differential between	Probably a partial failure, for unions reasons, in section 1 of -x parel.	Cited as "significant problem."	Sufficient to block resumbancy.	
Saft I-Ray Background Radia- Unisoun. Lion experiment: vapuely de- fined anomaly in radiation monitor.		8	Airgion night-roltage power turned off in playbeck (Ultraviolet Spectrumeter angually).	Not indicated, but statler problem occurred in sub- system test of ditraviolet Spetem tests, shough not in system tests.	No immediate impact on mission.	Commands will be sport during Mercury encounter to reset Ultravioler Spectrometer Afrejou H off at the time of state change.	
		20	Saft I-Bay Background Badia- tion experiment; requely de- fined anomaly in radiation spattor.		Apparently not major.		

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	Resurts	See #206.				Other septoms include: Data Storage Supsys- te tam tabbies on and off, no response to DC-43447 of commands, X-band spikes, -4% if power dropped ing spacecraft but semperature increase, and Basin frequency tabbiat frequency change.				See #184.	See #104.		
	Corrective Action					Smittned to block redundancy, array was able to support un- planned load, thus preventing alssion (allure.	Carrier can be recovered by turning I-band transmitter power off and then back on.		No wore DC-42's or DC-43's will be sent.				Decision made to keep magnetometer at 900 for 90 hours, and at 00 for 6 hours.
;	Mission Hert	Minor, returned to nome! after several unbits	Megligible due to redun- dencyalso, power in- creased so that after 200 ortits was back to post- launch value.	Seriously affected data quality.	Megligibleunit remains operational.	Not serious due to redun- dancy.	Mone, functional resundancy provided "mort-arcund."	Apparently no effect.	hegisgibie, functional resun- dancy provides "work-around."	Loss of experiment.	No effect on mission, not primary experiment.	Apparently not serious.	Not known.
Assemblies	Course	GRA Fromh.	Untercom.	Unknown.	Untroun.	Suspected cause was broster regulator in the power conditioning equipment.	Possibly due to loss of wolkege regulation in chocker transformer circuit, see \$32.	Untrioun.	Switches probably have component failure or circult degradation; also see 032.	Design deficiency.	Unknown.	Unknown.	Suspect zero position of magnetometer flipper.
	Description	Small excursion of roil orive duly cycle.	Mid-tand Power Applifier 61 came on with lowered power output.	otign-Besolution Infrared Radiation Sounder"bit slip.	Wide-band Video Iape De- corder #? Stopped rewind prematurely.	Speceraft drawing BT Sitts edded power; TV Meeter off.	f-hard framailter but- put drupped from 81 to 3 DR.	Central Computer & Sequencer loading preblems.	No response to command DC- 43 (switch traveling-wave tube to low power).	ion Engine fi turn-on fail- ure.	Solor Traton Monitor 12 follod.	Scomfig Badiometer 0) tampersture data not track- ing properly.	Megnatometer experiment re- ceiving maise on the 178 MHz Channel.
,	Interest, 1	1121	1122	9927	32	98.27	35 22	3230	3312	3	Š	378	9090

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Remarks		Redundant unit not availablesee #110.		Gunn oscillator temperatures appear to be primarily affected.			76.9.		ORI OF	GINAL POOR (PAGE IS	8
Corrective Action [if thosn)		Recondant w		Gunn oscilla to be primar			5~e #206, #268			Switched to block adundancy, probably would otherwise have caused 1. s of extended mission.	Aequired emergency efforts on the ground: a roll search was commanded and Canopus was reacquired .ive Mours later.	
Hission Effect	Data noisy and stopped from GAZA detector.	Degraded but usable	Insignificent	No effect	Nove, stabilized at 4050 hours.	Insignificant.	Meturned to normal after 15 orbits.	Negligible due to redundancy.	Negligible, redundant iMf Pe- ceiver 82 available.	Production of the state of the	No effect due to corrective Requirements on the artion. was comes remained by the second sec	Apparently still usable
asnej	Unk nown.	Und-roun.	Unknown.	the to perhelion of the earth to the sun.	Unk nown.	üntnam.	Untroum.	Untroom.	Unknown.	Apparently due to ito- lated part failure in the Flight Data Subsys- tem.	Unit noun.	Apparently due to trar- mal design fault.
Description	Charged particle counter noise problem.	S-Mand Transmitter #1, reduced power output.	Earth Radiation Budget Esperiment channel 15 noisy in satellite night.	Electrically Scanned Micromane Micromane Madiometer compensatures approximately 5° Migher than expected.	Scanning Micromane Spet- trometer, channel 4 space view level degraded.	Earth Radiation Budget Experiment, g PTM exti- tetion thermistor voltage monitors for sun and earth are out of limits.	Pitch drive duty cycle in- creased sharply.	UMF Transmitter 02 failed.	UMF Receiver #1, no response to thittel turn on.	Analog engineering data from Flight Data Sub- system analog/digital con- verter #2 went to 127 DM.	Campus tracker lost lick, downlink signal disappeared at ground siation.	UMF Transmitter 0) restricted Apparently due to to low power mode unly.
Time ly (Now 5)	00 9 K	00 M	3600	88	9098	88	3655	¥7.5¢	27.8	ž	3700	3700
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formally Time (bours)	Description	Saus	Mission Effect	Corrective Action (if Incom)	1863 306
27.	Line-to-line jitter in video.	Due to problem in Very High Resolution Rediometer processor.	Apparently not serious.		
3761	Thruster Of excessive high voltage cycling.	Due to high voltage short, caused by fragments of eroded grid material.	Negligible, due to redundancy.	Ihruster 62 brought into service.	Time shown is operating time; calendar time is 4,056 hours.
S R	Homentum control coil Releasing channel stays "on positive."	Due to either open relay or resistor.	Little effect: affects telemetry only, momentum wheel/coil operate normally.		
9	Degradation in thrust levels for all axial thrusters in the precession duty cycle mode.	Apparently due to leaks (see 07), but also pressure drops in propellant supply from such things as restricted filters.	Apparently not significant.		See 1296.
380	Incress in spin period (decress in spin rate) due to thruster looks.	Due to small leaks in despin thruster, but leaks also ditected in precession pair 82 over the mest several useks.	Not sufficient to impact mission.		Occurred during Asteroid belt transit.
X X	Prime CONSTOR went to illegal state while redundant CONSTOR being loaded.	Due to ground problem; not a spececraft anomyly.	None .		
ž	Visible-Infrered Spin-Scan Redigmeter lubricant build-up.	Not indicated, but also eccurred on previous spacecraft.	No impact on data gethering.	"Roll down" procedure eventually instituted to prevent hang-up.	
900	Scaring Modulation Collimato: experiment temperature decress.	Melieved to be caused by a heat shield film failure.	No functional problems observed:		
000	iss eas jet leaking, pro- duced disturbance borques.	Unknown.	Apparently no effect.	it is not clear what corrective action, if any, was taken.	Occurred on at least four occasions. Also, see #18, #240.
8	Roll gars drift rate higher than expected.	Due to gyrc's being temperature sensitive.	No effect.		

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		Corrective Action	(if known)				Adjusted for by altering ground subcarrier fre-	quency.	Subsequent to an analysis	proper operation and pro- vided data for improving	carioration curve.						
		The state of the s	Because of this no counts	ray background and character	None.		Receiver tracking rate capa- bility decreased and per- formance of ranging channel	degraded,	Negligible.			after occurring over Mars orbits 9 thru loc	No long term effects - apparently not perminent		Require 32 seconds to reach proper level.		Laused considerable operational difficulties.
Anomalies		Cause	Unknown - data analysis reveals all responses		Attributed to Improper predictions due to test errors.		tantalum capacitor.		Due to inaccuracy in cal- ibration curve.		Unknown.		Attributed to aging of the tracker tube or electronics	Unknown		Attributed to lack of	knowledge concerning Phobos' characteristics during the design stage.
	Description		** solar pane) current increase when tilted away from sun.		Engine valve temperature exceeded allowable limit following Mars orbit in- Sertion maneuver.	Radio Frequency Subsystem	phase error; receiver best lock frequency had shifted approximately 10 kHz.	Erroneous remost of r	pre-auto di gain loss.		. she recorder errors.		los desensitization in Canopus Tracker.	Surface Composition	Tapping Madiometer Tape Mecorder +12° and -12° Supply voltages unstable.	Phobos interference with	least five occasions.
•	X (Nours)		200	4010	2	4080		4104		4115	•	50	R	4176		4200	
	Index	200	l	303		Ř		Š		Š		20,		Š		£	

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Remarts					Occurred during Asteroid Bell transit, but any asteroids which could have triggered the sensor would have had to be in the large charled group, which was not the case.		ORIGINA OE POOR	PRC R- L PAGE L QUALI
Corrective Action				Spaceraft was switched to its reserve (redundant) power system.			Redwindant TAT & Amplifier #1 switched in via command.	Backup comments issued from ground, subsequent operation oprue).
Mission Effect	Other 3 shants had to cerry the load	Not significant.	More.	Apparently none, since successful spacecraft operation continued for another 1: months.	No mission effect.	251 of recorder data lost. Jost Bot used for the mert 6 months, them used with the Meturn Beam Midicon pmly.	Megligible due to redundancy.	hot serious due to corrective ction.
Ceuse	Attributed to bed parts, could not althream the required cycling.	Unknown.		Vicka sum .	Unknown.	Satroum,	Cause narrowed down to problem in the Tal high wollage converter or in the Tal itself.	Attributed to a transfer from Faulty Tufa F. (see \$22) "gittoring" the Central Lomputer & September assery.
Description	Power dumping shunt failed (1 of 4).	Selective Chapper Radioneter analogical converter; -68 reference out of lamits.	Ground erroneously assumed that RF1 Trans- ponder turn-off when certain HE1 commands were issued, was an anomally. Mctually, this was mornal behavior under these command conditions.	Power supply anomaly: apparently there was a 150 temperature increase and a tripling of electrical output is the primary system.	Extra sum puises from sum filter.	Wide-band Video Tage Necorder Al record/ Playback head Al failed.	Radio Frequency Sub- system Inf Amplifuer 82 failed as evidenced by greater taam normal power demand and depraded MF power output.	Contral Computer & Sequencer falled to 15sue tuelve come stud commands it had been prugrammed to 15sue.
Augus ly Time (nours)	8	69	3	954	95 95	75	1 55	*
Inter	31.7	<u>m</u>	E C	8	54	×	ä	ă

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	Renaris	Eventually occurred in remaining three sensors.				See #327.					See #335 (different spacecraft).	See #334 (different spacecraft).	
	Corrective Action (if Known)		Commanded back to normal.										
	Mission Effect	Apparently negligible.	Negligible.	Spacecraft shut off by overcurrent protection sensor.	Apparently no permanent effect.	Experiment commanded Off for rest of mission.	Apparently insignificant.	Not usable for visable data products; utilized redundant S-Band Receiver/ Transmitter #2.	Spacecraft turned itself Off.	Apparently no permanent effect.	No effect, remaining 2 ovens sufficient for experiment.	No effect, remaining 2 ovens sufficient for experiment.	Apparently not serious.
Ancmalies	Cause	Thought due to insufficient built-in strain relief for effects of temperature extremes.	Unknown.	Enknown.	Problem in beacon trans- mitter or oscillator.	Unknown.	Unknown.	Unknown.	Unknown.	Unknown.	Unkaolen.	Unknown.	Unknown.
	Description	Solar Panel #3 temperature sensor failed.	Magnetometer came up in abnormal configuration.	Overcurrent caused by mailfunction in magnetometer.	Speceraft failed to stop telemetry frame readout.	Magnetometer electrically inoperative.	Electrons/Hydrogen/Helium Isotopes experiment detector D7 noisy.	S-Band Receiver/Trans- mitter #1, reduced sensitivity in receive portion.	Power supply anomaly - when entering shadow, battery failed to pick up the load.	Command error on 4th bit of command word 0600.	Gas Chromatograph Mass Spectrometer oven heater #3 failed.	Gas Chromatograph Mass Spectrometer oven heater #3 falled.	Plasma Electrostatic Analyzer erratic mode changes: experiment experienced difficulty remaining in "8" mode for periods over one hour long.
	Anomaly Time (hours)	4590	4632	4656	4656	4680	4680	4730	4776	4992	0005 -	0005 .	0005
	ndex	52	326	72.	37.8	329	330	331	335	333	33	335	336

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	Reserts					prior to this, many problems were en- countered during scan mode operations: data dropouts, gimbal error, etc., be- ginning at 3,146 hours.	ORIGINA OF POO!	IL PAGE IS R QUALITY	No further details given.	·
	Corrective Action (if known)	The disconnect relay for segment two was opened and bus current returned to		On subsequent missions, different value seals were used for certain values.	fransferred data to the 136 MP ₂ transmitter and commanded 137 MZ transmitter OFF. At 5688 hours, 137 MP ₂ transmitter commanded OM-Data switched from 136 MP ₂ transmitter to 137 MP ₂ transmitter and commanded 136 MP ₂ transmitter and			Subsequent tests under more standard conditions revealed no problems.		
	Mission Effect	Above normal bus current. No functional problems.	function not affected.	None - the Attitude Control System had all but completed its required operations much earlier.	Apparently managed to work around it.	Restricted to non-scanning mode, causing considerable degradation to experiment.	Megligible due to redundancy.	Megligible due to redundancy.	Apparently no permanent effect.	Worle.
Anoma i res	Cause		Operator error - normal rsom occurrence.	Due to leakage in the valve-nozzle assemblies when the spacecraft passed through a 5-hour apogee shadow and the temperature dropped to -700.	contracts.	Belleved due to short cr loss of sync in Digital multiplemer.	Related to starting hase plate temperature and was determined that 10-130 temperature rises could be expected.	Problem attributed to excessive Trading on 16-2 out, wit resulting from at what was configuration of the formunication subsystum to serve as a DC load.	Untro ca.	Uninom
	Pace reference	Shunt module segment two	Suring ecilose. EST/BS: Sensor in Tabe Recoru.r. 1: improper	GBS of the Attitude Control System Propel- lant omboard was lost.	137 MMz Transmitter Causing degradation of drum link modulation intex a. a factor of uplink power.	Earth Radiation Budget Experiment: Complete loss of digital A date in scan	UNF Transmitter #1 temperature rose from 37.8°C with no uplink signal to 44°C with uplink turn-on.	L-band transmitter #1 intermittent power output.	Data dropouts during play- back of Scaming Radiom- eter recorder 63 data.	Tape Recorder: A particle on the tape apparently bruke free and floated off.
	Anomaly Time	100mrs	305	9150	9160	5180	2208	52 5	9825	5304
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					. too smail	i		o 362.		PRC	R-1863 313
Remarks		<u>š</u>		Leak rate is very slow.	Moted via telemetry only, too small to be seen on the RF link.			Apparently not related to 362.	0	RIGINAL)F P(X)R	PAGE QUAT
		Ground problem.		Leak rate 1	Noted via t	3		Apparently		See 1364.	
Corrective Action (if known)			No corrective action except turn-off until second Mer- cury encounter.				A longer-than-normal burn was commanded to clear valve. Leak rate decreased but did not totally disappear. Sub- sequently the helium system was isolated by closing the pyro valve.		The scan platform was "hard- stowed," i.e. lowered securely into the cone, during all sub- sequent propulsion maneuvers. No further movement was observed.	Alternative procedures derived.	
Hission Effect	Operations continue on restricted portions of tape.	Negligible.	Apparently no mission effect.	Not expected to interfere in normal operation.	Mone, did not recur.	Caused under-exposure of all IV pictures for that pass.	Did not affect mission, but was time consuming - one planned burn was delayed during analysis.	None, orbit was near nominal.	Could have become serious as spacecraft became lighter; but corrective action was sufficient to prevent further problems.	Movement was still observed after corrective action, but the stress loads on the High Gain Antenna Actuators were minimized.	Not serious.
Cause	Unknown - possibly due to tape damage.	Attributed to too much power going into ground antenna inadvertently, thus blocking receiver.	Due to normal wearout.	Unknown.	Unknown.	Unknown.	Attributed to the regulator valve.	Unisnown,	Attributed to engine turn on transients causing the come actuator clutch to slip.	Unknom.	EMI of spacecraft origin.
Description	Abnormally high minor frame sync error counts in wide- band Video Tape Recorder #1 Deta.	Tust Amplifier #1 RF power 10M.	Plasma Science Experiment SES electron multiplier count rate decreasing.	Slow leak in forward IR scanner pressure.	Translent drop in RF power.	Ground command was missed.	Slight lest in helium pressurization system for the oxidizer and fuel tanks.	Mars orbit insertion burn ended 10 seconds earlier than predicted.	Scan platform come position changed during propulsion maneuvers.	High Gain Antenna moved during propulsion maneuvers.	S-Band Receiver/Transmitter #1 has spur present on TAMS- I return frequency.
Anome ly Time (hours)	2995	9123	9129	\$223	1323	200	0059	9059	0059	0059	9550
Intex	*	25.	3 5	359	2	Ā	2	2	¥	*	3 6

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		Anomalies			
Ances ly Time (Nours)	Description	Guse	Mission Effect	Corrective Action (if known)	Remark
6552	Mide-band Yilto Tape Recorder #2 stopped re- wind prematurely.	Unknown.	Megligible - unit remains operational.		363
0099	Space probe experiment failed.	Filament burned but at the end of the expected normal life.	Experiment inoperable, no impact on mission.		
9699	Date Storage Subsystem tape recorder appears jammed approximately 21.3 mmeters from right end of tape.	Probably caused by head- to-tape weld, causing tape to loop and jam.	Data Storage Subsystem had to be turned off.		
96 35	Memory programmer 41 in Dual Programmer failed to output commands from	Short circuit in wiring, attributed to manufactur- ing error.	Memory programmer #1 inoper- ative, but redundant unit available.	On subsequent spacecraft the welded wire process was changed.	
90/9	Central Computer 8 Sequencer error.	Unknown.	Caused exposure error.		This is the first in a series of Central Computer Sequencer problems over approximately a 3-week period. See #373, #375, #376, and #378.
6750	Sudden change in uplink signel strength; AGC decreased by -1.8 db.	Unknown.	Not serious.	Ground stations used higher level uplink for "work- around,"	Shift apparently "went away" at some point.
26.19	Central Computer & Sequencer sent out-of- sequence commands to TV Cemera B on 4 occasions.	Cause unknown.	No immediate consequences, but see #378.		
979	Solar Panel #4 Temperature Sensor failed.	Thought due to insuffi- cient built-in strain relief fu- effects of temperature extremes.	Unt indicated, but space- craft continued to perform successfully.		Third of four sensors to fail, see #325, #353.
3	Central Computer & Sequencer incorrect check sum; occurred trice, 4 days apart.	Thought due to electrical transient.	No immediate consequences, but see #378.		
25	Central Computer B Sequencer showed spurious reaction to ground command, and also selected unpredictable TV camera combinations.	Unknown.	No immediate consequences, but see #3/8.		

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	a) sequence	ning whether swere mani- iem or mot.					extent me more -B cathode			PRC	R-1863 315
See the See of the See	Movement returned to a normal sequence at 1,681 hours, but was in improper position.	There is now no may of knowning whether anomalies 27, 375, 375, 375 were mastefestations of the same problem or mot.					Apparently occurred to some extent throughout mission, but became more noticeable at this time; IY-B cathode current was lower than IV-A.		ORIGI OF P(NAL . XXR Q	PAGE IS UALITY
Corrective Action (if triam)								Penato in cruise acde to minimize osciliations		Penain in cruise mode to minimize oscillations; see #384.	
Mission Effect	Major impact on experiment	All instruments had to be commarked off at this point, as a safety measure while the fonteal Computer & Zequence was towarty at the former was towarty at the more staget of the problem, and subsequent operation was normal.	Mot serious.	Consequences not clear.	Apparently not serious.	End of frame "retreating" - apparently still provides some usable data.	Mot detrimental due to ample design margin.	Apparently no mission effect.	Minor loss of data - rreates 4 black & 4 write words in scene data, occurs over magnetic anomalies with low incidence rate.	Apparently no mission effect.	Apparently not serious
Cause	One to pogl-drive telt problems.	Vatroum.	Thought due to dust mote dislodged by MGI burn.	Untrions.	Attributed to thermal transferts after separation of bioshield & lander.	Due to debris.	Possibly due to vidicon degradation.	Due to bright particle tracking.	Attributed to EMI.	Store of bright particles.	Selement.
Description	Scaning Microwave Radioneter. Channel creflector movement not in sequence with the Scan system.	Uncontrolled jump locked Central Computer & Se- quencer into readout mode, also, commands were apper- ently received and executed, but there was no indication back to ground to verify this.	Circular blemsn on Visual Imaging System-B camera frames.	Command receiver () 'locked up".	Drifts in Infrared Thermal Mapper data.	Visible-infrared Spin-Scan Rediometer, Scan hang-up at ord of frame,	Cathode current of both IV cameras declined slowly.	Tracker lost Canopus lock	Multi-Spectral Scanner false end-of-line codes; end-of-line codes occa- stanally occur in preamble or along video data.	Canopus tracker lost lock.	Morth-South nutation of % scan line periodically observed.
Ances ly Tree (NOWYS)	\$\$	9969	2000	7000	70007	7010	7066	7080	7104	7104	8

			Anoralies			PI
ž.	Aronaly Time (hours)	Description	Cause	Mission Effect	Corrective Action (if Known)	RC R Remarks
2	22.20	flight Command Subsystem out-of-lock during high gaim antenna maneuver.	Possibly due to transfent.	Loss of 3½ TV pictures; no permanent effect on spacecraft.	caused extensive contingency analysis and planning.	1863 316
8	7225	Attitude Control Sy. em - left cosine pot in Solar Aray Drive has developed sympal deviation at space- craft midnight.	Attributed to internal debris.	Degrades signal output but does not interfere with spacecraft operatons.		
2	7270	Channel P5 of the Energetic Particle Sensor failed, and subsequently recovered.	Untrown.	Unit was degraded for approximately 2 months, operation normal after recovery.		
Ē	7440	A430 high shunt tap voltage.	Possible cause is change in solar cell impedance during peak temperature period.	No impact on flight opera- tions.		Evaluation indicated that no array degradation had occurred. Similar problems have occurred on AA19 shurt tap.
ğ	-7473	Attitude Control System - right Cosine pot im Solar Array Drive has developed signal deviation at space-craft midmight.	Attributed to internal debris.	Degrades signal output but does not interfere with spacecraft operations.		See #309.
2	7473	Integrated Circuit chip in THP failed.	Cause unknown.	four Telemetry channels disabled; spacecraft opera- tion not affected.		
1	7510	Visible-infrared Spin-Sca. Radiometer Calibration function failed, then recovered about 4 months later.	Unknown.	Not indicated, but probably would not have impacted mission at this point.		
ž.	7680	Electrically Scanned Micro- mave Radiometer: fluctuation of multiplex calibration.	Apparently an antenna problem.	hot serious - worked around.		
¥	2	Comstor B, cell 12 verified with a 256 second change in the required execute time this problem has occurred on 23 occasions.	Unknown.	Use of cell for active commands discontinued.		On each occasion a second try verified correctly.
22	. 7800	Several telemetered power system parameters varied slightly during encounter.	ënknom.	Not significant, returned to normal after periapsis.		

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A + A BA (Malayar reportation or)						See #52, #404	See #52.	See #52.	
Corrective Action		Maintain roll drift made until third Mercury encloanter.	Almost total recovery of tape becorder 87 data mas achieved by sending another playback commons after time- out at 22.5 minutes, re- sulting in full 45 minutes playback.						The remainshion of attitude and such elevation which can cause this are rare and predational actions can present future occurrences.
Mission Eff.	inast mate small mough that there may no derectable pressure drop.	Apparently no mission effect	Mot serious, sue to change in operating prizedure	No changes noted in 8 or s. band perfermance	Apparently caused the loss of this experiment	For mode 4 images, red signal will be taken the time signal, previously described to the automatic gain decrement function for maintaining optimum gain settings.	Mat significant, occurred only once	Could have some impact on measurements near a 100 sun-look angle.	Mar a serious problem, bat dida't essult in mission loss.
Carke	Possibly the same leaks reported in 07, 06	che to pright perticies	Suspect leading bit in Countdown register of Elmer.	Dam to becaleta'	Due to the fellore of a pimpuller.	in tracer.	(איל אנטשיו	Introduct	Caused by a combination of spacecraft attidude and sum elevation
Description	inall thruster least de- tected by small charges in speritrall spin rate.	Tracker lost Campus acqui- sition	Table Recorder Playbolk That 82 returned PSM data to real time and Mecorder 82 to record Na 22.5 annuals vs 45 almuses.	High gain extense mores 0.40 during first plane- Lary orbit insertion turn	The 3 seismometer sensing masses failed to uncape from the stowed, flight camfiguration.	Sensitivity of the four langing Photogolarimeter channeltrum detectors not well belanced	Imp imaging Protopolari- mater charmeltron subputs dropped to zero for several seconds shortly affer a gain decrement compand.	immestry Protopolarimeter soler diffuser mas 65s as bright as the callora- tion lamp.	Curing the offset pointing maneuver, Earth Sensor Assembly roll scan was frozen, causing compil- cated chain reaction, in- cluding the spacecraft J- ser's and caraing the sersor serior was and caraing the sersor summand of the sersor summand of the sersor be sersor and caraing the extreme pitch angles the extreme
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See 1442. Corrective Action (if known) Megligible due to redundancy. Mission Effect Loss of some data Cause Unit nown. Unit Parent. İ Command receiver #1 failed Low energy detectors in cosmic ray experiment imperative/degraded for months. Description

to lock-in.

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0,25 db decrease on X-band downlink. Ove to "backlash". 0.25^o change in high gain antenna pointing angle during 3rd burn to trim

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Inknow. High data rate storage system-A failed to record, and failed completely at B,483 hours. ers orbit.

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Attributed to the micro-pulses within each star pulse; for advance feature to work, each star must have <u>only</u> one pulse. iter advance feature at cummand 340 does not unrit.

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Attributed to a drop-out of the least significant bit in the shift registers of the event-file circuitry. Telametry: erroneous indications of event occurrences.

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Posed no problem, since it occurred in a predictable fashion.

Complete loss of data from this experiment.

Introdu. Scanning microwave radion-eler scan mechanism jamed 000 Mg inverter current to Insertial Reference Unit #1 went to zero 26 seconds

Analysis indicated the faused the gyros to run fiftherests short was probably down, and spacecraft went estable to a short in either 1 into rapid, expanding step of 3 diodes, or - more operations. This caused the and likely - in 10 d 6 computer Command Subsystem to cet transistors; it is possible, go into a contingency the though, that same other sequence, which selected netwindown anomaly caused it. Inertial Reference Unit 82, and the oscillations were thus damped out. There was a communications blackout ofter lender separation

Negligible, alternate made available via software provisions.

Untroom

Meteorology quea heater failed.

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for over an hour.

After communications were established, ground took steps to correct attitude, and modify subsequent procedures to prevent damage to the remaining Inertial Reference Unit.

Advance feature meant to allow lock to be broken on unwanted star in order to acquire Canopus.

Problem can be overcome by transmitting a special command sequence to acquire Canopus.

Not serious due to corrective action.

Severely restricts againstion of night-time data from all experiments.

Occurs more frequently at warmer temperatures.

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Sec 1317. See 152. Se 152. S-band lock was re-acquired 2 minutes later via the lowgain antenna. During this period, the spaceraft rolled of Vega reference by about 120. Commands were then sent to continue the landing sequence. Corrective Action (if known) Not significant; apparently a disabling command is available to by-bass this fault. Advarently reduced data gathering capabilities of Scorpio experiment. Not significant; causes elevated signal levels for 'O.'s seconds. Mone, ample power still available. Apparently not serious, software provisions some-how provided alternative. Other two shunts had to carry the load. Mission Effect Mone, condition soon rectified. Megligible due to redundancy. Attributed to bad parts, could not withstand the required cycling. Unknown (but see 17) 2 Reason unknown. Unknow Introduc Unknown. Geiger-Mueller tube in low energy electrons and protons (LEPEREA) experiment failed. Absormal draps in array current over a portion of a spececraft day. (Date despite stant felled (Dat of 4). Institut Photopolarizator Chameltrans star a memority surpe in sensitivity at the instant of a join decrement. Soil collector stop switch foiled. S and X-band lock lost during landing sequence. Occasional uncommended yain decrements in the langing Phatopolarimeter. Aultiple pulses from sun sensor 8. Solid ample sun sensor 803 82 2 3 **3**2 3 8 8

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Very little effect on mission, was only a minor part of the LEPEDEA experiment.

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	Remarks				May be related to #566, #649.		See \$108, \$187.	,	ORIG OF F	SINAL PAGE IS POOR QUALITY
	Corrective Action (if known)	Jet control was necessary to correct instability; special Digital Operational Controller programming for mixed operations with wheels and roll jets planned as corrective action.								
	Mission Effect	A ser ous problem, but did not result in mission loss.	loss of magnetic field data, not a prime mission objective.	Apparently changed power source for some telemetry circuits.	None.	Resulted in an equilibrium attitude of -60R, -70P, and -40V; predicted nominal was 00R, 00P, -160V for 600 ft. booms. However, equilibrium finally reached allowed spacecraft to pursue its primary experiment.	No serious effect, but calibration curves for temperature sensors have been changed.	Executer counter increased.	None, redundant receiver 12 utilized.	No indication of consequences, but primary mission was over by this time.
Angrael fes	Cause	Anomaly attributed to problem in the pulse modulation lag amplifier and/or its compensation circuitry.	Unknown.	It is suspected that a momentary short blew a fuse.	Unknown.	Likely causes are 1) bad boom, 2) less than nomi- nal structural rigidity. 3) out of nominal boom densities. There is also a slight possibility that the telemetry data was wrong.	Sensors falled - open.	Unknown problem in command clock.	Unknown.	Thought due either to component parameter drift or to a bad wire in the plated wire memory.
ويراهم والإنسانية والمستوات والمستوانة والمستوانة والمستوانة والمستوانة والمستوانة والمستوانة	Description	Improper Roll Wheel operation led to instability in roll axis, subsequent to anticipated perturbations due to Moon transiting the Earth Sensor Roll Scan.	Magnetometer failed, recovered 33 days later, failed 4 months after that, operating intermittently thereafter.	Voltage decreased from right and left solar paddles.	Lower boom inadvertently deployed to full 750 feet.	Large spacecraft oscillations occurred, although gravity gradient capture did occur.	A2 South Array temperature sensor failure.	High Data Rate Storage System—A "Record Power off" command failed to execute.	Command receiver #1 failed to lock in.	Computer Command Subsystem memory B - failure of 4 bits.
	Anomaly Time (hours)	8076	9410	#	0096 -	9096 -	9840	0066	10230	10300
	Index	3	4 36	437	2 38	4 39	\$	‡	2 #	\$

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	Renarts			See #316.					See #316, #446.	See #657-#660.	
	Corrective Action (if known)			Ground software changed to ignore these sync errors.					I		
	Mission Effect	Apparently not serious.	Disrupted transmissions for 40 minutes.	Megligible due to redundancs.	Nat known.	Negligible due to redundancy.	Mone, calibration function no longer used at this point.	Degenerate progression observed in the detection probability of the star Yeas, Canopus detection unaffected.	No impact - frame 15 already masked due to previous anomaly.	loss of expertment.	None - returned to normal.
Angle i tes	Cause	Caused by YMF interference.	Unknown.	Possibly caused by change in threshhold voltage due to ionic contamination of Read Only Memory.	Unknown.	Mirror stopped, probably due to mechanical failure.	Unknown.	Unknown.	Probably due to fonic contamination of ROM.	Attributed to problem in the low soltage power supply, possibly a snort in one of the output lines.	Lue to defect in pressure instrumentation which causes drop in telemetry indication.
	Description	LAF Receiver #1 thata drop- outs.	RF1 from external source.	Data Acquisition and Control Unit 41 word 0 frame sync errors occur in frames 11 and 15 permanently and frames 0, 1, 2, 3, 7, 8 and 9 intermittently.	Communications and Data System - commands mot received beyond 37,000 milks.	Scanning Radiometer 1/2 failed.	Vertical Temperature Profile Radiometer, mechanical hangup during calibration sequence.	Degradation in star sersor gain.	Data Acquisition and Control Unit #1 frame sync pattern entremtly reads octal "000" instead of "006".	Gamma Ray Monitor totally failed.	Wide-band Tape Recorder #1 tape unit pressure drop.
	Anomaly Time (bours)	10390	10400	30416	10632	10656	35501	- 10800	84801	10670	25111
	Index	₹	\$	44	447	87	\$	3	15	34	\$

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Reserts		26. 36. 36. 36. 36. 36. 36. 36. 36. 36. 3	Sport Commences:	See #356.	**************************************	Happens Occasionery		GINA P(X)I	323 L PAGE IS R QUALITY
Corrective Action (19 known)			inserver this anomaly incomered to experiment securities, the experiment man commanded into the mane.	established folicy that re- wind corld be performed only ween in ground station contact.					
	Rission Effect Extent of impact on experiment not unam.	insignificant - returned to normal.	Peconet 40. Negl 17151e.	pestricted speration of the tase recorder.	Secritation community 3	tracks sufficient states storage. Storage. Mot serious.	Cleared-40, then later failed (see 475).	Permanent far lare of tolls	part of the
Ancas 1 es	Cause aindisg attributed to open windisg of rest coil. on 1-20 is offset coil. possibly caused by acring and study extreme, auring	eclipte season. Attributed to unbole geal mear-in.	(metroms.	•		Speck and sensitives.	Unitrodiff.		ent Cauche untervoord. Try Rt: Rt: R.
	Description Augmetometer (-axis failure.	Left and right solar array drives occasionally have drives occasionally have drives on their	drive mechanisms. drive mechanisms. pica error changed from -3.20 to +8.20.	plasma Electrostatic Amalyzer came up in the urbes mode at various times urbes mode the year.	wide-band video Tape Recorder #1 has nigh wheel current during re-wind.	Tape recorder track 64 failed.		Mery High Merolution Radiometer of video Sitter	Mil' water wave experiment to the source of every voltage tripped off every that the Williams Sent. The fillers to command sent. Command shots down tute.
	Ascess 19 1184 (Now?)	6211 559	ASA 11 ASA	657 . 11506	0.511 858	9911	29811 . 11800	11928	25.12. 37.55

	Index	£9 +	\$	465	35	467	99	469	470	£
Anomaly Time	(hours)	12216	<i>1</i> 5221	12312	12384	12900	12922	13000	13000	- 13124
	Description	Simultaneous bursts of noise on both Polaris Sensor and Earth Sensor outputs, but when Polaris Sensor turned off, Earth Sensor noise cleared up; spontaneous resets of Polaris Sensor Assembly adaptive gate step also noted.	fate Measuring Package output several times its normal value to several minutes near the spacecraft day-nigh; transition.	Canopus tracker found to be in a degraded state.	Vertical Temperature Profile Radiometer #2 failed.	One counter in Galactic X-ray absorption experiment ran out of gas.	Battery #6 decreased in load share and increased in charge share.	Tape recorder #1 failed.	Common signal conditioning regulator failed.	Wide-band Video iape Recorder #2 power supply - countdown chain occasionally slips phase, which increases motor speed and causes excessive bit errors and footage overruns.
Amuna lies	Cause	Problem indicative of arcing.	Caused by unexplained energy input.	Unknown.	Unknown.	Unknown.	Unknown.	Unknown.	Unknown.	Unknown.
	Mission Effect	Polaris Sensor Assembly no longer used.	None - signal returned to normal in a few orbits.	Apparently not serious.	Negligible; redundant unit #1 could be utilized.	Apparently reduced data gathering capabilities of Galactic X-ray > sorption experiment.	Battery became overcharged and battery temperature increased.	Negligible due to redundancy.	Caused loss of data from 3 temperature sensors; no effect on mission.	Negligible, can be corrected.
Corrective Action	(if known)			Commands sent to step from brightness gate #1 to gate #2.			Battery was turned off for the next 391 orbits (665 hours) then returned to service.			Operational procedures (toggling from record to playback) correct this condition, and normal operation can then resume.
RC R-	Remarks	53 24	Apparently occurred with both Rate Measuring Package #1 and #2.			Mad been acting erratic since launch.				Has occurred at least 7 tires.

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Section 2

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P	OOR Q	UALITY					٠					PRC
	Remarks	See #317, #422.		Occurred once at considerably smaller sun aspect angle than "double pulse"	andmaly.	Has occurred at least 4 times. Also, see 6468.	Anomaly occurred during a sum transfent when wheel was changing directions.	Lebiage did mot cause s'gnificant perturbation See 0339.			Apparently there were indications of degradation much earlier.	See 0463.
	Corrective Action					Battery #1 was turned off for a certain number of hours, then returned to service.	Average whee! speed was increased to obtain a better lubrication condition.		Partial disk picture made used to prevent Radiometer from "Nanging up."		impo charge/discharge com- manded with no significant results.	Battery was turnec off for the next 914 hours, then returned to service.
	Mission Effect	constitute shart had to carry the entire lad, resulting in exceptive bathery cycling which rushed the Lattery and burned out a transattery. Operall result in spacerraft can only be used in daylight.	Mone, redundant unit 01 could be utilized.	Not significant.	Megitgible due to redundancy.	Battery #! became over- charged # battery tempera- ture increased.	Apparently little or none	Attitude correction no longer possible.	No impact on data gathering.	Both CONSTON's tested and are Quit.	Mould restrict night than operations.	Battery became coercharged, and Lattery temperature in- creased.
Actions 15 mg	- 1	Attributed to ber parts. could not althstand the required cycling	Unknown.	Unkindern.	Attributed to aging.	Unanden.	Unknown, possibly Inadequate lubricative.	Value seal leatage when spacecraft passed through an apogee shadow.	Not indicated, but also occurred on a subsequent spacecraft.	Entingen.	Possibly due to aging. but betteries on other spacecraft in this series lasted longer than this	Unknown.
v generalization to confidence and the confidence of the confidenc	Description	power damping shart falled (3rd of 4).	Very High Resolution Badica- ever 82 falled.	Sus sensor issued a pre- mature sun pulse.	Very High Perclution Radioneter 81 failed due to defective timing pulse.	Battery 01 increased in load share and charge share.	Pitch flywheel exhibited a 2-minute halt.	Attitude Control System propellant supply completely depleted.	Visible-infrared Soin- Scan Radiometer scan mirror lubricant build up.	COMSTON erratic at time of verify command.	battery degraded.	Battery 86 decreased in load share and increased in charge share.
	Ancousty Time (nours)	13200	1220	13200	13488		13668	13800	13800	13860	14000	14055
	ladez	672	673	474	475	476	£13	2.	£3	\$	ÿ	3

				Ancardites			
14.08 Scanning Radiometer Attributed to Nead Not significant. 14.10 Second assert recorder Induson Only real time data avail- 14.12 Second assert recorder Induson Only real time data avail- 14.12 Second assert recorder Induson Only real time data avail- 14.12 Second assert recorder Induson Only real time data avail- 14.12 Second assert recorder Induson Only real time data avail- 14.12 Second assert recorder Induson Only real time data avail- 14.12 Second assert recorder Induson Only real time data avail- 14.12 Second assert recorder Induson Only real time data avail- 14.12 Second assert recorder Induson Only real time data avail- 14.12 Second assert recorder Induson I	Intex	Feet (See)	Description	Cause	Rissian Effect	Corrective Action (1f Incom)	Beautis
1830 Second tage recorder Unknown	3	14086	Scaning Radiometer Becorder 83: frequent interrections in play-back data.	Attributed to head switching transfents.	Not significant.		
14328 Command Numbery 1. Address but no execute. Address but no execute. Command Numbery 1. Comparature 1. Comparatur	i	14130	Second tape recorder falled.	linknown.	Okly real time data available.		
1448 Spacecraft Propulsion Saute unknown. Regisgible due to reduncian producing more thrust	ž.	14328	Parity bit error in Command Hemory 1; Address but no execute.	Unimoun.	Not indicated; mission objectives already met by this time.		
instruction services and instructed from through instruction through the second to second the second to second the second to second the second through through the second through the second through the secon	*	<u>.</u>	Spacecraft Propulsion Subsystem of megative roll usive stayed open langer than designed, producing more thrust than desired	Cause unitroum.	hegligible due to redun- dency.	Control was switched to Space- craft Propulsion Subsysiem Pi.	
14568 Gradual increase in TMT Unknown. 14568 False count for thruster Unknown - Attitude 62. At the time, so no thruster pulse could at the time, so no thruster pulse could have occurred. 14600 Wide-band Video Tape Anave occurred. 14600 Wide-band Video Tape Anave occurred. 14600 Wery High Resolution and other signs of problems 14600 Wery High Resolution Unknown. 14712 Star tracter lock found Attributed to tracter's susceptibility to son-to-have jumped from the high exergy buttled radiation environment and to albedo saturation effects.	3	35. 35.	Several scientific instruments experienced increased temperatures.	Delieved due to Jupiter's infrared radiation through instrument apertures.	increases not large enough to cause demage.		
14548 False count for thruster Unknown - Attitude 72. 14640 Wide-band Video Tape thruster pulse could have occurred. 14640 Wide-band Video Tape thruster pulse could have occurred. 14640 Wery High Resolution and ether signs of problems 14668 Very High Resolution Unknown. 14712 Star tracker lock found Attributed to tracker's to have jumped from the high exercy particle radiation environment and to albedo saturation effects.	•	35.5 1	Gradual increase in IM helis currest.	Unknow.	Not significant.		
14640 Wide-band Video Tape Unknown, but see 356. Recorder #! Mas Nigh Current indications and other signs of problems 14688 Very High Mesolution Unknown. 14712 Star tracker lock found Attributed to tracker's to have jumpes from susceptibility to son-tillation from the high exerty particle radiation environment and to albedo saturation effects.	\$	3 55 4 1	false count for thruster f2.	Unknown - Attitude Control was deactivated at the time, so no thruster pulse could have occurred.	No effect.		
14688 Very High Resolution Unknown. Radiometer 82 failed. 14712 Star tracker lock found Attributed to tracker's to have jumped from susceptibility to scincarpus to Aldebaren. tiliation from the high energy particle radiation environment and to albedo saturation effects.	\$	14640	Mide-band Video Tape Mecorder 01 has high error counts, high cur- rent indications and other signs of problems		Unit not usable - turned off.		
14712 Star tracker lock found Attributed to tracker's to have jumped from susceptibility to son-tampus to Aldebaren. tillation from the high exergy particle radiation environment and to albedo saturation effects.	\$	1468	Very High Resolution Radiometer 02 failed.	Unknown.	Name, redundant unit di could be utilized.		
	\$	14712	Star tracker lock found to have jumpes from Gangous to Aldebaren.	Attributed to tracker's susceptibility to some tillation from the high except particle radiation environment and to albedo saturation effects.	Mone, tracker not is use when this was detected.		

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Accessly Time (Pours)	Description	Cause	Mission Effect	Corrective Action (if known)	Renarks	
14952	Magnetometer Auto Range Incorrative.	Unknown.	Impact not known.	Commanded to fixed 32 range at 15,000 hours.		
91251	Failure of unknown mature in High Resolution Ultra- violet Spectrometer Slit motor assembly.	Unknown.	increased current ("200mA) to sail experiments; por- tions of UV Spectrometer no longer operated.			
15300	Solar Panel #1 Temperature Sensor failed.	Thought due to insufit- cient built-in strain relief for effects of temperature extremes.	Not indicated, but space- craft continued to perform successfully.		Fourth of four sensors to 8325, 8353, 8374.	# (
15835	Pitch CCM motor drive duty cycle rose "15%.	Anomaly possibly con- mected with lubrications.	Mone-returned to normal after each occurrence.		See #286, #477.	RIGI OF P
7985	Energetic Electrons & Protons Experiment Avamaly: two parameters out of limits.	Unknown.	Not known.			NAL P OOR QU
15912	Scanning Radiometer Recorder #3 failed.	Attributed to failure of tape or recorder motor.	Stored SR data still available from Recorders #1 and #2.			
19791	Altitude Control Pneumatic Subsystem on-board yas leak.	Seal leakage during shadow.	Not known.		7 6 6	18
17104	Mide-band video Tape Recorder 61 record/play- back head 63 failed.	Unknown.	Recorder no longer used.		See 1322.	
17116	S-band Transmitter A power output dropped too low.	Unknown.	Negligible due to redundancy.	Operation switched to "B" unit.	Power output steadily de watts with moticeable lo	cinned to U.19 55 in cover age .
17210	Battery Tailed.	Unknown.	Not serious at the time.	Thruster start sequence had to be modified to eliminate some warm-up periods.		
17300	Battery #5 charge/dis- charge cycle and tempera- ture abnormally high.	Unknown.	Battery had to be turned off-line for restoration.		See #468, #476, \$482, #500.	
17400	Plasma Electrostatic Analyzer sector power off.	Cause unknown.	Mone, commended back on.			PRC R
	14952 15216 15300 15864 15864 15912 177104 177106 17710	THE TANK AND	Hagnetometer Auto Range Inoperative. Failure of unknown nature in High Resolution Ultra- violet Spectrometer Sit motor assembly. Solar Panel #1 Temperature Sensor failed. Energetic Electrons #2 Protons Experiment avonaly: two parameters out of limits. Scamming Radiometer Altitude Control Pneu- matic Subsystem on-board yas leak. Mide-band video Tape Mecorder #1 record/play- back Nead #3 failed. S-band Transmitter A power output dropped too low. Battery #5 charge/dis- charge cycle and Cempera- ture abnormally high. Blaxman Electrostatic Analyzer sector power off. Cause unknown.	Hagnetometer Auto Range Introperative. Failure of unknown nature is High Resolution Ultra- violet Spectrometer Silt motor assembly. Solar Panel #1 Temperature Cient built-in strain Sensor failed. Energetic Electrons # Protons Experiment asmaly: two parameters out of limits. Keamaing Radiometer Altitude Control Pheu- matic Subsystem on-board matic Subsystem matic mati	ragnetometer Auto Range Inhinom. Fallure of unknom nature in high Resolution Ultra- in high Resolution In high India in India page Incention In high India in high Resolution In high India in lease Interval In high India in lease Int	regerenter Auto Range Unknoon. Impact not knoon. Impact not unknoon nature in this Result not not not a set of unknoon. Impact not unknoon. Impact not use set of unknoon. Impact not unknoon. Imp

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	Armarite	See 1417.			Spurious commands; see 6434, 6457.	OF POO	AL F. OR QU	age i	8	See 8468, \$476, \$482, \$500, \$503.		329
	Corrective Action (if known)	Pitch wheel kept close to zero speed ever since using pitch control.		Switched from unit B to Unit A as a precautionary measure.	Commanded to proper mode.							Yew and eastward orbit must be be controlled through Space- craft Propulsion Subsystem #2, Pitch and roll can still be controlled through Spacecraft Propulsion #1.
	Hission Effect	Created emergency; large quantity of attitude con- trol gas used to re-acquire normal attitude, solar paddles lost sun track, etc.	Instrument turned off.	Negligible due to redundancy.	None .	Can be used to a slight extent, if necessary.	Not clear; apparently not major, since spacecraft still collects usable data.	Loss of experiment.	Not known.	Battery had to be taken off- line for restoration.	Not significant.	Not serious, due to redundancy.
Anonalies	Cause	Anomaly is possibly con- nected to lubrication.	Due to failure of photo-multiplier tube.	Unknown.	Unknown.	Originally thought due to "beat" problem in 100% sun.	Unknown.	Unknown.	Unknown.	Unknown.	Unknown.	Unknown.
odyma V Germinellijon sprijana sije sprijanjuma od oprijanjuma od	Description	Pitch wheel stapped for 8 hours.	Asteroid-meteoroid de- tector failure.	Rate Measuring Package B began showing current variations.	Plasma Electrostatic Analyzer came up in wrong mode during 2 month period.	Scanning Radiometer Recorder 02 degraded gradually until it became essentially umusable.	Radial Thruster 81 failed.	Temperature/Numidity Infrared Radiometer failed.	136 My Transmitter started to have a de- crease in power output.	Battery #2 charge/dis- charge cycle and temp- erature abmormally high.	IRLS Transmitter did not respond to D-2.	Spacecraft Propulsion Subsystem #1 truss valve Neater (prime and backup) failed.
	Ances ly Time (Nours)	18913	18960	19137	19300	19320	19630	19656	19825	20533	\$2/02	*
	Index	£13	514	\$15	916	217	518	613	\$	5	23	S

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Renarks	Battery was turned off for a restoration cycle; when it was again turned on high current transients resulted.		See #188.	There were 2 octurrences. Also, see 8468, 8476, 8484, 8501, 8503, and 8533.	See #520.		INAI OOR	PRC R-18 L PAGE IS QUALITY
Corrective Action (1f known)						Battery periodically commanded to "low" condition in an attempt to recondition; helps a little, but not much.		
Mission Effect	Use of battery 16 discontinued.	Apparently some spacecraft yaw control lost, but at this point the prime mission had long since been completed.	Resulted in a loss of data sensitivity, but not of major impact to experiment.	Battery had to be taken off- line for restoration.	Not known.	Experiment operation must be programmed for power availability.	Not indicated.	None, commanded to normal mode.
Cause	Unknown,	Unknown.	Possibly due to malfunc- tion of a solid-state Dickey Switch; previous spacerate in this series lost these switches, then mechanical, early in the miss.ons.	Unknown.	Unknown.	Design problem, plus age of battery compounds problem by making load sharing trickler. Battery cannot be taken off-line to recondition via complete 15-charge; thus, complete 1 unloading battery would risk shutting off command system frreversibly.	Unknown.	Unknown.
Description	Load sharing of battery #6 decreased and battery Over- charged; subsequent current transfents.	Spacecraft Propulsion Sub- system 42 yaw thruster valve failed.	Lost Pyle-Yomberg Radio- meter 62 "fine" channel.	Battery #7 charge/dis- charge cycle and tempera- ture abnormally high.	136 My transmitter current drain 320 ma vice 620 ma.	Battery "memory" problem, limited to 30% depth of discharge.	Despin thruster valve stack in closed position.	Plasma Electrostatic Analyzer in wrong mode.
Anomaly Time [hours]	22610	25.922	02622	2293.	23448	23500	24090	24672
Index	534	\$5	**	537	2	639	3.	3 .

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Unknown, but this exper-fame had been in contin-wous use for over 3 years.

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Communications & Data System. Encoder Changed from O/A made to TM slove mode without being communded.

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BUT experiment high gain state aslimaction.

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Penarts	Jame as 8552, anomaly continue through 30,900 hours, ahound 31,600 hours the ahomaly apparently cleared itself. Mo other problems reported after that. Occurred during a Mange & Mange Mate operation.	See 0499.	See 1554.		Spurious command; see 6434, 6457, 8516.	Uh VF	POOR DIE STOLLINGS	PRC R-186 33. L PAGE IS QUALITY
Corrective Action (if Inour)					Commanded back to normal mode.		Commanded back to Q/A mode.	
Had to be commanded to proper configuration.	Advarently not serious.	lost approximately one. third of the on-board gas supply.	Apparently not serious.	Mone - subsequent maneuvers with a different set of thrusters have been normal. Loss of experiment.	None.	Spacecraff switched to single stanner mode and normal operation was re-established.	Mone.	Might time operations degraded, does no: affect day time opera- tions

May be due to a thruster Jet sticking open.

Unexplained velocity champe during a praces-ilen maneuver.

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Repretenter falled.

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Seel leekage during Sheddur,

Attitude Control System On-board gas leak.

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Specacraft went into undervoltage during Range and Range Rate pass.

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Unknown.

Power supply angualy; Space traft want into underwoltage.

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Cause

Description

Femal Time [Feers]

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UNITARIAN.

D.C. Electric Fields ex-periment A/D Converter Subsystem voltage read-ings not changing.

D.C. Electric fields A/D Converter voltage read-ings not changing.

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Suspected cause is an rower supply problem.

Unknown.

Plasma Electrostatic Analyzer came up in urong mode.

Untro

Meer Attitude Control System Science felled solld efter experincing inter-mittent problems.

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Remarks This problem may have been intermittent.			Spurious commerce.	Occurred on two successive days, but play. b.ck correctly later each day. Also, operated correctly 4 days later.			•	<pre>projected life of bellows was 2 years. this occurred in the fifth year.</pre>	HIGH OF PO	PRC R-
Hission Effect (if known)	Experiment probably lost. no impact on mission.	A change in operating set- points may be required.	Nove - commanded back to level "1".	Not serious.	Data compromised, but the Multi-Spectral Scanner has Multi-Spectral Scanner has missione accomplished its mission.	Apparently negligible (see 580).	Loss of mission.	None, backup feed mechanism used.		Battery #7 had to be turned off; the remaining four bat- off; the remaining four bat- teries are sufficient for current limited payload oper- ation regime.
Cause	Unknown.	Unknown.	Unknown.	Unknown.	Thought due to failure in 15 volt power supply.	Unknown.	Unknown.	Movement was via a piston	unthin a believe, the original loss burst, allowing freon 21 to escape, and imparting a velocity shift to spacecraft.	Unknown.
Description	Beam probe #1 filament	falled to light. Thruster #2 abnormal beam currents (5-10ms) and	unstable discharge. Plasma Electrostatic Analyzer EM level changed	from "1" to "2" between real time passes. Intermittent failure of Tape Recorder 62 to play-hack on command.	Loss of one band (green) of the four Multi-Spectral Scanner bands.	Spacecraft command clock stopped during shadow: started at random point started at candom and the terminal started at the star	which advanced clock of days, 6 hours, 12 minutes. Power System failure: battery did not recharge	after shadow, came up in a false level indication. High gain antenna feed	movement mechanism failed.	Battery #7 has high temperature problems and improper charge/discharge ratio.
Andreally Time (hours)	38710	38710	38976	39200	39916	41112	41112	7.800		44241

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	Andre J.			transport of the contract of t		PR
Index	(Rows)	Description	Cause	Mission Fffers	Corrective Action	C F
S	# #	Transponder 01. Repeater 01 failed.	Probably cause is masser oscillator failure or problim in Ist X 4 multiplier in the tocal Oscillator chain.	Transponder still usable with repeater #2.	(From)	3.1863 336
ž	49500	Telemetry system sub- communicator #2 inter- mittent.	Unknown.	Apparently no effect on with some		
%		Star sensor experiment problem.	Industi to have been demaged during vacuum testing.	Apparent) y nome		
%		Autation damper gets stuck.	Attributed to faulty work-	Apparently negligible	By Careful operational pro- cedumes, the dammer can be	
ŝ		"100% Sun" anomaly - less array power in fall than in partial sun.	Design problem: array and battery wired in parallel, so battery tends to "clamp" array at dettery voltage. Battery coarse to the tits power drops when the tits when cooler (i.e. partial sun).	Experiment operation had to be programmed for power availability.	un-stuck."	got "stack" on one side.
\$		Upline AGC approximately 3 Mb below predictions.	Industr to be the to some poorly understood effect of vacuum.	No effect, command levels still within specs.		Occurred from laurch through the failuring 6 months.
\$		interaction between high rate 6 ion rate telemetry	A particular bit in the Migh rate channel depades the low rate channel sup by as much as i sp.	Modernally no mission effect.		
Ş.		Melby Radio Subsystem receiver #50 frequency skift.	Thought to be due to aging effects in vacuum, causing a change in the E.C. sias circultry.	Mone, revised frequency curves, were propared & year- lised.		
Š		Aprel or Mil to much as I de belon predicted value.	Unit nours	adds considered a notamble.	Beelfool calibration cores.	

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THE STATE OF
	Renarks				At least 51 straylight tracking occurrences.				nAG		R-18 3
				See #593.	At least 5			ORIGINA OF POO	R QUA	LITY	
	Corrective Action [if known]										
	Mission Effect	No effect, ground procedures revised.	Considered trivial occurred 5 times and lasted less than 5 seconds each time.	Considered trivial.	None.	No impact on power capabil- ities, although this is an indication of non-optimum load sharing.	Apparently no effect.	No effect or mission - amomaly occurred only occa- sionally and valid data still obtained.	Apparently not serious.	hone, occurred inly for I earth picture.	Mot serious.
	Cause	Attribused to aging effects in deep space from thought to be due to shift in phase detector output.	Due to modulation state changes.	Thought due to spurious tone on uplink.		Attributed to themal gradients.	In ground tests this was was observed and was due to gravity Irads on the artuators.	Scar platfo m position changes produced a difference in heat input to the Inference Tred Themal Mapper, thereby changing the mannitude of the infrared data.	Unke own.	Unknown.	Caused by overestimating required exposure due to lack of inomiedge.
	Description	5-Band receiver #CO rest frequencies changed from pre-launch values.	Unexpected increments in Computer Command Subsystem Counter.	Unexpected increments in Computer Command Subsystem Counter.	Canopus tracker straylight occurrences.	Inbalance between inboard and outboard solar panel currents.	Transients following same 300 converter turn-ons.	Changes in Infrared Thermal Mapper experiment data with scan platform potition changes.	Mars Atmospheric Mater Detector monochromator heater servo temperature anomaly.	Visual Imaging System pointing error.	Visual Imaging System saturated pictures of the Earth.
•	Friendly Time (fours)										
	Index	265	593	76 60	*	8	265	\$	88	8	2

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PRC	R-186	53 38			· .		craft).	ecraft).		racking occur- Also, see 6595	ecraft).
	Renorts					25 (21) (25) (25) (37) (37) (37) (37) (37) (37) (37) (37	See #590 (different spacecraft).	See 8591 (different spacecraft)	see 8592 (different spacecraft)	At least 19 strajlight tracking occurrences, including #1. Also, som #595 (different spacecraft).	See \$596 (different spacecraft).
	Corrective Action (if known)										
	Mission Effect	Mot serious.	Apparently not serious.	Resulted in 2 to 6% low readings on Mars Atmos- pheric Mater Detector gain state telemetry: appar- ently not serious.	Mot clear.	Apparently no mission effect.	Mone; revised frequency curves were prepared & published.	Apparently not serious.	No effect; ground procedures revised.	Mone.	No impact or power capabilatives, atthough this is an indication of non-optimum load sharing.
Angela I res	Cause	Possibly due to sola illumination of tele- scope interior.	Appears to be an ins alliation error.		Unknown.	A particular bit pattern in the high rate channel degrades the low rate channel SMR by as much as 1 db.	Appears to be some anomaly in the VCO itself; thought due to aging effects in eacume.	И пклом.	Attributed to aging effects in deep space. probably in VCO per se.		Attributed to thermal gradients.
	Description	Visual laaging System - veiling glare in star field hanges during Earth/Star sequences.	infrared Thermal Mapper - replacement heater & rear mount temperature massurements reversed.	Pers Atmospheric Water Detector - incorrect constants used during ground calibration of gain states 0 through 3.	Computer Command Subsystem Processor B tranferred to error mode during sum/ earth occultation.	Interaction between high rate & low rate telemetry.	Melay Radio Subsystem receiver VCD frequency shift.	Receiver AGC below pre- dicted value.	S-band receiver VCO rest frequencies changed from	Canopus tracker, stray- light occurrences.	Inbalance between inboard and outboard solar panel currents.
	Anomaly Time Index (hours)	25	6 03	3	\$	ğ	ŝ	85	69	019	19

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		S A L L L L L L L L L L L L L L L L L L	See 4597 (different spacecraft).	See #598 (different spacecraft).	See 1603 (different spacecraft).	See #604 (different spacecraft).	See #631.			Manifested by telemetry indications darker than the tracker output voltage cutoff. Phenomenon had never been seen on previous missions.
		(if known)						ORIGIN	AL PA()R QUA	
		Mission Eifect	Apparently no effect.	No effect on mission - anomaly occurred only occasionally and valid data still obtained.	Apparently not serious.	Resulted in 2 to 6% low readings on Mars Atmos- Dheric Water Detector gain state telemetry; apparently not serious.	None, characterized as "idiosyncracy".	Minor operational procedure changed.	Not seríous.	Not serious.
Anomalies		Cause	In ground tests this anomaly was observed, where it was due to gravity loads on the actuators.	Scan platform position changes produced a difference in heat input to the infrared Thermal Mapper, thereby changing the magnitude of the infrared data.	Appears to be an instal- lation error.		Unknown.	Unknown.	Attributed to spacecraft "idiosyncracy"; the Relay Antenna Subsystem may have played some role in this.	Unknown.
		Description	Transients following some 30v converter turn-ons.	Changes in Infrared Thermal Mapper data with scan plat- form position changes.	Infrared Thermal Mapper - replacement heater & rear mount temperature measure- ments reversed.	Mars Atmospheric Water Detector - incorrect constants used during ground calibration of gain states O through 3.	Short, abrupt "glitches" in Relay Telemetry Sub- system.	One Relay Telemetry Subsystem data point approximately 0.5 to 1.0 db less sensitive than expected.	Pelay Radio Subsystem - intermittent - 0.4 to 0.8 db perturbation.	Canopus tracter "darker than dark" phenomenon during periods of stray light occurrences.
	Anonaly Time	(Sanous)	2 19	613	919	615	919	či 9	618	6

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operation was normal, it was thought the blemish was Martian dust thrown up on landing.

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Pemarks		See #625 (different spaces are)	See #616.		ORIGIN OF POO	AL PA	GE li		Occurred several times including when	various telementy transmissions were being activated.
Corrective Action (if known)	Corrective action taken to prevent 1 watt operation (not described further).							use eliminated by repro-	gramming nOC in flight.	
Mission Effect	Apparently not serious due to effective corrective action.	No detrimental effect; rather, it proved to be an effective reconditioning method.	None, depressed voltage was about 0.5 to 1.0 volts.	None, characterized as "idiusyncracy."	NegligibleDigital Opera- tional Controller will select yaw Inertial Reference Unit and maintain Yaw-axis control.	Negligible: F-1 channel can be used for interferometer operations.	Negligible.	Not serious.	Megligible	Apparently not sellocate
•	Lause Unknown.	Several batteries were allowed to discharge to as low as 2.5 Vdc.	Attributed to lack of battery operational activity.	Not known whether cause is in the Orbiter or the Lander.	Possible causes: (1) sungetting into the Image dissecting tube, (2) sunreflections off particles.	Cause unknown.	possibly due to shadow- ing effects, or an open or high impedance in a solar cell string.	Cause unknown.	Programming error.	Unkr.uwn.
	Description Transmitter operated at i watt rather than 30	walts. Several battery cells developed a reverse volt- age due to overdischarge.	Batteries exhibited slightly depressed volt-and curve upon discharge.	Short, abrupt "qlitches" seen on Orbiter relay	oete. Polaris Sensor #2 tracks bright particles.	Interferometer 15-2 op- erated intermittently.	Subsequently minds	Aerospace omnidirectional spectrometer-channel E2 intermittent.	Daily transient in Digital Operational Controller pitch attitude command.	Spacecraft Propulsion Sub- system thruster #14 catalyst bed sensitive to RF under some conditions.
Anomaly	Time (hours)									

Index

Anomalies

3 2 2	Remarks	Condition was present pre-launch, and apparently not known about.	Experiment not used; not clear whether due to this anomaly or something else.		probjem was present throughout mission.					Anomaly was present throughout mission.	See #468, #482.	Anomaly applies throughout mission: degradation was 19.6% at the end of 33 months in orbit.
	Corrective Action	ed for				Data Processing System re-programmed over 90 times in-filght for corrections.				Clock is periodically reset Anon- wia ground command.	ed so that 8 batteries 1e to carry	
	;	Mission Effect Negligible.		, more c	Did not endanger the space- craft, but resulted in some loss of data.	Apparently negligible.	No reduction in spacecraft functions.	Insignificant, always re- turned to normal.	Negligible.	Negligible.	Battery had to be turned on each time for restoration cyle.	Not a problem; sufficient power available for all requirements.
Anomal ies		Cause	Unknoem.	Unknown.	Due to interference from an unknown source.	Unknown.	Operations error at the control center.	Possibly due to external interference.		lubrication. Unknown.	Unknown.	Unknown.
		Description	Error of approximately 65 seconds occur in both time code generators at the time-of-day turnover.	Quartz Erystal Microbal- ance experiment sensino crystal temperatures higher than expected.	"Lost compands."	Anomalous pitch angle distributions.	Temporary loss of community	Data collection system experienced several periods of interference and one of the collections of the collections.	expected messages received.	711-19, 492 hours.	Spacecraft Clock Consistently loses time. Battery #6 overcharged on	Array degradation greater than expected.
	•	Anomaly Time Time (hours)	618	639	079	ī	ž	£3		3	2 29	3

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	Remarks There was a drift in the command clock of the previous spacecraft in this series, but the drift was in the consist	direction. This anomaly was present throughout the mission. May be related to #566.	See #526.	RIGINAL PAG F POOR QUA	ee is Lity		Decay time is longer than expected, possibly due to liquid viscosity deviation.
	Corrective Action (if known) Clock is periodically reset from the ground.		ŭ				
	Mission Effect Negligible,	Not known.	Significant ('60%) loss of observations from the dipole	Apparently not serious.	Use of vernier bit avoided, limiting commandable offset indexing to about 0.6 arc minutes instead of 0.3 arc	Not significant.	No effect, nutation transient decays to its residual value.
Anomal ies	Cause te Unknown.	Caused by a mechanical flaw in one leg of the antenna	Caused by malfunction in control logic circuitry.		Doknown.	Unknown.	Due to momentum disburbances as elevation drive moves the pointed instruments' assembly into pointing position.
Anomaly Time	(hours) Spececraft clock drift rate higher than expected.	Lower V-antenna was ex- tended only 183m during the first 16 manths of operation; also, the an- tends was deployed in an asymmetrical shape, nearly parallel to local vertical.	Burst Receiver gives unre- liable data when receiver temperature is above 150 C.	During occultation, noise pulses generated by weak interference from the Pi-V/Burst Receivers' local oscillator when both that receiver and the burst receiver are turned to the same frequency.	Minor difficulties with the vernier offset bit in the raster offset system.	SASC and SASSC hotter than predicted.	Spacecraft nutates about 0.80 peak to peak at beginning of orbit day.

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Description	Chromosphere fine Struc- ture eaperformt, collingtor- THF susceptibility problem	Chromosphere Fine Structures G experiment telescope Gore- sight shifting.	Tape recorder has same U "glitches" and data dropout.	IY electronics, both com- eras: small variations in dert current.	Castonal moise interfer- D ence on TY readouts (wide t angle).	Central Computer and Sergentral Computer and Sergentral	Telemetry bit error rate Notes too high for lefra- e red interferometer Spectrometer.	lape recorder timing and someway on its tachometer control track caused infrared interferometer Spectrometer data outages.	Infrared Interferometer M Spectrometer Increasing I Amber of phase lock loss of Inclounts as mission pro- gressed and communication; range increased.
Jense		Untrioum.	Unit naum.	Untracen.	Due to mechanical vibra- tion of Ultraviolet Spec- trometer shutter/mirror.	Tasing was not well under- stood beforehand.	int indicated, but apperently this was not umexperted.	introdu.	Most likely cause is shift in motor start position due to shift in value of electronics components.
Hission Effect	Not sen us.	Not indicated.	Not serious	Mat serious.	Not serious due to corrective action.	Mone, Central Computer and Sequencer was reprogrammed.	Although adjusted for inground data reduction, data was still foll because occasionally the bit error characteristics were such that the ground lost sync, and several words were lost each time.	Between these outages and the data lost due to 671, over 603 of all infrared inter-ferometer Specinometer data was lost.	Probable effect is loss of usable data as the communications rage increased. See 671, 672 in connection althoris.
Corrective Action (1f inour)	5-bard communications used whenever collimator is active.				image processing techniques developed to remove the noise pattern from the data.				
Person F 5	"his anomaly was also seen in systems tests.				Interference determined to have been present pre-lausch.			ORIGINAI OF POOR	PRC R PAGE IS QUALITY

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A similar occurrence on subsequent spacecraft led to identification of cause of anomaly.

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Description Descr	,		Anona lies			
This situation has been in- tension; "A tist the As- postage might be detected postage might be detected and serious effect on mis- postage might be detected and serious effect on mis- postage might be detected and postage might be detected and postage might be detected and the postage might be detected missing the might be detected missing missi	<u> </u>	Description	Cause	MISSESSED FOR STANKING	Corrective Action	
Due to changing thermal Apparently no major impact. Due to thermal design Apparently did not impact mission objectives. Unknown. Whose work around procedures applied satisfactorily. Unknown. Belleved due to execution of valid data. Unknown. Belleved due to execution of valid data. Unknown. Mot serious. Unknown. Apparently insignificant. Apparently not serious.		Over 50 spurious campaids we're executed, beginning at 690 hours and continu- ing through 19,200 hours.	This situation has been intensely equited; it was postuled; it the Asteroid/h. Learoid detector package might be causing the problem. The detector was turned off around 19,200 hours and apparently the spurious commands did not recur.		(If known)	Remarks
Due to thermal design Apparently did not impact mission objectives. Unknown. Apparently causes minor change in spacecraft spin rate. Whitnown. More, work around procedures applied satisfactorily. Unknown. Belleved due to execution valid data. Unknown. Mot significant. Unknown: may be related to Apparently not serious. Unknown: may be related to Apparently not serious.		Problems with the Visible- Infrared Spin-Scan Radion- eter calibration.	Due to changing thermal gradients.	Apparently no major impact.		Could have been prevented by addi- Lional on-board tempe, ature sensing hardware,
Unknown; may be related to Apparently not serious. Unknown: may be related to Apparently not serious. Unknown: may be related to Apparently not serious.		Both UMF transmitters re- stricted to low power mode anly.	Due to thermal design fault.	Apparently did not impact mission objectives.		Uccurred on previous spacecraft als
Unknown: May be related to Apparently not serious. Unknown: More work around procedures applied satisfactorily. Unknown: May be related to Apparently not serious.		Look in Radial Thruster #2.	Unknown.	Apparently causes minor Change in spacecraft spin rate		
Unknown: May be related to Apparently not serious.		Battery overchanging problem.		None, work around procedures		
Unknown; may be related to Apparently not serious. Unknown; may be related to Apparently not serious.	-	Vertical Temperature Pro- file Radiometer #1 cali- bration function problem.	Untrain.	Did not impact acquisition of valid data.		
Unknown; may be related to Apparently not serious.	•	Overheating in one battery.	Unknown.	Pot cinning to an		
Unknown; may be related to Apparently not serious.		Selective Chapper Radion- eter calibration mirror hung up in space during calibrate cycle,	Believed due to execution of a normal gain command which caused a logic upset.	Mot serious.		ORIGI OF Po
Unknown; may be related to Apparently not serious.	WE ##	Surface Composition Papping Rediometer black body Comperatures for channels I and 2 vary.		Apparently insignificant.		INAL P. OOR QU
	€ 4 8 3	Youer match eccurs in the brisy current ('900ma) mear md-or-day/end-of-might remsition.	be related to	Oparently not serious.		AGE IS VALITY

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	-	Corrective Action			undancy.	ictori]y inne]s.	
		3	Mas never used, complete	Negligible due to redundancy.	Negligible due to redundancy.	Still operates satisfactorily on the remaining 7 channels.	Apparently not serious.
Anoma 1 ies		Cause	Unknown, may have been in- operable pre-launch.	Unknown,	Unknown.	Unknown.	Unknown.
		Description	Resistojet failed.	Transponder #2 High Voltage power supply shorts out intermittently.	Transponder #2, Repeater #2, shorts out intermittently, and can be used only for short periods.	VHF communications experiment, 1 of the 8 trans- mitters and/or antenna ele- ments was destroyed at Jaunch.	1DCS vertical scan not usable; horizontal scan operable but difficult to get logic commands in.
	Anoma ly	(hours)					
		Index	704	705	902	707	902

Appendix A-IVb
CLASSIFICATION CODES

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Appendix B

ENGINEERING ANALYSIS REPORT

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Appendix B

ENGINEERING ANALYSIS REPORT

A. INTRODUCTION

This appendix describes in detail the data recorded on the working papers generated for this study. Using the available documentation for each spacecraft in the data sample, these working papers, called engineering analysis reports, were produced for each launch in the data bank. Not all the data described below were available for each spacecraft.

B. Engineering Analysis Report

1. General Data Elements

Each engineering analysis report begins with a short general description of the spacecraft and the main objectives of its parent program. This introduction also includes a short narrative of the flight experience of the spacecraft and the time interval covered by the subsequent pages of the report.

Table I lists general information needed for the analysis: (1) name of the mission; (2) the launch vehicle, with a brief description of an abortive launch if one occurred; (3) launch date; (4) orbit parameters including information relative to incorrect orbits due to launch vehicle malfunctions; (5) name of the sponsoring agency and prime contractor; (6) an overall evaluation of the in-flight performance; and (7) program objectives as given by the program office.

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TABLE I - GENERAL INFORMATION

M1 CION:

LAUNCH VEHICLE:

Describe abortive launch if occurred.

ORBIT PARAMETERS:

AGENCY AND PRIME CONTRACTOR:

PERFORMANCE (Were the Following Objectives Met?):

PROGRAM OBJECTIVES:

2. Reliability Data Elements

Data elements needed to perform the pertinent reliability analysis were entered in three tables of the engineering analysis report. Table II contains the hardware breakdown to two levels of indenture: (1) subsystems, i.e., power subsystem, timing, control, and command subsystem, etc.; and (2) equipment group and/or component, i.e., solar array, batteries, command receivers, beacon transmitters, etc. The list of subsystem names varies by the complexity of the spacecraft under analysis; the precise definition of the subsystems, that is, those functions assigned to a particular subsystem for purposes of this report, are found in subsection II.D.2. The equipment group or component list also is dependent on the particular spacecraft under analysis. It is important to note that the intention here is to define the second-level indenture so that the number of powered and unpowered hours (columns 2 and 3 of Table II) are applicable to all piece-parts within the given grouping. That is, the level of group or component definition is such that all constituent parts operate on the same duty cycle.

Redundancy among equipment groups and/or components was taken into consideration when entries to columns 2 and 3 were made. If the documentation was such that each unit in a redundant configuration was known to have survived, say, 1,000 hours, then 2 units are entered for 2,000 hours, However, if all that is known is that the redundant configuration survived, then the entry is 1 unit for 1,000 hours.

The purpose of columns 2 and 3 on Table II, powered and unpowered hours, is to obtain data from which "standby" reliability might be estimated. Again, it is emphasized that only known hours for the two

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TABLE II - OPERATING TIME TO THE COMPONENT LEVEL

	System Breakdown	Number of Powered Hours	Number of Unpowered Hours	Number of Cycles	References	Remarks and Assumptions	Anomalous Behavior Description(1)
-	 Subsystem Name a. Equi, went Group/Component Name 						
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5.	: Subsystem Name a. b. c.						
e,	: Subsystem Name a. b. c.						
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A brief description of anomalous behavior is recorded here, tosether with its time of occurrence and its index number as given in Table III $\widehat{\Xi}$ Note:

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classifications are recorded. Assumptions concerning duty cycles were limited.

Column 3 on Table II, number of cycles, was used for those hardware groups for which the relevant variable is cycles or actuations.

Gther columns in the exhibit are self-explanatory. The reference column was included so that the source of the data underlying the results could be easily identified. It is noted that this "traceability" is preserved on all working papers thorughout the data analysis; for example, all anomalous behavior classifications are coded so that any question concerning data classification or assumptions can be answered by searching back to the original entry in the engineering analysis report.

Table III shows another format in the engineering analysis report used to record the number of piece-part types for each higher level grouping of hardware shown in Table II. The column labeled la, for example, is the first equipment group or component in the first subsystem listed on Table II. A "total" column was provided for those spacecraft where a parts breakdown by equipment group or subsystem was not available.

The list of piece-parts varies not only by spacecraft but also by the available documentation for the spacecraft. By far the most difficult data element to obtain was the spacecraft parts list; also the level of detail given on parts lists that were obtained was very sparse. With some exceptions, subgroupings within a part type were not available. For example, the total number of resistors used in the spacecraft was generally known, but the types of resistors was not specified. The resulting analysis is necessarily limited to the generic part nomenclature.

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TABLE III - PARTS BREAKDOWN

	Total Number of Parts			Num	Equi	pmen	t Gr	oup/	Subsy Compo	nent		l 	
					(0	oded	as	on 1	able	I)			
Battery cells Bearings Capacitors Diodes, Semiconductors		la	16	lc	•••	2a	2b	2c	•••	3a	3b	3с	•••

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Table IV shows the format for recording spacecraft anomalous behavior. The description includes a narrative giving the consequences of the anomalous behavior: for example, (1) effect on the mission (catastrophic, negligible, modified by actions performed by ground stations, etc.), (2) effect on other hardware groupings (induced additional anomalous behavior, loss of equipment through deliberate shutdown by ground stations, etc.), and (3) implications on subsequent launches (corrective actions on hardware, changes in orbit parameters, etc.). Provision was made in the final column for any other pertinent comment relative to the overall study; of particular importance are any comments relative to assignable causes for the anomaly. Finally, the anomalous behavior event is referenced on each of the three tables. (This cross-referencing aids the anomalous behavior classifications tabulated in text Sections II, III, and IV.)

In this connection, it is emphasized that a particular anomalous behavior event is not necessarily attributable to a particular piece-part. In fact, only a few such events can be attributed to a particular part-type as suggested in Table III. In most cases, however, anomalous behavior events can be assigned to hardware at the subsystem level, and in many instances, at the equipment group and/or component level (Table II).

3. Development and Prelaunch Elements

The development and prelaunch elements were defined in the earlier study by means of five potential factors present in these two intervals of a spacecraft lifetime. These five factors are listed

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TABLE IV - ANOMALOUS BEHAVIOR DESCRIPTION

<u>Identification</u>	Time to Failure (hours)	Consequences	Comments
(1)			

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(2)

in Table V together with a brief description of the specific information required.

Prelaunch activity is explained on Table VI. Basically, this table discusses tests and checkouts conducted prior to launch.

4. Summary

The four tables just described and the general data elements discussed above comprise the data format used in this study in preparation for the data analysis. The first step in the analysis procedure was to generate the anomaly listing; this listing becomes the data basis for the analysis of Sections I[†], III, and IV of the text.

TABLE V - DEVELOPMENT ACTIVITY

r.. TESTING

Narrative indicating items subjected to tests, duration of tests, testing of new items. etc.

B. PARTS SELECTION

Description of types of specifications, part screening, parameter drift screening, etc.

C. QUALITY ASSURANCE PROVISIONS

Description of quality assurance procedures imposed on or by the contractor, i.e., NPC 200-2 or 200-3; special provisions, etc.

D. OFF-THE-SHELF VERSUS NEW DESIGN

Estimation of the percentage of equipment groups in the spacecraft that can be classified as off-the-shelf versus new design. Note that at a part level almost all can be considered "off the shelf," and at a subsystem level almost all can be considered "new design."

TABLE VI - PRELAUNCH ACTIVITY

TEST AND CHECKOUT

Description of the extent of test and checkout at the launch site; description of types of tests, record of anomalies during this period; description of mating problems if any, length of time interval, etc.

Appendix C

DATA BANK COVERAGE

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Appendix C

DATA BANK COVERAGE

INTRODUCTION

The chart in this appendix lists the spacecraft in the data bank. The spacecraft are arranged in numerical order by EAR numbers.

For each spacecraft, the chart shows the launch date, spacecraft status, and the degree of completeness of the tables in the EAR. For some of the spacecraft, not all the information was available and for unsuccessful launches, some of the tables were not applicable, i.e., Table II: Operating Time; Table III: Parts Breakdown; and Table IV: Anomalous Behavior Description.

See Appendix B of this update for a detailed description of the EAR.



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E A	Spacecraft	taunch Date	Spacecraft Status	Table I General Information	Table II Operating Time/ System Breakdown	Table III Parts Breakdown	Table IV Failure Description	Table V Developmental Activities	Table VI Pre-Launch Activities
-	Courier 1A Courier 18	8-18-60 10-4-60	Unsuccessful launch Inoperable 10-22-60	Complete Complete	Not applicable Complete, in detail	Not applicable Complete, in detail	Not applicable Complete, good detail	Not applicable Complete, good detail	Not applicable Complete, good detail
7	Ariel I Ariel II	4-26-62 3-27-64	Inoperable 11-9-64 Last contact 3-30-66	complete Complete	Complete, in detail Complete, in detail	Unavail:~le Complete, fair detail	Complete, poor detail Complete, fair detail	Fair detail Fair detail	Launch chronology Not given
8	Telstar I Telstar II	7-10-62 5-7-63	Inoperable 3-18-63 Operable 8-66	Complete Complete	Complete, in detail Complete, in detail	Complete, in detail Complete, in detail	Complete, fair detail Fair detail	Fair detail Fair detail	Very general No detail
77	Relay I	12-13-62	Data covers from launch to December '63	Complete	Complete, in detail	Complete, in detail	Complete, good detail	Fair detail	Unknown
\$	Echo II	1-25-64	Orbital time is from 1-25-64 to 12-65	Complete	Complete, in detail	Complete, in detail	Complete, fair detail	General disc.	Unavailable
•	040 1 040 11 (A-2)	4-8-66 12-7-68	Never operable Last anomaly re- corded on 12-28-71, still operating at	Complete Complete	Not applicable Complete, in detail	Not applicable Nil	Not applicable Complete, good detail	General information Nil	Cin Cin
	111 040	Unknom	Unsuccessful launch	None	Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
1	Tiros I	4-1-60	Lost function 6-9-60	Complete	Complete	Complete	Complete	Fair detail	fair detail
	Tiror II	11-23-60	Lifetime = 10 months	Complete	Complete	Complete	Complete	N.I.	Fair detail
	Tire IV	2-8-62	Lifetime # 4.5 months	Complete	Complete	Complete	Complete		Fair detail
	Tiros V	6-19-62	Lifetime = 4.5 m ths	Complete	Complete	Complete	Complete		Fair detail
	Tiros VI	9-18-62	Lifetime = 13 months	Complete	Complete		Complete		
	Tiros VII	6-19-63	Lifetime = less than	Complete	Complete	Complete	Complete	i z	
	Tiros VIII Tiros IX	12-20-63 1-22-65	so months Unknown Unknown	Z Z	Complete Nil	Complete (w/VII)	Complete Nil	Nil	Minimum detail Minimum detail
6 0	Nimbus I (A)	8-28-61	Failed 9-28-64	Complete	Complete	Complete, fair	Complete	Fair detail	Œ.
	Nimbus II (C) Nimbus B Nimbus III (B-2) Nimbus IV (D)	5-15-66 5-18-68 2) 4-14-69 4-8-70	Turned off 1-17-69 Unsuccessful launch OX 7-13-69 Known survival hours = 3.27 x 104	Complete Complete Complete Incomplete	Complete Not applicable Complete, in detail Complete, in detail	detail Complete, in detail Not applicable Complete, in detail	Complete, in detail Not applicable Complete, in detail Complete, in detail	Some information Not applicable Nil	Nil Not applicable Nil

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E.A.R.	Spacecraft	Launch Dete	Spacecraft Status	Table I General Information	Table II Operating Time/ System Breakdown	Table III Parts Breakdown	Table 1V Failure Description	Table V Developmental Activities	Table VI Pre-Launch Activities
6		6-22-60 6-15-63 6-64 11-19-65 3-5-68	Turned off 4-18-61 Losted only 47 days Lost signal 11-65 Stopped use 11-13-67 Lost anomaly re-	Complete Incomplete Incomplete Complete Complete	Nii Nii Nii Ref. SOLRAD IX Complete	Limited information Nil Nil Nil Ref. SOLRAD ¹ (+) Complete	Limited information Nil Nil Limited information Fair detail	rin Fin Fin Fin	Nil Nil Nil Nil
	SOLRAD X	7-8-7	hours after launch Unknown				See EAR 52a		
10	GEOS 1 GEOS 11	11-6-65	Lost 12-1-66 Experiments turned off	Complete Complete	Complete, in detail Complete, in detail	Complete, in detail Complete, in detail	Complete Complete	Limited information Limited information	Limited information Limited information
	Transit 1A Transit 2A Transit 2A Transit 3B Transit 4A Transit 4A Transit 5A Transit 5A-2 Transit 5A-2 Transit 5B-1	9-17-59 4-13-60 6-25-60 11-30-60 2-21-61 6-29-61 11-15-61 11-15-63 4-5-63 6-18-63 4-2-64 6-24-65 12-2-65 3-25-65	Launch vehicle failed Lost 7-11-60 Lost 10-26-62 Lost 4-1-61 OK 4-6 Lost 8-2-62 Lost 8-2-62 Lost 8-12-62 Lost 8-12-62 Lost 12-19-62 Unsuccessful launch OK 8-66 Lost 12-63 Parrial OK 4-66 Parrial OK 4-66 Parrial OK 4-66 Parrial OK 4-66 OK 8-65 OK (lif ited) 8-31-66 OK 8-31-66	Complete Lomplete Limited	Not applicable Complete Complete Not applicable Complete Poor Poor Poor Poor Poor Poor Poor Poo	Not applicable Complete Complete Not applicable Complete Nil Nil Nil Not applicable Nil	Not applicable Complete Complete Not applicable Noi applicable Nil Nil Nil Not applicable Nil Not applicable Nil	Limited Inforsimmerized fo summerized fo whole program	Limited Information summerized for the whole program
12	INJUN I INJUN II INJUN III	6-29-61 1-24-62 12-12-62 11-21-64	Lost 3-6-63 Unsuccessful launch Lost 11-3-63	incomplete Nil Níl Incomplete	Very poor Not applicable Very poor Very poor	Nil Not applicable Very poor Nil	Nil Not applicable Nil	nil Not applicable Nil	Nil Not applicable Nil
23	Vanguard I Vanguard II Vanguard III	3-17-58 2-17-59 9-18-59	Unknown Urknown Lost 12-11-59	None None None	ione None None	None None None	None None None	Kone None None	None None None

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Table VI Pre-Launch Activities	Combined limited information Combined information None	None			Nil Same as Transit	Some general information	Some general information	None	None	None	None	None	None None None None	
Table V Developmental Activities	Combined, limited information None None Cone Information Come detail	None	FEE		Not applicable Same as Transit	Some general information	Some genera? information	None None	None	None None	None None	None	Kone None None None None	
Table IV Failure Description	Not applicable Complete, fair Not applicable Complete	Complete, good	Complete, good Complete, good Complete, good	Complete, good Complete, good Craplete, good	Not applicable Nil	Fair	Fair	Not applicable Not applicable	Very limited information	None Not applicable	Limited data Not applicable	None	None Not applicable Not applicable Not applicable Not applicable No fallure reported No orbital fallures	
Table 111 Parts Breakdown	Combined, complete fair Combined, fair Complete, good	Complete, good		Consolidated as one sheet	Not applicable Nil	Fair	Fair	Not applicable Not applicable	None	None Not applicable	None Not applicable	None	None Not applicable Not applicable None None	
Table II Operating Time/ System Breakdown	None Complete Mone Fair Complete, good	Combined, complete good	Complete, good Complete, good	Consolidated	Not applicable Fair, not much detail	Complete, fair	Fair	Not applicable	Poor	None Not applicable	None Not applicable	None	Mone Not applicable Not applicable Not applicable Mone	
Table 1 General Information	Part Part Part Complete	Combined. complete	Complete Complete Complete	None None None	Complete Complete	Complete	Complete	None None	None	None	None	None	Mone None None None	304
Spacecraft Status	Unsuccessful launch Powered hours = 3,100 Unsuccessful launch OK 12-20-67 Mission completed	Powered hours = 18,336 Powered hours = 15,456	Standby 11-25-69 Off 2-68	Deactivated 10-23-69 Standby 10-9-71 Standby 9-27-71	Unsuccessful launch Powered for 30,624 Nours	Off 9-65	Not used after 7/67	Unsuccessful launch Transponder failed at	launch Off 3/66	of 1/67 Not useful, reen-	tered 7-6-67 Battery failure 1-67 Transponder failure at	launch Launch vehicle fail-	ure 8-18-68 Off 1-70 Unsuccessful launch Unsuccessful launch Unsuccessful launch OK 1-15-71	M 1-13-71
Launch	7-22-62 8-22-62 11-5-64 11-28-64 6-14-67	2-24-69	9-5-64 10-14-65	7-28-67 3-4-68 6-5-69	5-10-62 10-31-62	1-11-64	3-9-65	3-11-65 5-3-65	8-10-65	11-6-65	8-19-66 10-5-66	19-62-9	5-18-68 8-16-68 8-16-68 8-16-68	5-6-5
) and a second	Mariner I Mariner II Mariner III Mariner IV	Mariner VI Mariner VII	11 090 11 090	A A A A A A A A A A A A A A A A A A A	AMA 1A AMA 18	EGRS 1 (SECOR)	EGRS 111	EGRS 11 EGRS 1V	EGRS V	JEOS A EGRS VI	EGRS VII	EGRS 1X	GEOS B EGRS X EGRS XI EGRS XII EGRS XIII	- 2

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Taole VI Pre-Launch Activities	Unavailable	Limited	Limited	N:3		Nil	Limited Good narrative	None	Li-ited information	Limited information	Limited information Limited information		Consolidated on one table	Fair information	None	None	None
Table V Developmental Activities	Unavailable	Limited	Limited	Ní] Ní]		Nil	Limited Fair	None	Fair information	Fair information	Fair information Fair information	LI LI	Consolidater on one cable 	Fair information	None	None	None
Tailur Sescription	Complete	One failure reported	Complete	narative Narative	See EAR 56 for update	Poor	Not applicable Only one reported	None	Limited	Nil	Complete (fair) Not applicable	Combinedfair		Complete	Complete	(m.)lete	Complete
Table III Parts Breakdown	Complete	Complete	Complete	Poor	See EAR 56	NO	Not applicable Complete	Complete	Nil	Nil	Fair Not applicable	Not applicable Not applicable See subsystems I-8 on Table II for Rangers VI-IX	Combined-fair	Complete	None	Complete	None
Derating Time/ System Breakdown	Complete	Complete	Complete	Poor Poor		Poor	Not applicable Complete	Complete	Limited	Limited	Fair Not applicable	One table	little detaii	Complete	Complete	Fair	Comµlete
Table 1 General Information	Complete	Complete	Complete	Partial Part		Part	Complete Complete	Complete	Complete	Complete	Complete Complete	000 000 000 000 000 000 000	p p p p p p p p p p p p p p p p p p p	Complete	Complete	600d	poog
Spacecraft Status		12,774 Lost 8-5-65	Useful data received	for over 2 years Lost 5-3-69 Last anomaly re- corded at 5,380	hours after launch Last anomaly recorded at 10,632 hours after	launch Spacecraft survived at least 364 days	Lost at launch Maximum powered hours	known = 8,760 CK 4-66	Maximum powered hours	known = 2,540 Payload reentered at-	mosphere in 6-21-62 See Oscar I Bad launch	Unsuccessful launch Unsuccessful launch Lift in flight Unsuccessful mission Unsuccessful mission	Unsuccessful mission Unknown Unknown Unknown	Powered hours known	to be 1,600 hours Report covers from	launch to 6-66 Powered hours known	to be 20,250 Powered hours known to be 22,630
Launch Date	11-26-63	10-3-64	7-1-66	'-25-67 0-21-69	3-13-71	7-19-67	2-14-63 7-26-63	8-19-64	12-12-61	29-2-9	3-9-65 12-21-65	8-23-61 11-18-61 1-26-62 4-23-62	1-30-64 7-28-64 2-17-65 3-21-65	3-7-62	2-3-65	3-8-67	10-18-67
Spacecraft	IMP A (FAP. 18)	II dwl	(Exp. 21) A-199-I (Exp.	33) IMP-F (Exp. 34) IMP-G (Exp. 41)	IND-1 (Exp. 43)	A-1MP-E (Exp. 35)	Syncom I Syncom II	Syncom 111	Oscar 1	Oscar II	Oscar III Oscar IV	Ranger I Ranger III Ranger III Ranger IV	Ranger VI Ranger VII Ranger VIII Ranger IX	050 I (A)	050 11 (8-2)	OSO 111 (E)	020 IV (0)
EAR No.	. 👳						19		23			23		22			

3 è	Spacecraft	Launch Date		General Information	Operating Time/ System Breakdown	Table 111 Parts Breakdown	Table IV Failure Description	lable V Developmental Activities	Table VI Pre-Launch Activities	390
3 1	(4) A OC	69-27-1	red Ted	Complete	complete	None	Complete	Fair information	Good information	
ŏ	050 V! (G)	8-9-69	Known powered hours = 3,168 hours	Complete	Complete	None	Fair	None	Good information	
8	OSO VII (H)	9-29-11	occurred	Fair	N.i.I	Nil	Fair	Nil	Ni	
S	18-050	Not given	Not given Destroyed on pad by accidental ignition of third cane	None	Not applicable	Not applicable	Not applicable	Not applicable	None	
೪	J-050	8-25-65	Unsuccessful due to launch vehicle	Complete	Not applicable	Not applicable	Not applicable	None	None	
2	Pioneer VI	12-16-65	Last tracked Feb/ March, '76	Complete	Complete, in detail	Complete, in detail	Complete	Good	9009	
څ	Pioneer VII	8-17-66	Last tracked Feb/ March, '76	Complete	Complete, in detail	Complete, in detail	Complete	Good	Good	
څ	Pioneer VIII	12-13-67	Last tracked Feb/	Complete	Use above	Use above	Fair	N.I.	N:1	
ž	Pioneer IX	11-8-68	Last tracked Feb/ March, '76	Complete	Use above	Use above	Fair	Nfl	453	
ž	Pioneer X*	8-27-69	Unsuccessful launch	Complete	Not applicable	Not applicable	Not applicable	:	;	
<u> </u>	Genini I Genini II	4-3-64	Turned off Mission duration sub- orbital powered time = 3 hours	Complete Complete	Fair Complete	Fair Complete, in detail	Limited Complete			
222	Genini III Genini IV Genini V REP	3-23-65 6-3-65 8-21-65 8-21-65	= 5 hours Gental V,	Complete Complete Complete Complete	Complete Complete Complete	Complete, in detail Complete, in detail Complete, in detail	Complete Complete Complete			
8	Gemini Vi G.Vi target	10-25-65		Complete Complete	Not applicable	Not applicable	Not applicable	Combined	N53	
Ę.	Genini VII	12-4-65	- 331	Complete	Completa	Complete, in detail	Complets.	Genera? Program		
Ę.	Gemini Yia	12-15-65	Powered time = 26 (Complete	Complete	Complete, in detail	Complete	Description		
Ţ	Gemini VIII	3-16-66	d time = 10.7	Complete	Complete	Complete, i~ 'ntail	Complete			
- 5	G.VIII target Gemini IKa	3-16-66	ec	Complete	None	None	None			
₽.	TLV/ATOA	6-1-66	ssful launch		None	Mone	None			
\sim	G.X target	7-18-66		Complete	None	None	None			

* Not to be confused with Pioneer 10.

4.8	ORIGINAL PAGE OF POOR QUALI	i i: TY				PR(R-1863 391
Table VI Pre-Launch Activities	None	ž	Limited	Some detail	Some detail	I W	None
Table V Developmental Activities	Combined information very general	Table V refers une to the reference	Limited	None None	None	N1]	Complete
Table 19 Failure Description	Complete Norse Corplete Norse Corplete Norse Norse Complete Complete Complete Norse Norse Complete	None None None Complete Complete Complete	None	Not applicable Complete fair	Not applicable	No failures	Complete
Table III Parts Breakdown	None None None None None None None None	None None None None Combined Combined Complete	None	Not applicable None	Not applicable	N. j	n 95 Agena vehicles Complete
Table 11 Operating Time/ System Breakdown	None None None None None None None None	None None None None Complete Complete	None	Not applicable Complete	Not applicable	Complete fair	Completed data for 95 Agena vehicles Complete
Table I General Information	Complete	Complete, combined None Complete, complete, complete,	None	Combined.	Ombiece	Complete	Complete
Spacecraft Status	Unsuccessful launch Ballistic flight Ballistic flight Ballistic flight Reentered 124-59 Reentered 124-50 Reentered 1-21-60 Siwulated pad about Unsuccessful launch Unsuccessful launch Unsuccessful launch Suborbital flight Ballistic flight Unsuccessful launch Suborbital flight Unsuccessful launch Abort test successful Suborbital flight Unsuccessful launch Abort test successful Suborbital flight Japass orbital flight 3-pass orbital flight 6-pass orbital flight 6-pass orbital flight 6-pass orbital flight	0x 5-15-66 Not known Powered hours = 14,904 Powered hours = 14,904 Journed hours = 8,760 Powered hours = 8,760	Not known	Not known Unsuccessful launch 10-5-65 Max. powered hours =	Mot known Unsuccessful launch	Launch vehicle problem poor orbit	
Launch Date		10-17-64 7-17-64 7-20-65 Not known 5-23-69 5-23-69 4-8-70 4-8-70	4-6-65	Not known 10-5-65	Not known	2-21-61	
Spacecraft	Mercury Project LU3 Big Joe LU-6 LU-18 LU-	Vela I Vela II Vela III Vela V 6909 Vela V 6911 Vela VB 7044	Early Bird	0VI-1 0VI-2	041-3	Lofti	Agena
EAR No.	52	98	27	82	_	2	8

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							Data Bank Coverage		
EAR No.	Spacecraft	Launch Da te	Spacecraft Status	Table i General Information	Table II Operating Time/ System Breakdown	Table III Parts Breakdown	Table IV Failure Description	Table V Developmental Activities	Table VI Pre-Launch Activities
	Snapshot	4-3-65	Lasted 43 dey.		Complete	Not available	Complete	Limited	Limited
	Explorer 32	5-25-66	End of life occurred 301 days after launch	Incomplete	Poor	Poor	Limited	N(1)	Nil
	RAE-A	7-4-68	RAE-A due to be phased out but was inverted via boom commands on 1^-31-72	Complete	Complete	Complete	Complete good	Test projram	Mone
	01-140	12-11-66	_	Complete	Complete	Complete	Complete	Mil	Mil
	041-12	1-21-61	Man. known powered	Complete	Complete	Poor	Complete fair	Nil	lin
	041-13	4-6-68	Max. known powered	Complete	Complete	Fair	Complete fair	7.1	Kil
	0VI-14 0VI-15		rours = 6,700 Failed 6 days in orbit Known Max. powered	Complete	Complete Complete	Fair	Complete fair Complete fair	N. S.	N. I.
	0VI-16	Multiple	hours = 2,856 Known powered time =	Complete	Fair complete	Poor	No major anomalies	Kil	Mil
	041-17	3-18-69	*	Complete	Complete	None	Complete	Z. I.	Lin
	81-180	No. C.D.	X .	Complete	Complete fair	None	Complete	•	Nil
	61-1VO		Max. known powered Max. known powered Maurs = 8,030	Complete	Complete fair	None	Complete	N.F.J.	
	072-1	Not know	Mot known Not known		See Table Il for	None	None	None	Mone
	0V2-3 0V2-5	12-21-65 Not known	12-21-65 Fiiled to orbit Not known Not known	Poor	general program Not applicable Poor	Not applicable None	Not applicable None	None	None None
	043-1	4-22-66		Complete	Complete	None	Complete		
	043-2 043-2	10-28-66		Sone Control	Cumplete	Fair	Complete	Canacal information	
	0V3-4	6-10-66	OK 6-30-70	F 0 1	Complete	None	Complete		
	043-5	1-31-67	Failed to attain orbit	None	Not applicable	Not applicable	None		
	0Y3-6	15-4-67	Reentered 3-9-69	Feir	Fair	Fair	Not applicable		
	0V4-11	11-3-66	Lasted 69 days	Fatr	Complete	Complete	Complete	Combined, little	
	r	221211	עומובן בח ניושב . הז כחוז		רסשלו וברב	500	22.2		

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							Data Bank Coverage		
E AR	Spacecraft	Launch Date	Spacecraft Status	Table I General Information	Table II Operating Time/ System Breakdown	Table III farts Breakdown	Table IV Failure Description	Table V Developmental Activities	Table VI Pre-Launch Activities
•	SAS-C (Explorer 53)	5-7-75	Survival hours = 17,830 Complete	Complete	Complete	Partial parts count	Complete	Consolidated into one table	Complete
\$	SERT 1	7-20-64	50-minute ballistic	Complete	Lacks detail	Data not available	One anomaly	None	None
	SERT 11	2-3-70	flight Still operable $= 1-78$	Complete	Complete	Data not available	Complete	Complete	Complete
9	GE0S-7	4-9-75	Survival hours = 15,144 Complete	Complete	Complete	Data not available	Complete	Complete	Complete
‡	Viking Orbiter 1 8-20-75 Viking Orbiter 9-9-75	1 8-20-75 9-9-75	Survival hours = 11,088 Complete Survival hours = 10,608 Complete	Complete	Complete Complete	Complete Complete	Complete Complete	Consolidated in	None None
	ll Viking Lynder I 7-20-70 Viking Lancer II 9-3-76	1 7-20-76	Survival hours = 11,088 Complete Survival hours : 10,608 Complete	Complete Complete	Complete Complete	Complete Complete	Complete Complete	report	None None
\$	ATS-6	5-30-74	Survival hours = 28,424 Complete	Complete	Complete	None	Complete	Complete	Present, but iittle detail
\$	Hawkeye (Explorer 52)	6-3-74	Survival hours = 30,660 Complete	Complete	Fair	Partial parts count	Complete, fair	Complete	Nane
3	MTS (Explorer 46)	8-13-72	Powered hours = 3,600	Complete	Not much detail	Data not available	Complete, Tain	Data not available	Data not available
51	SSS (Explorer 45)	11-15-71	Survival hours = 3,264	Complete	Complete	Gata not available	Fair	Data not available	Data mot available
33	SC. J.D. 10	1.8-71	Survival hours - 6,450	Complete	Fair	Data not available	Fair	Data not available	Data not available
3	HE A.O.A.	8-12-77	Survival hours = 5,760	Comp :e te	Somplete	Parts listedno breakdowns by components	Fair	Complete	None
3	LANDSAT-1 LANDSAT-11	1-23-72	Survival hours = 45,467 Complete Survival hours = 12,664 Complete	Complete Complete	Complete Complete	Complete Complete	Complete Complete	Combined, complete	Non- Complete
55	RAE - 8	6-10-73	Survival nours = 36,480 Complete	Complete	Complete	Complete	Complete	Complete	Complete
3		10-25-73	Su. val hours = 36,912 Complete	Complete	Complete	Partial parts	Complete	Complete	Little detail
	(txplorer 50)	3-3-71	Reentered 10-2-74	Complete	Complete	Partial parts	Complete	Complete	Little detail
	(Explorer 43) (Txplorer 47)	9-23-72	Survival hours = 41,112 Complete	Complete	Complete	prestoom Partial parts breakdown	Complete	Complete	Complete
51	950 B	6-21-75	ourvival hours # 17,500 Complete	Complete	Complete	None	Complete	Complete	None

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Table VI	Pre-Launch Activities	u) au	Little detail	No data availatie			OR OF	IG!	IN A		AGE UAL	IS TY	
		None Complete	Litti	No data	None None None	R O	Kose	Mone	None	Pone	None	None	None
Table V	Developmental Activities	None Complete	Complete	Combined, complete	None None None			Compliand	complete		Combined, complete	None	Mone
	Table 1V Failure Description	Not applicable Complete	Complete	Complete Complete	L L L L L L L L L L L L L L L L L L L	Complete	Not applicable	fair	Complete	Fair	Complete Complete	Complete	Complete
-	Parts Breakdown	Not applicable Fair	Complete	None None	Yore Nore None	None	Not applicable	None	None	Mone	Complete Complete	40.5	Коле
Table 11	Operating Time/ System Breakdown	Not applicable Complete	Complete	Complete Complete	Complete Complete Complete Complete	Complete	Not applicable	Complete	Corplete	Complete	Complete Complete	Corp. lette	(sm)ete
Table 1	General	Mone Complete	Complete	Complete Complete	Corplete Corplete Corplete	Complete	Complete	Complete	Complete	2,840 Complete	Cumplete Cumplete	3 Complete	complice.
	Spacecraft Status	Bad launch Spacecraft turned off 10.97_72	Spacecraft turned off 3-24-75	Survival hours = 52,585 Complete Survival hours = 41,345 Complete	Survival hours = 32,016 Complete Survival hours = 23,650 Complete Survival hours = 19,370 Complete Survival hours = 4,750 Complete	Placed in marginal standby mode on	Bed launchdid not	Survival hours * 2*,120 Complete	Survival hours * 25,550 Complete	Survival hours = 2,840	Survival nours = 20,520 Complete Survival hours = 9,279 Complete	Survival hours - 14,328 Complete	Survival hours - 2,760 Somplite
	Launch	Not known 5-30-71	n-3 m	3-3-72	5-17-74 2-6-75 10-16-75 6-16-77	10-15-72	7-16-73	11-6-73	11-15-74	7-29-76	12-11-72 6-12-75	12-6-73	10-6-75
	Spacecraft	Mariner 8 Mariner 9	Mariner 10	59 Ploneer () Pioneer ()	7.55 7.55 8.50 8.50 8.50 8.50 8.50 8.50 8.50 8	NOMA 2 (1705 D)	170S E	MUAA 3	MOSA 4	(1105 4) 8044 5 (1105 4)	Nimbus 5 Nimbus 6	Atmospheric Explorer C	(Explorer 51) PUCSULERIO Explorer D (Explorer 54)



PRC R-1863 397

Appendix D

EXPERIENCE BULLETINS

1. S. C. MIENTANNALLY BLANK

Experience Bulletin No. 1

PERSISTENT ON-ORBIT PROBLEM AREAS

August 1978

Prepared under Contract No. NASW-3041, "Study of Reliability Data From In-Flight Spacecraft"

for

National Aeronautics & Space Administration NASA Headquarters, Washington, D.C.

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A Note on the Data Base for this Bulletin

The Space Data Bank from which the results in this bulletin were derived is presented in PRC R-1863, On-Orbit Spacecraft Reliability, September 1978. For purposes of background to this analysis, it need only be pointed out that the data bank contains orbital performance data spanning spacecraft from Vanguard to HEAO, a period of nearly 20 years. Four primary data collection efforts have been made. This experience bulletin has been written in conjunction with the most recent effort. The first three collections analyzed 1399 anomalies from 310 spacecraft launched between 1958 and 1972. The most recent collection added information on 708 anomalies from 45 spacecraft launched in the seventies. These data are referred to herein as "this update."

PRC R-1863 401

Experience Bulletin #1 PERSISTENT ON-ORBIT PROBLEM AREAS

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Analysis of on-orbit data for spacecraft launched in the 1970s indicates that anomaly types that have been persistent in the past are still occurring. The analysis further indicates that eight categories of these anomaly types encompass approximately one half of all anomalies.

1. INTRODUCTION

In an earlier analysis of the data bank, it was found that over 80 percent of all anomalies fell into 30 categories of leading problem areas. It was also noted that these categories represented "persistent" problems in that the anomalies occurring on the more recently launched spacecraft were of the same types as the anomalies on earlier spacecraft. Since a significant amount of new data were collected on this data bank update, it was deemed desirable to re-examine these persistency trends.

The findings of this re-examination, as described in more detail below, indicate that the types of problems demonstrating this persistence in the past are still occurring. In other words, even though state-of-the-art advances have occurred, they have not resulted to any noticeable extent in "new" or different types of anomalies. Nor have they resulted in significant elimination of "old" types of anomalies. It was also found that the top five persistent problem categories, i.e., those accounting for the five highest anomaly counts, have not significantly shifted to lower rankings. In seven other categories significant shifts—both up and down—were noted.

Bloomquist, C.E., and Winifred C. Graham, Analysis of Spacecraft Anomalies, PRC R-1833, PRC Systems Sciences Compan, March 1976.

11. ANALYSIS

the 30 leading problem areas that the data bank anomalies have been found to essentially "group themselves into" are shown in Exhibit 1. The anomalies that do not fall into one of these categories have always been found to be widely scattered. As can be seen from Exhibit 1, 16 of these categories involve specific types of hardware items. Eleven categories involve anomalies that are difficult to tie to a specific piece of hardware, but do relate directly to identifiable functions. The remaining categories consist of three particularly common and widespread types of anomalies.

The rank order of these categories, in terms of the number of anomalies each category contains, is shown in Exhibit 2. The left column in Exhibit 2 indicates the rank order prior to this update, the middle column indicates the rank order for this update, and the right column indicates the rank order for all data in the data bank.

Previous to this update, the five top ranking categories were scientific instrument packages, tape recorders, camera equipment, batteries and EMI/RLL. These remain top ranking categories for this update, except that RFI/EMI has shifted from fifth to second place thus shifting tape recorders from second to third place, and camera equipment from third to fourth place. A significant shift involves chemical propulsion which jumped from fifteenth to fifth place, thus displacing batteries to sixth place.

Hydrozine systems and the like, as opposed to such hardware as solid propellant apogee engines.

PMENT	
EQUIPMENT	BATTERIES

SCIENTIFIC INSTRUMENTS CAMERA EQUIPMENT DEPLOYABLE STRUCTURES GYROSCOPES HORIZON SCANNERS REACTION WHEELS

(EXCEPT DEGRADATION)
SOLAR ARRAY DRIVES
STAR TRACKERS
SUN SENSORS WIDE-BAND TRANSPONDERS WIDE-BAND TRANSMITTERS WIDE-BAND RECEIVERS TAPE RECORDERS SOLAR ARRAYS

COMMAND & CONTROL (TIMERS, SEQUENCERS) COMMAND & CONTROL (LOGIC)

FUNCTIONS

COMMAND & CONTROL (REGISTERS, MEMORIES) COMMAND, RF-LOCK ON COMMAND, RF-OTHER

PROPULSION (CHEMICAL) POWER CONDITIONING

TELEMETRY ENCODING TELEMETRY, RF TELEMETRY SENSING THERMAL CONTROL

SOLAR ARRAY DEGRADATION SPURIOUS COMMANDS RFI/EMI

OTHER

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- RANK ORDER OF PROBLEM AREAS (Note: Ranking is in descending order by number of anomalies, i.e., #1 had the most anomalies.) EXHIBIT 2

COMBINED SAMPLE	l. Scientific Instruments	2. Tape Recorders	3. Camera Equipment	4. RFI/EMI	5. Batteries	6. Command & Control	(Logic)	/. Telemetry, RF	o ctam Tracker	10. Spurious Commands	The property of the state of th		13. Telemetry Facodina	14. Command & Control	(Timers, Sequencers)	15. Telemetry Sensons	٠,	Command & Control	17. (Registers, Memories)	Command, RF-Lock On	18. Deployable Structures	_	20. Thermal Control	21. Solar Array, Other	-		24. Command, RF-Other(2)	25. Wideband Transponders	26. Solar Array Degradation	27 Const	- • •
THIS UPDATE	1. Scientific Instruments	2. KF1/EM1	4 Campa Factor	5 Properties (Classes)	(Batteries	6. Star Trackors	7. Midehand Transmitter	8. Deployable Structures		10. Solar Array, Other	[Telemetry, RF	11. Command & Control	(Timers, Sequencers)	•		14. Command & Control	_	15. Jelemetry Encoding	<u>د</u>	15. (Command & Control	17 Litable Sters, Memories)		lo Hidebad Control	_	20. Peaching High	2) Titable of District	22 Mortage Contain	23. Gyrns	_	~ ~	25. Command, RF-Other(2)
PRE-UPDATE	1. Scientific Instruments 2. Tane Recorders	3. Camera Equipment	4. Batteries	5. EMI/RFI	6. Command & Control	(Logic)	7. Telemetry, RF	8. Power Conditioning	10 - Spurious Commands		(Trimerica de Contro)	(Timers, Sequencers)	13. Command & Contact	, –	(1) (Star Trackers	_	14. (Telemetry Conting	Mideband Transmitter	~	15. (Propulsion (Chamical)	16. Command, RF-0ther(2)			_	20. Wideband, Other(3)			22. Solar Array, Other		24. Solar Array Drives	 Wideband Receivers Wideband Transponders

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Brackets indicate a "tie" for the bracketed rank. Other than command, RF-lock-on. Uther than wideband receivers, transmitters, and transponders. Dashed line indicates the "median," i.e., the categories above and below the line each represent approximately half of the total anomaly count.

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Other significant shifts include star trackers shifting from four-teenth to rank with batteries for sixth place, and wideband transmitters shifting from fourteenth to seventh place. Also, deployable structures shifted from eighteenth to eighth place, and non-degradation type solar array anomalies shifted from twenty-second to tenth place. Two shifts downward that appear to be significant are the shift from sixth to fourteenth for command and control logic, and the shift from sixteenth to twenty-fifth for command RF problems other than lock-on.

The accumulated data bank information regarding anomaly types provides immediately accessible data on rank order, and shifts in rank order. The reasons behind these ranks and shifts, however, are not usually discernable without a considerable amount of further research. As an example, it can be postulated that shifts in equipment mix contribute to shifts in rank order.

For instance, more wideband equipment was carried on spacecraft in this update than in the pre-update. However, only wideband transmitters shifted upward significantly; wideband receivers and transponders did not exhibit such a significant increase in numbers of anomalies. Another example involves the upward shifts in chemical propulsion and solar array anomalies other than degradation. There has been essentially no shift in the "equipment mix" for these types of equipment between this update and the pre-update sample.

Similarly, the high rank of scientific instrument packages can be attributed, in part, to the fact that, as experiments, they are monitored closely and anomalies are thus more likely to be detected and reported. Also, many are built by universities and hence not subjected to the rigorous reliability and quality assurance provisions of basic subsystems. This does not appear to be the complete explanation, however. Scientific instrument packages were treated as basic subsystems in a number of cases (the interplanetary spacecraft, for instance) and still exhibited a high anomaly rate.

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An area in which the data bank is unequivocally instructive concerns the persistence of the anomaly types. This can be seen from Exhibit 3, which depicts the occurrence of the top-ranking categories in this update by year of spacecraft launch.

These eight top ranking categories are those "above the median."

That is, they account for approximately half the anomalies in all 30 categories. As can be seen from Exhibit 3, these types of anomalies have occurred fairly steadily on spacecraft launched over the 15-year period from 1960 to 1975.

IV. CONCLUSIONS

Analysis of data obtained during this data bank update indicates the following:

- 1. Anomaly types that have been persistent in the past are still occurring.
- Eight categories of these anomaly types encompass approximately half of the anomalies. Five of these have not shifted significantly from pre- to post-1970 data; the eight are:

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	9	19	62	63	2	65	99	<i>(</i> 2	89	69	70	71	72	73	74	75
Scientific Instruments	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
EMI/RF1	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•
Tape Recorders	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Camera Equipment	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•
Propulsion	•		•	•		•	•	•	•	•	•	•	•	•	•	•
Batteries	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•
Star Trackers					•			•	•	•	•	•	•	•	•	•
Wideband Transmitters	•					•	•	•	•	•	•	•	•	•	•	•

Note : Points not shown for spacecraft launched in 1976 and 1977 because sufficient operating history is not available in the data bank.

- Scientific Instrument
- RF1/EMI
- Tape Recorders
- Camera Equipment
- Propulsion (chemical)
- Batteries
- Star Trackers
- Wideband Transmitters
- 3. Upward shifts (i.e., from fewer to more anomalies) that appear significant, together with their rank order shift, include:
 - Propulsion (chemical), from fifteenth to fifth
 - Star Trackers, from fourteenth to sixth
 - Wideband Iransmitters, from fourteenth to seventh
 - Deployable Structures, from eighteenth to eighth
 - Solar Array (non-degradation), from twenty-second to tenth
- 4. Downward shifts that appear significant include:
 - Command and Control Logic, from sixth to fourteenth
 - Command RF (other than lock-on), from sixteenth to twenty-fifth

NASA is currently developing a magnetic bubble type recorder at least partially to alleviate the persistent problems that have plagued mechanical tape recorders. The results of this analysis suggest that

See, for instance, "NASA Tests Magnitic Bubble Recorder," Aviation Week and Space Technology, July 24, 1978.

comparable corrective-action programs for some of the other leading problem areas would be extremely beneficial. Regardless of whether this is feasible, the leading problem areas certainly warrant increased attention during spacecraft design and development.

Experience Bulletin No. 2

SOME ON-ORBIT RELIABILITY ASPECTS OF INTEGRATED LIRCUITS

August 1978

Prepared under Contract No. NASW-3041, "Study of Reliability Data From In-Flight Spacecraft"

for

National Aeronautics & Space Administration NASA Headquarters, Washington, D.C.

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A Note on the Data Base for this Bulletin

The Space Data Bank from which the results in this bulletin were derived is presented in PRC R-1863, On-Orbit Spacecraft Reliability, September 1978. For purposes of background to this analysis, it need only be pointed out that the data bank contains orbital performance data spanning spacecraft from Vanguard to HEAO, a period of nearly 20 years. Four primary data collection efforts have been made. This experience bulletin has been written in conjunction with the most recent effort. The first three collections analyzed 1399 anomalies from 310 spacecraft launched between 1958 and 1972. The most recent collection added information on '08 anomalies from 45 spacecraft launched in the seventies. These data are referred to herein as "this update."

Experience Bulletin #2 SOME ON-ORBIT RELIABILITY ASPECTS OF INTEGRATED CIRCUITS

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The data bank contains information on over 100,000 integrated circuits which accumulated 2.0 x 10° survival hours on-orbit. These data indicate that the orbital reliability of an integrated circuit is quite similar to that of a transister. Also, there is some evidence that integrated circuits have reduced the number of problems associated with circuit design.

I. INTRODUCTION

The update under this contract marks the first of the four data bank studies in which the spacecraft analyzed made extensive use of integrated circuits. It was therefore felt appropriate to examine the available integrated circuit data for the reliability insights it might provide.

II. ANALYSIS

At least 35 of the 40 spacecraft in this update sample used integrated circuits. Some spacecraft in the pre-update sample used integrated circuits, although not to the same extent as spacecraft in this update.

Overall, the data bank contains orbital, operating information on at least 105,998 integrated circuits. During the orbital time periods of the data sample, these integrated circuits accumulated at least 2.0×10^9 survival hours. There were actually many more integrated circuits, and hence more survival hours, because some spacecraft for

which parts count data were not available are known to have used integrated circuits extensively.

In both this update and the pre-update sample, only five integrated circuits are known to have incurred random, catastrophic failures (that is, the type of failure consistent with the definition of the familiar failure rate, λ). This yields an orbital, integrated circuit failure rate of 0.0025 failures per million hours with upper and lower 90 percent confidence intervals of 0.0053 and 0.00099, respectively. This failure rate does not differ significantly from the data bank orbital failure rate for transistors (0.0015 with 90 percent confidence intervals of 0.0033 and 0.00050).

There are at least three integrated circuit anomalies in the data bank that do not involve random, catastrophic failures. Two of these were due to gold-to-alumnium bonding setting up a reaction that caused corrosion. The third was due to an improper manufacturing process. The chips were cleaned with ammonia but then the ammonia residue was not adequately removed, thus later providing a mechanism for altering the chip's characteristics. The corrective actions derived to eliminate these anomalies on subsequent spacecraft are reported to have been successful.

There were undoubtedly other integrated circuit anomalies in the data sample which were not identified as such. For instance, there are anomalous incidents associated with equipment containing integrated circuits, but it is difficult, if not impossible in some cases, to determine if they were due to integrated circuits.

An observation of interest on this update that may relate to integrated circuits involves marginal circuit operation. On previous data

pank studies, there have always been a number of anomalies due to inadequate design margins, out-of-tolerance parameters under certain conditions, etc. While there were anomalies of these types on this update, fewer were noted than on previous studies. It is not clear that this can be attributed to integrated circuits. But, in contrast with discrete part circuits, the fact that they do not require circuit analysis as part of the design procedure would seem to eliminate some chance for error.

III. CONCLUSIONS

The orbital reliability aspects of an integrated circuit appear to closely parallel those of a transistor. Their falure rates are not significantly different, and while their tailure modes, as revealed by the data bank, are not similar, integrated circuits do not appear to have introduced any "exotic" new failure modes that are beyond present capabilities for foreseeing and correcting. In addition, there is some possibility that they have reduced problems due to errors in the design of discrete part circuits.

It is important to note that most, if not all, the integrated circuits covered by the data bank were subject to rather stringent quality assurance provisions. Thus, care should be taken in applying these conclusions to other classes of integrated circuits.

Experience Bulletin No. 3

AREAS WITH A HISTORY OF FEW ON-ORBIT PROBLEMS

August 1978

Prepared under Contract No. NASW-3041, "Study of Reliability Data From In-Flight Spacecraft"

for

National Aeronautics & Space Administration NASA Headquarters, Washington, D.C.

A Note on the Data Base for this Bulletin

The Space Data Bank from which the results in this bulletin were derived is presented in PRC R-1863, On-Orbit Spacecraft Reliability, September 1978. For purposes of background to this analysis, it need only be pointed out that the data bank contains orbital performance data spanning spacecraft from Vanguard to HEAO, a period of nearly 20 years. Four primary data collection efforts have been made. This experience bulletin has been written in conjunction with the most recent effort. The first three collections analyzed 1399 anomalies from 310 spacecraft launched between 1958 and 1972. The most recent collection added information on 708 anomalies from 45 spacecraft launched in the seventies. These data are referred to herein as "this update."

Experience Bulletin #3 AREAS WITH A HISTORY OF FEW ON-ORBIT PROBLEMS

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This experience bulletin is based on the fact that information concerning areas with tew, or no, problems can be as useful as that concerning problem areas. The areas listed below are those revealed by the data bank to have such a history of few, or no, on-orbit anomalies. Any insights available from the data bank are also described. The criteria for selecting these areas was that the number of anomalies charged to each was fewer than one half of a percent of the total number of anomalies associated with long-term, unmanned spacecraft in the data bank.

- Basic Structure (excluding deployable structures):
 no anomalies
- Shrouds: two anomalies; shroud failed to eject in one case; corrective action (change from fiberglass to metallic shroud) was successful on subsequent spacecraft. Shroud honeycomb panels exploded due to environmental effects during launch in the other case.
- Pyrotechnics: two catastrophic failures (failure of a pin-puller and failure of an explosive valve); a few degradation anomalies (combustion debris shorted an antenna, a squib short after firing created a "sneak path." for instance); this performance record is possibly due to the extensive redundancy utilized in pyrotechnics.
- Magnetometers: Two catastrophic failures and several degradation anomalies which did not severely impact performance.

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- Nutation Dampers: no catastrophic failures; three degradation anomalies. The first involved a leak in the damper that caused a significant roll error; thought to be due to extensive ground testing. The second involved a mechanical problem with a friction stop, and was a tributed to faulty workmanship. The third was manifested as a slightly longer than expected nutation transient decay time, and was possibly due to some deviation in liquid viscosity.
- Heat Pipes: no anomalies, although it should be noted that only two spacecraft in the data sample carried heat pipes.

It can be seen from the above that few areas meet the criteria described above. This occurs for two reasons. First, a stringent criteria was applied to ensure that the areas meeting the criteria did indeed have an essentially trouble-free history. Second, and most important, evaluation of the data bank indicates that most spacecraft hardware areas have incurred a number of anomalies. This rules out describing these areas as trouble-free, even though a significant percentage of these anomalies did not severely degrade the mission.

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Experience Bulletin No. 4

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ON-ORBIT INTERFERENCE (RFI) FROM EXTERNAL SOURCES

August 1978

Prepared under Contract No. NASW-3047, "Study of Reliability Data From In-Flight Spacecraft"

for

National Aeronautics & Space Administration NASA Headquarters. Washington, D.C.

A Note on the Data Base for this Bulletin

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Experience Bulletin #4 ON-ORBIT INTERFERENCE (RFI) FROM EXTERNAL SOURCES

The data bank contains at least 20 cases of problems in space-craft RF equipment due to interference from a source external to the affected spacecraft. In some cases, the external source was another spacecraft; in some cases the source was unknown. In addition, there are other cases in the data bank involving RF disruptions, but it is not known if this was due to external interference. The cases involving interference from external sources reported in this update can be summarized as follows:

Hawkeye (Explorer 52) experienced loss of data due to interference from 0S0-5 and 0S0-7; when the 0S0s were active. Hawkeye lost about 4 percent of each orbital period's data.

Hawkeye also experienced interference from OAO and GEOS spacecraft, but this is reported as relatively insignificant. Interference from an unknown source also caused "lost commands" on Hawkeye.

RFI from an external source disrupted transmissions from both Viking Orbiters for a period of 40 minutes.

LANDSAT-1 experienced several periods of external interference, including one nine-day period. This resulted in loss of some data.

NIMBUS-6 reception was affected by interference from ATS-6 when these two spacecraft were being utilized

together for the Tracking and Data Relay Experiement.

This interference was reported to be related to the ATS-6 operating mode.

 Although not an interference problem of the same type described above, radioastronomers at the Greenbank Observatory noted interference from ATS-6.

The cases involving interference from an external source reported in the data bank previous to this update can be summarized as follows:

- Both command receivers on OGO-5 were saturated for twoand-one-half hours by a strong RF signal of unknown origin.
- UGO-6 experienced anomalous command reception, but no further information is available.
- There were numerous cases of interference involving eight combinations of spacecraft on the TIROS/TOS/ESSA program.

 For instance, under certain conditions, ESSA-9 responded to TIROS-M commands, ESSA-4 responded to ESSA-1 commands, ESSA-5 experienced spurious commands when ESSA-2 was in the vicinity, etc. Several of these cases of interference occurred when the spacecraft were being commanded from Alaska.
- OSO-I executed many false commands due to some unspecified type of interference over North Africa. This was attributed to an inadequate coding scheme, and the corrective action consisted of placing a special transmitter near the site of the interference. No further information is available.

It is not difficult to postulate reasons for many of the interference problems summarized above. Possibilities range from solar flares and military electronic warfare exercises to inadequate command coding schemes. The fact remains, however, that the data bank indicates external interference incidents are increasing, and that they primarily encompass RF problems (as opposed to problems relating to coding schemes). This is contrary to what would be expected since the increasing use of wideband should result in less crowded channels and more channel selection sensitivity.

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Experience Bulletin No. 5

SOME ON-ORBIT RELIABILITY ASPECTS
OF ON-BOARD PROGRAMMABLE, GENERAL PURPOSE COMPUTERS

August 1978

Prepared under Contract No. NASW-3041, "Study of Reliability Data From In-Flight Spacecraft"

for

National Aeronautics & Space Administration NASA Headquarters, Washington, D.C.

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Experience Bulletin #5
SOME ON-ORBIT RELIABILITY ASPECTS OF
ON-BOARD PROGRAMMABLE, GENERAL PURPOSE COMPUTERS

Six spacecraft in the update sample are known to have carried general purpose, programmable computers. While this is too limited a data sample to justify broad conclusions, the data does seem to indicate that the space environment has not introduced any unusual types of anemalies. The capability for reprogramming in-flight is recommended.

I. INTRODUCTION

The time frame covered by this data bank update roughly coincides with the early phases of the era of readily available, "off-the-shelf" general purpose, programmable computers for space applications. Space-craft in the data bank sample prior to this update frequently used specially designed programmers, sequencers, controllers, and the like. Only the later manned spacecraft in the sample, however, carried identifiable, true, general purpose computers, and these units operated only for short durations. Hence, it was considered of interest to examine the performance record of the computers in the update sample.

II. ANALYSIS

At least six spacecraft in the update sample carried general purpose, programmable computers. Some hardware on other spacecraft called out as programmers, controllers, etc., may also have been general purpose computers, but since they were not clearly identifiable as such they were not considered in this examination.

The computers on the six spacecraft, including three cases of dual redundancy, accumulated over 80,000 hours of survival time. Eighteen anomalies are charged against the computers, with the anomalies falling into the following categories:

- 5 anomalies: "glitches"; caused no major problems
- 4 anomalies: programming errors; reprogrammed in flight
- 5 anomalies: Erroneous operation of undeterminable origin: caused major concern; "self healing"

STATE OF SHIPS

- l anomaly: Program updates did not load on initial tries; subsequently loaded properly; cause unknown
- 3 anomalies: Memory problèms; seriously degraded performance

Of the five above categories, the first four are felt to be self-explanatory. The fifth, memory problems, requires further explanation of the three anomalies in this category, one involved too small a memory for computing fine pointing increments, with the result that only coarse steps were available. The second of these anomalies involved loss of access, for reasons that are not clear, to a portion of memory. The third involved failure of four memory bits, possibly due to a failed wire in the plated wire memory.

These 18 anomalies, in general, are typical of the types of problems routinely encountered with ground-based computers. That is, the space environment does not appear to have introduced any "new" types of anomalies. With regard to severity, the anomalies associated with the memory problems caused degradation. It appears that the four programming error anomalies would also have resulted in degradation had reprogramming not been possible. All other anomalies can be classified as intermittents that, after varying periods of time, did not recur. At least half of these could have posed serious problems had they continued.

With respect to the number of anomalies reported, the record can best be judged by comparison to other components. There were also 18 anomalies charged against telemetry sensors in this update, yet there are at least two orders of magnitude more telemetry sensors than computers in the sample. There are 15 anomalies charged against sun sensors in the update, which also considerably outnumber computers. This, of course, does not account for complexity. Command and control, which is more equivalent in terms of complexity, had slightly over twice as many anomalies as computers. Again, however, command and control functions greatly outnumber computers in the data sample. Based on these comparisons as well as consideration of the 80,000 hours of survival time, 18 anomalies seems a somewhat large but not excessive number.

Some of these anomalies, however, appear to be types which, as more experience is gained, may be successfully mitigated. Judging from ground computer operations, programming errors will always occur to some extent, and can be mitigated by reprogramming. Also judging from ground operations, "glitches" become less prevalent as the hardware matures and interface conditions are better understood. This suggests that, with the proper implementation, on-board computers can become extremely reliable.

III. CONCLUSIONS

Overall, the data sample is too limited to justify broad conclusions as to the on-orbit reliability of general purpose computers. It does, however, appear to support the following conclusions based on the current state-of-the-art:

- The space environment does not seem to have introduced any types of computer anomalies that differ significantly from ground-based computer anomalies.
- On-board computers should have the capability for reprogramming in-flight.
- Properly designed and implemented computer hardware and software promises to substantially increase the reliability of control functions.

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Experience Bulletin No. 6

SPECIFIC ORBITAL ANOMALIES POSING POTENTIAL RELIABILITY PROBLEMS

August 1978

Prepared under Contract No. NASW-3041, "Study of Reliablity Data From In-Flight Spacecraft"

for

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Experience Bulletin #6 SPECIFIC ORBITAL ANOMALIES POSING POTENTIAL RELIABILITY PROBLEMS

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Three specific types of anomalies, which had not been seen to any significant extent, if at all, on previous data bank studies, were noted during this update. On the basis that they may either denote the beginning of a trend, or signify some basic, underlying problem, each is described below.

- Array Temperature Sensors: Two spacecraft in this update sample had array temperature sensor problems. On one of these spacecraft, four sensors failed-open after first operating intermittently. On a second spacecraft, four array temperature sensors also failed, and this was attributed to insufficient built-in strain relief. There are a number of anomalies in the data bank involving temperature sensors in general, and several other anomalies involving array temperature sensors specifically. However, the occurrence of these eight array temperature sensor failures over a short period of time stands out as unique.
- 2. Leaks Through Thin Windows: In the total data bank, there are four reported incidents involving thin windows. Ihese windows are typically 1.5 to 1.9 microns in thickness, and are used as "input ports" in experiments and detectors. Three of these incidents occurred on spacecraft in this update. The first involved a broken total anium

window, and the reason for this breakage is unknown. In the second, in another experiment, the thin window had pin holes, allowing the leakage of methane pressurant gas. The third case was a ruptured window in a charged particle experiment, which also depleted the experiment's pressurant gas. The only similar incident reported prior to this data bank update involved a punctured "membrane" in a micrometeorite detector. The reason for the failure was not determined. It is not known how much hardware covered in the data bank had "thin" windows, but presumably a number of experiments and scanners utilized such devices. The increase in the number of problems reported for them in this update seems significant.

3. Catalyst Bed Susceptibility to RFI: An anomaly was observed on this update that has never been seen on previous data bank studies. That is, it was reported that a thruster catalyst bed was sensitive to RFI under some conditions. This incident occurred several times, including periods when various telemetry transmitters and antennas were activated. It is also reported that this interaction did not have a serious impact on the mission. No further information was available. There are other incidents involving catalyst beds in the data bank. These include a decrease in catalyst bed resistance after heavy firing; this resistance decrease later stabilized. Also,

there have been several incidents involving degradation or loss of thrust due to degradation of the catalyst bed. There is no indication, however, that any of these other catalyst bed anomalies were even remotely associated with susceptibility to RFI.